

Sling 4 TSi

SERIAL NO : _____

REGISTRATION : _____



DC-MAM-001-X-F-1.3

MAINTENANCE MANUAL



DATE: 13 DECEMBER 2023

REVISION 1.3

SLING AIRCRAFT | HANGAR 8 TEDDERFIELD AIR PARK, JHB SOUTH, EIKENHOF, 1872
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GENERAL INFORMATION

Equipment fitted to the aircraft must be done so in accordance to the requirements of the national regulations of the country of registration.

PLEASE INFORM SLING AIRCRAFT (AIRCRAFT MANUFACTURER) ON CHANGE OF OWNERSHIP OF THE AIRCRAFT

NOTICE

AIRCRAFT WHICH DIFFER FROM THE PRODUCTION STANDARD, IN WHATEVER WAY, ARE NOT ADDRESSED IN THIS MANUAL, EXCEPT TO THE EXTENT SAID AIRCRAFT CORRESPOND WITH THE PRODUCTION STANDARD.

NOTICE

THIS EDITION OF THIS MANUAL IS APPLICABLE TO AIRCRAFT REGISTERED IN THE REPUBLIC OF SOUTH AFRICA. DEFINITIONS ARE ACCORDINGLY CONSISTENT WITH RSA REGULATIONS ONLY.

PRESENTATION

This manual is divided into the following sections:

SECTION 1 – GENERAL: This section provides general information, capacities and general procedures and specifications.

SECTION 2 – INSPECTION: This section provides information regarding general inspection considerations, inspection schedules and inspection procedures.

SECTION 3 – SERVICE: This section provides information regarding general service considerations and service schedules.

SECTION 4 – AIRFRAME: This section describes the various structures, substructures, systems and subsystems comprising the aircraft, and describes maintenance procedures applicable to these structures, substructures, systems and subsystems, as the case may be.

SECTION 5 – POWER PLANT: This section provides general information, capacities and general procedures and specifications.

SECTION 6 – AVIONICS AND INSTRUMENTS: This section provides information regarding general inspection considerations, inspection schedules and inspection procedures.

SECTION 7 – UTILITY SYSTEMS: This section provides information regarding general service considerations and service schedules.

APPENDICES

Provides useful additional information.

REVISION RECORD

REVISION NUMBER	DATE	DESCRIPTION OF CHANGE	PARAGRAPHS	SIGN
0.0	2018/07/20	Original document	N/A	JAL Pitman
1.0	2020/12/08	<ol style="list-style-type: none"> Updated aileron and elevator control surface deflections. Updated standard weights. Updated contact information. Added operation of flaps with spring loaded toggle switch. Updated fuel system schematic. 	1.13 1.2.3 1.19 1.21.1 5.4	JAL Pitman
1.1	2021/07/02	<ol style="list-style-type: none"> Updating of lubrication timeline and components needing lubrication. Updated information on wheel fairings. 	1.4 & 3.2 4.4.1.1 & 4.4.2.1	JAL Pitman
1.2	2023/08/30	<ol style="list-style-type: none"> Updated landing gear maintenance checkpoint 4.3. Added 2000-hour service checklist. 	2.5.1 2.5.2	JAL Pitman
1.3	2023-12-13	Inclusion of 916 iS engine and MT 6 propeller.	1.3.1, 1.3.2, 1.3.3, 1.5.2, 1.21.1, 5.2.1. to 5.2.4	JAL Pitman

LIST OF ACRONYMS

AC	Alternating Current
A/C	Aircraft
A/H	Ampere Hour
AHRS	Attitude and Heading Reference System
AKI	Anti-Knock Index
AOA	Angle Of Attack
API	American Petroleum Institute
ATF	Authority To Fly
ATF	Automatic Transmission Fluid
AUX	Auxiliary
AVGAS	Aviation Gasoline
AWG	American Wire Gauge
BATT	Battery
BNC	Bayonet Neill Concelman (connector type)
C	Common
CAN	Controller Area Network
CG	Centre of Gravity
DC	Direct Current
EFIS	Electronic Flight Information System
EXT	External
FAA	Federal Aviation Authority
GLS	GPS Landing System
GmbH	Gesellschaft mit beschränkter Haftung (company with limited liability).
GND	Ground
GPS	Global Positioning System
ID	Inner Diameter
IGN	Ignition
KIAS	Indicated airspeed (Knots)
LAN	Local Area Network
MAC	Mean Aerodynamic Chord
MIC	Microphone
MOGAS	Motorcar Gasoline
NC	Normally Closed

NGL	Normal Ground Line
NO	Normally Open
NRV	Non-Return Valve
PASS	Passenger
POH	Pilot Operating Handbook
PTT	Push To Talk
QFE	Setting on altimeter subscale equal to ambient atmospheric pressure at a specified datum
QNH	Barometric pressure adjusted to sea level
RDAC	Remote Data Acquisition Computer
RSA	Republic of South Africa
RON	Research Octane Number
RS232	Recommended Standard 232
RX	Receive
SCN	Screen (wire)
SPST	Single Pole Single Throw (switch contact(s) configuration)
SW	Switch
TCU	Turbocharger Control Unit
TX	Transmit
US	United States (of America)
USB	Universal Serial Bus
VHF	Very High Frequency
VMC	Visual Meteorological Conditions
VSI	Vertical Speed Indicator

REFERENCED DOCUMENTS

The following documents are referred to / mentioned in this document and should be read in conjunction with this document, as applicable.

DOCUMENT / TITLE	
1	FAA Advisory Circular AC43.13-1B: Acceptable Methods, Techniques and Practices - Aircraft Inspection and Repair.
2	AP3 Series and AP4 Series Constant Speed Propeller Operator's Manual.
3	Rotax Service Information SI-915 I-001.
4	Maintenance Manual (Line Maintenance) for Rotax Engine Type 915 i A Series.
5	Operators Manual for Rotax Engine Type 915 i A Series (Reference no. OM-915).
6	Installation Manual for Rotax Engine Type 915 i A Series (Reference no, IM-915).
7	Garmin G3X installation manual
8	ASTM D7547: Standard Specification for Hydrocarbon Unleaded Aviation Gasoline.
9	ASTM D910: Standard Specification for Aviation Gasolines.
10	ASTM D4814: Standard Specification for Automotive Spark-Ignition Engine Fuel.
11	DIN EN 228: Automotive Fuels - Unleaded Petrol - Requirements and Test Methods.
12	MIL-G-3278: Military Specification - Grease, Aircraft and Instrument (For Low and High Temperatures).
13	MIL-C-16173: Military Specification – Corrosion Preventive Compound, Solvent Cutback, Cold Application.
14	MIL-C11796: Military Specification - Corrosion Preventive Compound, Petrolatum, Hot Application
15	AMS-S-8802: Sealing Compound, Temperature Resistant, Integral Fuel Tanks and Fuel Cell Cavities, High Adhesion.
16	MIL-G-81322: Military Specification – Grease, Aircraft, General Purpose, Wide Temperature Range.

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WARNINGS, CAUTIONS AND NOTES

The following definitions apply to warnings, cautions and notes as used in this aircraft maintenance manual:

WARNING

Indicates an action necessary to prevent injury or death.

CAUTION

Indicates an action necessary to prevent damage to the aircraft, aircraft parts or property.

NOTE

Provides valuable additional information.

SECTION 1

GENERAL

This section provides general information, capacities and general procedures and specifications.

1. GENERAL

1.1 DESCRIPTION

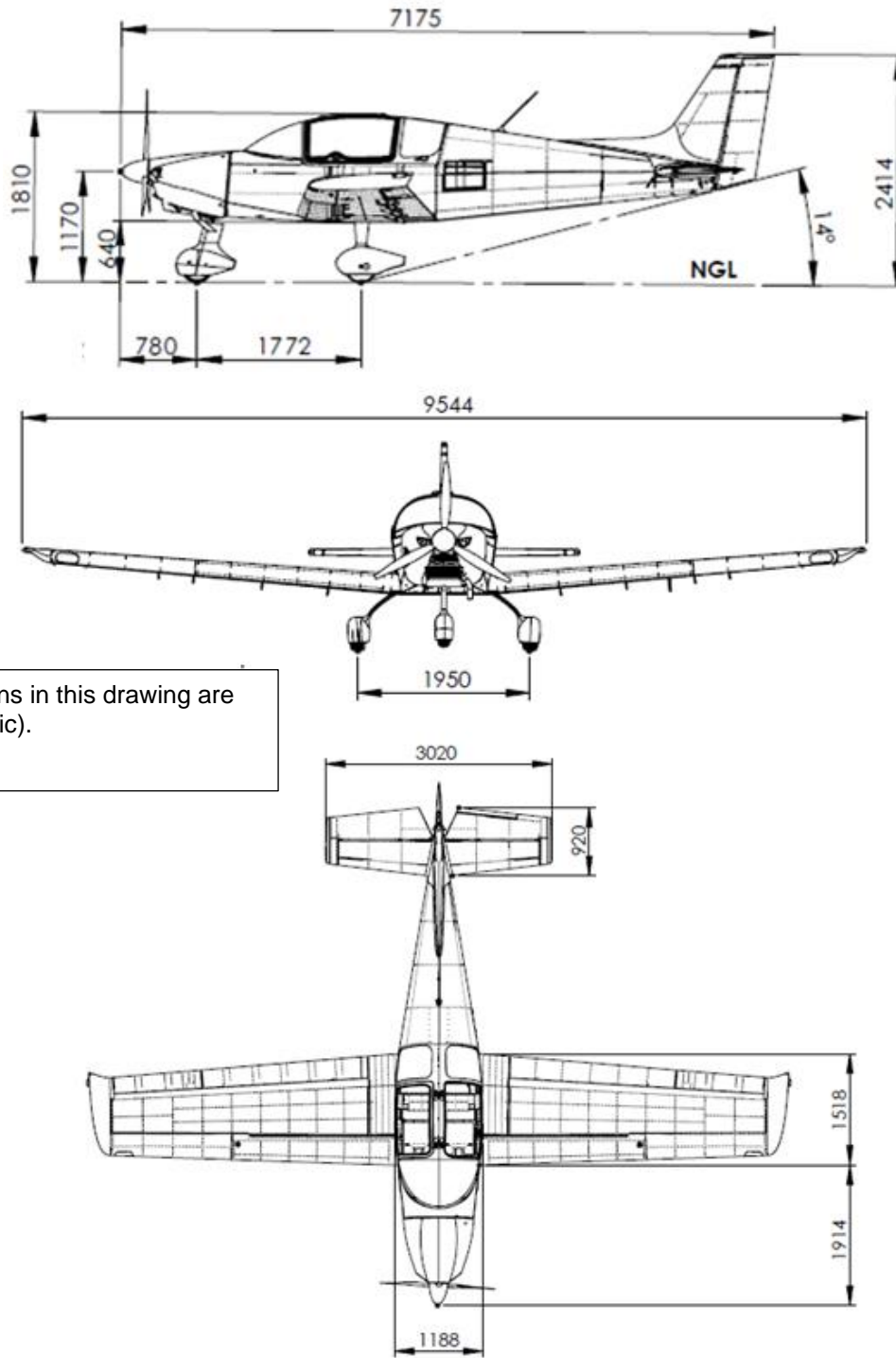
Sling Aircraft's Sling 4 TSi is a four seat, single engine, tricycle fixed undercarriage aluminium aircraft with a conventional low wing design.

NOTE

Where no guidance is available in this manual for repairs considered minor (light skin damage, trailing edge damage, scratches etc.), the guidance provided by FAA AC 43.13 is acceptable. If the repair work is considered major, or involves any structural element of the aircraft (i.e wing spars, empennage spars, landing gear, engine mount, stringers etc.), Sling Aircraft must be contacted for repair approval.

1.2 AIRCRAFT SPECIFICATIONS AND DATA

1.2.1 AIRCRAFT 3-VIEW DRAWING



Note that dimensions in this drawing are in millimetres (metric).

1.2.2 AIRCRAFT GEOMETRIC DIMENSIONS

WING

Span:	9 544 mm / 31.31 ft.
Area (gross):	11.51 m ² / 123.89 ft ² .
Aspect ratio:	7.79
Taper ratio	0.70
Dihedral:	4.5°
Tip washout:	1.5°
Aileron total area:	0.85 m ² / 9.149 ft ² .
Flap total area:	1.71 m ² / 18.41 ft ² .

HORIZONTAL TAIL

Span:	3 020 mm / 9.91 ft.
Area:	1.065 m ² / 11.46 ft ² .
Aspect ratio (with elevator):	4.09
Angle of incidence:	-0.8°
Elevator area:	1.164 m ² / 12.53 ft ² .

VERTICAL TAIL

Span:	1 470 mm / 4.82 ft.
Area:	0.53 m ² / 5.73 ft ² .
Aspect ratio (with rudder):	1.92
Rudder area:	0.60 m ² / 6.46 ft ² .

FUSELAGE

Length:	6 220 mm / 20.41 ft.
Width:	1 188 mm / 3.90 ft.
Total aircraft length:	7 175 mm / 23.54 ft.

LANDING GEAR

Wheel track:	1.95 m / 6.40 ft.
Wheel base:	1.715 m / 5.64 ft.

1.2.3 AIRCRAFT WEIGHTS

MAXIMUM WEIGHTS

Maximum take-off weight:	950 kg / 2094.39 lb.
Maximum landing weight:	950 kg / 2094.39 lb.
Maximum baggage weight:	35 kg / 77.16 lb.

STANDARD WEIGHTS

Standard empty weight:	500 kg / 1102.31 lb.
Maximum useful load:	450 kg / 992.08 lb.

NOTE: Standard weights are estimates based on standard equipment

1.3 ENGINE

1.3.1 ROTAX 915 IS

Manufacturer:	Bombardier-Rotax GmbH
Model:	Rotax 915 iS turbo charged 4 stroke engine
Type:	4-cylinder, turbo charged, horizontally opposed, with an overall displacement of 1352cc, mixed cooling, fuel injection, integrated reduction gearbox with torque damper
Maximum power:	104 kW (139.5 hp) @ 5 800 rpm (max 5 mins) 99 kW (133 hp) @ 5 500 rpm (continuous)

Refer to the latest revisions of the Rotax 915 iS technical documentation (e.g. operator and maintenance manuals), as available from the manufacturer, for comprehensive technical data on the engine.

1.3.2 ROTAX 916 IS

Manufacturer:	Bombardier-Rotax GmbH
Model:	Rotax 916 iS turbo charged 4 stroke engine
Type:	4-cylinder, turbo charged, horizontally opposed, with an overall displacement of 1352cc, mixed cooling, fuel injection, integrated reduction gearbox with torque damper
Maximum power:	117 kW (160 hp) @ 5 800 rpm (max 5 mins) 101 kW (137 hp) @ 5 500 rpm (continuous)

Refer to the latest revisions of the Rotax 916 iS technical documentation (e.g. operator and maintenance manuals), as available from the manufacturer, for comprehensive technical data on the engine.

1.3.3 PROPELLER

Manufacturer:	Airmaster Hub, Whirlwind Blades
Model:	AP430CTF-WWR72B (Whirlwind blades)
No of blades:	3 carbon fibre blades with inlaid nickel LE
Diameter:	1.83m (72")
Type:	Constant speed

or

Manufacturer:	MT Propeller Hub and Blades
Model:	MTV 6 190 69 (MT Propeller)
No of blades:	3 wooden blades covered in a glass fibre epoxy and stainless steel leading edge
Diameter:	1.90m (75")
Type:	Constant speed

1.4 APPROVED SUBSTANCES, FLUIDS, LUBRICANTS AND CAPACITIES

It is recommended to refer to and comply with the latest Rotax 915 iS engine operator and / or maintenance manuals, as applicable, and with service instructions (as issued from time to time), with regard to recommended lubricants, coolant fluids and fuels, and their usage. Any reference to lubricants, coolant fluids and fuels appearing in this manual is as a general recommendation only.

Refer to the latest revision of Rotax service instruction titled “Selection of suitable operating fluids for Rotax Engines” for recommendations regarding engine operating fluids.

FUEL min. MON 85 / RON 95, min. AKI 91			
Grade	MOGAS		DIN EN 228 Super, DIN EN 228 Super Plus, ASTM D4814.
	AVGAS	Leaded	AVGAS 100LL (ASTM D910).
		Unleaded	TOTAL AVGAS UL91.
Capacity	176 litres / 46.49 US gallons (88 litres / 23.25 US gallons per tank) or 198 litres / 52.31 US gallons (99 litres / 26.15 US gallons per tank).		
Total usable fuel	172 litres / 45.44 US gallons (86 litres / 22.72 US gallons per tank) or 194 litres / 51.25 US gallons (97 litres / 25.62 US gallons per tank).		

NOTE: AVGAS 100LL places greater stress on the valve seals due to its lead content and forms increased deposits in the combustion chamber and lead sediments in the oil system. Thus, it should only be used in case of problems with vapour lock and when other types of gasoline are unavailable.

ENGINE OIL	
Grade	Automotive grade API SG (or higher) type oil, preferably synthetic or semi-synthetic. When operating on unleaded fuels or MOGAS fully synthetic oil is recommended.
Oil capacity	3 litres (6.34 pints).

COOLANT	
Grade / type	1:1 Ethylene glycol-based coolant and distilled water mixture.
Cooling capacity	1.5 litres (3.17 pints).
BRAKE FLUID	
Grade / type	Automatic Transmission Fluid (ATF).
AIR FILTER OIL	
Type	K&N filter oil spray or K&N filter oil.
GLUE	
FUEL / FUEL TANK SEALANT / FUEL LEAK REPAIR	
Type	AMSS8802 Class B-2 compliant sealant (e.g. (as used by Sling Aircraft) FLAMEMASTER CS 3204 Class B-2 fuel tank sealant, Parts A and B. Mix parts according to manufacturer instructions).
SECURING BRAKE FLUID LINE(S) TO MAIN UNDERCARRIAGE STRUT(S)	
Type	PRATLEY QUICKSET CLEAR.

LUBRICANTS / GREASE	
Canopy hinges	Q20 or equivalent.
Canopy latches	Q20 or equivalent.
Rudder and pedal control cable terminals	MIL-G-3278 type grease or equivalent.
Rudder cable guides	Q20 or equivalent.
Elevator pushrod (in centre) guide	MIL-G-3278 type grease or equivalent.
Elevator torque tube bushes	Q20 or equivalent.
Trim tab hinge	Q20 or equivalent.
Aileron pushrod guide (in the centre of wing)	MIL-G-3278 type grease or equivalent.
Flap torque tube supports	Q20 or equivalent.
Flap actuator ends	MIL-G-3278 type grease or equivalent.
Rudder pedal bushes	Q20 or equivalent.
Control sticks	MIL-G-3278 type grease or equivalent.
Control stick torque tube bushes	Q20 or equivalent.
Nose gear support blocks	MIL-G-3278 type grease or equivalent.
Main wheel bearings	MIL-G- 81322 type grease or equivalent (e.g. Aeroshell 22).
Propeller	Refer to the <u>latest revision</u> of the propeller operator's manual.
Engine	Refer to the <u>latest revision</u> of the Rotax 915 iS engine operator's manual and / or maintenance manuals, as applicable.
Engine throttle cable	Use a silicone or Teflon based lubricant <i>Do not use any lubricant containing solvents (e.g. WD-40) as this will cause the slick inner sheath of the cable to 'Gum up'.</i>
Engine choke cable	Q20 or equivalent.
Heater activation cables	Q20 or equivalent.

MAIN WHEEL BEARING CLEANING SOLVENT

Type	Paraffin.
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CANOPY / WINDSHIELD CLEANING FLUIDS / POLISH

Type	Suitable for polymethyl methacrylate (Perspex / Plexiglass). Never use gasoline, alcohol, alcohol-based products or chemical solvents.
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THREAD LOCKING SEALANT

Loctite 222	<p>Inspection panel screws, elevator trim motor installation screws.</p> <p>Propeller extension (bolts securing propeller hub / assembly to the propeller extension).</p> <p>VHF antenna retaining screws.</p> <p>Instrument panel retaining screws.</p> <p>Navigation light retaining screws.</p> <p>Strobe light retaining screws.</p> <p>Fuselage fairings.</p> <p>Fuel selector valve retaining screws.</p>
Loctite 243	<p>Autopilot aileron and elevator servo mounting screws.</p> <p>Propeller extension (bolts securing propeller extension to engine flange).</p> <p>Bolt securing main wheel fairing to main axle spacer.</p>
Loctite 557	<p>Fuel hose and oil pipe fitting threads.</p> <p>Brake line fittings.</p>

1.5 FASTENER TORQUE VALUES AND WRENCH SIZES

1.5.1 GENERAL

Use these values unless indicated otherwise.

AN BOLT SIZE	THREAD SIZE	STANDARD NUTS AN310, AN315, AN364, AN365 (MS20365)		WRENCH SIZE
		Nm	ft.lb	
AN3	10-32	2.2 to 2.7	1.6 to 2.0	3/8"
AN4	1/4-28	5.7 to 7.9	4.2 to 5.8	7/16"
AN5	5/16-24	11.2 to 15.7	8.3 to 11.6	1/2"
AN6	3/8-24	18.0 to 21.4	13.3 to 15.8	9/16"
AN7	7/16-20	50.84 to 56.54	37.5 to 41.7	5/8"

NOTE: Torque values in above table are for dry (not oiled) threads. When a locking nut is used the friction torque value (the torque required to only turn the lock nut due to the friction of the lock nut.) must be accounted for. This friction torque value should be added to the torque values specified above.

1.5.2 SPECIFIC

ITEM	TORQUE VALUE		
	Nm	ft.lb	
Wing mounting bolts (front) (AN7).	55	40.57	
Wing mounting bolts (rear) (AN5).	18	13.28	
Main spar bolts (AN4).	7	5.16	
Main landing gear mounting bolts (M10).	25	18.44	
Propeller mounting bolts spacer to propeller hub (M8).	20	14.75	Airmaster AP430CTF-WWR72B propeller
Propeller mounting bolts spacer to engine flange (M8).	24	17.70	
Engine mounting bolts (securing engine suspension frame to engine mount) (M10).	38	28.023	
NOTE: Torque value for these bolts is with oiled thread.			
Engine mount mounting bolts (securing engine mount to engine firewall) (AN5).	16	11.80	

1.6 EQUIPMENT LIST

AVIONICS / ENGINE INSTRUMENTS
<p>Garmin G3X incorporating:</p> <p>Moving Map GPS, GLS, Autopilot Operating System, Artificial Horizon, Airspeed Indicator, Altimeter, Vertical Speed Indicator, Angle of Attack Indicator, Compass, Tachometer, Oil Pressure, Fuel Pressure, Fuel Flow, Oil Temperature, Cylinder Head Temperature (x2), Exhaust Gas Temperature (x4), Hour Meter, Fuel Quantity, Volt Meter, Trim Indicator, Flap Indicator, G Meter, Artificial Horizon, Turn and Slip indicators, Time, Flight Time, Time Since Start-up, Range, Endurance.</p> <p>GARMIN GTR 200 Panel Mount Aircraft Radio.</p> <p>Magnetic (Standard) Compass.</p> <p>Intercom System.</p> <p>2 1/4-inch Ball Type Slip Indicator.</p> <p>3 1/8-inch Altimeter (analogue) and Airspeed Indicator (analogue).</p>
WARNING LIGHTS AND INDICATORS
<p>GDU 460 Warning Light.</p>
CONTROLS
<p>Dual Control Sticks, Dual Rudder Pedals, Centre Position Throttle, Electric Flaps, Electric Elevator Trim, Centre Brake Lever, Hydraulic Disc Brakes, Parking Brake, Fuel Selector Valve, Direct Nose Wheel Steering.</p>
EXTRAS AND SAFETY EQUIPMENT
<p>Ballistic Recovery System (Parachute), Fire Extinguisher.</p>
INTERIOR
<p>Adjustable Pilot and Co-pilot Seats, Two Passenger Seats, Adjustable Rudder Pedals, Adjustable Cabin Air Ventilators and Heater, Carbon and Fibreglass Roll Cage, 12 V Power Outlet, Anodized Aluminium Instrument Panel.</p>
EXTERIOR
<p>All Aluminium Structure, Landing Light (Each Wing), Taxi Light (Each Wing), Strobe Light, Navigation Lights, Fixed Landing Gear (Steerable Nose Wheel), Nose and Main Wheel Fairings.</p>
POWER PLANT AND ACCESSORIES
<p>Rotax 915 iS Turbocharged Engine and Airmaster AP430CTF-WWR72B Variable Pitch Propeller.</p>

1.7 TYRE SPECIFICATION AND PRESSURES

WHEEL	TYPE	PRESSURE
Main wheels	15.00 x 6.00-6 (6-ply)	2.5 bar (36.26 psi)
Nose wheel	5.00-5 (6-ply)	1.8 bar (26.1 psi)

1.8 GROUND HANDLING

WARNING
MASTER / IGNITION SWITCHES OFF.

CAUTION
**AS A GENERAL RULE, APPLY FORCE TO AIRCRAFT STRUCTURE ONLY ON MAIN
STRUCTURAL ELEMENTS SUCH AS FRAMES OR SPARS.**

Move the aircraft on ground by pulling on the propeller blades, close to hub. The aircraft can be steered using the rudder pedals (with a capable person in the cockpit), or, for sharp turns, by lowering the tail to raise the nose wheel off the ground. In this case press down on the rear upper fuselage and horizontal stabiliser (place your hands above the main spar, where the rivets are). Avoid dragging the nose wheel sideways. Do not attempt to counter any movement of the aircraft by handling it by its wing tips.

TOW BAR

PROCEDURE (INSTALLATION)

1. Push down on the spring bar (1), in the direction (2) shown, to extend the spring (3).
2. While the spring is extended, line the attachment pins (4) with the attachment holes (5) on the nose wheel fairing (6).
3. Release the spring bar to contract the spring and attach the tow bar to the nose wheel of the aircraft.
4. Ensure that the tow bar is securely attached to the nose wheel.

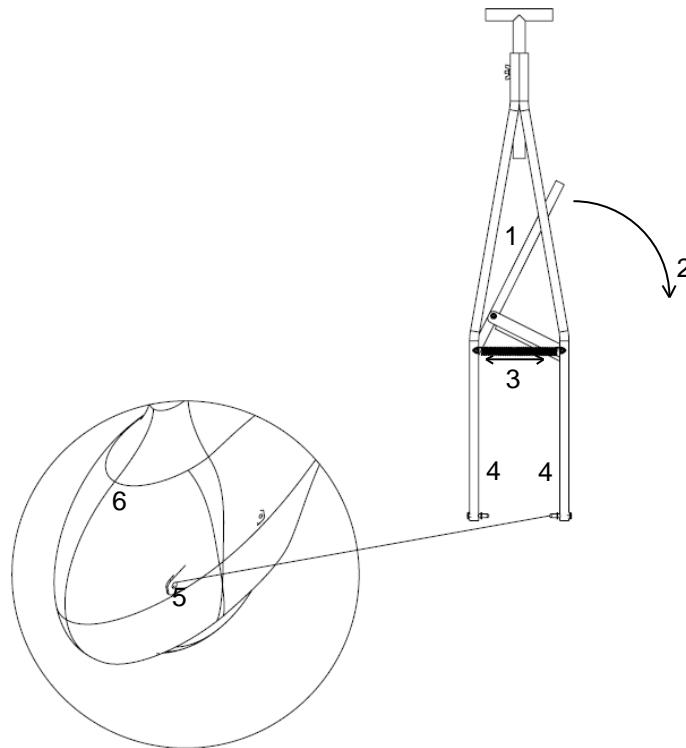


Figure 1: Attachment of Tow Bar.

1.9 JACKING

WARNING
A LIFTED AIRCRAFT MUST BE SECURELY SUPPORTED BY STATIC STANDS (OTHER THAN A / THE JACKING DEVICE). THE AIRCRAFT MAY NOT MOVE FROM AN ATTEMPT TO SHAKE IT HORIZONTALLY OR VERTICALLY.

Following removal of the main wheel fairings (refer to paragraph 4.4.1.1), the aircraft can be jacked from under the ends of the main wheel struts, just inside of the wheels. Ensure that steps are taken to locate the jack sturdily under the bottom edge of the wheel strut, to prevent slippage.

If it is necessary to lift the nose gear, the engine cowling should be removed, and the aircraft lifted using the engine mount as the attachment point. The nose wheel can also easily be lifted by pressing down on the rear fuselage above a bulkhead and the horizontal stabiliser above the main spar.

1.10 PARKING AND TIE DOWN

It is recommended that chocks are used when parking outdoors or in a hanger. If chocks are not available, use the park brake. If possible, park the airplane facing into the wind. Tie down (to ground anchors) at the outer wing (1) and rear fuselage (2) tie down points. Aircraft tie-down is essential in severe weather and high wind conditions. In such conditions it is also preferable to tie down the nose wheel from the engine mount near the nose wheel strut attachment point.



1.11 AIRCRAFT LEVELLING

Occasional levelling of the aircraft may be necessary to ensure proper wing incidence and / or dihedral or for exact centre of gravity determination.

1.11.1 LONGITUDINAL LEVELLING

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Shims.	As needed.	
2	Spirit, water or electronic level.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

1. To take measurement rest (align) a spirit, water or electronic level with second row of rivets down from (below) the canopy frame edge, on the aircraft fuselage side, above the wing.

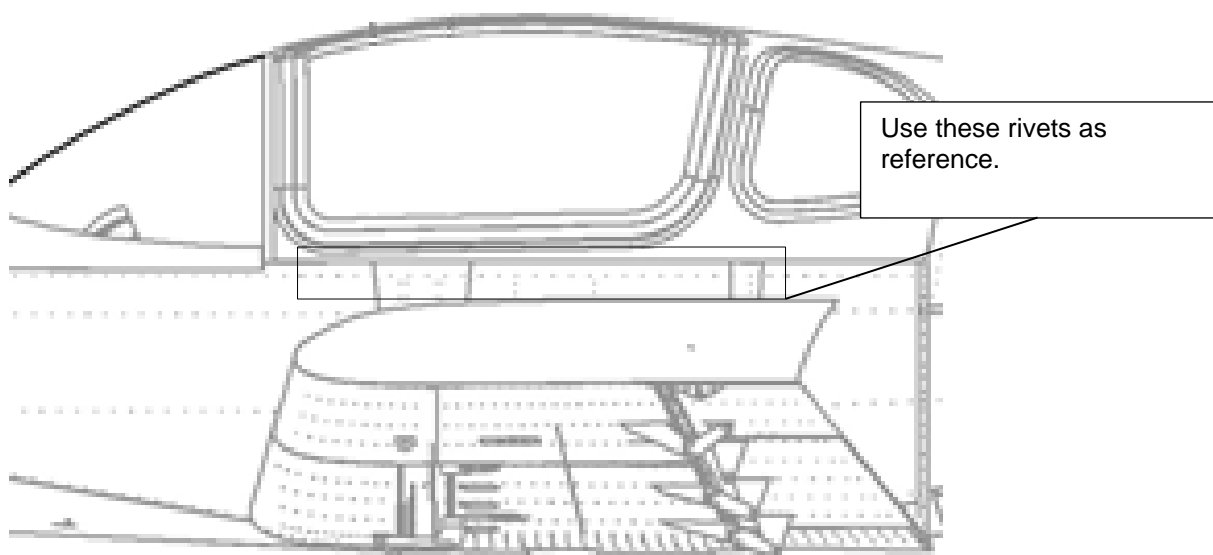


Figure 2: Longitudinal levelling reference position.

2. Adjust the aircraft's tilt through shims placed under wheels or by regulating tyre pressure.

1.11.2 TRANSVERSE LEVELLING

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Shims	As needed.	
1 Spirit, water or electronic level	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. Open the canopy.
2. Remove a front seat (refer to paragraph 4.2.2.1).
3. Place a spirit, water or electronic level across the top of the centre carry through spar, from one side to the other, and at right angles to the longitudinal axis of the aircraft.

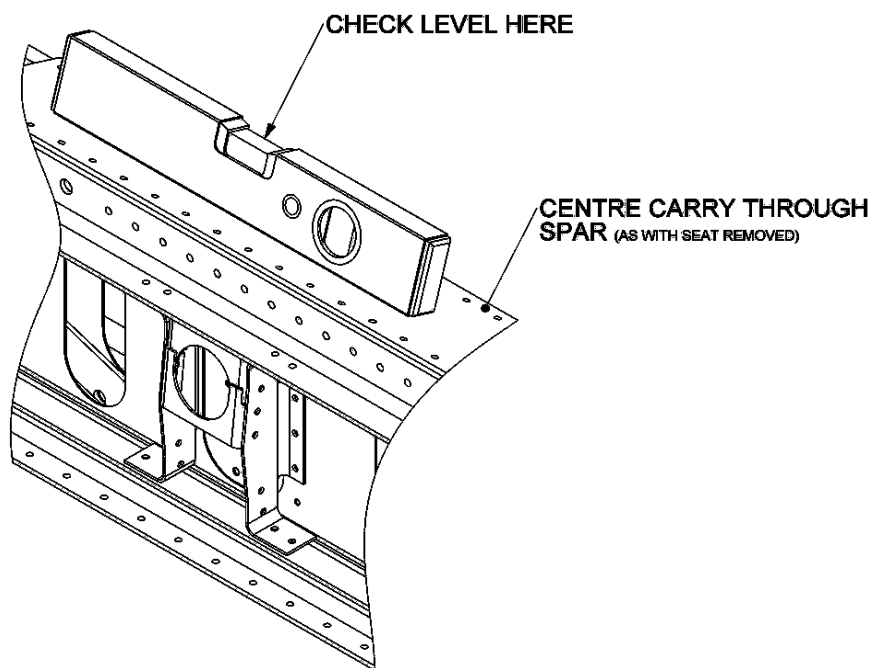


Figure 3: Transverse levelling reference position.

4. Adjust the aircraft's tilt through shims placed under wheels or by regulating tyre pressure.

1.12 AIRCRAFT ALIGNMENT

The aim of the alignment control is mainly to compare the measures taken on both sides and to check if the difference between them, if any, is within the tolerances reported below.

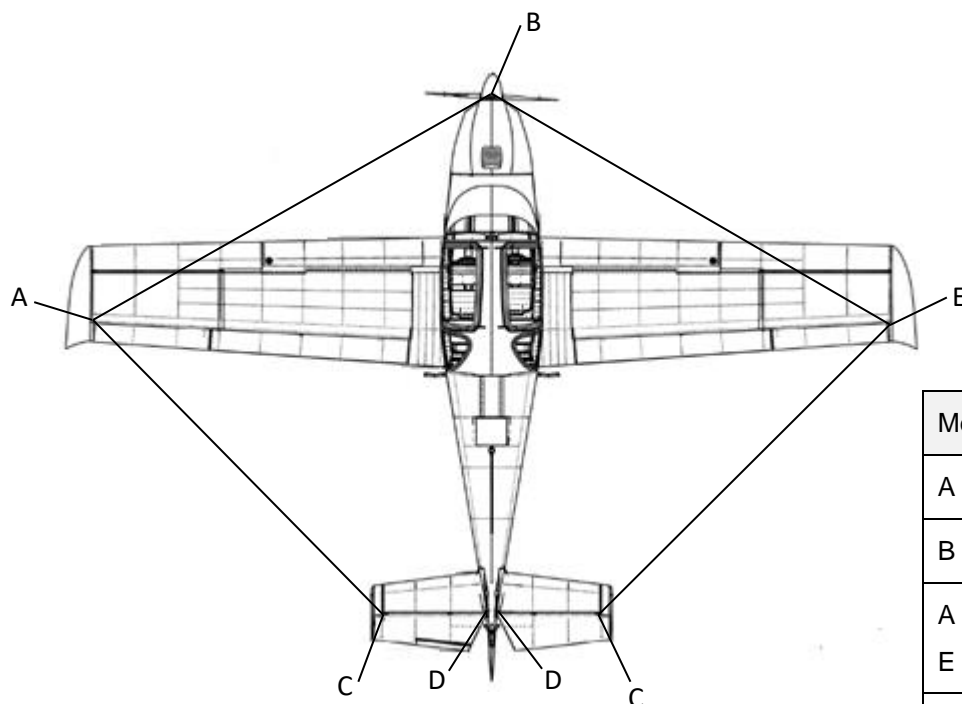


Figure 4: Aircraft alignment.

Measurement	Nominal Distances (mm)
A - B	5 123 mm (± 20 mm)
B - E	5 123 mm (± 20 mm)
A - C E - C	4 609 mm (± 20 mm)
C - D	1 763 mm (± 20 mm)

DATUMS

- A, E – On the wing upper surface, the outside edge of the wing skins where the trailing edge of the leading-edge skin overlays the trailing edge skin.
- B – The 12 o'clock position on the front face of the engine's propeller flange (i.e. the top of the front face of the engine's propeller flange). To get access it is necessary to remove the engine upper cowling (refer to paragraph 5.1.1).
- C – On the outside rear corner of the horizontal stabilizer upper skin.
- D – The upper / aft rivet on the vertical stabilizer skin. It is the highest rivet shared between the skin and the vertical stabilizer rear spar flanges.

1.13 CONTROL SURFACE DEFLECTION / TRAVEL

CONTROL SURFACE	REFERENCE	DEFLECTION		TOLERANCE
		UP / LEFT	DOWN / RIGHT	
Ailerons	Starting from the tips lined up with the wing tips.	24°	24°	± 3°
Elevator	Starting from the horn lined up with the leading edge.	32°	22°	± 2°
Trim tab	Starting flush with elevator	5°	25°	± 3°
Rudder		23°	23°	± 2°
Flaps (maximum travel)		0°	34°	± 3°

1.14 RUDDER CONTROL CABLE TENSION

Tension (with rudder straight)	15 N ±3 N (1.5 kg ±0.3 kg).
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1.15 AIRCRAFT RIGGING

1.15.1 RUDDER CABLE TENSION ADJUSTMENT

Refer to paragraph 4.3.2.5.

1.15.2 ELEVATOR ADJUSTMENT

Refer to paragraph 4.3.1.5.

1.15.3 ELEVATOR TRIM TAB ADJUSTMENT

Refer to paragraph 4.3.1.6.

1.15.4 AILERON ADJUSTMENT

Refer to paragraph 4.1.2.3.

1.15.5 FLAP ADJUSTMENT

Refer to paragraph 4.1.3.3.

1.16 WEIGHT AND BALANCE INFORMATION

1.16.1 REQUIREMENT / SCHEDULE

Weight and balance measurements need to be performed according to the following schedule:

- Upon completion of manufacture and before the first flight.
- Whenever new equipment is fitted, or a modification is done which influences the weight of the aircraft.
- Periodically as may be required by national legislation.

1.16.2 MOMENT ARMS

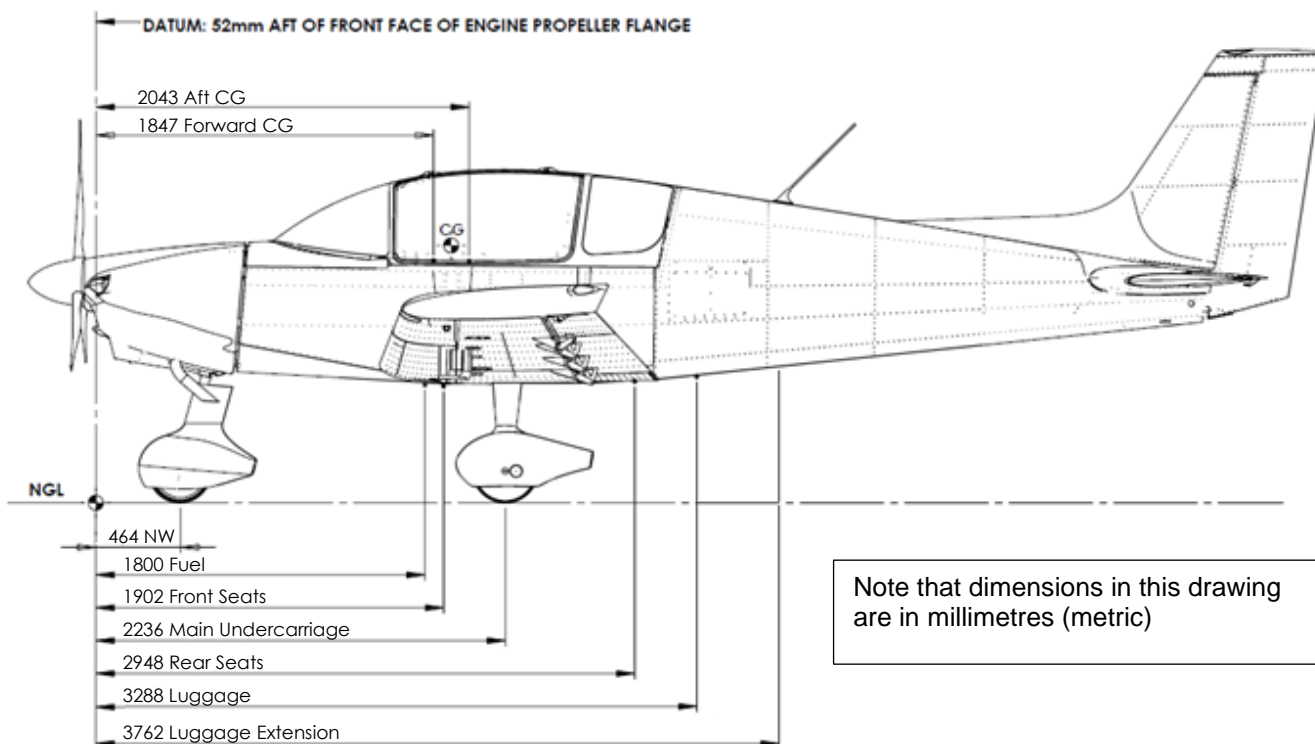


Figure 5: Moment arms.

1.16.3 CENTRE OF GRAVITY FORMULAE

$$\text{Aircraft CG} = \frac{\text{Total Moment}}{\text{Total Weight}}$$

$$\%MAC = (CG - 1613) \times \frac{100}{1\,302} \quad (\text{metric})$$

$$\%MAC = (CG - 63.504) \times \frac{100}{51.26} \quad (\text{imperial})$$

1.16.4 EMPTY WEIGHT CENTRE OF GRAVITY TABLE

	ITEM	WEIGHT [kg] / [lb]	ARM [mm] / [inch]	MOMENT [weight x arm]
AIRCRAFT EMPTY CG	Right Main Wheel	$W_R =$	$L_R = 2\,236 \text{ mm} / 88.031"$	
	Left Main Wheel	$W_L =$	$L_L = 2\,236 \text{ mm} / 88.031"$	
	Nose Wheel	$W_N =$	$L_N = 464 \text{ mm} / 18.268"$	
	Computed empty Centre of gravity	Empty weight: $W_E = \dots\dots\dots \text{kg} / \text{lb}$	CG = mm / inch (.....%.MAC)	Aircraft moment:

1.16.5 EMPTY WEIGHT CENTRE OF GRAVITY DETERMINATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1	Calibrated scales, minimum 250 kg (551 lb) capacity.	3
2	Calibrated scale, minimum 250 kg (551 lb) capacity.	1
3	Blocks with same height as scales (able to bear aircraft weight).	2
4	Calculator.	1
Alternative to item 1		
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. Carry out weighing procedure inside a closed building, so as to exclude influence from wind.
2. Remove any unnecessary objects (inadvertently) left on board aircraft.
3. Ensure that all legally required paperwork is on board (e.g. POH, ATF, etc.).
4. Drain fuel.
5. Align nose wheel.
6. Make sure that the engine oil, hydraulic fluids and coolants are at operating levels.
7. Adjust seats to the rearmost position(s).
8. Flaps retracted (0°).
9. Ailerons in neutral position, elevator in down position.
10. The aircraft must be weighed in a level attitude.
11. Position the scales under each tyre, or a scale under one tyre and blocks under the remaining tyres.
12. In the case where one scale and two blocks are used, the scale needs to be alternated between / under the wheels.
13. Record the weights from the individual scales (wheels) in the table in paragraph 1.16.4.
14. Calculate the moment for each wheel and record in the table in paragraph 1.16.4.
15. Calculate the total empty weight and record in the table in paragraph 1.16.4.
16. Calculate the total aircraft moment and record in the table in paragraph 1.16.4.
17. Use the information recorded in the table in paragraph 1.16.4 and the formulae listed in paragraph 1.16.3 to calculate the empty weight centre of gravity.

1.17 CORROSION PREVENTION

The information supplied here is as a general guideline only, and is by no means intended to be exhaustive, complete or authoritative. For more in-depth information refer to an applicable and authoritative publication, such as the FAA Advisory Circular AC43.13-1B: Acceptable Methods, Techniques and Practices - Aircraft Inspection and Repair.

It is highly advisable that expert advice be sought with regard to corrosion related issues.

Aluminium 6061-T6 (of which the aircraft is constructed) is reasonably corrosion resistant and accordingly is unlikely to corrode substantially.

It is important to keep the aircraft clean and to remove any collection of corrosive causing agents such as water, anti-freeze, oil, grease, dregs and other foreign matter. To avoid damage to the finish, do not use polishing detergents. Original or equivalent corrosion prevention, if used, must be re-applied after any alteration or repair. If any trace of corrosion is detected it should be removed as soon as possible and the applicable part should be treated immediately to prevent further corrosion.

Treatment consists of mechanically removing as much as possible of any corrosion by-products, applying corrosion inhibitor and replacing any original finish.

STRUCTURES

- **STEEL PARTS:**

With the exception of highly stressed components or stainless steel, it is possible to use abrasives, steel brushes (if operated manually) and steel wool.

- **ALUMINIUM PARTS:**

Steel wool, emery cloth or steel wire brushes (unless stainless steel), copper alloy brushes, rotary wire brushes along with other highly abrasive material should not be used. Steel or emery particles become embedded in the softer material causing corrosion.

Accurate brushing with a sturdy fibre brush should get rid most of the corrosion and ensures that the anti-corrosion agent penetrates completely into the cracks.

After cleaning surface corrosion, parts must be treated with an anti-corrosion finish consisting of a 4-litre solution of water, 10% chromic acid and 20 drops of battery electrolyte. Leave the chromic acid solution on the part for at least five minutes and then remove the excess with water or a damp cloth. Apply protective finish the same day in which treatment begins.

CABLES:

Tinned steel cables can be coated with any good grade rust preventative oil. Wipe off any excess.

Corrosion prevention of carbon steel cables can be affected by the application of MIL-C-16173, grade 4 or MIL-C-11796, Class 1 compounds.

1.18 AIRCRAFT STORAGE

1.18.1 SHORT TERM STORAGE

Refer to and comply with the storage instructions as stipulated by the latest revision of the Rotax 915 iS engine operator and maintenance manuals, as applicable.

If the aircraft is to be stored outside, follow the guidelines outlined in paragraph 1.18.3.

1.18.2 MEDIUM LONG-TERM STORAGE

Refer to and comply with the storage instructions as stipulated by the latest revision of the Rotax 915 iS engine operator and maintenance manuals, as applicable.

- If the aircraft is to be stored outside, follow the guidelines outlined in paragraph 1.18.3.
- Remove the fuel completely from the tanks and lines. Ethanol based fuel should not be stored in the tanks or carburettors for extended periods.
- Clean the aircraft thoroughly.
- Clean any oil or grease from tyres and coat tyres with a tyre preservative. Cover tyres to protect against grease and oil.
- Rotate the wheels approximately every 30 days to prevent the formation of flat spots.
- Seal or cover all openings which could allow moisture and / or dust to enter.
- Remove the battery (refer to paragraph 7.3.1). Store the battery in a safe, cool and dry location. Charge the battery as needed, according to the battery manufacturer's instructions / recommendations.
- Seal all engine openings exposed to the atmosphere with suitable covers or non-hygroscopic tape. Attach a red warning flag at each point where a cover or tape is fitted., to act as a reminder.

1.18.3 OUTSIDE STORAGE

- Tie-down the aircraft in accordance with paragraph 1.10.
- Install protective covers on the pitot tube, static vents (if separate from pitot tube), air vents, openings in the engine cowling and any applicable openings in fuselage. This is important as it prevents the ingress of rain, dust and foreign material.
- It is advisable that a tarpaulin (properly attached) is fitted to the aircraft.

1.18.4 RETURNING THE AIRCRAFT TO SERVICE

- Inspect tyres for proper inflation (refer to paragraph 1.7).
- Inspect battery for general condition and charge. If necessary, charge the battery according to the battery manufacturer's instructions / recommendations.
- Install the battery (if it was removed).
- Verify that the oil sump has the proper quantity of engine oil (refer to pilot operating handbook, the Rotax 915 iS operator manual and / or maintenance manuals, as applicable, for instructions).
- Verify correct engine coolant levels.
- Inspect air filter and clean if necessary.
- Remove the materials used to cover openings.
- Perform a thorough pre-flight inspection.
- Start and warm-up the engine. Verify engine readings to be within limits.

1.19 SOURCES FOR THE PURCHASING OF PARTS

Spare parts can be ordered from Sling Aircraft at www.slingaircraft.com, or from your local dealer.

1.20 DISPOSABLE REPLACEMENT PARTS

ITEM	DESCRIPTION	PART NUMBER
Air filter.	Cylindrical air filter.	K&N RC-8390
Fuel filter.	90° Mesh filter.	EN-FIL-005-X-X-0 (Sling Aircraft part no.)
Oil filter.	Rotax.	Rotax part no.897870
Nose wheel tyre.	5.00-5 (6-ply).	UN-TYR-001-X-A-0 (Sling Aircraft part no.)
Main wheel tyre.	15.00 x 6.00-6 (6-ply).	UN-TYR-003-X-A-0 (Sling Aircraft part no.)
Nose wheel inner tube.	4.10/3.50-5.	UN-TUB-001-X-X-0 (Sling Aircraft part no.)
Main wheel inner tube.	15 x 6.00-6.	UN-TUB-002-X-X-0 (Sling Aircraft part no.)
Spark plug(s).	Refer to the latest revision of the Rotax 915 iS operator manual and / or maintenance manuals, as applicable.	

1.21 AIRCRAFT PLACARDS AND EQUIPMENT LABELLING

1.21.1 MARKINGS AND PLACARDS

MAGNETIC COMPASS COMPENSATION TABLE

To compensate for the deviation errors of the magnetic compass, the following correction table is located just below the compass:

For	N	30	60	E	120	150
Steer						
For	S	210	240	W	300	330
Steer						
DATE:						

BRAKE

The brake lever is located on the central cabin channel between the two front seats and is indicated by a BRAKE label.

PARKING BRAKE / VALVE

The park brake shutoff valve is located to the rear of the central cabin channel between the two front seats and is indicated by a PARK BRAKE label. ON and OFF labels indicate the setting / activation.

ENGINE THROTTLE

A throttle control knob is located on the central cabin channel and is labelled FULL THROTTLE (forward position) and IDLE (rear position).

CABIN HEAT

The cabin heat control knob is located on the instrument panel central area and is labelled CABIN HEAT.

TRIM SWITCH

The elevator trim motor control is located on the top of the control stick and is labelled UP and DN.

CIRCUIT BREAKERS

Fuses are located on the lower right side of the instrument panel and each breaker is individually labelled.

FLAPS

The flap control is located on the instrument panel and is labelled FLAPS. Flap positions are labelled as UP, 1, 2 and DOWN (from 12 o'clock position to 6 o'clock of the rotary switch). For flaps with the spring-loaded toggle switch, flaps move up when the switch is toggle up and down when toggled down. Refer to the latest revision of the Pilot Operating Handbook for details on toggle switch operation.

IGNITION AND STARTER SWITCH

A key switch located on the upper left side of the instrument panel acts as an ignition and starter switch. It is marked START.

EFIS WARNING LIGHT

An EFIS warning light is located on the upper left side of the instrument panel and is labelled EFIS WARNING.

FUEL SELECTOR VALVE

A fuel selector valve is located on the central channel / console and is labelled OFF, LEFT and RIGHT, indicating selection. The selector lever is labelled FUEL.

ELECTRIC FUEL PUMPS

The electric fuel pumps are activated by switches on the upper left of the instrument panel and are labelled MAIN PUMP and AUX PUMP.

BAGGAGE COMPARTMENT

A placard indicating the maximum baggage weight is present on the outside of the baggage door and on the centre front retainer wall of the baggage compartment.

MAX TOTAL BAGGAGE WEIGHT – 35 KG / 77 LB

FUEL TANKS:

AVGAS OR MOGAS 198 LITRES
--

Next to each fuel tank filler cap is located a placard (73 mm x 35 mm) indicating the type of fuel and the total tank capacity.

TYRE PRESSURE:

On each main wheel fairing is a placard (102 mm x 9 mm) indicating tyre pressure (2.5 bar).

On the nose wheel fairing is a placard (102 mm x 9 mm) indicating tyre pressure (1.8 bar).

IDENTIFICATION PLATE:

The following stainless-steel placard is located on the central console inside the aircraft cabin (where ### denotes data unique to each individual aircraft):

ZU-###
CONSTRUCTOR – SLING AIRCRAFT
MODEL – Sling 4 TSi
AIRCRAFT SERIAL NUMBER – ###
ENGINE ROTAX 915 iS - 141 HP
MANUFACTURED: ###

LIMITATION PLACARDS:

Located on the instrument panel are the following placards:

OPERATE UNDER VMC ONLY
MAXIMUM PERMISSIBLE AIRSPEED 155 KIAS
MAXIMUM PERMISSIBLE RPM 5 800 RPM FOR 5 MINUTES
MAXIMUM CONTINUOUS RPM 5 500
MAXIMUM PERMISSIBLE MASS 950 KG / 2 094 LB

WARNING
NON-TYPE CERTIFIED AIRCRAFT
THIS AIRCRAFT IS NOT REQUIRED TO COMPLY WITH ALL THE
REGULATIONS FOR TYPE CERTIFIED AIRCRAFT
YOU FLY IN THIS AIRCRAFT AT YOUR OWN RISK

NO SMOKING

WARNING
AEROBATICS AND INTENTIONAL SPINS ARE
PROHIBITED

Located on each flap is a placard (223 mm x 26 mm) that identifies the no-step area:

NO STEP

1.21.2 GENERAL SAFETY INFORMATION / CONSIDERATIONS

Ensure that the ballistic parachute (if fitted) lever lock mechanism is in place during all repair and servicing work.



Never work on an aircraft if the appropriate safety equipment (fire extinguisher, first aid kit, etc.) is not present and serviceable.

Always use appropriate safety attire when working on an aircraft.

Wear protective eye wear when working on an aircraft, especially when inflating or deflating tyres, working with power tools, with fluids or when working with pressurized air equipment.

Always use the correct tools for a specific task.

Always ensure that the lane / ignition switches are OFF before working on a propeller or the engine.

Ensure that the Master switch is OFF / electrical equipment switches are OFF before removing or fitting electrical wiring, electrical equipment or electrical / electronic instruments. Consider disconnecting the battery earth wire before working on electrical equipment.

Never disassemble a wheel or release the wheel assembly bolts before the tyre has not been completely deflated, as explosive separation of the wheel assembly may occur if done so before the pressure is relieved.

Never attempt to remove the valve core before the tyre is completely deflated. The core may eject at high velocity if unscrewed before the pressure is relieved.

Never use oxygen to inflate a wheel / tyre.

It is advisable to inflate the tyre on a newly assembled wheel assembly in a cage built for that purpose.

Spilled hydraulic fluid, brake fluid and fuel represent a safety hazard. Blank off disconnected fluid lines to prevent drip / spillage and / or contamination. Clean up any spilled fluid before continuing with work.

Ensure adequate lighting when working on an aircraft.

Always work in well-ventilated areas, especially when working with chemicals / fluids.

Ensure that the aircraft is stable and cannot inadvertently / unexpectedly move (e.g. pitch forward or backward or fall off jacks or supports) before starting work.

Never smoke when working on or in the vicinity of an aircraft.

1.21.3 INSTRUCTIONS FOR CONCERNS REGARDING SAFETY OF FLIGHT

If any person should have any concerns regarding the safety of a Sling Aircraft Sling 4 TSi for flight, these should be emailed to technical@slingaircraft.com. The following information should be included in the email:

- Aircraft make, model and serial number.
- Engine make, model and serial number.
- Date of last inspection.
- Airframe total time.
- Engine total time.
- Description of the un-airworthy items found.
- Aircraft owner.

Alternatively, write to:

Sling Aircraft, PO Box 308, Eikenhof, 1872, South Africa.

SECTION 2

INSPECTION

This section provides information regarding general inspection considerations, inspection schedules and inspection procedures.

2. INSPECTION

This section should be read in conjunction with section 3.

2.1 GENERAL CONSIDERATIONS REGARDING INSPECTION

Inspections performed on an aircraft should be performed in accordance with acceptable standards, such as described in, for example, the FAA Advisory Circular AC43.13-1B: Acceptable Methods, Techniques and Practices - Aircraft Inspection and Repair.

STRUCTURE(S) IN GENERAL:

Inspect for the condition of panel covers, ribs, frames, stringers etc., absence of cracks, deformation, rivet slackening, corrosion and any other apparent sign(s) of damage.

CABLES AND PUSHRODS:

Inspect cables for broken strands, kinks, excessive wear, corrosion, security of attachment, binding and correct tension.

Inspect pushrods for alignment, freedom of movement and security of attachment of rod-end bearings.

SAFETY EQUIPMENT:

Inspect seat belts / safety harnesses for security of attachment, correct operation of buckles and couplings and integrity of the webbing and webbing-to-coupling connections.

Inspect fire extinguisher(s) for correct type, currency (inspection / service period), correct pressure indication, security of attachment and correct disengagement from mounting bracket.

Inspect first-aid kit for currency and compliance with national regulations.

MOVING PARTS:

Lubrication, security of attachment, safety of bolts, binding, excessive play, excessive wear, proper adjustment, correct travel, condition of attachments and hinges, absence of corrosion, deformation, condition of bearings, sealing, rivet slackening, cleanliness, tension (cables), cracks.

COMPOSITE PARTS:

Inspect for cracks, dents and delamination.

FLUID LINES, HOSES, TUBES AND CONNECTIONS:

Inspect for leaks, cracks, kinks, nicks, cuts, twisting, any form of collapse, chafing, proper radius, any form of deterioration, security of attachment, corrosion of fittings / couplings.

In addition to the above metal fluid lines / tubing should be free of dents.

FILTERS:

Inspect for cleanliness, damage and security of attachment.

FLUIDS:

Inspect for contamination.

BOLTS, NUTS, SAFETY WIRE, SPLIT PINS AND ATTACHMENTS:

Inspect for proper tightening and safe tying, absence of cracks or nicks, corrosion, damage to thread, wear and excessive play.

Ensure that safety wire is installed in such a manner as to prevent the loosening of the part to which it is applied.

Verify the use of correct specification of bolts, nuts and connecting hardware.

Observe creep marks for any indication of creep.

ELECTRICAL WIRING, BONDING, CONNECTION, CIRCUIT BREAKERS AND SWITCHES:

Inspect for security of attachment, any sign of arcing, fraying, burning, defective (brittle, nicked, cracked, cut or penetrated in any manner) insulation, loose or broken terminals, heat deterioration, discolouration and corroded terminals.

Inspect bonding connections for proper attachment and corrosion.

Inspect switches for any abnormal side-to-side movement. Inspect switches for security of attachment.

Consider the possibility that an incorrect switch substitution could have been made during maintenance (i.e. inspect for the correct switch rating).

Consider the possibility that an incorrect circuit breaker substitution could have been made during maintenance (i.e. inspect for the correct circuit breaker rating).

Inspect for the correct labelling of switches and circuit breakers.

BATTERY:

Inspect for security of attachment, correct rating, sufficient charge, physical integrity, leakage and cracks. Inspect the battery terminal connections for security of attachment, cracks and corrosion.

TYRES AND WHEELS:

Verify for correct inflation of tyres.

Inspect for worn spots, bulges in the tyre sidewall, cracks, cuts or embedded objects.

Inspect for tread wear.

Inspect the wheel hub for cracks, nicks, warping or for any kind of damage.

INSTRUMENTS:

Inspect instruments for security of attachment, sensible indication, absence of cracks in viewing glass of the instrument and absence of moisture behind the viewing the glass of the instrument. Inspect for cracks in instrument enclosures / bodies / frames.

Inspect for proper connection of instruments to electrical wiring and / or pneumatic tubes and couplings.

Consider the possibility that an analogue instrument could have been replaced by an instrument with incorrect markings (e.g. the colours speed range markings on an airspeed indicator), incorrect range or alternative units of measurement.

Verify the correct settings on electronic instruments.

DOCUMENTATION:

Verify that the documents required by the current national regulations are present, correct and up to date.

PLACARDS, LABELLING AND INSTRUCTIONS:

Inspect for the presence and correctness of any placards or notices which are required by the current national regulations.

Inspect for the proper labelling of equipment, switches and control levers.

2.2 INSPECTION PANELS

Inspection points / locations that are not in plain view may be accessed through specific inspection holes and inspection hatches and / or by the removal of panels or fairings, as detailed below:

- Inspection hatches on the wing underside provide access to the aileron bell crank and flap torque tube and pushrod.
- Covers on the underside of the wing and at the wing to-fuselage connection points provide access to engine fuel supply and return line connections to the tank, tank level sender, tank level sender-wiring connectors, flap and aileron control pass-throughs and rear spar connections (the front spar connection is accessed inside the cabin).
- Small round tail cone side holes provide access to the elevator control horn and pushrod end.
- The vertical and horizontal tail nacelle / fairings provide access to vertical and horizontal tail mounting and connections.
- The elevator left lower (under elevator) inspection panel allows access to trim tab motor and trim tab pushrod.
- Inspection panels on the ventral rear fuselage allows for inspection of the elevator cable guides.
- A rear cabin central floor inspection panel provides access to the brake line T-piece divider, brake lines; the elevator control system pushrod.
- Baggage compartment floor inspection panels provide access to the cables for rudder control.
- Cabin longitudinal divider side inspection hatches provide access to fuel lines, rudder cables and throttle cables.
- The instrument panel cover provides access to the aircraft instrumentation and the related wiring and pneumatic connections.
- The engine cowling provides access to the engine and related systems, access to the components of the electrical system located forward of the firewall and access to the nose gear strut and steering assembly mechanism.
- The propeller spinner provides access to the propeller hub.
- A clear lens in each wing provides access to the landing and taxi lights.

2.3 INSPECTION SCHEDULE

Sling Aircraft considers the inspection schedule outlined below as compulsory for the safe operation of the airframe and systems over an extended period. The described servicing requirements pertain to operation in non-extreme climatic conditions.

2.3.1 ENGINE

Comply with the inspection schedule as indicated in the latest revision of the Rotax 915 iS or 916 iS engine maintenance and / or operator manuals, as applicable.

2.3.2 PROPELLER

Comply with inspection schedule as indicated in the latest revision of the propeller operator's manual.

2.3.3 AIRFRAME AND SYSTEMS

The airframe and systems inspection schedule are as follows:

- Inspection for airworthiness before the first flight of the day, as specified in the Pilot Operating Handbook.
- Condition inspection at every 100 hours. Refer to paragraph 2.4.
- Special inspections, added to normal periodic inspections, e.g. annual inspections which may be required by national legislation.
- Singular inspection(s), when the aircraft has been exposed to conditions that may have damaged one or more of its components.
- If the aircraft is used infrequently a 100-hour inspection must be performed annually. Refer to paragraph 2.4.

2.4 CONDITION INSPECTION (100 HOUR / ANNUALLY)

Follow the inspection checklist in paragraph 2.5 and rectify any shortcomings.

2.4.1 INSPECTION PANELS AND INITIAL INSPECTION AND CLEANING

Each person performing an annual or 100-hour inspection shall, before that inspection:

1. Remove or open all necessary inspection panels, access doors, fairings and cowlings.
2. Clean the aircraft and aircraft engine, after an initial visual inspection for oil, exhaust or other leaks.

2.4.2 FUSELAGE GROUP

1. Inspect skin for deterioration, distortion, other evidence of failure, and defective or insecure attachment of fittings.
2. Inspect systems and components for improper installation, apparent defects and unsatisfactory operation.

2.4.3 CABIN AND COCKPIT GROUP

1. Inspect for cleanliness and for loose equipment that might foul the controls.
2. Inspect the seats and safety belts / harnesses for condition and / or any defects.
3. Inspect canopy and windows for deterioration and breakage.
4. Inspect instruments for poor condition, mounting, marking, and (where applicable) improper operation.
5. Inspect flight and engine controls for improper issues.
6. Inspect all systems for improper installation, poor general condition, apparent and obvious defects and insecurity of attachment.
7. Inspect the fire extinguisher for security of attachment, correct pressure and currency of service period.

2.4.4 ENGINE AND COWLING GROUP

1. Inspect the engine section for visual evidence of excessive oil, fuel or hydraulic leaks, and sources of such leaks.
2. Inspect studs and nuts for improper torque and obvious defects.
3. Inspect entire engine mount for cracks, looseness of mounting, and looseness of the engine to mount connection.
4. Inspect flexible vibration dampeners for poor condition and deterioration.
5. Inspect engine control linkages for defects, improper travel and improper safe tying.
6. Inspect lines, hoses and clamps for leaks, improper condition and looseness.
7. Inspect exhaust stacks for cracks, defects and improper attachment.
8. Inspect accessories for apparent defects in security of mounting.
9. Inspect all systems for improper installation, poor general condition, defects and insecure attachment.
10. Inspect electrical and instrumentation wiring for proper attachment and any signs of defects.
11. Inspect cowling for cracks and defects.
12. Comply with any inspection requirements as stipulated in the latest revision of the Rotax 915 iS or 916 iS operator's manual and / or maintenance manuals, as applicable.

2.4.5 LANDING GEAR GROUP

1. Inspect all parts for poor condition and insecurity of attachment.
2. Inspect shock absorbing devices (spring on nose gear) for damage.
3. Inspect members for undue or excessive wear, fatigue and distortion.
4. Inspect hydraulic lines for leakage.
5. Inspect wheels for cracks, defects and condition of bearings.
6. Inspect tyres for wear, cuts and slippage.
7. Inspect brakes for improper adjustment.

2.4.6 WING AND CENTRE SECTION ASSEMBLY

Inspect for:

1. Poor general condition.
2. Skin deterioration.
3. Distortion.
4. Evidence of failure.
5. Insecurity of attachment.

2.4.7 EMPENNAGE ASSEMBLY

Inspect all components and systems for:

1. General condition.
2. Skin deterioration.
3. Distortion.
4. Evidence of failure.
5. Insecurity of attachment.
6. Improper component installation.
7. Improper component operation.

2.4.8 PROPELLER GROUP

Inspect propeller assembly for:

1. Cracks.
2. Nicks.
3. Improper torque and lack of safe tying on propeller attachment bolts.
4. Comply with any inspection requirements as stipulated in the latest revision of the propeller manufacturer operator's manual.

2.4.9 RADIO GROUP / AVIONICS / ELECTRONIC EQUIPMENT

1. Inspect radio and electronic equipment for improper installation, insecure mounting and correct operation and functionality.
2. Inspect wiring and conduits for improper routing, insecure mounting and obvious defects.
3. Inspect bonding and shielding for improper installation and poor condition.
4. Inspect antenna/e for poor condition and insecure mounting.

2.4.10 OPTIONAL EQUIPMENT

Check all optional equipment for proper operation. Refer to optional equipment manufacture's manuals / documentation.

2.5 MAINTENANCE CHECKS

2.5.1 25 HOUR, 100 HOUR AND ANNUAL SERVICE INSPECTION CHECKLIST

This checklist must be read / performed in conjunction with the applicable engine and propeller checklists as found in the latest revision of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable, and the latest revision of the Airmaster AP430CTF-WWR72B or MT Propeller operation manual.

SLING AIRCRAFT AMO MPI & SERVICE CHECKLIST

This checklist must be completed in conjunction with the applicable engine and propeller. Checklists. (See latest revision of engine maintenance manuals and the latest revision of the propeller. Maintenance manual. See also SA-CATS 44.01.06 Annexure A for minimum maintenance requirements).

Any provisions set out in this check list that are not applicable to the work being performed should be marked "N/A" and signed in confirmation. (No entries should be left blank.)

NOTE
DAMAGED PARTS MUST BE REPLACED ON CONDITION THAT THEIR
DAMAGE INTERFERES WITH NORMAL OPERATION OF THE AIRCRAFT

AC/ TYPE: _____

A/C SERIAL NO: _____

A/C REGISTRATION: _____

DATE: _____

A/C HOBBS: _____

JOB CARD NO: _____

Technician Name: _____ Inspector Name: _____

AIRCRAFT DOCUMENTATION

1. AIRCRAFT DOCUMENTATION

No.	Work To Be Done	Technician	Inspector
1.1	Verify all documentation is in aircraft and valid.		

AIRFRAME AND INSTALLED EQUIPMENT

1. FUSELAGE OR HULL

No.	Work To Be Done	Technician	Inspector
1.1	Open all access panels, clean aircraft, engine and propeller.		
1.2	Carefully inspect the fuselage or hull for general condition.		
1.3	Check the skin covering for condition and security.		
1.4	Check installed systems and components for proper installation, security, defects and satisfactory functioning.		
1.5	Check registration markings for conformity.		
1.6	Ensure all drain holes are open.		

2. CABIN AND COCKPIT

No.	Work To Be Done	Technician	Inspector
2.1	Inspect the cabin and cockpit for cleanliness and loose or displaced articles that might interfere with the operation of controls.		
2.2	Check seats, seat rails, seat locking mechanisms, safety harness and tie-down fittings for security and conditions.		
2.3	Check condition of forward flooring at rudder pedals and aft at the main gear mounting channel.		
2.4	Check windscreens and windows for security, condition and where applicable, satisfactory operation.		
2.5	Check exits for proper installation, condition, legibility of operating instructions and other markings and for satisfactory functioning.		
2.6	Check flight, engines and propeller controls for correct installation, security of connections, condition, proper operation and where applicable legibility of markings. As per the manufacturers manual.		
2.7	Check all systems and their controls in the cockpit or cabin for proper installation, security, satisfactory operation and legibility of markings.		
2.8	Check for smoking rivets on control tubes.		
2.9	Ensure that all required placards and registration letter are correctly installed and positioned, are legible and in good condition.		
2.10	Check wing steps for excessive play and security of attachment.		
2.11	Check currency of ballistic parachute system.		

3. INSTRUMENTS AND INSTRUMENT SYSTEMS

No.	Work To Be Done	Technician	Inspector
3.1	Check instruments for proper installation, security, obvious defects and legibility and correctness of markings.		
3.2	Check instruments operating systems for proper installation, security and condition.		
3.3	Check that filter elements of vacuum operated instruments are cleaned or replaced in accordance with the manufacturer's recommendations.		
3.4	Check altimeter and airspeed indicators for accuracy by performing the test on the last page of this check list.		

4. LANDING GEAR

No.	Work To Be Done	Technician	Inspector
4.1	Check the landing gear for general condition and security of attachment of all components.		
4.2	Check trusses and other members for condition and security of attachments.		
4.3	Check steering mechanisms for condition and bearings for condition, lubrication and correct adjustment. Ensure compliance with SB0020 Rev1.		
4.4	Check tyres for condition and creep, check tyre pressure.		
4.5	Check brakes for condition, correct adjustment and operation.		

5. WINGS AND CENTRE SECTION

No.	Work To Be Done	Technician	Inspector
5.1	Check wing attachment and bracing for security, condition, correct assembly and where applicable, correct torqueing of attachment bolts. 1. Front mounting bolts torqued to - Nm 2. Rear mounting bolts torqued to - Nm 3. Main Spar attachment bolts torqued to - Nm		
5.2	Check movable surfaces for condition, security, proper attachment, correct travel and operation and security of all control connections.		
5.3	Check installed systems and components for proper attachment, correct travel and operation and security of all control connections.		
5.4	Inspect condition of skin along main spar. Ensure compliance with SB0014 Rev1 (Compliance not required for aircraft with serial numbers above 232sk).		

6. EMPENNAGE

No.	Work To Be Done	Technician	Inspector
6.1	Check attachment of all components for security and correct assembly.		
6.2	Check moveable surfaces for condition, security, proper attachment, correct travel and operation and security of all control connections.		
6.3	Check installed systems and components for proper installation, security, condition and satisfactory functioning.		

7. ELECTRICAL AND RADIO EQUIPMENT INSTALLATIONS.

No.	Work To Be Done	Technician	Inspector
7.1	Inspect batteries for condition, corrosion and venting and for correct installation.		
7.2	Check electrical installations and components for condition, security of mounting and satisfactory functioning.		
7.3	Check electrical wiring and conduits for condition and security mounting.		
7.4	Check bonding and shielding for correct installation, security and condition.		
7.5	Check radio equipment for correct functioning and for correct installation and security of mountings.		
7.6	Check radio antenna systems for condition, correct installation and security, and trailing aerials for satisfactory operation.		
7.7	Check for unacceptable interference from electrical and ignition systems on applicable radio equipment.		
7.8	Perform a transponder test as per the transponder manufacture checklist, read with SA CATS 43.02.10.		
7.9	Perform the ELT test as per the manufacturers manual, read with SA CATS 43.02.11.		

8. FUEL SYSTEMS

No.	Work To Be Done	Technician	Inspector
8.1	Check fuel tanks and fuel systems for the presence of water or other foreign matter, condition, security, correct installation, freedom from leaks and satisfactory functioning of components.		
8.2	Check fuel lines, wires and cables beneath the floor for condition.		
8.3	Inspect RIGHT, LEFT, OFF fuel selector for condition and proper operation.		
8.4	Close all access panels and inspect each of them for correct installation and security.		

POWER PLANTS AND INSTRUMENTS RELATING THERETO

1. ENGINE AND ENGINE INSTALLATIONS.

No.	Work To Be Done	Technician	Inspector
1.1	Perform the relevant ROTAX engine maintenance checklist.		
1.2	Check all studs, nuts and other fasteners for security, condition and correct torque.		
1.3	Check the internal condition of the engine by means of cylinder compression or blow-by checks, oil filter and sump drain plugs for evidence of metal particles. (refer to ROTAX engine maintenance checklist) 1/ 2/ 3/ 4/		
1.4	Check engine shock mounts for condition, security and correct installation.		
1.5	Check engine controls for correct installation, operation, condition and security.		
1.6	Check fluid-carrying lines for security, correct installation and condition.		
1.7	Check security and condition of exhaust manifold assemblies, heat exchangers and heat mufflers.		
1.8	Check engine driven accessories for condition and security of mountings.		
1.9	Check condition of engine mount frame.		
1.10	Check engine mountings for condition and security of attachment to the main structure. 1. Engine mount onto firewall torqued to - Nm 2. Engine onto engine mount torqued to - Nm		
1.11	Check cooling baffles and seals for condition, security and correct installation.		
1.12	Check engine cowling for condition, security and correct installation.		
1.13	Check cooling gills or other cooling devices for condition, security, correct installation and proper operation.		
1.14	Check ignition systems for condition, check all wiring and security of terminals.		
1.15	Inspect the engine for evidence of fuel, oil or any other fluid leaks and for the source of any such leaks.		

2. PROPELLERS

No.	Work To Be Done	Technician	Inspector
2.1	Perform the relevant propeller maintenance manual checklist.		
2.2	Check propeller hub bolts are correctly torqued and leading-edge caps are properly secured. 1. Propeller mounting bolts spacer to propeller hub torqued to- Nm		
2.3	Check security of attachment of propeller to the engine. 1. Propeller mounting bolts spacer to engine flange torqued to - Nm		
2.4	Check propeller for oil leaks and for satisfactory operation.		
2.5	Check propeller control systems for condition and satisfactory operation.		
2.6	Check the propeller track is within specified limits.		
2.7	Check metal and composite propeller blades for nicks and damage.		
2.8	Check spinner screws for security.		

3. POWERPLANT INSTRUMENTS AND INSTRUMENT SYSTEMS

No.	Work To Be Done	Technician	Inspector
3.1	Check instruments for proper installation, security, obvious defects and legibility and correctness of markings.		
3.2	Check powerplant instruments before and during engine runs.		

4. ENGINE OPERATION / ENGINE RUNS

No.	Work To Be Done	Technician	Inspector
4.1	Verify power out-put is sufficient (static & idle RPM).		
4.2	Verify RPM drop on each magneto is within limits.		
4.3	Verify fuel and oil pressures.		
4.4	Satisfactory operation of any engine-driven accessory or other items not specifically mentioned above.		

Compass swing

5. COMPASS SWING (EVERY 12 MONTHS, READ WITH SA CATS 43.02.18)

No.	Work To Be Done	Technician	Inspector
5.1	Verify by means of a compass swing the accuracy of the compass fitted in the aircraft.		

Mass & Balance

6. MASS & BALANCE (EVERY 5 YEARS, READ WITH SA CATS 43.02.07.)

No.	Work To Be Done	Technician	Inspector
6.1	Perform the mass and balance check.		

Pitot static system test

7. PITOT STATIC TEST PERFORMED AT ANNUAL INSPECTION.

<u>INSTRUMENT MPI</u>		<u>INSEPECTED AND FOUND SATISFACTORY</u>	
		<u>INITIAL INSPECTION</u>	<u>FINAL INSPECTION</u>
1	Test the pitot static for freedom from obstructions and leaks. Drain water traps if applicable.		
2	Test all warning unit and pitot heater.		
3	Inspect the compass for discolouration and bubbles, check for freedom of rotation and ensure that the compass has been swung in accordance with the requirements and periods specified in SA-CATS 43.02.18		
4	Check altimeters and airspeed indicators for accuracy. Carry out pitot static check if applicable.		
5	Inspect and check the autopilot for correct functioning during the flight test.		
6	Inspect all instruments for proper installation security, obvious defects, legibility and legibility of markings.		
7	Inspect and test pneumatic operated instruments for correct functioning.		
8	Inspect VSI for proper function and zero pointer.		

AIRSPEED INDICATOR

<u>AIRSPEED INDICATOR</u>	<u>SCALE ERROR TOLERANCE</u>	<u>FRICTION TOLERANCE</u>	<u>READING ON L/H</u>	<u>READING ON R/H</u>
40	+/-2.5	+/-3		
60	+/-2.5	+/-3		
80	+/-2.5	+/-3		
100	+/-2.5	+/-3		
120	+/-2.5	+/-3		
140	+/-2.5	+/-3		

ALTIMETER

<u>ALTITUDE</u>	<u>EQUIVELANT PRESSURE</u>	<u>TOLERANCE</u>	<u>READING ON L/H</u>	<u>READING ON R/H</u>
-1000	1050.36	20		
0	1013.25	20		
1000	977.15	20		
2000	942.10	30		
3000	908.10	30		
4000	875.09	35		
6000	811.97	40		
8000	752.61	60		
10000	696.12	80		
12000	644.38	90		
14000	595.21	100		

<u>TEST</u>	<u>READING L/H</u>	<u>READING R/H</u>	<u>TOLERANCE</u>
Case leak test			100
Hysteresis test			75
First test point (50% of maximum altitude)			75
Second test point (40% of maximum altitude)			30
After effect test			30

<u>ALTITUDE (feet)</u>	<u>TOLERANCE (feet)</u>	<u>READING L/H</u>	<u>READING R/H</u>
1000	70		
2000	70		
3000	70		
5000	70		
10000	80		
15000	90		

Pressure altitude test

<u>PRESSURE IN MILLIBARS</u>	<u>ALTITUDE (feet)</u>	<u>READING L/H</u>	<u>READING R/H</u>
951.55	1727		
965.10	1340		
982.03	863		
998.96	392		
1013.25	0		
1032.82	+531		
1046.37	+893		
1049.41	+974		

The signature below will be used as a statement in confirming all maintenance has been performed as per this checklist as well as in accordance with SA-CATS & CARS in accordance with the relevant manufacturers manuals set out in this checklist.

Inspector's name: _____

Inspector's signature & stamp: _____

Date: _____

2.5.2 2000 HOUR SERVICE CHECKLIST

This checklist must be completed / performed in conjunction with the 100 hours MPI & service checklist and applicable engine and propeller checklists.

1. FUSELAGE OR HULL

No.	Work To Be Done	Technician	Inspector
1.1	Check the rudder cable at the marked inspection points in Figure 35: Rudder control system. Replace any cables with broken strands or indications of corrosion.		
1.2	Inspect the rudder cable guide for signs of wear. Replace the guide if the rudder cable wears through the rear fuselage skin. See Figure 36: Rudder cable guide.		
1.3	Inspect the fuselage, paying particular attention to the vertical and horizontal stabiliser attachments to the fuselage. See Figure 39 and Figure 29: Horizontal stabilizer to fuselage attachment.		
1.4	Check for excessive play in elevator control system. Replace smoking rivets. See Figure 26: Elevator control system.		

2. WINGS AND CENTRE SECTION

No.	Work To Be Done	Technician	Inspector
2.1	Remove wings as per 4.1.1.1 for detailed inspection of front and rear spar root. Inspect the centre spar, main and rear spar attachment holes and adjacent structure for cracks or damage, paying particular attention to the main spar bottom cap. The AN5-10A rear spar bolt must be replaced with AN6-10A bolt. The rear spar bolt hole should be drilled to 9.0mm then reamed to 9.45mm for the correct interference fit. Ensure the bolt is torqued as per 1.5.1. Replace main spar attachment hardware.		
2.2	Check flap and aileron hinge brackets for cracks or damage, paying particular attention to unwanted play of all control connections.		
2.3	Inspect bell cranks for cracks and security of mounting to wing structure. See Figure 11: Bell crank (1) for details.		

3. EMPENNAGE

No.	Work To Be Done	Technician	Inspector
3.1	Inspect elevator and rudder hinge brackets for cracks or damage.		
3.2	Replace elevator trim tab control horn as illustrated in Figure 31: Elevator control horn (5).		

4. LANDING GEAR

No.	Work To Be Done	Technician	Inspector
4.1	Follow the procedure outlined in 4.4.1.6 to remove the main landing gear. Thoroughly examine the main landing gear for cracks spanning its entire length up to the centreline. Check condition of screws on the main landing gear plate outlined in Figure 6: Main landing gear plate machine screws. Replace main undercarriage attachment hardware.		

Main Landing Gear to Fuselage Installation

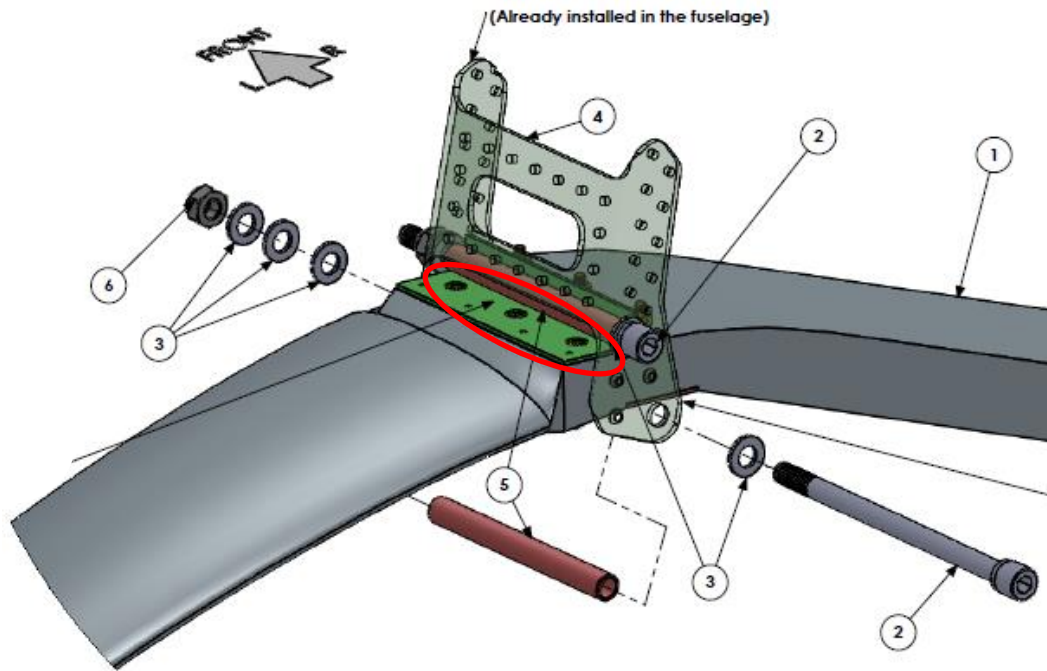


Figure 6: Main landing gear plate machine screws.

3. SERVICE

This section should be read in conjunction with Section 2.

3.1 GENERAL CONSIDERATIONS REGARDING SERVICE AND MAINTENANCE

Work, maintenance and servicing conducted on aircraft should be performed in accordance with acceptable standards, such as described in, for example, the FAA Advisory Circular AC43.13-1B: Acceptable Methods, Techniques and Practices - Aircraft Inspection and Repair.

Removed parts should be replaced with parts with the same part number, from the same manufacturer, to ensure correct specification and safe operation. Refer to the current manufacturer documentation in this regard.

STRUCTURES IN GENERAL:

Any structural repair to the aircraft should be performed by qualified and trained personnel. Refer to the aircraft manufacturer.

CABLES AND PUSHRODS:

Service as required.

SAFETY EQUIPMENT:

Service according to any applicable national regulations, calendar-based requirements and manufacturer recommendations and instructions.

LUBRICATION:

Periodic lubrication of moving parts ensures proper operation and extends part lifetimes considerably. Avoid excessive lubrication as this may cause external surfaces of hinges and bearings to collect dirt and dust.

If a part is lubricated by hand, remove excess grease.

MOVING PARTS:

Lubricate as required with the correct lubricant, as specified for the part.

COMPOSITE PARTS:

Repair cracks, dents and delamination as necessary.

FLUID LINES, HOSES, TUBES AND CONNECTIONS:

Fluid lines should be replaced with lines of the same part number, material, size (inner and outer diameter), pressure rating and length (of the line to be replaced).

Allow enough slack in flexible hoses for stretch when pressure is applied / removed.

Do not twist flexible hoses and metal lines.

Metal end fittings should not be considered as part of the flexible section of a flexible hose.

Keep the bend radius of installed flexible hoses as large as possible to avoid collapse.

When installing seals into end fittings, ensure that the seal is not scratched, cut or damaged.

BOLTS, NUTS, WASHERS, SAFETY WIRE, SPLIT PINS AND ATTACHMENTS:

Lock-nuts, lock-washers, split pins and safety wire should not be reused after removal. Fit new.

If in need of replacement, replace bolts, nuts, washers and connecting hardware with items of the same specification.

Ensure bolt and nut threads are clean and dry before fitment, unless otherwise specified by the manufacturer.

Inspect all bolts, nuts and screws for damage and corrosion before reinstallation. Replace if necessary.

Apply safety wire and / or split pins as required.

Do not overstress safety-wire, as it will break under vibration if twisted too tightly. It is preferable to twist safety wire with locking pliers. If safety wire is to be twisted by hand, ensure 6 to 8 twists per inch (25.4 mm).

Ensure that safety wire is installed in such a manner as to prevent the loosening of the part to which it is applied.

Where specified, bolts and nuts should be torqued to the indicated value. Use a calibrated torque wrench with adequate range. Where possible, apply the torque to the nut and not the bolt. This will prevent rotation of the bolt in the hole and will reduce wear on the bolt hole.

Where applicable apply creep marks to bolts and nuts.

ELECTRICAL WIRING, BONDING, CONNECTION, CONNECTORS, CIRCUIT BREAKERS AND SWITCHES:

Electrical wiring and cables must be replaced with wire and cables of the same rating and specification.

Replace defective switches with switches of equivalent rating.

Circuit breakers should be replaced with circuit breakers of identical rating.

Circuit breakers (if of the type operable by hand) should be periodically cycled with NO LOAD (i.e. with the electrical system turned off) to enhance contact performance.

Electrical connectors should be replaced with connectors of the same mechanical specification and electrical rating.

FILTERS:

Replace as required.

FLUIDS:

Replenish fluids as required with the correct specification fluid.

Do not mix hydraulic / brake fluid and / or coolant fluid of different specifications or from different manufacturers complying to the same specification. Drain the system, flush and replenish.

TYRES AND WHEELS:

Tyres should be inflated to the recommended pressures. Incorrect inflation can cause excessive wear and tyre imbalance.

Tyres should be marked and indexed (i.e. apply creep marks) with the wheel rim to enable the detection of tyre slippage.

INSTRUMENTS:

Service instruments according to any applicable national regulations (if any) and the manufacturer recommendations and instructions. Refer to the latest revision of the instrument manufacturer documentation.

DOCUMENTATION:

Verify that the documents required by the current national regulations are present, correct and up to date.

PLACARDS, LABELLING AND INSTRUCTIONS:

Inspect for the presence and correctness of any placards or notices which are required by the current national regulations.

Inspect for the proper labelling of equipment, switches and control levers.

ENGINE:

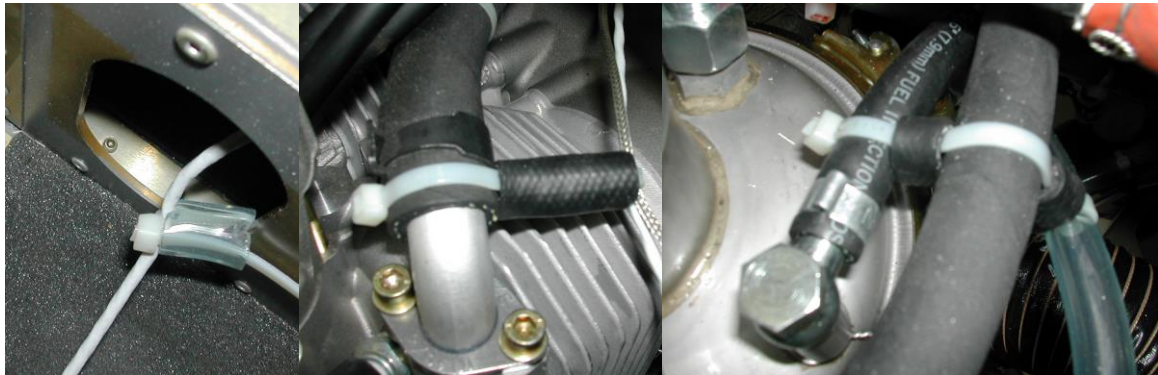
Refer to and comply with the service schedule, requirements and procedures as stipulated in the latest revision of the engine manufacturer operator's manual and / or maintenance manuals and / or service instructions, service letters and service bulletins, as applicable.

PROPELLER:

Refer to and comply with the service schedule, requirements and procedures as stipulated in the latest revision of the propeller manufacturer operator's manual and / or service instructions, service letters and service bulletins, as applicable.

GENERAL CONSIDERATIONS IN THE ROUTING AND SECURING OF FLEXIBLE FUEL, OIL AND HYDRAULIC PIPES AND ELECTRICAL CABLE / SIGNAL WIRES

In general, flexible fuel, oil and hydraulic pipes and electrical cables and signal wires can be tie wrapped to fuselage structures, and to each other, with the aid of stand-offs / spacers cut from rubber pipe or clear pneumatic pipe, to ensure clearance and prevent chaffing.



Tie wraps should not be tightened to such an extent that distortion of the cross-sectional area of flexible pipes occur, or that electrical wire insulation is pinched. Tighten only to the extent necessary to prevent relative movement and chaffing and to ensure secure installation.

3.2 LUBRICATION POINTS, LUBRICANTS AND INTERVALS

LUBRICATION POINT		LUBRICANT	INTERVAL
1	Canopy door hinges.	Refer to the list of approved lubricants in paragraph 1.4.	As needed.
2	Canopy door latches.		As needed.
3	Rudder and pedal control cable terminals.		100 Hours / yearly.
4	Rudder cable guides.		100 Hours / yearly.
5	Elevator pushrod (in centre) guide.		100 Hours / yearly.
6	Elevator torque tube bushes.		100 Hours / yearly.
7	Trim tab hinge.		100 Hours / yearly.
8	Aileron pushrod guide (in the centre of wing).		100 Hours / yearly.
9	Flap torque tube bushes.		100 Hours / yearly.
10	Flap actuator ends.		100 Hours / yearly.
11	Rudder pedal bushes.		100 Hours / yearly.
12	Control stick(s).		100 Hours / yearly.
13	Control stick torque tube bushes.		100 Hours / yearly.
14	Nose gear support blocks.		100 Hours / yearly.
15	Main wheel bearings.		100 Hours / yearly.
16	Engine throttle cable		300 Hours.
17	Engine choke cable		300 Hours.
18	Heater activation cables		300 Hours.
19	Propeller	Refer to the <u>latest revision</u> of the propeller operator's manual.	
20	Engine	Refer to the <u>latest revision</u> of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable.	

3.3 SERVICE BULLETINS / INSTRUCTIONS / LETTERS

In addition to the service information contained herein, any service / inspection / modification bulletins, letters and instructions issued by the engine, propeller or aircraft manufacturer should be complied with.

3.4 SERVICE SCHEDULE

Refer to and comply with the service schedule and requirements as stipulated in the latest revision of the Rotax 915 iS or 916 iS operator and / or maintenance manuals, as applicable.

Refer to and comply with the service schedule and requirements as stipulated in the latest revision of the propeller operator's manual.

3.4.1 SERVICE PERIOD ADJUSTMENT

This paragraph lists items which may have their normal service intervals adjusted due to external influences or circumstances, or changes in operating conditions and / or procedures.

ITEM	REASON FOR ADJUSTING SERVICE PERIOD	NORMAL SERVICE PERIOD	ACTION
Battery	Extreme climates.	100 Hours. Refer to paragraph 3.4.8.	Perform a battery check more frequently than the normal service period. Replace if necessary.
Air filter	Dusty environment.	100 Hours. Refer to paragraph 3.4.8.	Remove and clean the air filter more frequently than the normal service period. Replace if necessary.
Engine Oil	Operating predominantly on leaded AVGAS. The engine is considered to be operated predominantly on leaded AVGAS when run for more than 30% of engine operating time on leaded AVGAS fuel. Refer to the <u>latest revisions</u> of the Rotax service instruction titled "Selection of suitable operating fluids for Rotax Engines" and Rotax 915 iS operator and maintenance manuals for up to date information.		More frequent oil changes required (recommended every 25 hours). Oil filter change recommended every 50 hours.
As may be stipulated in the <u>latest revision</u> of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable.			
As may be stipulated in the <u>latest revision</u> of the propeller operator's manual.			

3.4.2 ITEMS WITH CALENDAR BASED SERVICING

This paragraph lists items which must be serviced at specified calendar periods, calculated from the last date of being serviced.

Refer to and comply with the latest revision of the 915 iS or 916 iS operator's and / or maintenance manuals, as applicable, with regard to calendar-based items, if any.

Refer to the propeller operator's manual with regard to calendar-based items, if any.

ITEM		PERIOD	ACTION
Engine coolant		As recommended by coolant or engine manufacturer.	Drain and replace.
Fire extinguisher.		As indicated.	Service.
Ballistic parachute rocket.	Magnum 901	6 years.	Service.
	BRS	12 years.	Service.
Ballistic parachute (canopy).	Magnum 901	6 years.	Repack.
	BRS	6 years.	Repack.
Muffler / heat exchanger assembly.		5 Years.	Disassemble and inspect. Refer to paragraphs 7.1.1 for removal and disassembly instructions.
Any items (if any) as stipulated in the <u>latest revision</u> of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable, and / or any relevant service instruction.		As indicated.	As described / indicated.
Any items (if any) as stipulated in the <u>latest revision</u> of the propeller operator's manual and / or any relevant service instruction.		As indicated.	As described / indicated.

3.4.3 DAILY

The following service requirements should be met on each day that the aircraft is operated:

- Pitot and static ports - Inspect for obstructions.
- Oil - Verify oil level. Refer to paragraph 5.2.5.
- Coolant - Verify coolant level.
- Fuel - Drain some fuel from tanks and inspect for any water and / or sediment.
- Fuel tank vents - Inspect for obstructions.
- Tyres - Inspect for wear, damage and correct pressure.

3.4.4 AS NEEDED

The following service requirements should be complied with on an as required basis:

- Lubricate the applicable (as needed) items in paragraph 3.2.
- Replace and maintain tyres as required. Maintain proper tyre pressure.
- If unusual tolerance is found along the transmission route of the elevator control system, replace those parts displaying excessive wear.

3.4.5 FIRST 25 HOURS

The following service requirements should be complied with after the first 25 hours of operation:

- Complete the inspection checklist in paragraph 2.5 and rectify any shortcomings.
- Oil change - Refer to the latest revision of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable.
- Perform all propeller service requirements (if any) in accordance with the provisions of the latest revision of the propeller manufacturer operator's manual.
- Perform all engine service requirements (if any) in accordance with the provisions of the latest revision of the Rotax 915 iS or 916 iS engine operator and / or maintenance manuals, as applicable.

3.4.6 FIRST 50 HOURS

The following service requirements should be complied with after the first 50 hours of operation:

- Perform all propeller service requirements, if any, in accordance with the provisions of the latest revision of the propeller manufacturer operator's manual.
- Perform all engine service requirements, if any, in accordance with the provisions of the latest revision of the Rotax 915 iS or 916 iS engine operator's and / or maintenance manuals, as applicable.

3.4.7 EVERY 50 HOURS / ANNUALLY

The following service requirements should be complied with after every 50 hours of operation or on an annual basis, whichever comes first:

- Engine - perform all engine service requirements, if any, in accordance with the provisions of the latest revision Rotax 915 iS or 916 iS engine operator and / or maintenance manuals, as applicable.
- Propeller – perform all propeller service requirements, if any, in accordance with the provisions of the latest revision of the propeller manufacturer operator's manual.

3.4.8 EVERY 100 HOURS / ANNUALLY

The following service requirements should be complied with after every 100 hours of operation or on an annual basis, whichever comes first:

- Complete the inspection checklist in paragraph 2.5.1 and rectify any shortcomings.
- Battery - Inspect for leakage, loosening of tie in strap, proper charge, integrity of terminal connections and general condition. Perform a battery check using a high-quality testing device designed for the purpose.
- Engine oil - Change engine oil and replace oil filter element (refer to the latest revision of the Rotax 915 iS or 916 iS operator and / or maintenance manuals, as applicable).
- Engine - perform all engine service requirements, if any, in accordance with the provisions of the latest revision of the Rotax 915 iS or 916 iS operator and / or maintenance manuals, as applicable.
- Brake fluid - Verify the level of the brake fluid in the master cylinder (located on the left upper side of the engine side of the firewall).
- Fuel filter and lines - Visually inspect all fuel lines. Remove and visually inspect the fuel filters. Replace the fuel filters if necessary.
- Lubricate the applicable items as listed in paragraph 3.2.
- Air filter - Remove and clean or replace the air filter, as may be appropriate.
- Propeller - Inspect the attachment bolts for integrity and torque (refer to paragraph 1.5) and safe tying. Comply with the requirements of the propeller manufacturer maintenance manual.
- Ailerons, flaps, rudder and elevator - Inspect visually for condition and for absence of cracks, wear etc.
- Tyres - Inspect for condition and maintain proper pressures (refer to paragraph 1.7).
- Inspection for condition - Comply in full with the requirements of the 100 hour / annual inspection and correct all faults or failings.
- Inspect for condition all air ducting (CAT tubing, SCAT tubing, etc). Replace after every 300 hours.
- Parachute. Examine textile components in the parachute bay for any signs of moisture seepage.

3.4.9 EVERY 2000 HOURS

The service requirements in paragraph 2.5.2 should be complied with after every 2000 hours of operation during engine overhaul.

3.4.10 EVERY 5000 HOURS

Sling Aircraft is continuously monitoring the Sling 4 TSi fleet, especially aircraft with the highest airframe hours. Presently, none of the aircraft have surpassed 3000 airframe hours. The 5000-hour checklist will be issued when service life limits are established for Sling 4 TSi parts as the 100- and 2000-hour checklists are sufficiently comprehensive to ensure thorough inspection and continued airworthiness of the aircraft.

3.4.11 ENGINE AND AIRFRAME TIME BASED OVERHAULS

- ENGINE – Rotax engines fitted to the Sling 4 TSi aircraft are governed by the Rotax Engine Manuals as amended by Rotax. Extension or exceeding of the TBO by 5% or 6 months is allowed whichever comes first.
- AIRFRAME – Components fitted to the Sling 4 TSi aircraft are subject to the component manufacturer's maintenance recommendations and need to be adhered to.

SECTION 4

STRUCTURES, SYSTEMS AND PROCEDURES

This section describes the various structures, substructures, systems and subsystems comprising the aircraft, and describes maintenance procedures applicable to these structures, substructures, systems and subsystems, as the case may be.

4. AIRFRAME

The airframe consists of the following main groups:

- Wings.
- Fuselage.
- Empennage.
- Landing gear.

4.1 WINGS

4.1.1 MAIN WING SECTION

The wing main spar comprises of an aluminium web with spar caps solid riveted to the top and bottom to form a composite I-beam. The caps are made from sheet material bent into angles. The rear spar comprises an aluminium C-channel with the flanges facing forward.

Each wing is connected to the fuselage by means of nine bolts (eight on the front spar, one on the rear spar).

Two inspection panels are located on the underside of the wing, one providing access to the aileron bell crank and the other providing access to the flap control arm (attached to the (flap) torque tube). Fore and aft inspection panels are located (on the underside of the wing) at the wing-to-fuselage connection points.

A fuel filler cap is located on upper side of each tank / wing.

Fuel tanks vent by means of a tube exiting the underside of the wing, on the outer tank rib immediately in front of the main spar.

A fuel drain is located on the underside of each wing.

Aileron and flap hinges (on the wing side) comprise of shaped plates mounted on the wing trailing edge.

Wing tips are moulded epoxy resin reinforced with glass fibre.

A pitot tube is located on the underside of the left wing.

4.1.1.1. WING REMOVAL / INSTALLATION

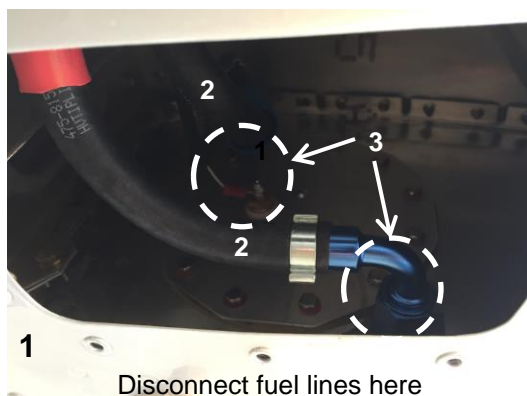
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Calibrated torque wrench, at least 60 Nm range.	1	
2	½" inch Socket, to fit torque wrench in 1.	1	
3	16 mm Socket, to fit torque wrench in 1.	1	
4	½" inch Spanner.	2	
5	16 mm Spanner.	2	
6	3/8" Spanner.	2	
7	7/16" Spanner.	2	
8	2 mm Allen key / hex drive.	1	
9	17 mm Spanner.	1	Fuel line couplings.
10	9/16" Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 577.	As needed.	Fuel tank outlet / return line couplings.
3	Tie wraps.	As needed.	Installation only.
4	Loctite 222.	As needed.	Inspection panels and wing-to-fuselage fairing screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED.

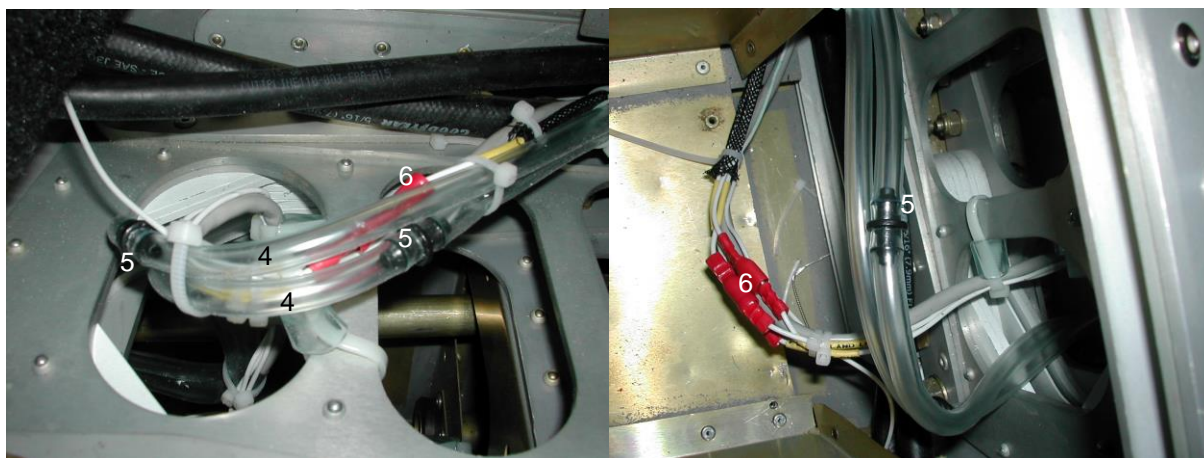
PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

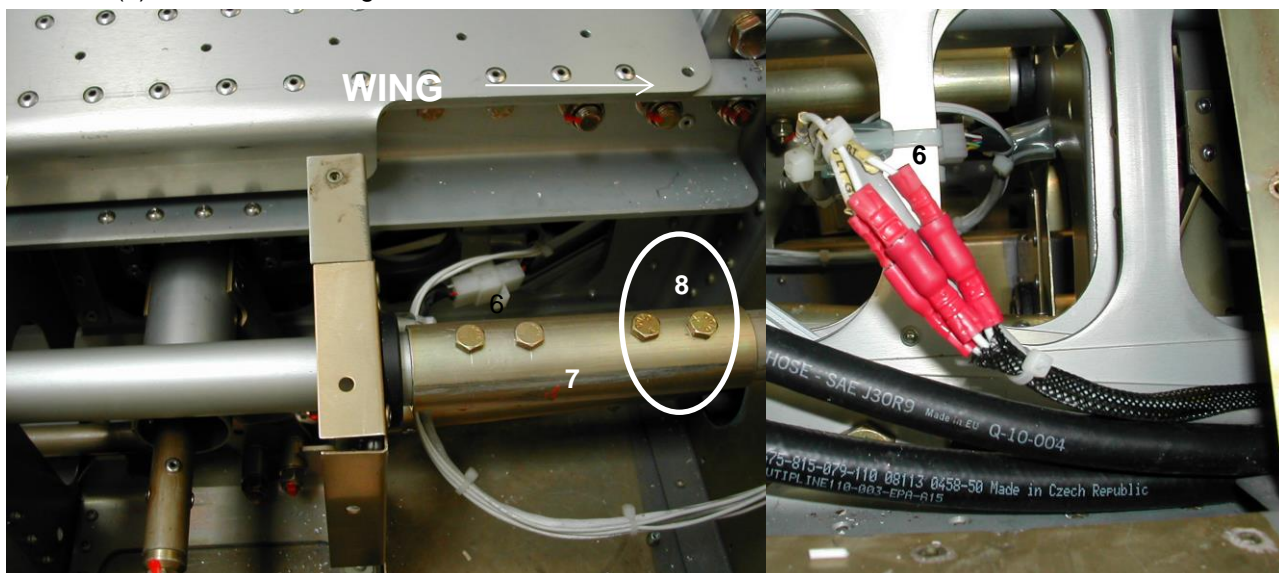
1. Set the fuel selector (in the cockpit) to OFF.
2. Drain fuel from the wing via the fuel drain valve. If the tank is nearly full a substantial amount of fuel can be siphoned through the filler cap hole.
3. Remove the front seat on the side of the wing that is being removed (refer to paragraph 4.2.2.1).
4. Remove the matting.
5. Remove the inspection panelling by unfastening the button head screws retaining them.
6. Remove the wing-to-fuselage fairings (by unscrewing all the button head screws).
7. Remove the fuel tank outlet / return line inspection panel (1) from under the wing, by unscrewing the button head screws.
8. Disconnect the fuel hoses (2) from the tank outlet and the return line by unfastening the couplings (3). Place / insert temporary caps on / in the fuel lines to prevent spillage and drip.



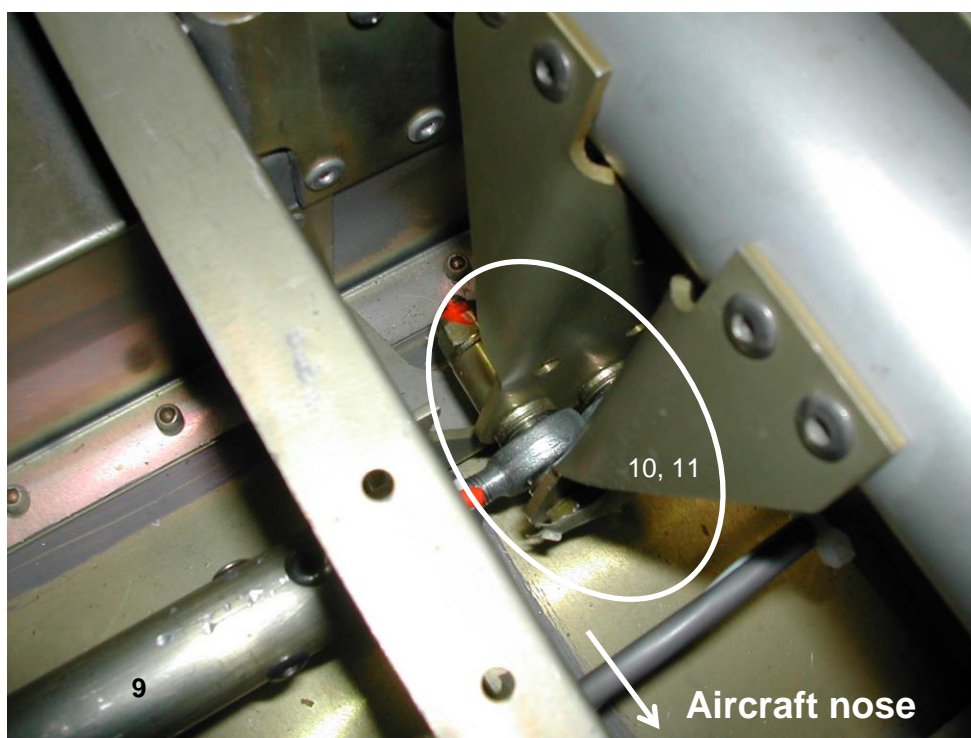
9. For the left wing disconnect the two plastic pitot tubes (4) at the couplings (5).



10. Disconnect the fuel quantity sensor, navigation lights and landing / taxi light wiring (6). Cut any tie wraps which would prevent the wing-side wiring from moving free of the aircraft when the wing is moved away.
11. Disconnect the flap torsion bar connector (7) from inside the fuselage by removing the two AN3 bolts (8) closest to the wing.



12. Disconnect the aileron pushrod (9) (inside the fuselage) by removing the AN4 bolt (10) from the rod end bearing (11).



13. While supporting the wing, remove all the main spar wing retaining bolts, except for the outside top bolt and the outside bottom bolt. Remove the locknuts from the remaining two bolts in the main spar and from the bolt in the rear spar, but do not remove the bolts.

14. While supporting the wing remove the three remaining bolts and then carefully remove the wing by pulling the main spar directly out of the centre-spar. Take care not to damage the pushrod and torsion bar as they exit the fuselage.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for reinstallation, paying close attention to the following:
 - Apply Loctite 577 on the threads of the fuel line couplings and tighten sufficiently.
 - Tighten the main (front) spar bolts to the recommended value (refer to paragraph 1.5.2). Observe the correct placement of washers (refer to Figure 7). Note that the top bolt is mounted with its head facing the aircraft tail.

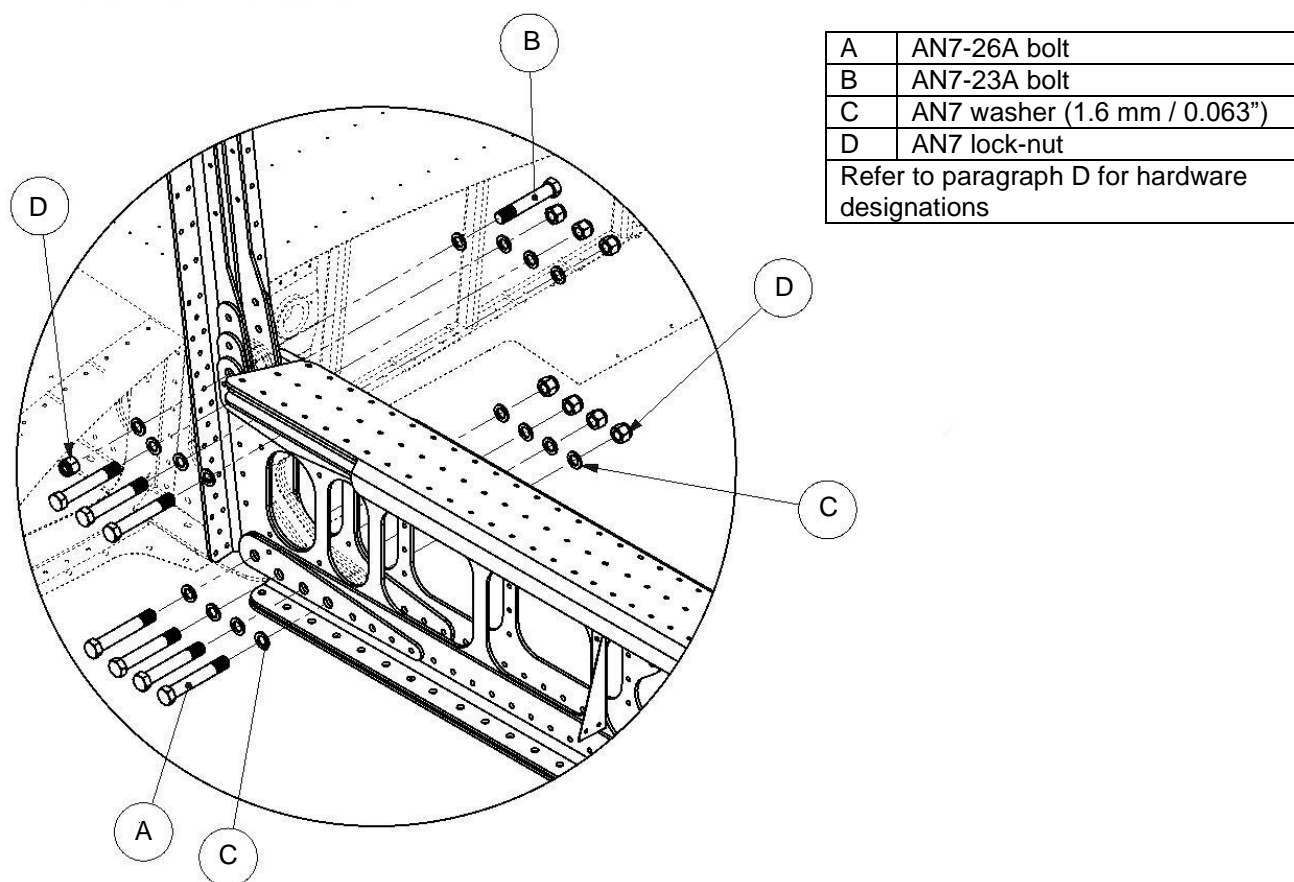


Figure 7: Front wing spar to fuselage connection.

- Tighten the rear spar bolt to the recommended value (refer to paragraph 1.5.2). Observe the correct placement of washers (refer to Figure 8).

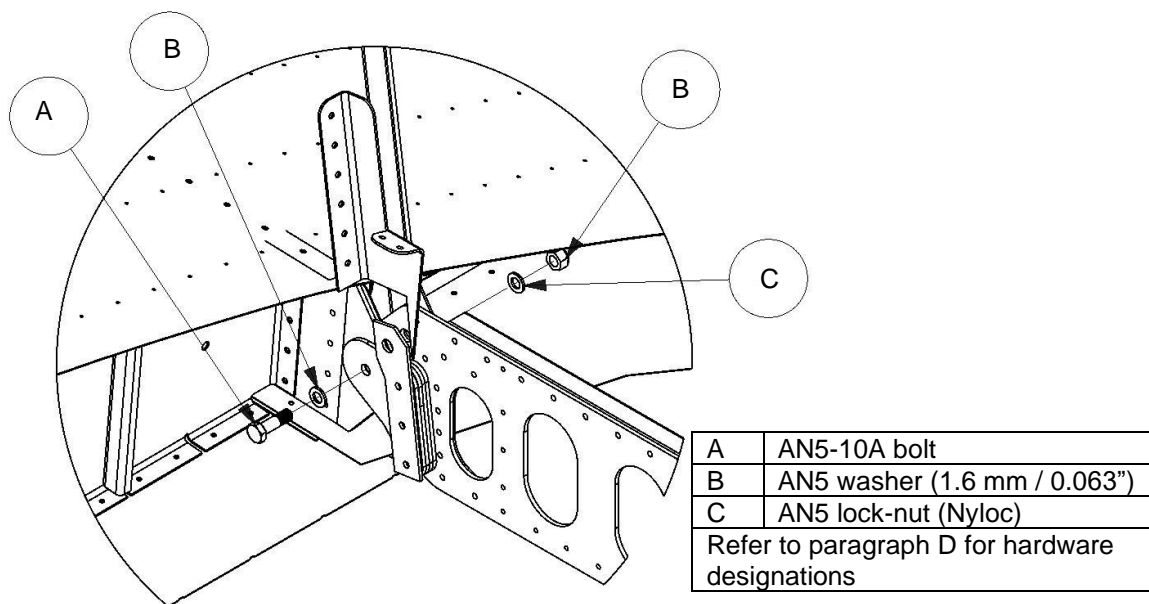


Figure 8: Rear wing spar to fuselage connection.

- Tighten the lock nut on the bolt through the aileron pushrod rod end bearing sufficiently, observe the correct placement of washers (refer to
- Figure 9) and note that the bolt is installed with its head facing the nose of the aircraft.

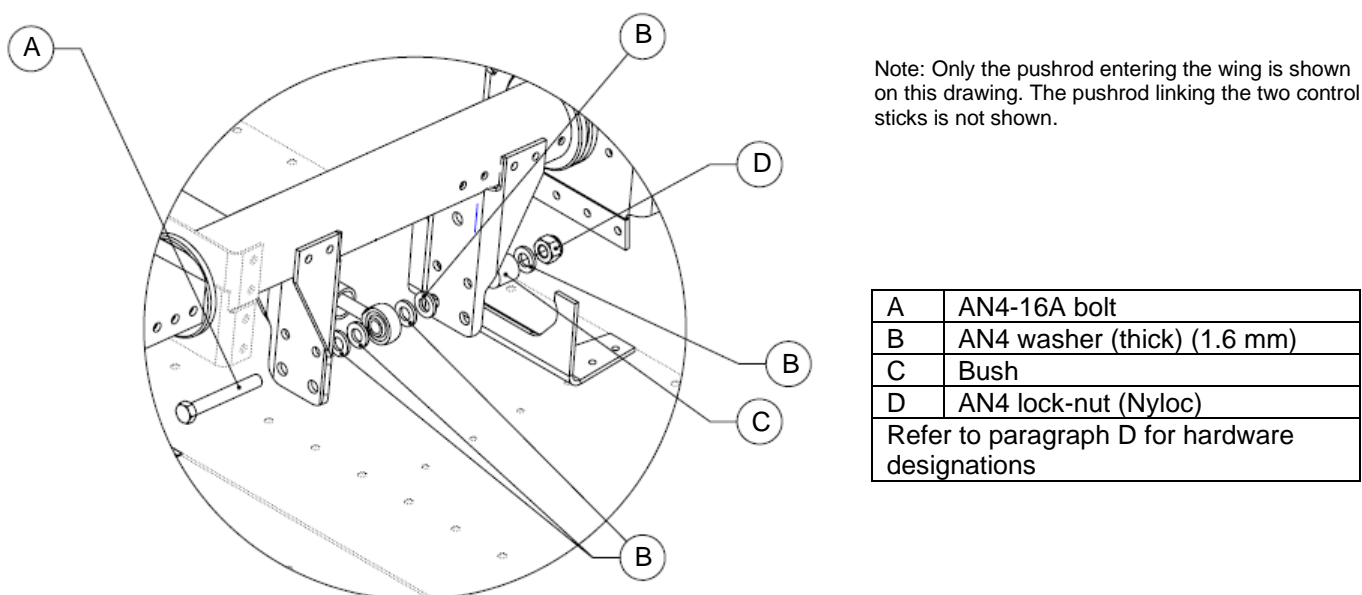


Figure 9: Aileron pushrod-to-control stick connection.

- Tighten the two AN3 lock-nuts on the bolts connecting the wing flap torsion bar sufficiently and observe the correct placement of washers.
 - Apply tie wraps as required.
-
2. Paint orange creep marks on the bolts and nuts.
 3. Inspect for security of attachment.
 4. Inspect for play on cables / pneumatic tubes which may cause chaffing.
 5. Before flight, verify alignment and free and correct travel for the ailerons and flaps. Refer to paragraph 1.13.
 6. Ensure that no loose objects, foreign materials or tools are left behind in the wing before closing the fuel tank inlet / outlet inspection panel.
 7. Ensure that no loose objects, foreign materials or tools are left behind under the cabin floor / seat before closing the panel(s).
 8. Apply thread locking sealant to the inspection panel(s) and wing-to-fuselage fairing(s) screws before fitting.

4.1.2 AILERON(S)

The aileron is a conventional stressed-skin semi-monocoque structure comprising of ribs and riveted sheet metal skin, without a spar. An aluminium tube running inside the leading edge serves as a balancing weight.

Aileron hinges (on the aileron side) comprise of sealed ball bearings pressed into shaped plates attached to the aileron.

4.1.2.1. AILERON CONTROL SYSTEM

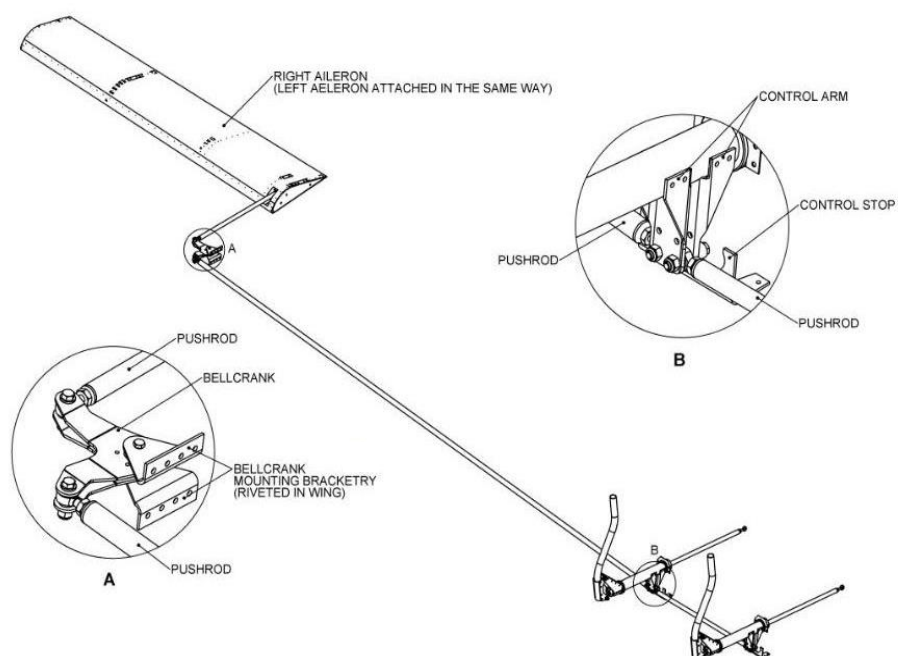


Figure 10 : Aileron control system.

Refer to Figure 10. The aileron control system uses push-pull rods and bell cranks throughout.

4.1.2.2. AILERON REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 2 mm Allen key / hex drive.	1	
2 7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
2 Loctite 222.	As needed.	Inspection panel screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
**BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.**

CAUTION
**CONTROL SURFACE WILL FALL FREE WHEN THE CONTROL LINKAGE CONNECTED TO IT IS
DISCONNECTED.**

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the aileron bell crank (1) inspection cover (2) from the (underside of) the wing.
2. Support the aileron and unfasten and remove the bolt (3) securing the pushrod (4) to the bell crank.

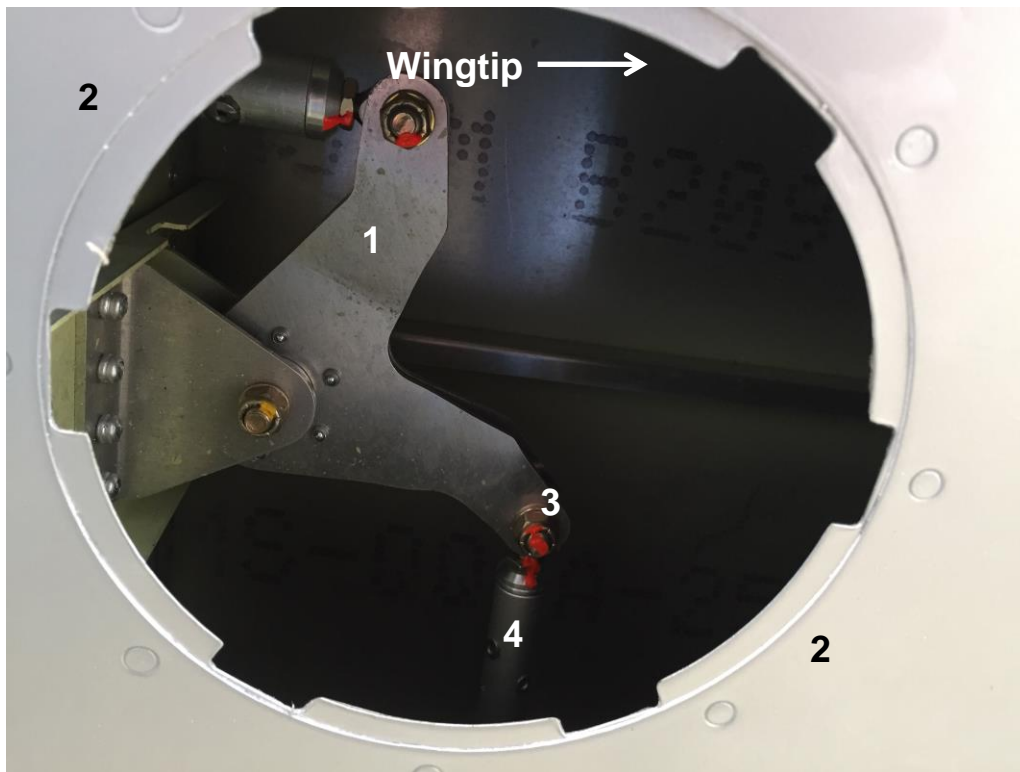
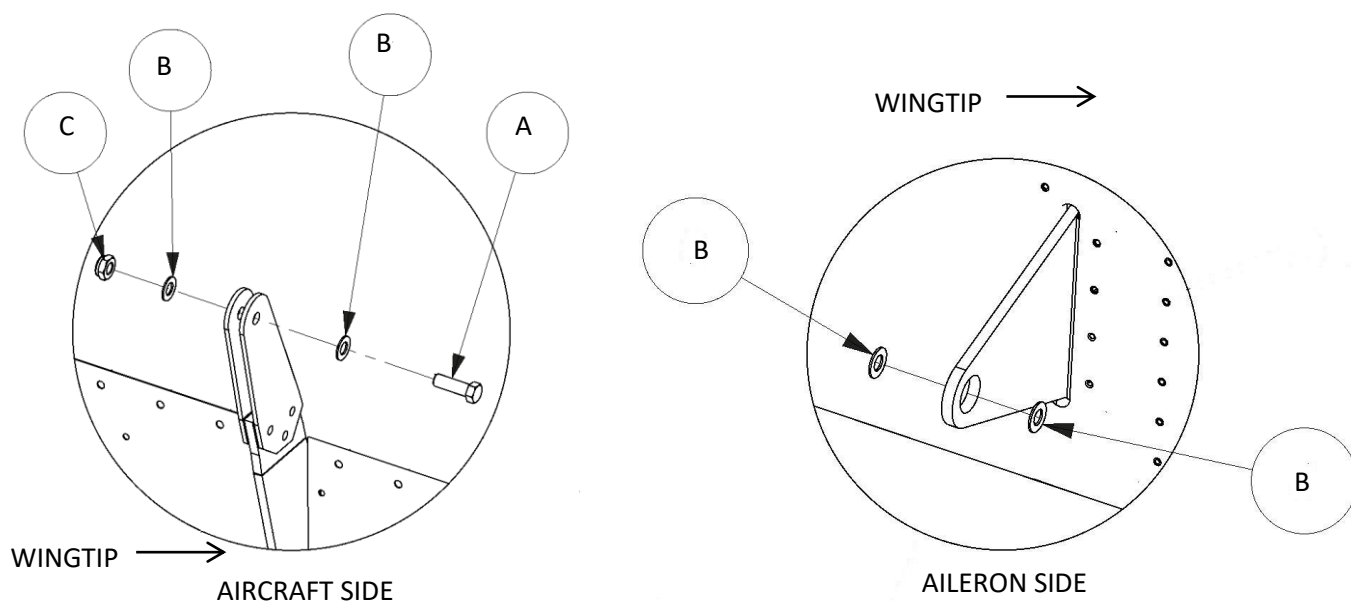


Figure 11: Bell crank (1)

3. Support the aileron and unfasten and remove the bolts securing the aileron to the aileron hinges.
4. Carefully pull the aileron away from the aircraft and hinges, supporting and guiding the disconnected aileron pushrod as it exits the wing.

PROCEDURE (INSTALLATION)

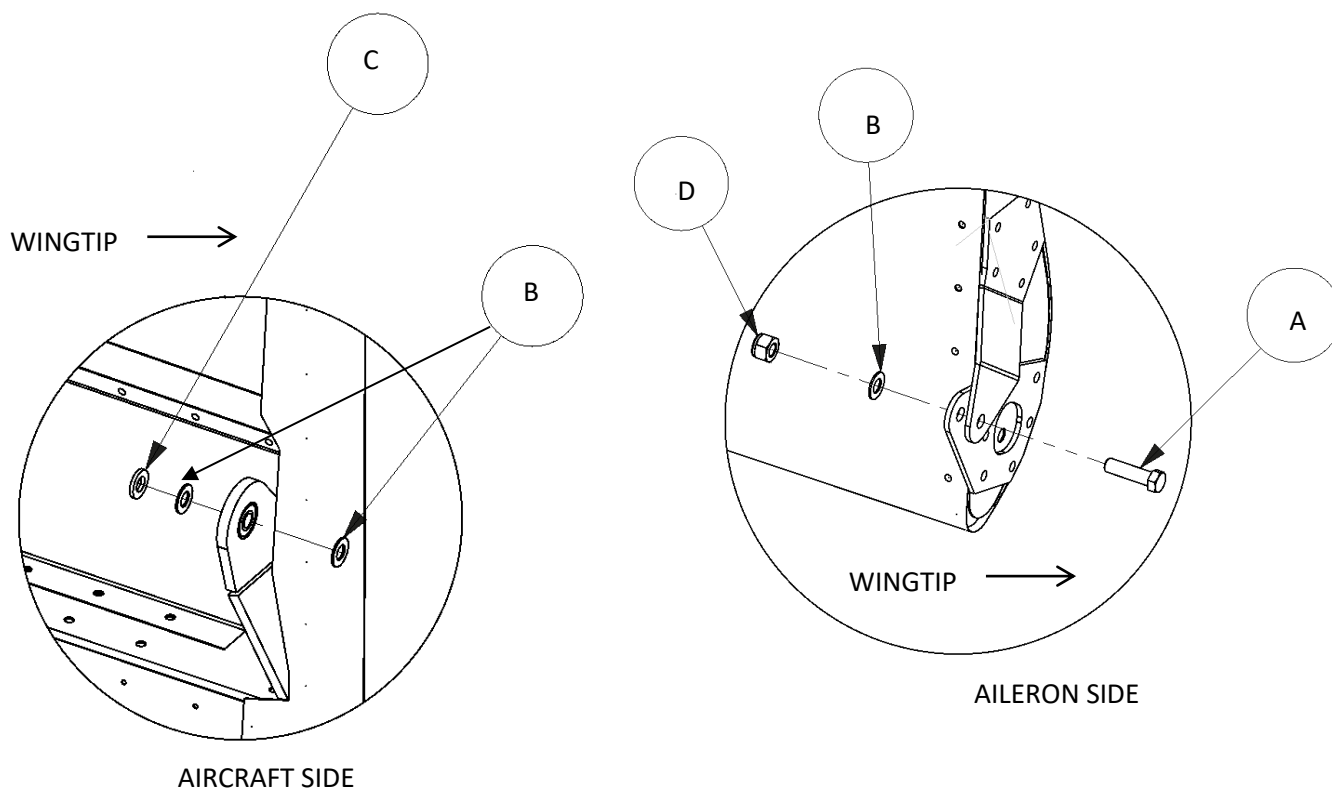
1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Tighten the lock-nut on the bolt through the inboard aileron hinge sufficiently, observe the correct placement of washers (refer to Figure 12) and note that the bolt is installed with its head facing the wingtip.



A	AN4-6A bolt
B	AN4 washer (0.8 mm / 0.032")
C	AN4 lock-nut (low profile) (Nyloc)
Refer to paragraph D for hardware designations	

Figure 12: Aileron hinge (inboard).

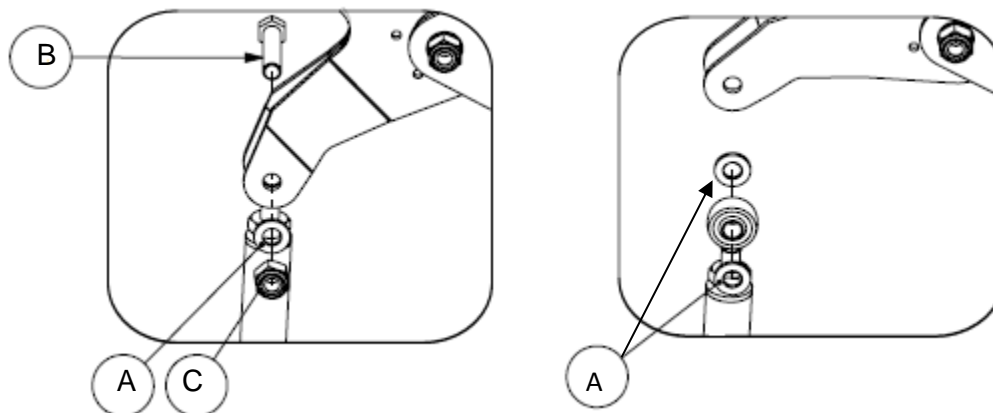
- Tighten the lock-nut on the bolt through the outboard aileron hinge sufficiently, observe the correct placement of washers (refer to Figure 13) and note that the bolt is installed with its head facing the wingtip.



A	AN4-7A bolt
B	AN4 washer (0.8 mm / 0.032")
C	AN4 washer (1.6 mm / 0.063")
D	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 13: Aileron hinge (outboard).

- Tighten the lock-nut on the bolt through the aileron pushrod rod-end bearing sufficiently, observe the correct placement of washers (refer to Figure 14) and note that the bolt is installed with its head facing the wing upper surface.



A	AN4 washer (1.6 mm / 0.063")
B	AN4-11A bolt.
C	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 14: Aileron pushrod -to-bell crank connection.

2. Ensure that with the control column vertical the aileron trailing edge is aligned with wing trailing edge and that the aileron bell crank is in the neutral position, i.e. the inside arm (the arm closest to the cabin) is perpendicular with the spar axis.
3. Verify for alignment and correct travel (refer to paragraph 1.13).
4. Apply creep marks to the bolts / nuts with orange paint.
5. Apply thread locking sealant and replace the inspection panel.

4.1.2.3. AILERON ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	7/16" Spanner.	1	
2	2 mm Allen key.	1	
3	Straight edge.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	Inspection panel screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

The procedure is identical for both ailerons.

1. Remove the front seat(s). Refer to paragraph 4.2.2.1.
2. Remove the inspection panelling to gain access to the control mechanism(s).
3. Remove the bell crank inspection panel(s) under the wing(s).
4. Ensure that the control sticks move freely left and right. If the roll autopilot servo is attached, it will create some resistance. Without it attached the control sticks must move freely with absolutely no resistance.
5. Loosen the lock-nuts and turn the small connecting pushrod (1) in or out so that with the left stick completely vertical, the right-hand stick is also completely vertical.

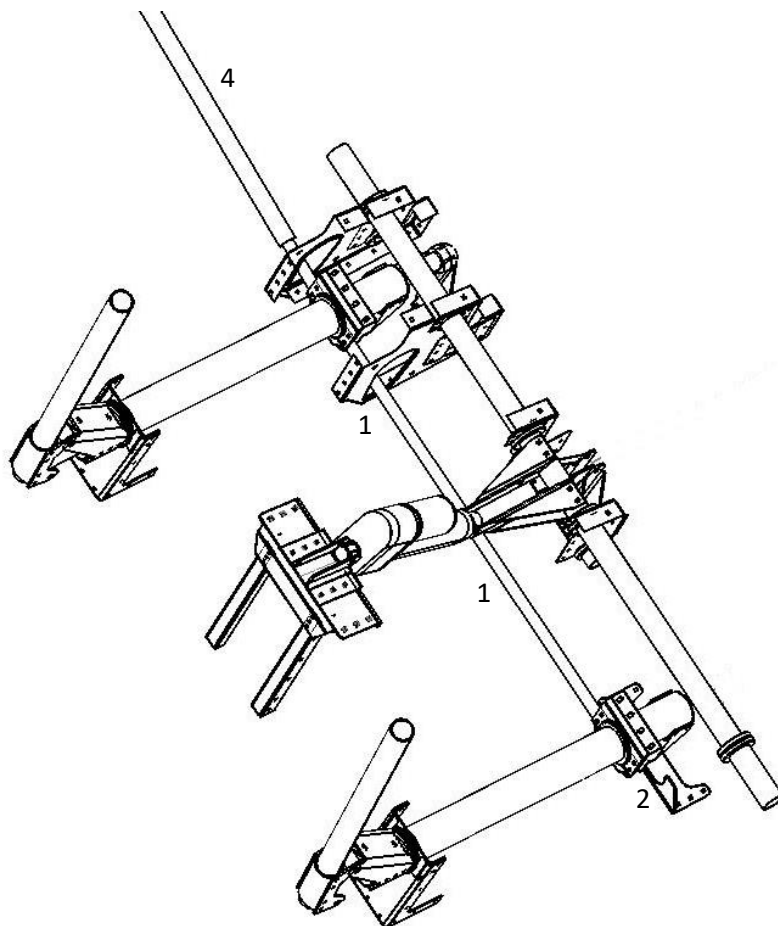


Figure 15: Aileron adjustment - cabin side.

6. Test the stops (2) so that when moving the sticks left the stops (under the 2 seats) for both sticks touch simultaneously and when moving the sticks right the stops for both sticks touch simultaneously.
7. Tighten the lock-nuts on both ends of the joining pushrod (1) without turning the pushrod.
8. Loosen the lock-nuts on the long in-wing pushrod (4). Hold both sticks completely vertical and line up the bell crank (3) by turning the main long in-wing pushrod (4) in or out until the bell crank is exactly 90° to the pushrod (4) and lines up exactly with the edges of the inspection hatch. Use a straight edge to help with alignment.

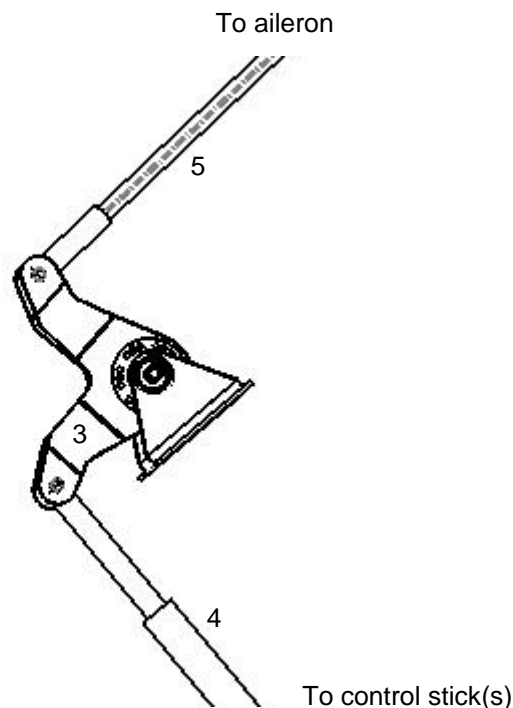


Figure 16: Aileron adjustment - wing side.

9. Tighten the lock-nuts at both ends of the main long in-wing pushrod (4) without turning the pushrod.
10. Verify again that when the sticks are vertical the bell crank lines up with the edge of the inspection hatch.
11. Loosen the lock-nuts on the short aileron pushrod (5). While holding the sticks in the centre vertical position, screw the short aileron pushrod (5) in or out until the aileron lines up with the flap and the wingtip.
12. Tighten the lock-nuts of the short aileron pushrod (5) without turning the pushrods.
13. Verify correct aileron travel (refer to paragraph 1.13).
14. Paint orange creep marks on the pushrod lock-nuts.

-
15. Ensure that no tools and / or foreign materials remain in the wing and under the seats
 16. Apply thread locking sealant to the inspection panel screws and close the panel(s).
 17. Fit the front seat(s).

4.1.2.4. AILERON AUTOPILOT SERVO / SERVO PUSHROD REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	3/8" Spanner.	2	
2	4 mm Allen key.	1	
3	2 mm Allen key	1	Inspection panel screws.
4	Flat screwdriver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	Inspection panel screws.
3	Loctite 243.	As needed.	Servo mounting screws.
4	Tie wraps.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING

**ENSURE MASTER AND ELECTRICAL EQUIPMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON
ELECTRICAL EQUIPMENT.**

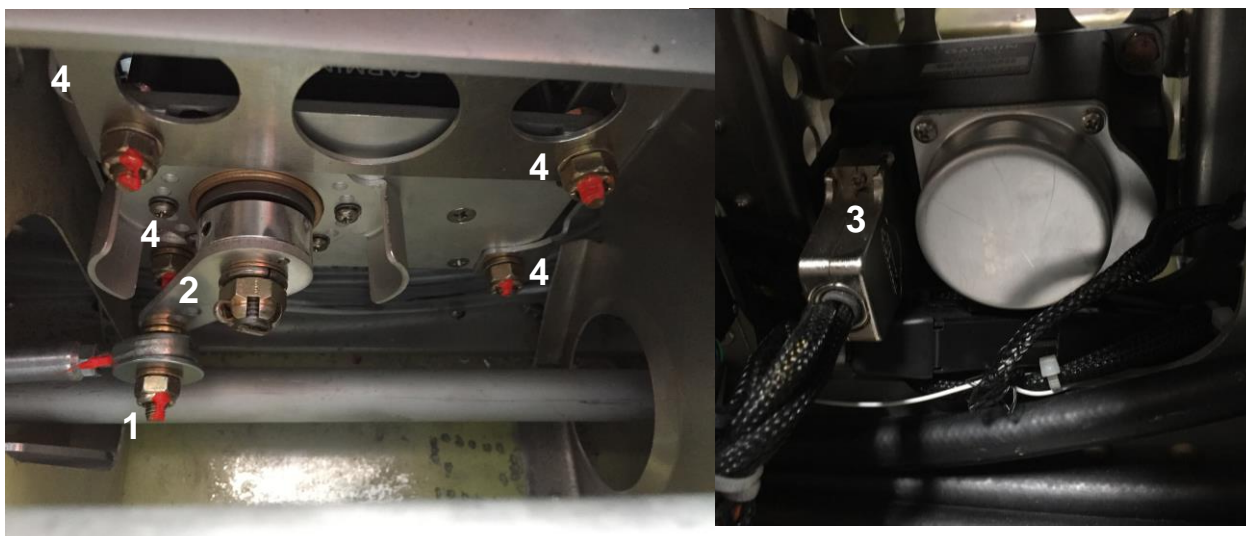
CAUTION

**BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED.**

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the left front seat (refer to paragraph 4.2.2.1).
2. Undo the screws retaining the inspection panels to gain access to the servo.
3. Undo the bolt (1) connecting the servo (2) control arm to the pushrod.

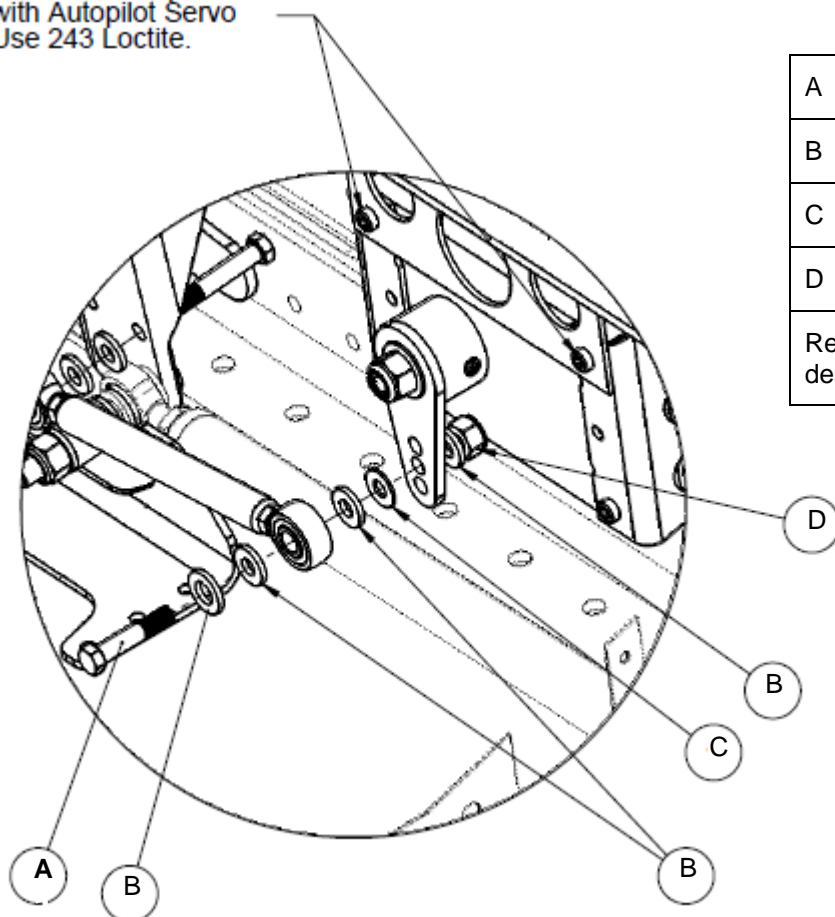


4. Unscrew the screws retaining the connector (3) to the servo and disconnect it.
5. Undo the screws (4) retaining the servo to the fuselage structure and remove the servo motor.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Observe the correct placement of washers (refer to Figure 17).

Four M5 bolts provided
with Autopilot Servo
Use 243 Loctite.



A	AN3-10A bolt
B	AN3 washer (thick) (1.6 mm)
C	AN3 washer (thin) (0.8 mm)
D	AN3 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 17: Autopilot aileron servo installation.

- Paint orange creep marks on the bolts / lock-nuts.
 - Apply thread locking sealant to the servo mounting screws before fitting.
 - Secure the cable to the aircraft frame with tie wraps, in the manner it was before removal, using spacers as applicable. Ensure cable does not chafe against airframe parts.
2. Ensure the applicable aircraft control(s) is (are) free and does not bind with the servo installed.
 3. Follow any applicable procedures in the latest revision of the Garmin G3X (GSA 28 section) user and installation manual to complete installation of the servo.
 4. Before flight, test the servo for correct operation (refer to the latest revision of the Garmin G3X (GSA 28 section) user and installation manual).

REMOVAL AND INSTALLATION OF AILERON SERVO PUSHROD

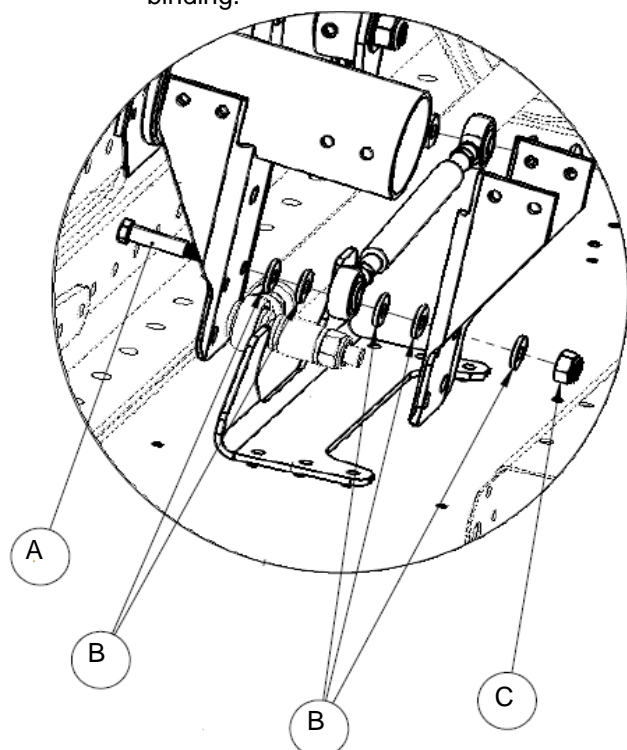
Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

REMOVAL

1. If the servo is not already disconnected / removed, undo the bolt and nut connecting the pushrod to the servo arm. Undo the bolt and nut retaining the pushrod to the control stick torque tube arm(s) and remove the pushrod.

INSTALLATION

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary. Do not reuse lock-nuts. Fit new. Paint orange creep marks on the bolt(s) / lock-nut(s).
 - Observe the correct placement of washers (refer to Figure 18).
2. Move the control stick across its full roll command extent and observe free movement without binding.



A	AN3-11A bolt
B	AN3 washer (thick) (1.6 mm)
C	AN3 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 18: Aileron autopilot servo pushrod – control stick / torque tube end.

4.1.3 FLAPS

A flap comprises a conventional stressed-skin semi-monocoque structure comprising ribs and riveted sheet metal skin, without a spar. Flap hinges (on the aileron side) comprise of sealed ball bearings pressed into shaped plates attached to the flaps.

4.1.3.1. FLAP CONTROL SYSTEM

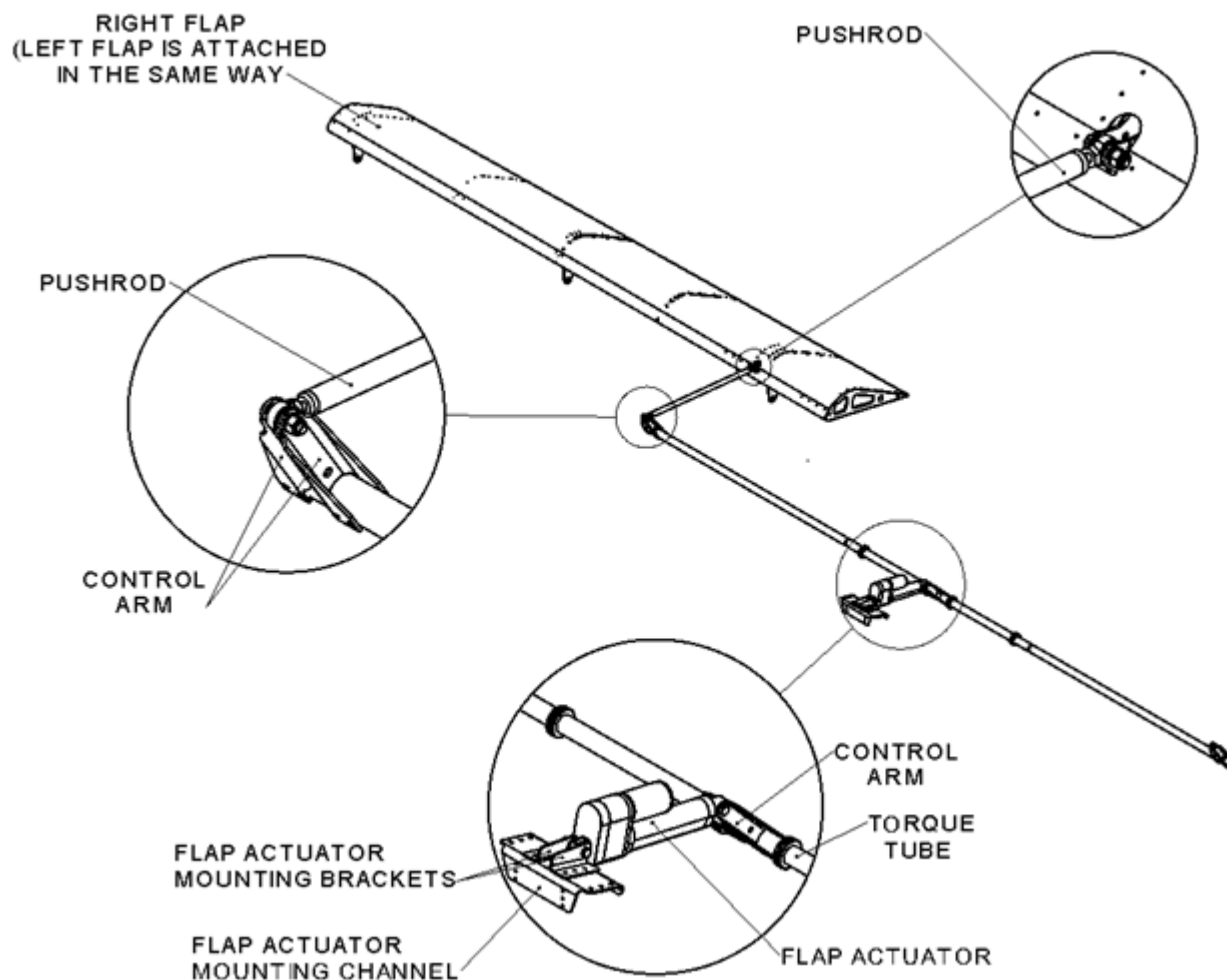


Figure 19: Flap control system.

Refer to Figure 19. The flap control system is push-pull type with a linking torque tube (torsion bar). An actuator motor is installed in the centre channel between the front seats. It controls an arm attached to a torque tube. Control arms are connected to each extremity of the torque tube. Each control arm is connected to a pushrod, which in turn is connected to a wing flap.

Micro-switches positioned within the actuator motor automatically interrupt the electric current when the flaps reach extreme (up/down) positions, shutting off the actuator motor. The flap controller is located on the instrument panel.

4.1.3.2. FLAP REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2 mm Allen key.	1	Option 2 only.
2	7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	Inspection panel screws. Option2 only.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED

CAUTION
CONTROL SURFACE WILL ROTATE / FALL FREE WHEN THE CONTROL LINKAGE CONNECTED TO IT
IS DISCONNECTED.

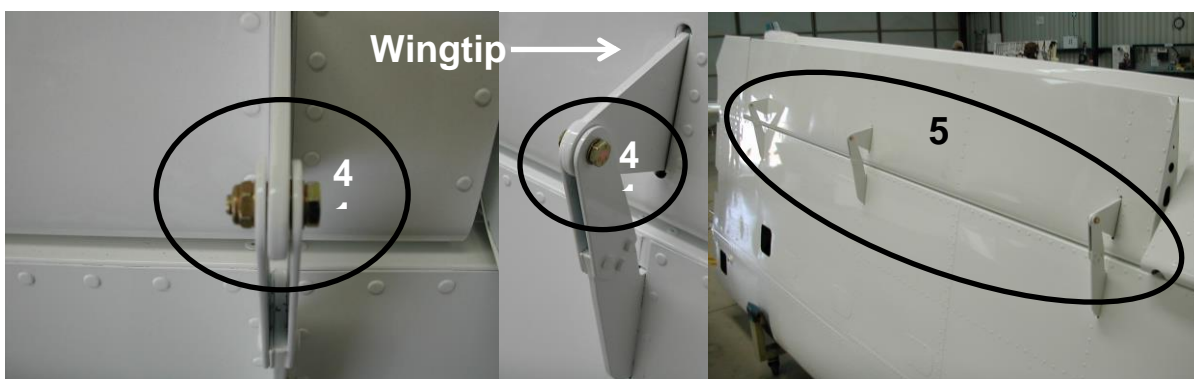
PROCEDURE (REMOVAL) (OPTION 1)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Extend the flaps fully.
2. Disconnect the bolt (1) attaching the flap pushrod (2) the flap (3).



3. Support the flap and remove the bolts, washers and locknuts (4) from the hinges (5).



4. Support the disconnected pushrod and carefully pull the flap away from the wing and the hinges.

PROCEDURE (INSTALLATION) (OPTION 1)

1. Reverse above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Tighten the lock-nuts on the bolts through the flap hinges sufficiently, observe the correct placement of washers (refer to Figure 20) and note that the bolts are installed with their heads facing the wingtip.

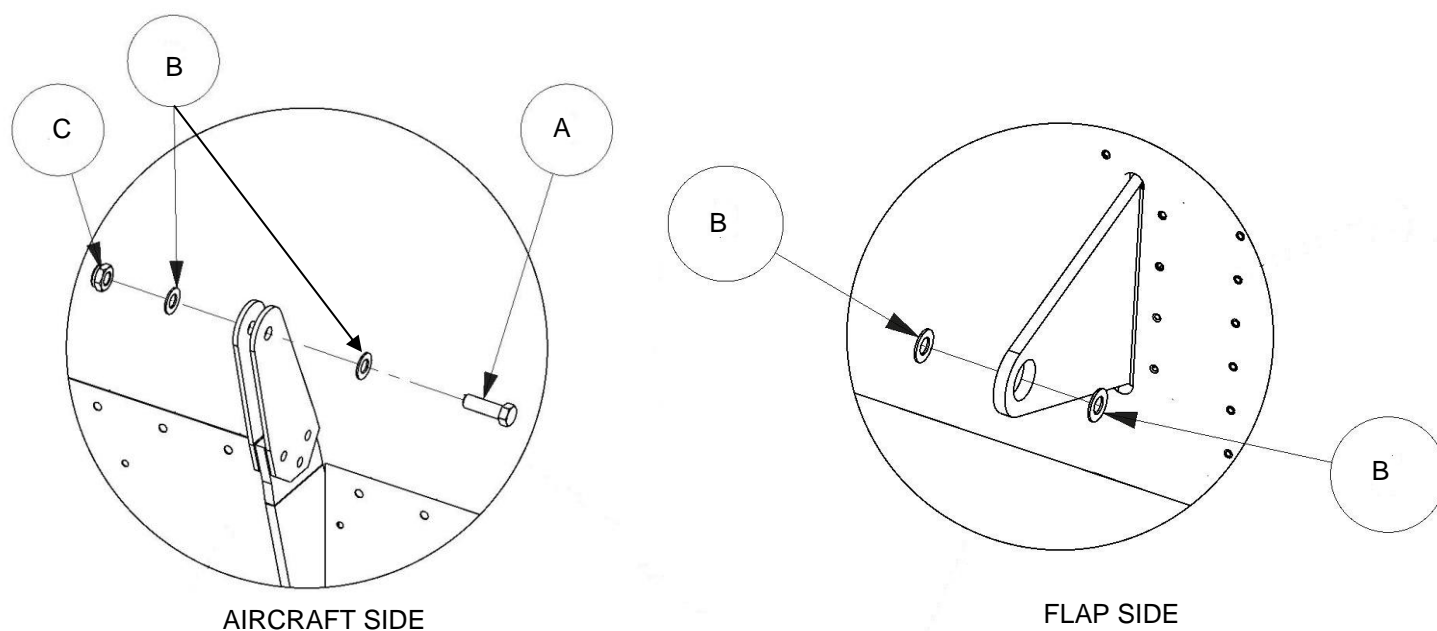
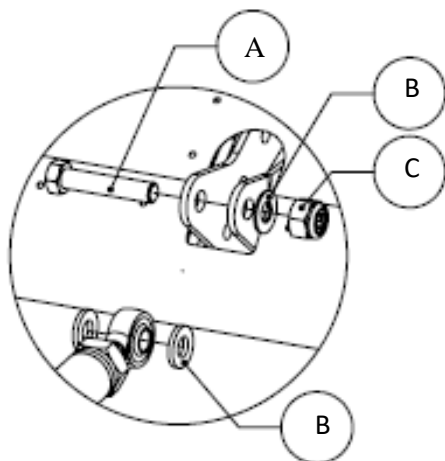


Figure 20: Flap hinges.

- Tighten the lock nut on the bolt through the flap pushrod rod end bearing sufficiently, observe the correct placement of washers (refer to
- Figure 21) and note that the bolt is installed with its head facing the wingtip.



A	AN4-11A bolt
B	AN4 washer (1.6 mm / 0.063")
C	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 21: Flap pushrod-to-flap connection.

2. Verify the flap for alignment and correct travel (refer to paragraph 1.13).
3. Paint orange creep marks on the bolts / nuts.

PROCEDURE (REMOVAL) (OPTION 2)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the flap inspection cover (1) from the (underside of) the wing.
2. Support the flap and disconnect the bolt (2) connecting the flap pushrod (3) to the flap torque tube (4) control arm.

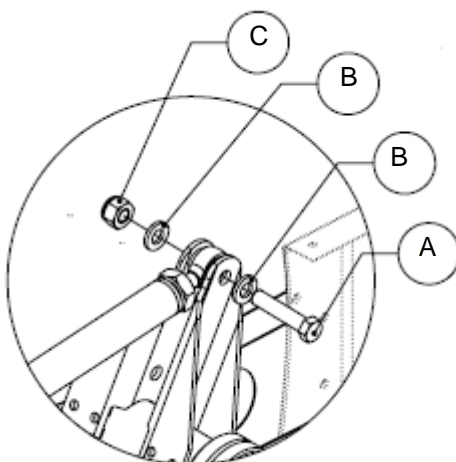


3. Support the flap and remove the bolts, washers and locknuts from the hinges.
4. Carefully pull the flap away from the aircraft and hinges, supporting and guiding the disconnected flap pushrod as it exits the wing.

PROCEDURE (INSTALLATION) (OPTION 2)

1. Reverse above procedure (removal) (option 2), paying close attention to the following:

- Inspect all bolts, nuts and screws for damage. Replace if necessary.
- Do not reuse lock-nuts. Fit new.
- Tighten the lock-nuts on the bolts through the flap hinges sufficiently, observe the correct placement of washers (refer to Figure 20) and note that the bolts are installed with their heads facing the wingtip.
- Tighten the lock nut on the bolt through the flap pushrod rod end bearing sufficiently, observe the correct placement of washers (refer to Figure 22) and note that the bolt is installed with its head facing the wingtip.



A	AN4-11A bolt
B	AN4 washer (1.6 mm / 0.063")
C	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 22: Flap pushrod-to-flap torque tube control arm connection.

2. Verify the flap for alignment and correct travel (refer to paragraph 1.13).
3. Paint orange creep marks on the bolts / nuts.
4. Apply thread locking sealant to the screws and replace the flap inspection panel. Ensure no tools or foreign materials are left inside the wing before closing the panel.

4.1.3.3. FLAP ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2 mm Allen key.	1	Option 2 only.
2	7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	Inspection panel screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

The procedure is identical for the port and starboard flaps.

1. Flaps retracted to full up position.
2. Take a straight edge and place it flat underneath the wing against the 3rd hinge bracket (from the root) and along the rib rivets (but not on the rivets). If correctly adjusted the flap should just touch the straight edge.
3. To adjust, remove the flap inspection panel under the wing, lower the flaps and undo the locknuts on both end of the flap pushrod. Retract the flaps.
4. Take the straight edge and place it flat underneath the wing against the 3rd hinge bracket (from the root) and along the rib rivets (but not on the rivets). Clamp the straight edge to the bracket in this position, such that it stays flat underneath the wing.
5. Turn the pushrod until the flap just touches the straight edge.
6. Remove the straight edge.
7. Lower the flaps to gain access to the flap side pushrod connection.
8. Tighten the locknuts on both ends of the flap pushrods without turning the pushrods.
9. Paint orange creep marks on the pushrod lock-nuts.
10. Verify (before flight) correct travel for the flap (refer to paragraph 1.13).
11. Ensure that no foreign material or tools remain inside the wing, apply thread locking sealant to the flap inspection panel screws and fit the panel. Do not over tighten the screws.

4.1.3.4. FLAP ACTUATOR MOTOR REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key / hex driver	1	
2	½ inch Spanner.	2	
3	2 mm Allen key / hex driver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Split pin.	2	
2	Loctite 222.	As needed.	Inspection panel screws.
3	Tie wraps.	As needed.	Actuator cable.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

CAUTION
CONTROL SURFACE WILL ROTATE / FALL FREE WHEN THE CONTROL LINKAGE CONNECTED TO IT IS DISCONNECTED.

WARNING
ENSURE MASTER AND ELECTRICAL EQUIPMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the pilot seat (refer to paragraph 4.2.2.1).
2. Remove the central side panel under the instrument panel (next to pilot's legs / calves) to gain access to the flap actuator motor's signal cable plug. Disconnect the plug. Remove tie wraps where necessary.
3. Remove the central console panel (next to the front seat) by loosening the button head screws retaining it.
4. Open the rear panel of the centre console by unscrewing the button head screws retaining it.
5. Support the flap actuator motor (1) and undo the bolts (2) retaining the motor to the forward fuselage bracket (3) and the flap torque tube (4) control arm (5). Be aware that the flaps will fall / rotate down unless supported.

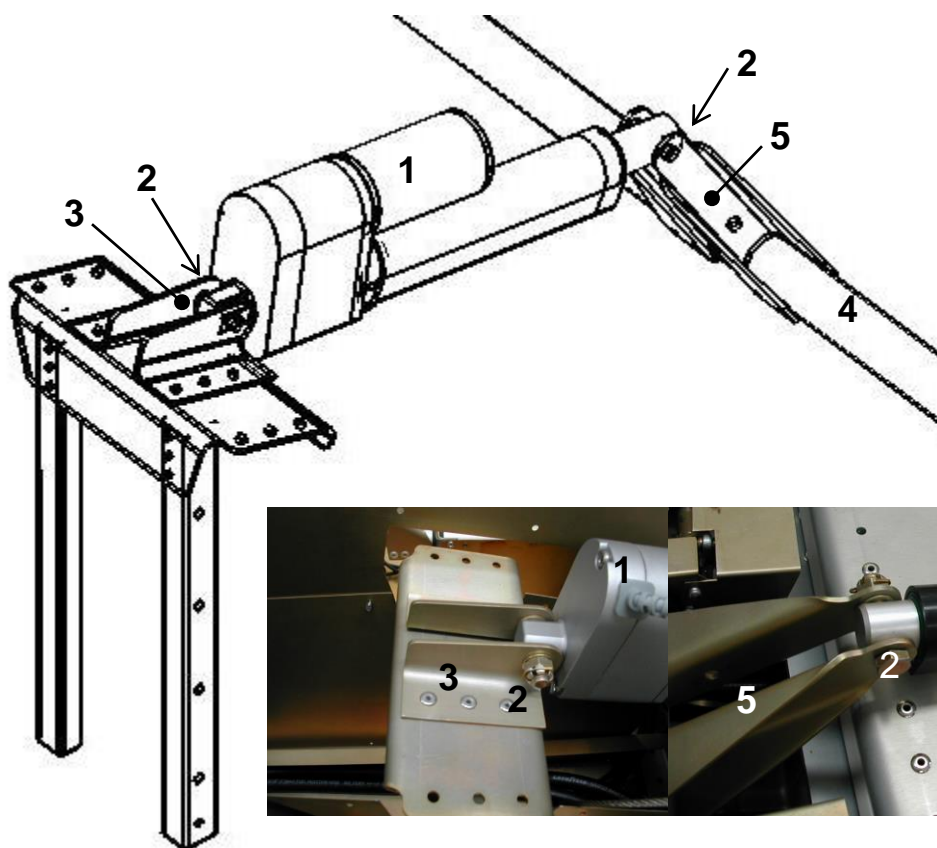


Figure 23: Flap actuator motor removal.

PROCEDURE (INSTALLATION)

1. Reverse above procedure (removal), paying close attention to the following:

- Inspect all bolts, nuts and screws for damage. Replace if necessary.
- Do not reuse split pins. Fit new.
- Observe correct placement of washers (refer to Figure 24).

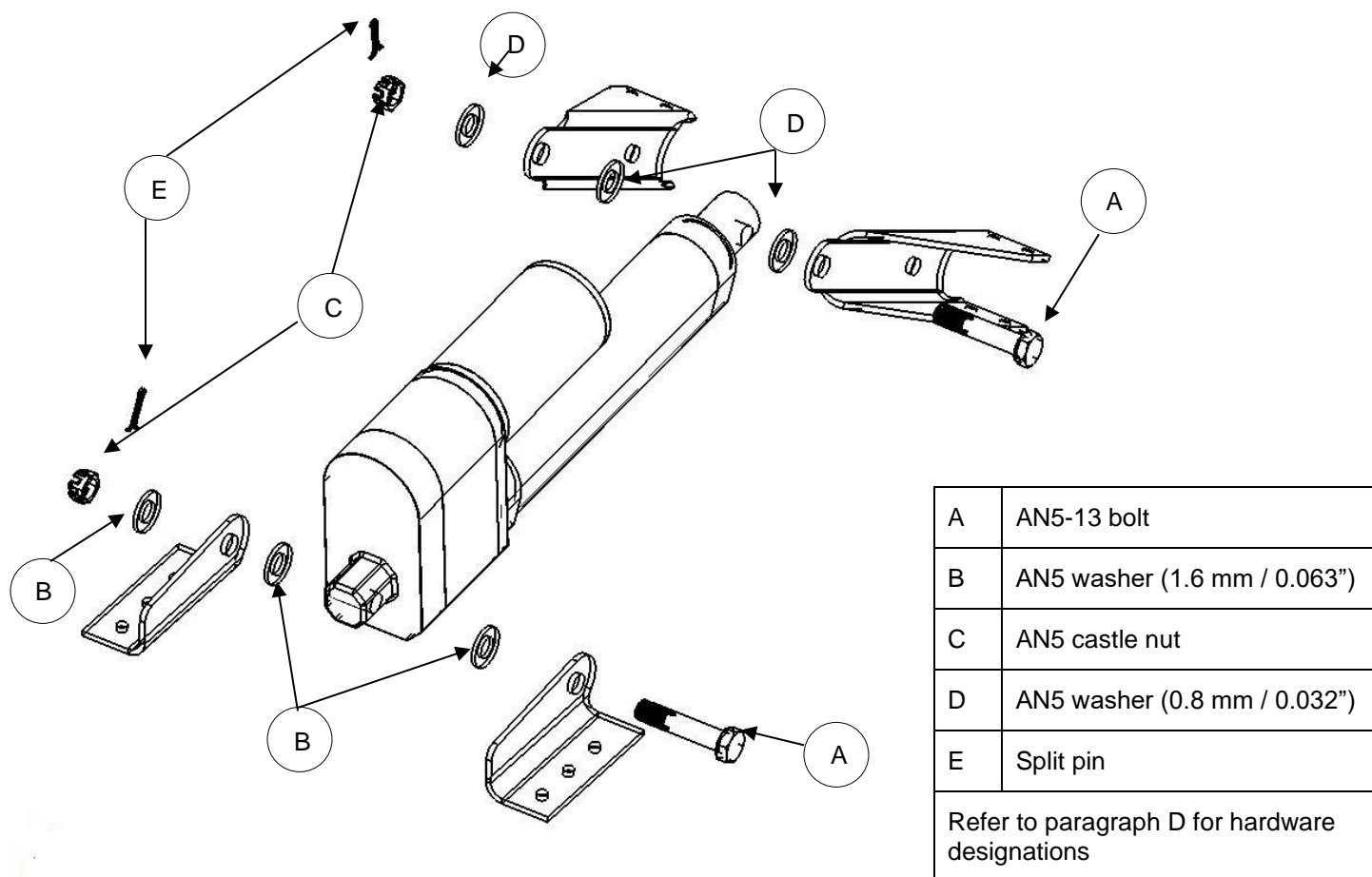


Figure 24: Flap actuator motor installation.

2. Tie wrap the cable where necessary.
3. Verify alignment and correct flap movement (refer to paragraph 1.13) before closing up the centre console and before flight.
4. Apply thread locking sealant to the inspection panel screws before fitment. Do not over tighten.

4.2 FUSELAGE

4.2.1 REAR FUSELAGE

The aft part of the fuselage (tail cone) is an aluminium alloy semi-monocoque structure. Several stringers carry through to the centre fuselage for strength and rigidity. Supporting brackets for the vertical and horizontal stabilisers are attached to the rear formers at the tail section. A cross brace with a guide for the elevator push/pull rod is mounted in the rear fuselage. The forward portion of the rear fuselage contains a luggage packing space with an aluminium skin floor supported by stringers.

4.2.2 CENTRE FUSELAGE

The centre fuselage accommodates the pilot and passenger seating (x4), the flight controls and instrument panel. Seats are removable.

4.2.2.1. FRONT SEAT REMOVAL AND INSTALLATION

AUTHORISED PERSONNEL

Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.

CAUTION

BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

1. Pull the handle (1) (located at the front of the seat, in the middle of the centre cut-out) towards the nose of the aircraft, to release / operate the catch mechanism securing the seat to the aircraft.
2. Slide the seat clear of its railings and carefully lift the seat clear of the aircraft.



PROCEDURE (INSTALLATION)

1. Pull the handle forward, fit the seat into place and release / push back the handle.
2. Before flight, verify secure attachment of the seat.

4.2.2.2. REAR SEAT REMOVAL AND INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Flat screwdriver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

1. Unlock the sliding catch (1) (located on the back of the seat upright(s)) retaining the seat upright(s) to the fuselage.



2. Undo the three Dzus fasteners (passing through three eyelets (2)) retaining the seat assembly to the baggage compartment floor. Remove the seat.

PROCEDURE (INSTALLATION)

1. Inspect the Dzus fasteners for damage. Replace if necessary.
2. Reverse the above procedure (removal) for installation.
3. Inspect for security of attachment, before flight.

4.2.2.3. CANOPY AND WINDSHIELD CLEANING

CAUTION

Never clean the canopy / windshield under dry conditions and **never** use petrol, alcohol or chemical solvents.

Never dust the canopy under dry conditions. The canopy and windshield may only be cleaned by washing it with a sufficient quantity of lukewarm water and an adequate quantity of detergents suitable for polymethyl methacrylate (Perspex). Use a soft, clean cloth, sponge or deerskin.

4.2.2.4. UPHOLSTERY CLEANING

Upholstery and covers may be removed from the cockpit / cabin, brushed and eventually washed in lukewarm water with an adequate quantity of detergents. Dry thoroughly before insertion into the cockpit / cabin.

4.2.3 FORWARD FUSELAGE AND FIREWALL

The forward fuselage accommodates the engine mount, engine and firewall forward / firewall mounted equipment and engine cowling.

Refer to paragraph B for a schematic showing the equipment (and their positions) mounted on the firewall (engine side).

Refer to paragraph 5.1 with regard to the engine cowling.

Refer to paragraph 5.2 with regard to the engine.

4.3 EMPENNAGE

4.3.1 HORIZONTAL TAIL AND ELEVATOR

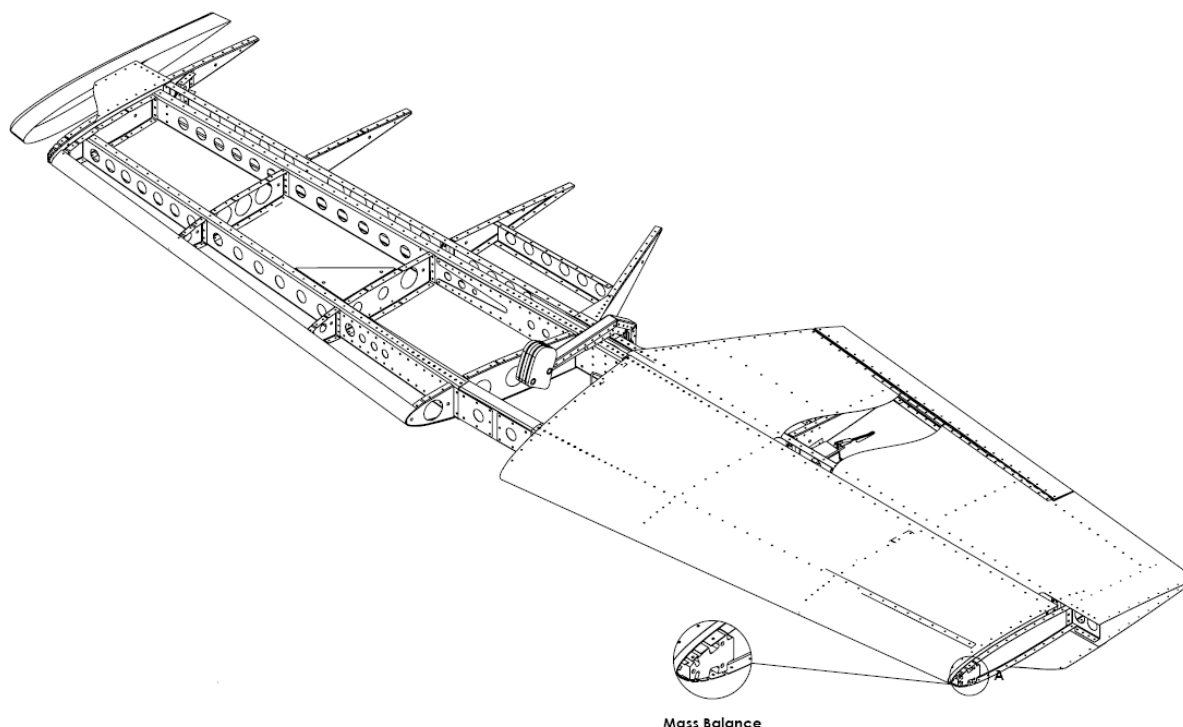


Figure 25: Horizontal tail and elevator.

Refer to Figure 25. The horizontal stabiliser consists of a conventional semi-monocoque all-metal light alloy structure with front and rear spars. The elevator has a similar structure, though with only a front spar. Bearings are again, as with all other control surface bearings, $\frac{1}{4}$ inch sealed bearings. Elevator horns carry through to the leading edge of the horizontal tail and the elevator tips consist of shaped epoxy resin and glass fibre composite.

Elevator mass balancing is located in the two-elevator horn leading edges and in the centre of the rear channel. To inspect these parts, it is necessary to remove the composite tips and empennage fairing.

4.3.1.1. ELEVATOR CONTROL SYSTEM

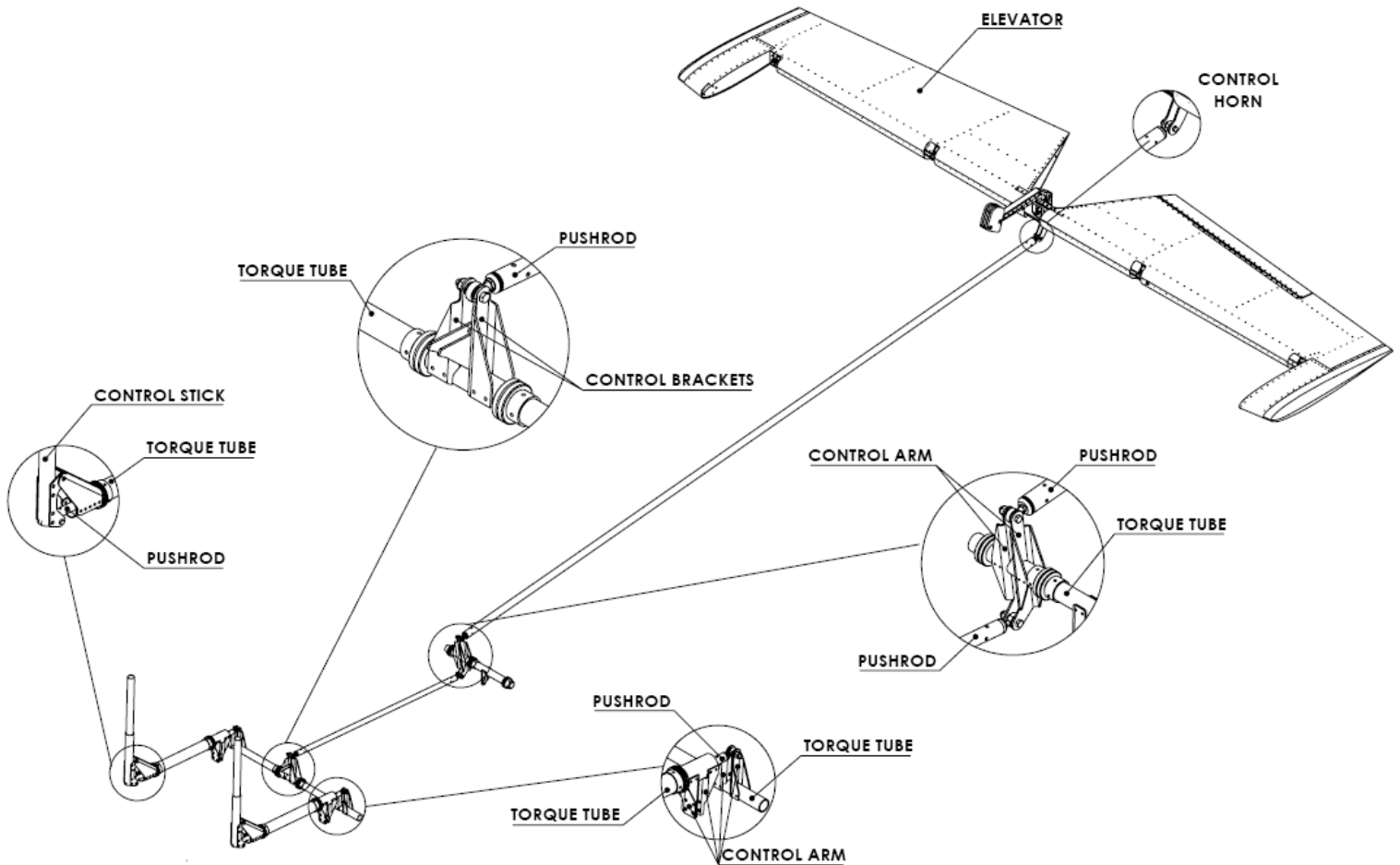


Figure 26: Elevator control system.

Refer to Figure 26. The elevator control system is push/pull type, controlled from the cabin via the control columns. Control is transmitted through a push/pull rod and bell crank arrangement. All significant transmission elements such as bell cranks, pushrods, supports and hinges can be easily accessed and inspected.

4.3.1.2. ELEVATOR REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED.

CAUTION
CONTROL SURFACE WILL ROTATE / FALL FREE WHEN THE CONTROL LINKAGE CONNECTED TO IT
IS DISCONNECTED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the vertical stabiliser (refer to paragraph 4.3.2.3).
2. Support the elevator and disconnect the elevator pushrod from the elevator control horn (located inside the rear fuselage tail cone). The pushrod rod-end bearing is accessed through the two small round access holes on the left and right sides of the rear fuselage tail cone.
3. Support the elevator and loosen and remove the bolts from the elevator hinges.
4. Carefully and slowly pull the elevator free from the hinges and horizontal stabiliser, until the trim tab motor cable plug connection is exposed. Disconnect the plug.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Tighten the lock-nut on the bolt through the elevator pushrod rod-end bearing sufficiently, observe the correct placement of washers and note that the bolt is installed with its head facing to the port side of the aircraft.

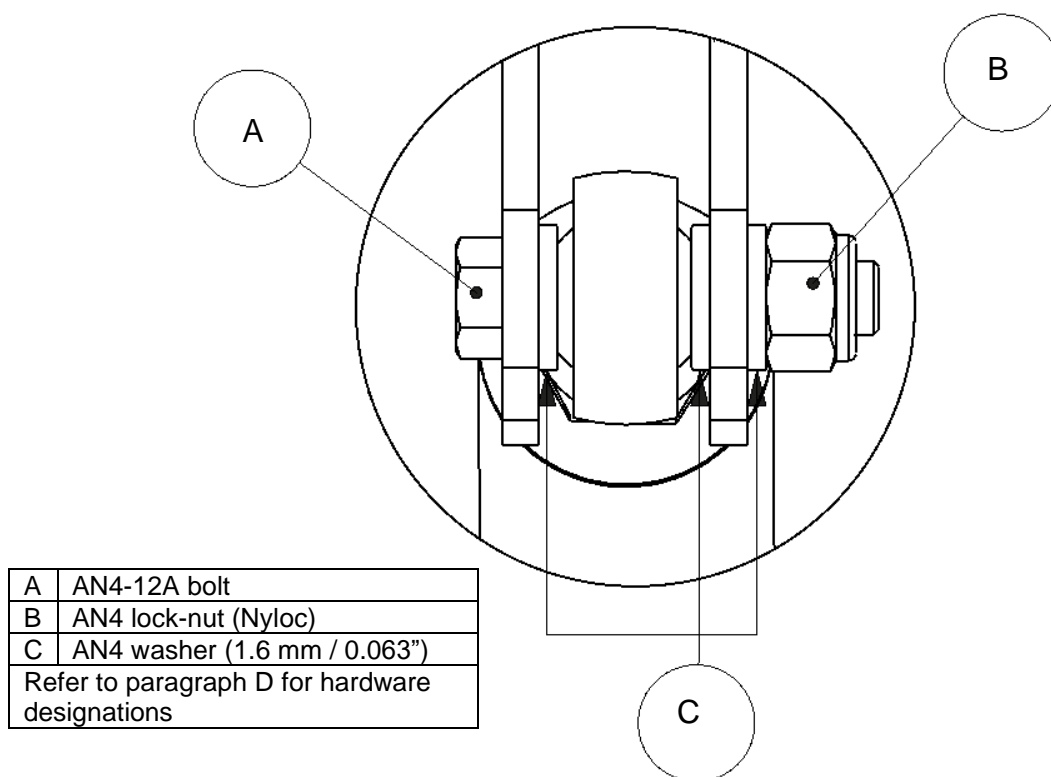
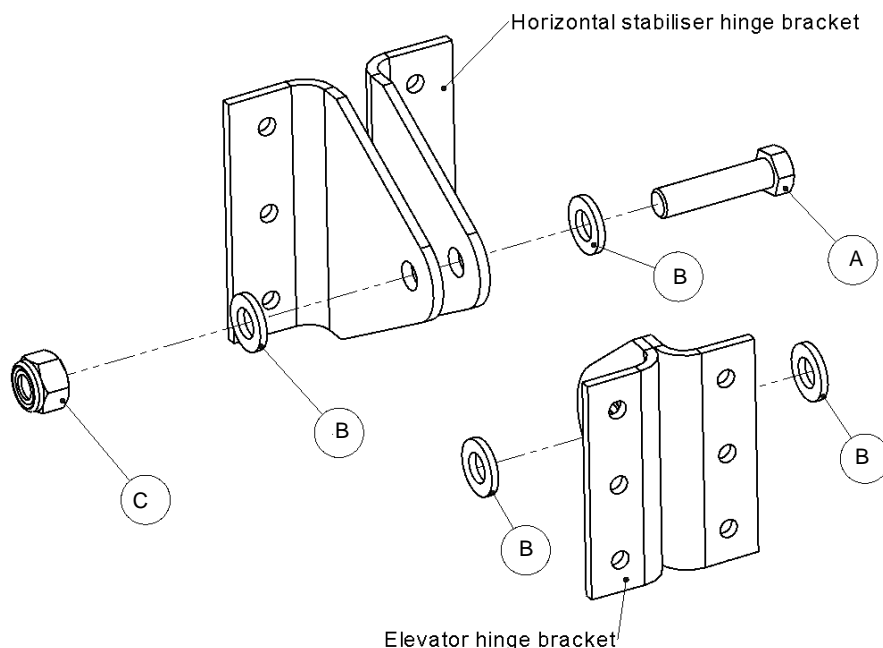


Figure 27: Elevator pushrod to elevator connection.

- Tighten the lock-nuts on the bolts through the elevator hinges sufficiently. Observe the correct placement of washers (refer to Figure 28). Note that the outer hinge bolts are installed with their heads facing outward, towards the elevator tips and the inner hinge bolts are installed with their heads facing inward, towards the fuselage / tail cone. The bolt in the centre hinge is fitted with its head towards the larger clearance side of the elevator cut-out.



A	AN4-10A bolt
B	AN4 washer (1.6 mm / 0.063")
C	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 28: Horizontal stabilizer-to-elevator hinge.

- Tighten the lock-nut on the bolt through the elevator pushrod rod-end bearing sufficiently, observe the correct placement of washers and note that the bolt is installed with its head facing to the port side of the aircraft.
2. Apply orange creep marks to the bolts / nuts.
 3. Verify for elevator alignment and correct travel (refer to paragraph 1.13).

4.3.1.3. HORIZONTAL STABILIZER REMOVAL / INSTALLATION

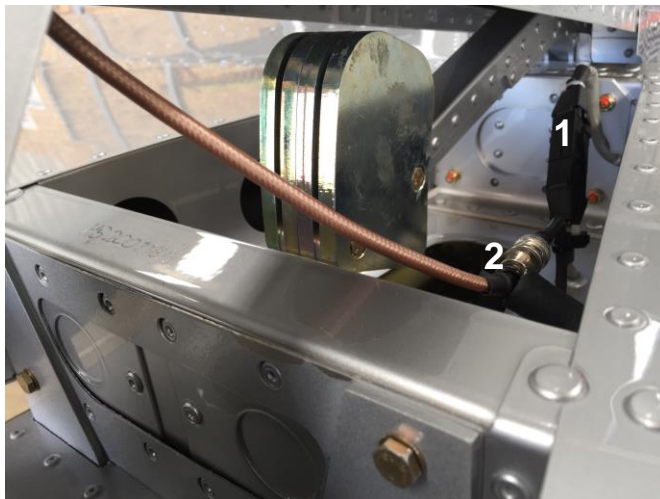
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the vertical stabilizer. Refer to paragraph 4.3.2.3.
2. Disconnect the trim tab motor cable connection plug (1) and the NAV/COM antenna connection (2) (If installed).



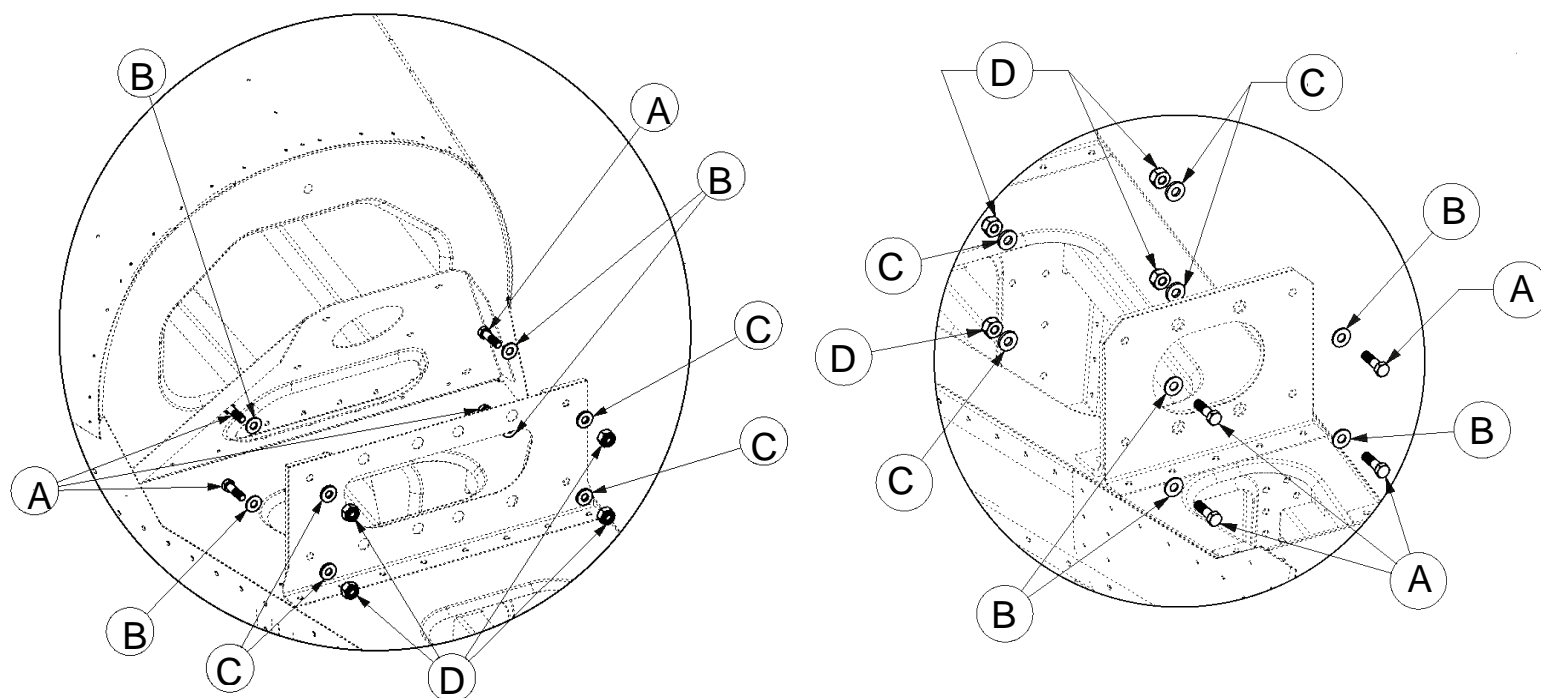
3. Support the horizontal stabilizer and unfasten and remove the bolts (3) retaining it to the fuselage.



4. Carefully lift the horizontal stabilizer free from the fuselage.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Tighten the lock-nuts sufficiently, observe the correct placement of washers (refer to Figure 29) and note that the bolts are installed with the bolt heads head facing to the nose of the aircraft.



A	AN3-5A bolt
B	AN3 washer (0.8 mm / 0.032")
C	AN3 washer (1.6 mm / 0.064")
D	AN3 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 29: Horizontal stabilizer to fuselage attachment.

4.3.1.4. ELEVATOR TRIM TAB MOTOR REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 2 mm Allen key / hex drive.	2	
2 Electric solder iron.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 2.4 mm Heat shrink.	As needed.	
2 6.4 mm Heat shrink.	As needed.	
3 Solder.	As needed.	
4 Loctite 222.	As needed.	Inspection panel and trim tab motor screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (REMOVAL)

1. Remove the elevator trim motor inspection cover (1) (under the port elevator) by unscrewing the button head screw (2).



2. Disconnect the plug connection (3).
3. Remove the split pin from the trim tab pushrod connected to the motor, push out the pin and washer and disconnect the pushrod from the servo.
4. Unscrew the four button head screws (4) retaining the trim tab motor and remove the motor from inside the elevator.



PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts and / or screws for damage. Replace if necessary.
 - Apply thread locking sealant to the trim tab motor retaining screws before fitment.
 - Reconnect the elevator trim tab motor plug.
2. Verify for trim tab alignment and correct travel (refer to paragraph 1.13).
3. Ensure no loose articles or tools are left in the elevator before refitting the inspection panel.
4. Apply thread locking sealant to the screws and refit the inspection panel.

4.3.1.5. ELEVATOR ADJUSTMENT

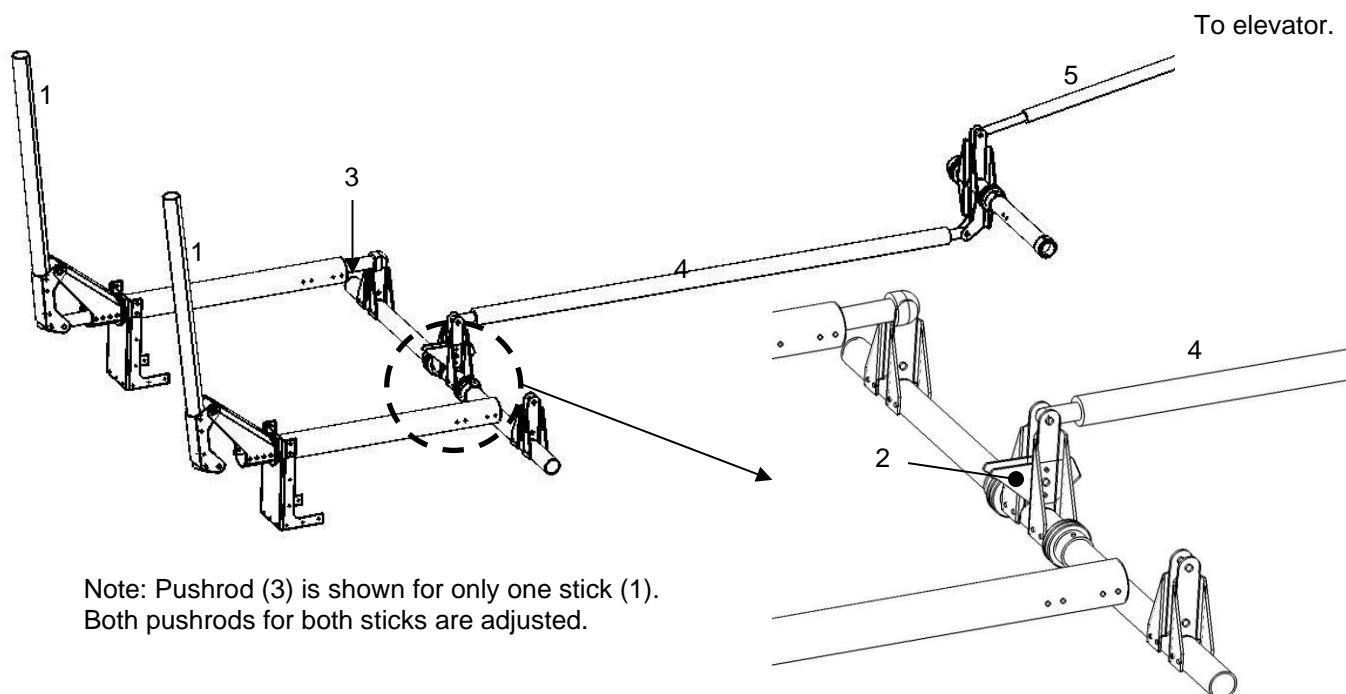
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	1	
2 Inclinometer.	1	
3 2 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
2 Loctite 222.	As needed.	Inspection panel screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT (SEATS) TO BE REMOVED / INSTALLED.

PROCEDURE

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the front seats (refer to paragraph 4.2.2.1).
2. Remove the front floor inspection panels by undoing the button-head screws. Remove the rear cabin floor centre inspection panel.
3. Move the control sticks (1) forward until the stops (2) engage. Undo the lock-nuts and adjust the stick pushrods (3) until the sticks are approximately 25 mm (1) away from the front panel.



Note: Pushrod (3) is shown for only one stick (1). Both pushrods for both sticks are adjusted.

Figure 30: Elevator adjustment.

4. Hold the elevator in line with the horizontal stabilizer. Put an inclinometer on it and zero the inclinometer.
5. Undo the lock-nuts and adjust pushrods (4) and (5) until the elevator is 20° down (from the zero level in line with the horizontal stabilizer) with the sticks fully forward (with the stops engaged) and 28° up with the sticks fully backward (i.e. with the stops engaged).
6. Tighten the lock-nuts on the pushrods without turning the pushrods.
7. Paint orange creep marks on the lock-nuts.
8. Ensure that no tools or foreign material is left behind before closing the inspection panels.
9. Apply thread locking sealant to the inspection cover screws before fitment. Do not over tighten.
10. Verify correct travel and full and free movement before flight.

4.3.1.6. ELEVATOR TRIM TAB ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 ¼ inch Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Split pin.	1	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. Turn the Master switch ON.
2. Trim the trim tab to the maximum down deflection (i.e. the aircraft will pitch up in flight).
3. Turn the Master switch OFF.
4. Loosen the lock nut (1), i.e. screw it backward on the threaded rod (2), away from the eye-bolt (3).
5. Remove the split pin, pin and washer (4) and disconnect the eye-bolt from the trim tab horn (5).



Figure 31: Elevator control horn (5)

6. Adjust the eye-bolt on the threaded rod, temporarily reattach to the trim tab horn and measure the trim tab deflection downwards relative to the elevator upper surface (use a protractor or measure the downward displacement of the trim tab trailing edge). Repeat step 4 until the deflection measures equal to 25°.
7. Do not reuse split pin. Fit new. Note that the pin is inserted with the split pin and washer facing towards the aircraft fuselage.
8. Tighten the lock nut against the eye-bolt.
9. Before flight, verify correct operation and travel (refer to paragraph 1.13) of the elevator trim tab.

4.3.1.7. ELEVATOR AUTOPILOT SERVO / SERVO PUSHROD REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	2	
2 4 mm Allen key / hex drive.	1	
3 Flat screwdriver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Tie wraps.	As needed.	
2 Orange paint.	As needed.	
3 Loctite 243.	As needed.	Servo mounting screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

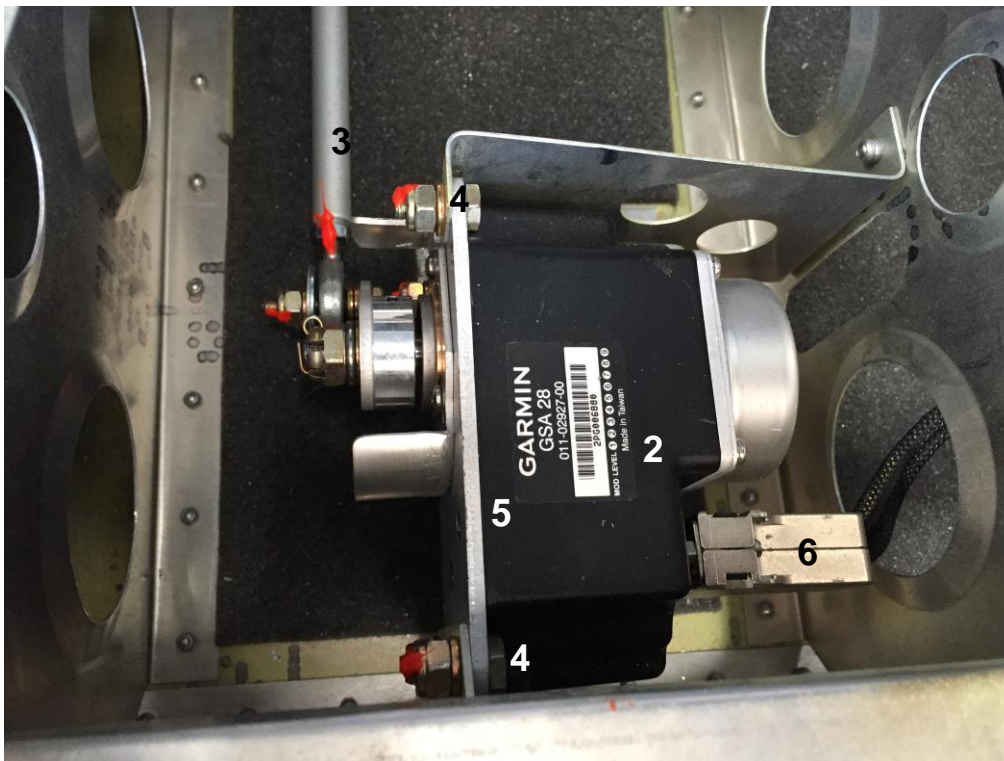
WARNING
ENSURE MASTER AND ELECTRICAL EQUIPMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

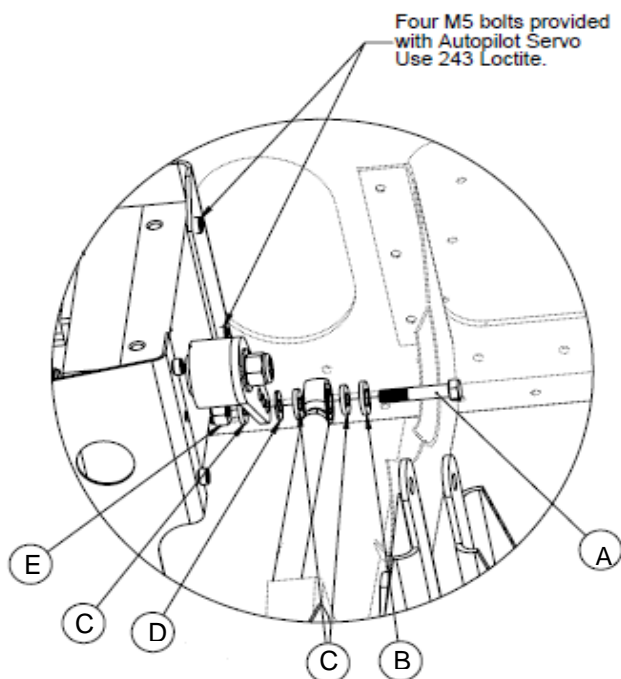
1. Remove the rear seat (refer to paragraph 4.2.2.2).
2. Undo the bolt (1) connecting the control arm of the servo (2) to the pushrod (3).



3. Undo the screws (4) retaining the servo to the bracket (5). Carefully pull the motor from the bracket. It may be necessary to cut the tie wrap(s) securing the cable to the aircraft frame to allow adequate play in the cable.
4. Undo the screws securing the connector (6) to the servo motor and disconnect from the servo.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - The signal cable connector must be secured to the servo motor before installing the motor, otherwise there may not be enough space to insert and manipulate a tool to tighten the connector securing screws.
 - If applicable secure the servo cable to the aircraft frame with tie wraps, in the manner it was before removal, using spacers as applicable.
 - Apply thread locking sealant to the servo mounting screws before fitment. Do not over tighten.
 - Observe the correct placement of washers (refer to Figure 32).



A	AN3-10A bolt
B	AN4 washer (thick) (1.6 mm)
C	AN3 washer (thick) (1.6 mm)
D	AN3 washer (thin) (0.8 mm)
E	AN3 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 32: Autopilot elevator servo installation.

- Paint orange creep marks on the bolts / lock-nuts.
2. Inspect for security of attachment. Ensure servo signal cable will not chafe against the aircraft frame.
 3. Ensure the applicable aircraft control(s) is (are) free and does not bind with the servo installed.

4. Follow any applicable procedures in the latest revision of the Garmin G3X (GSA 28 section) user and installation manual to complete installation of the servo.
5. Before flight, test the servo for correct operation (refer to the latest revision of the Garmin G3X (GSA 28 section) user and installation manual).

REMOVAL AND INSTALLATION OF AILERON SERVO PUSHROD

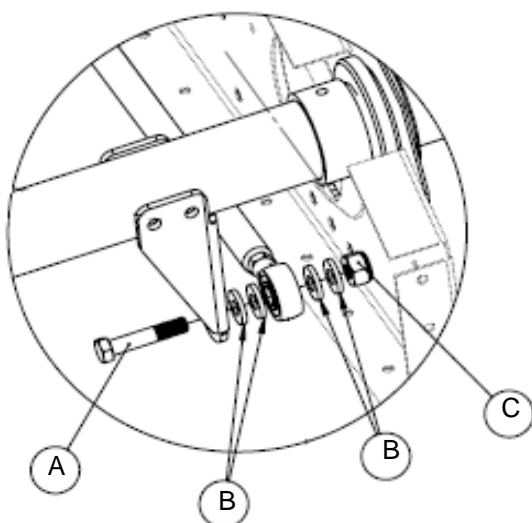
Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

REMOVAL

1. If the servo is not already disconnected / removed, undo the bolt and nut connecting the pushrod to the servo arm. Undo the bolt and nut retaining the pushrod to the control stick torque tube arm(s) and remove the pushrod.

INSTALLATION

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary. Do not reuse lock-nuts. Fit new. Paint orange creep marks on the bolt(s) / lock-nut(s). Observe the correct placement of washers (refer to
 - Figure 33).



A	AN3-10A bolt
B	AN3 washer (thick) (1.6 mm)
C	AN3 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

Figure 33: Autopilot elevator servo pushrod –torque tube end.

2. Move the control stick across its full pitch command extent and observe free movement without binding.

4.3.2 VERTICAL TAIL AND RUDDER

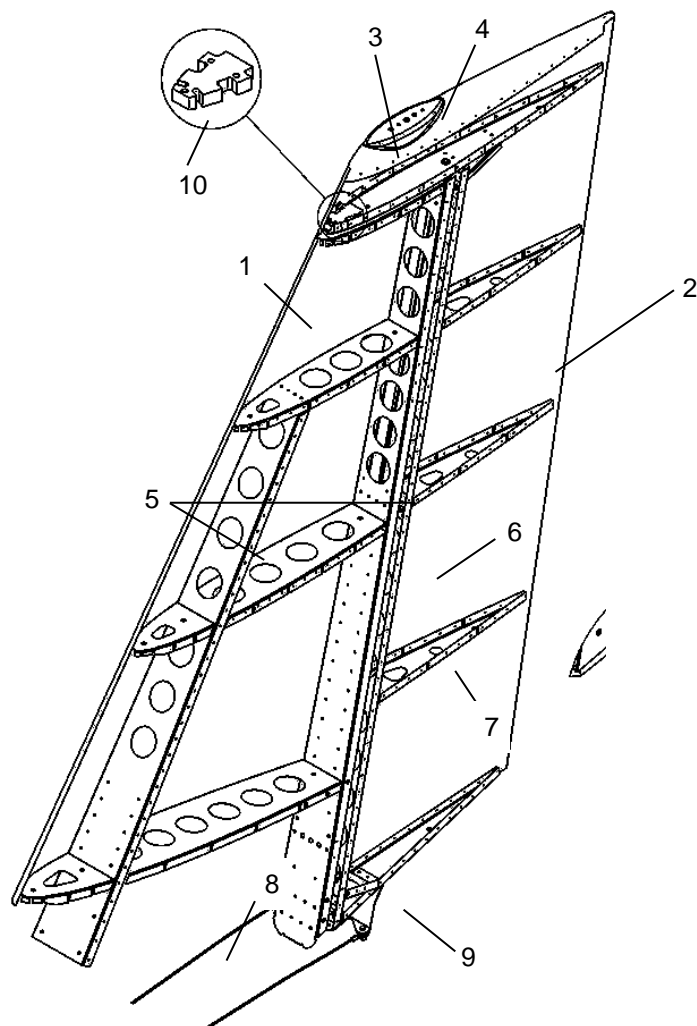


Figure 34: Vertical tail and rudder.

Refer to Figure 34. The vertical (1) stabiliser and rudder (2) consist of all-metal light alloy structures. The rudder horn (3) extends to the vertical stabilizer leading edge and has a composite tip on which navigation lights (4) and an aerial may be fitted. The vertical stabiliser consists of twin spars (5) with wrap-around stressed skin panelling. An attachment plate secures the vertical stabiliser's front spar to a bracket attached to the penultimate tail cone rib. The rudder consists of a spar (6) with formed sheet metal ribs (7) and sheet-metal skin. The rudder rotates / deflects around three hinges. Rudder control is affected by steel cables (8) attached to a control horn (9) on the bottom edge of the rudder and running (with a cross-over) to two control horns attached to the rudder pedal axles. Rudder mass balancing (10) is placed under the leading edge of the rudder horn, on the top rudder rib.

4.3.2.1. RUDDER CONTROL SYSTEM

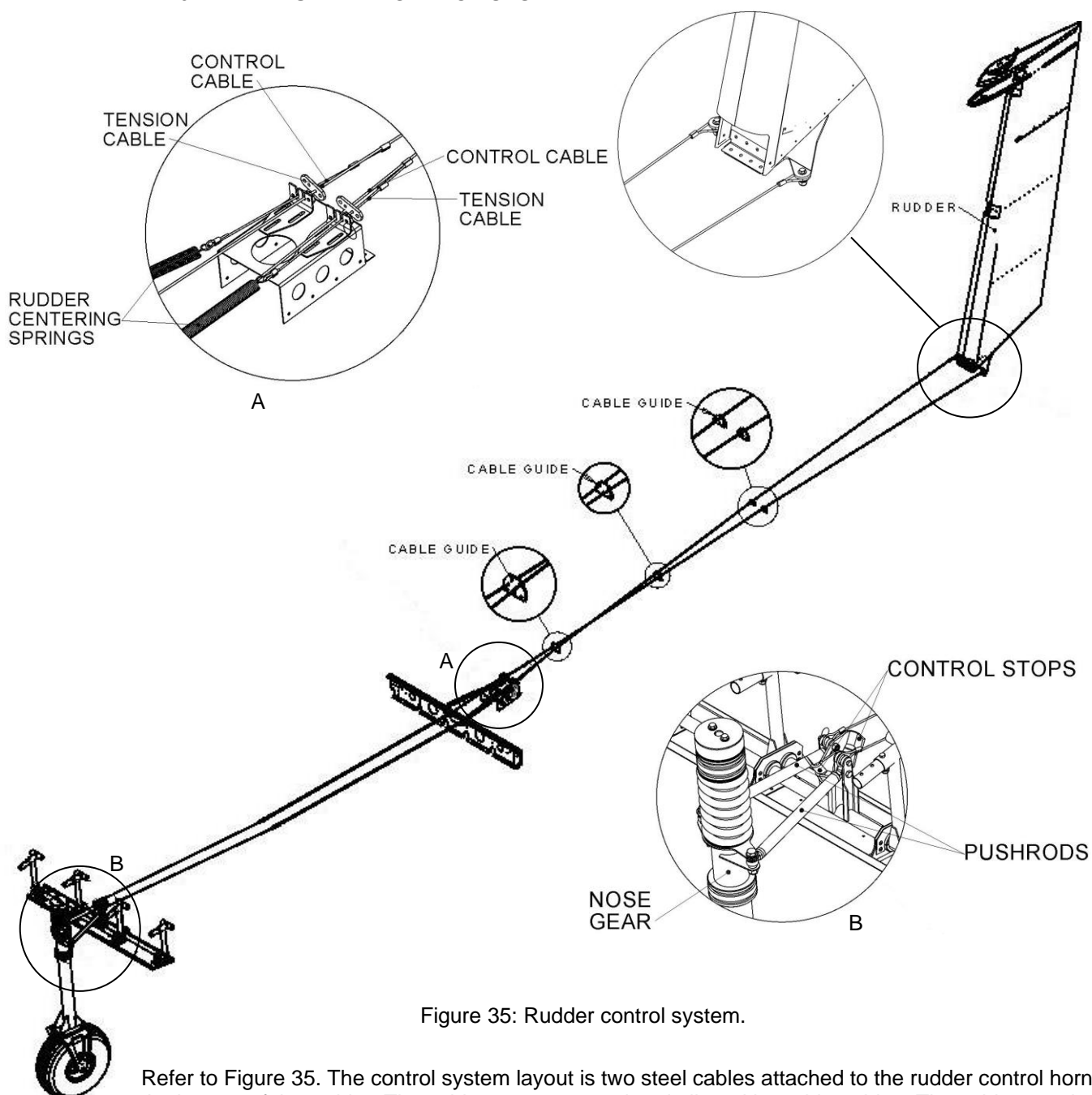


Figure 35: Rudder control system.

Refer to Figure 35. The control system layout is two steel cables attached to the rudder control horn at the bottom of the rudder. The cables are supported and aligned by cable guides. The cables terminate on two rudder pedal control horns. Control stops limit movement of the pedal to cable attachment horns. These horns are in turn attached to two adjustable pushrods which are attached to a control horn on the nose wheel strut (detail B).

The rudder pedals can be adjusted backwards and forwards on tubular slides (to set positions) and locked in position with bolts and lock-nuts.

In the rear fuselage the rudder cables are attached to a spring load device (detail A) which provides a centring force on the rudder.

4.3.2.2. RUDDER REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	2	
2 3/8 Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED.

PROCEDURE (REMOVAL)

Retain bolts, spacers, screws and washers (with the exception of lock-washers), as applicable, for reassembly.

1. Disconnect the control cables (1) from the rudder control horn (2).

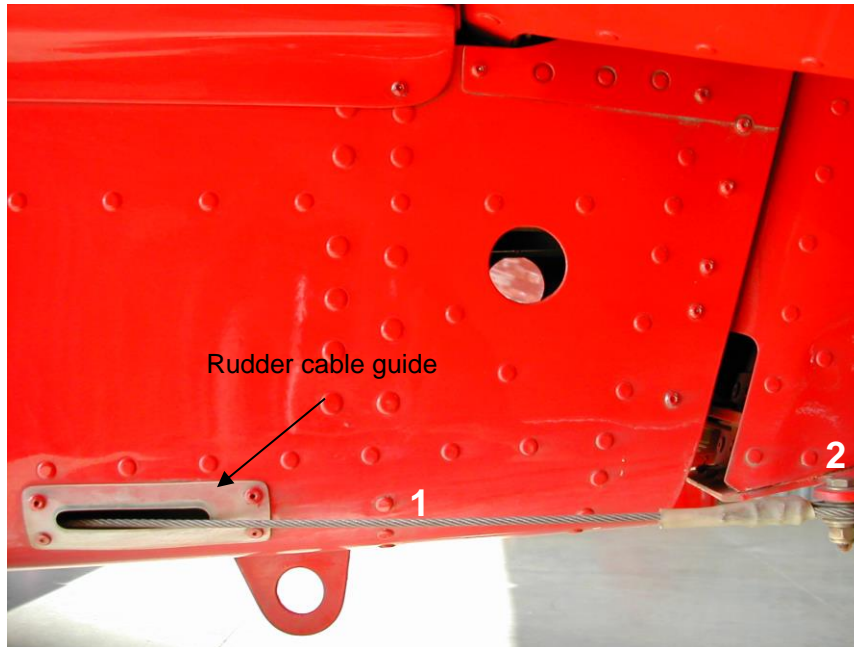


Figure 36: Rudder cable guide

2. Push and retain the rudder to one side to gain easier access to the rudder hinges.
3. Support the rudder and loosen and remove the hinge bolts.
4. Carefully and slowly pull the rudder away from the vertical tail and hinges, until the strobe light connection plug is exposed. Disconnect the plug.
5. Move the rudder away from the vertical stabilizer. Take care to protect the horn as it clears the top of the horizontal stabilizer.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure, paying close attention to the following:

- Inspect all bolts, nuts and screws for damage. Replace if necessary.
- Do not reuse lock-nuts, lock-washers or split pins, as applicable. Fit new.
- Tighten the lock-nuts on the bolts through the rudder hinges sufficiently, observe the correct placement of washers (refer to Figure 37) and note that the bolts are installed with their heads facing upwards.

Vertical stabiliser hinge bracket

A	AN4-10A bolt
B	AN4 washer (1.6 mm / 0.063")
C	AN4 lock-nut (Nyloc)
Refer to paragraph D for hardware designations	

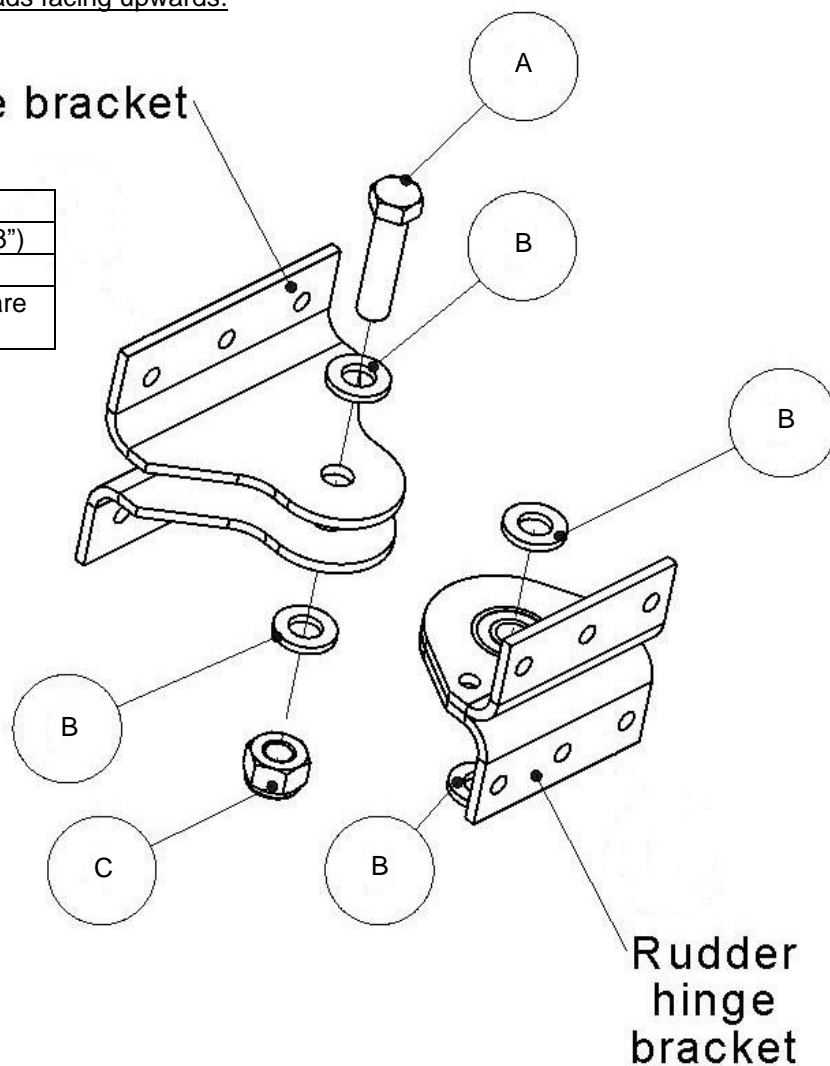


Figure 37: Rudder to vertical stabilizer hinge connection.

- Tighten the lock-nuts on the bolts attaching the rudder cables sufficiently, observe the correct placement of washers (refer to Figure 38) and note that the bolts are installed with their heads facing upwards.

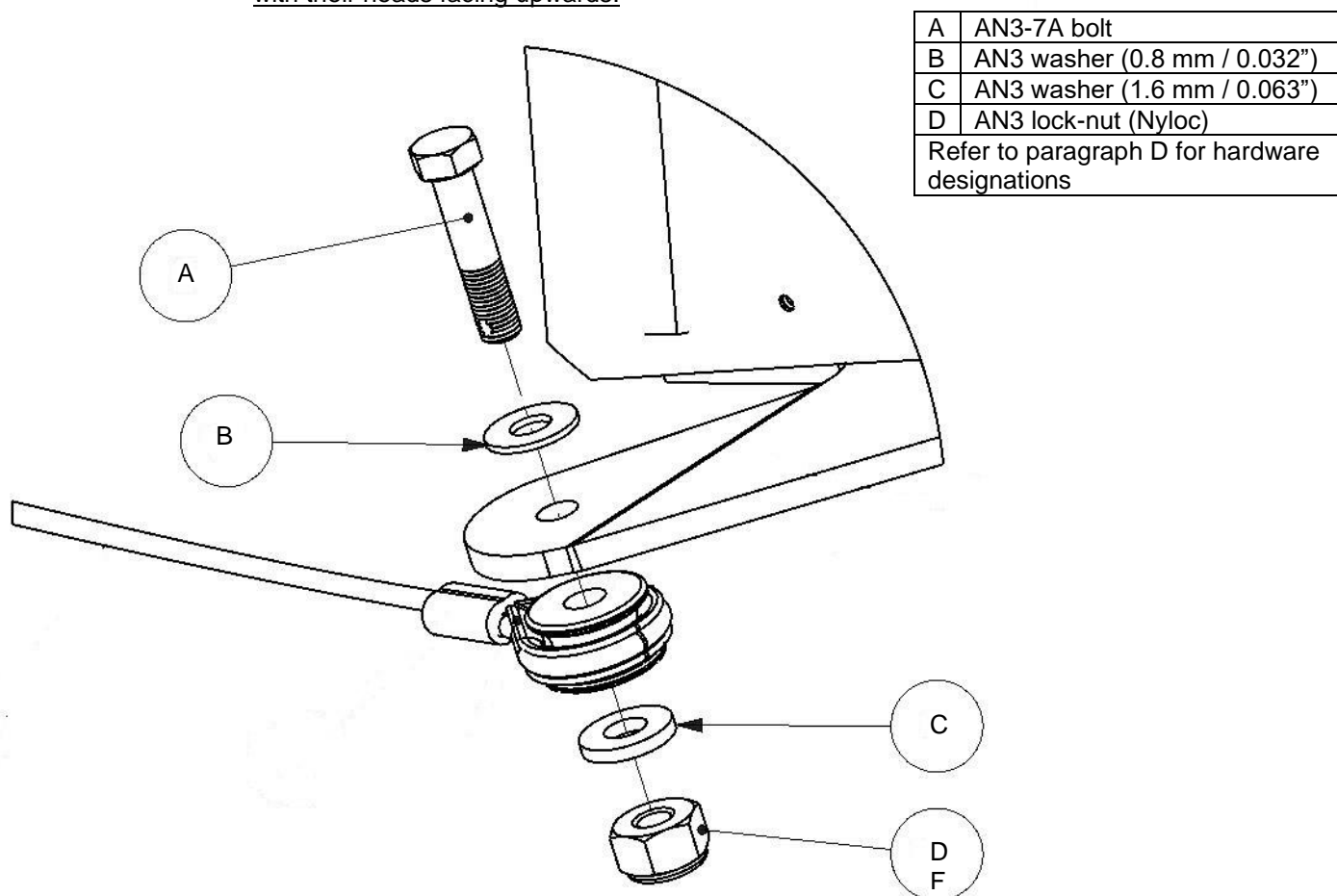


Figure 38: Rudder cable connection.

2. Apply orange creep marks to the bolts / nuts.
3. Verify for alignment and correct rudder travel (refer to paragraph 1.13).

4.3.2.3. VERTICAL STABILIZER REMOVAL

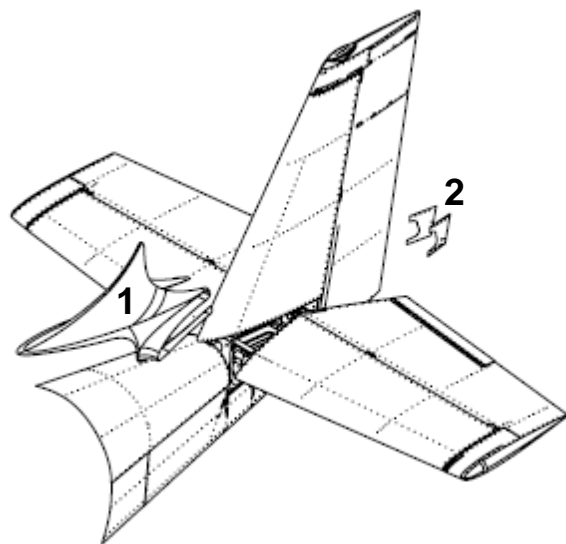
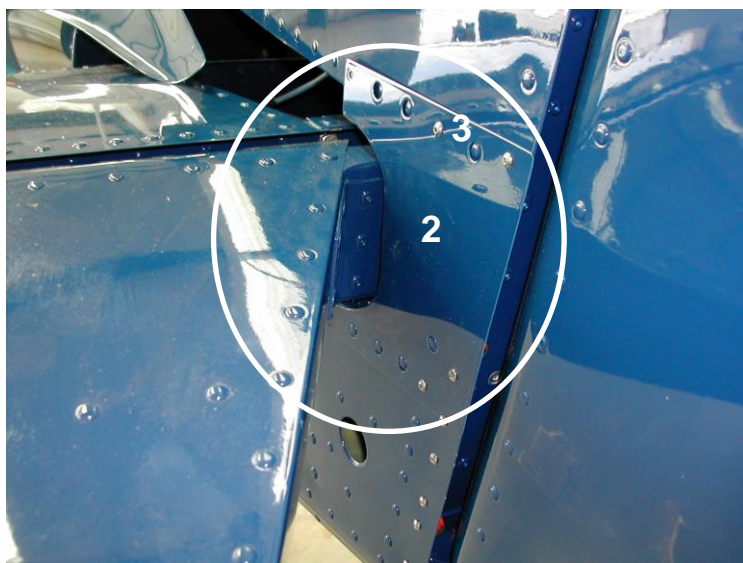
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	2	
2 2 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
2 Loctite 222.	As needed.	Fairing screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

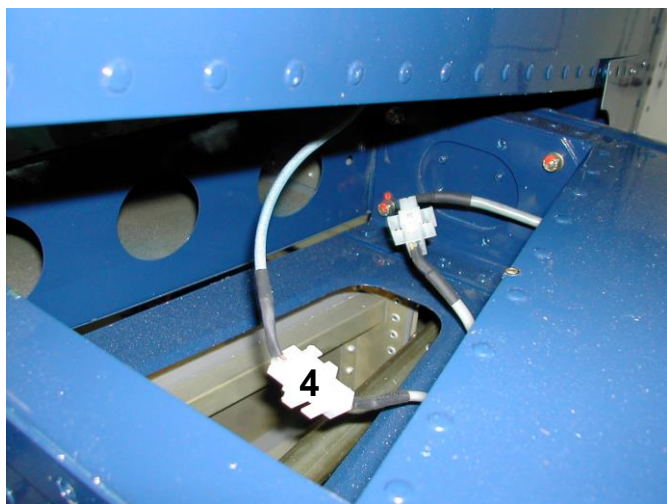
PROCEDURE (REMOVAL)

Retain bolts, spacers, screws and washers (with the exception of lock-washers), as applicable, for reassembly.

1. Remove the rudder (refer to paragraph 4.3.2.2).
2. Remove the empennage-to-fuselage fairing (1), by unscrewing the button head screws retaining it.
3. Remove the side panel (2) on each side of the fuselage, by unscrewing the button head screws (3) and retaining it.



4. Disconnect the strobe light cable connector (4).



5. Support the vertical tail and unfasten the bolts (5) retaining the vertical tail to the fuselage. Note that the six bottom bolts in the rear support screw into anchor nuts attached to the fuselage.

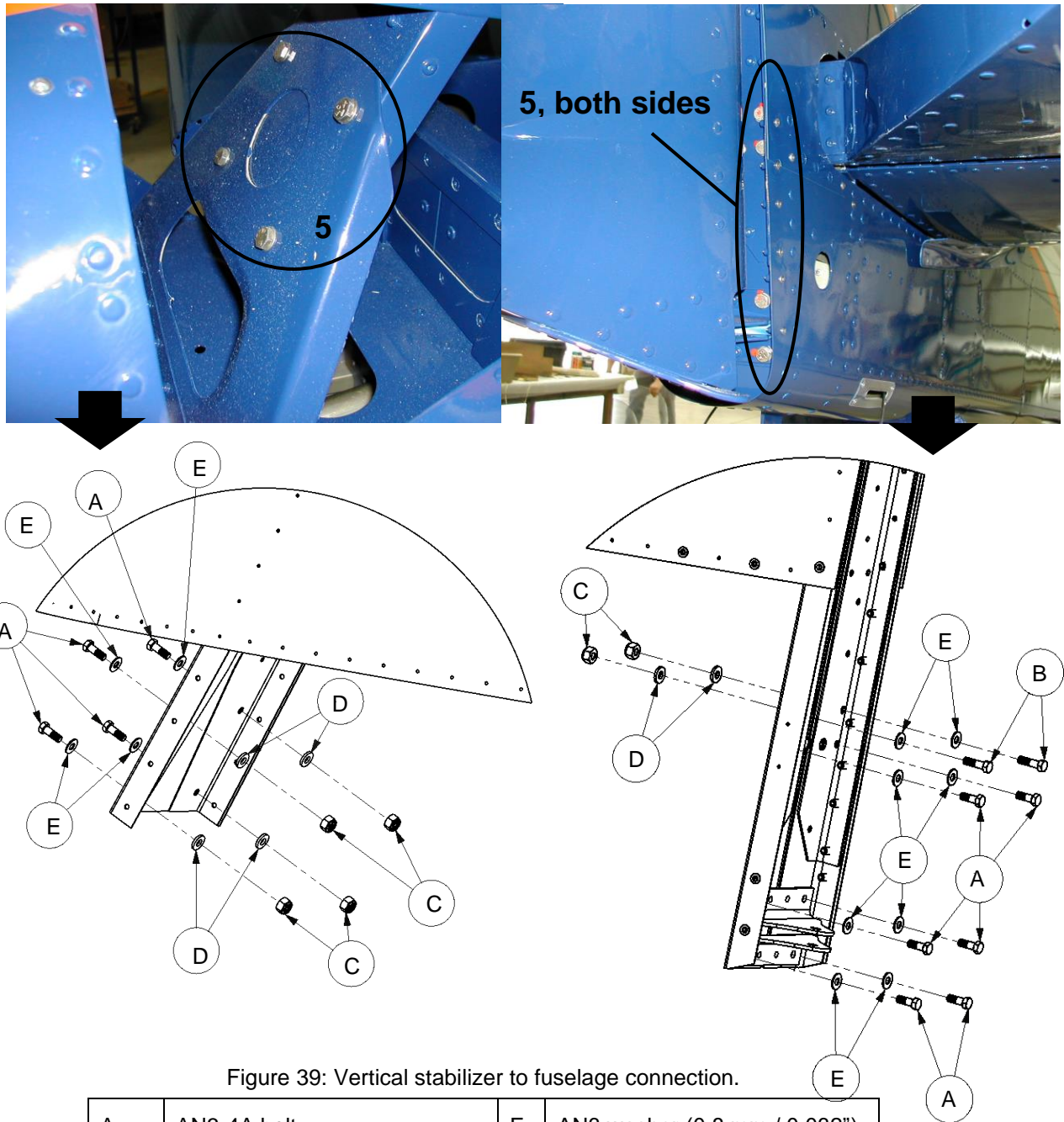


Figure 39: Vertical stabilizer to fuselage connection.

A	AN3-4A bolt	E	AN3 washer (0.8 mm / 0.032")
B	AN3-5A bolt	Refer to paragraph D for hardware designations	
C	AN3 lock-nut (Nyloc)		
D	AN3 washer (1.6 mm / 0.063")		

6. Carefully lift the vertical tail clear from the fuselage.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts, lock-washers or split pins, as applicable. Fit new.
 - Observe the correct placement of washers (refer to
 -
 - Figure 39).
 - Tighten the lock-nuts on the bolts retaining the vertical stabilizer sufficiently and note that the front mounting bolts are installed with their heads facing towards the aircraft nose and the rear mounting bolts are installed with their heads facing the rear of the aircraft.
 - Do not over tighten the button head screws.
2. Apply orange creep marks to the bolts and nuts.
3. Verify for alignment.

4.3.2.4. RUDDER PEDAL ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (ADJUSTMENT)

Retain bolts, spacers, screws and washers (with the exception of lock-washers), as applicable, for reassembly.

1. Undo the bolt and nut (1) securing rudder bar (2) in the pedal tube (3). Slide the rudder bar (2) to the selected position and reinsert the bolt and washer.
2. Do not reuse the lock-nut. Fit new.
3. Tighten the lock-nut.



4.3.2.5. RUDDER CABLE TENSION ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	1	
2 1/2 inch Spanner.	1	
3 2 mm Allen key.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
2 Loctite 222.	As needed.	Inspection panels screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED.

PROCEDURE (ADJUSTMENT)

Retain bolts, spacers, screws and washers (with the exception of lock-washers), as applicable, for reassembly.

1. Remove the rear seats (refer to paragraph 4.2.2.2).
2. Remove the inspection panels in the baggage compartment floor.
3. Support the aircraft such that the nose wheel is in the air. The nose gear strut must swivel freely.
4. Make sure that the stops (in the centre between the pedals) on the pedals are working correctly and stop the pedal travel approximately equally left and right. Also make sure that the stops cannot hook on the attaching bolts (there must be a minimum of a 3 mm clearance to the bolt heads), otherwise the rudder could get jammed.
5. Undo the bolts (1) retaining the springs (2) to the fuselage, remove the bolts and washers and free the ends of the springs.

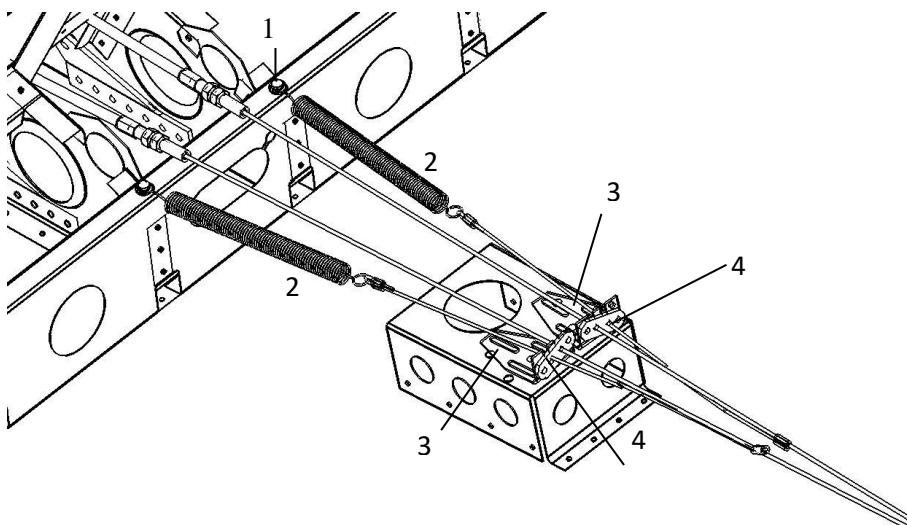


Figure 40 : Rudder cable tension adjustment.

6. Verify that when the rudder is in line with the vertical stabilizer, the pedals are in line with each other. With the rudder lined up with the vertical stabilizer the front wheel must be perfectly straight.
7. Adjust the tension on the rudder cables and the front wheel alignment by adjusting the two pedal pushrods. The rudder cables must not be so tight as to impede movement, but also not so loose that it hangs.
8. Tighten the lock-nuts on the two pedal / front steering pushrods.
9. Reconnect the springs (2) onto the fuselage with the applicable bolts and washers.

-
10. Loosen the screws on the angled brackets (3), adjust the brackets so that when the rudder is straight the cable stops (4) are hard against the angled brackets. Tighten the screws.
 11. Verify that with the rudder centred there is only a very slight tension on the rear part of the rudder cable.
 12. Paint orange creep marks on the pushrod lock-nuts.
 13. Ensure no foreign objects or tools are left behind. Close the inspection panels. Refit the seats.

4.4 LANDING GEAR

4.4.1 MAIN GEAR

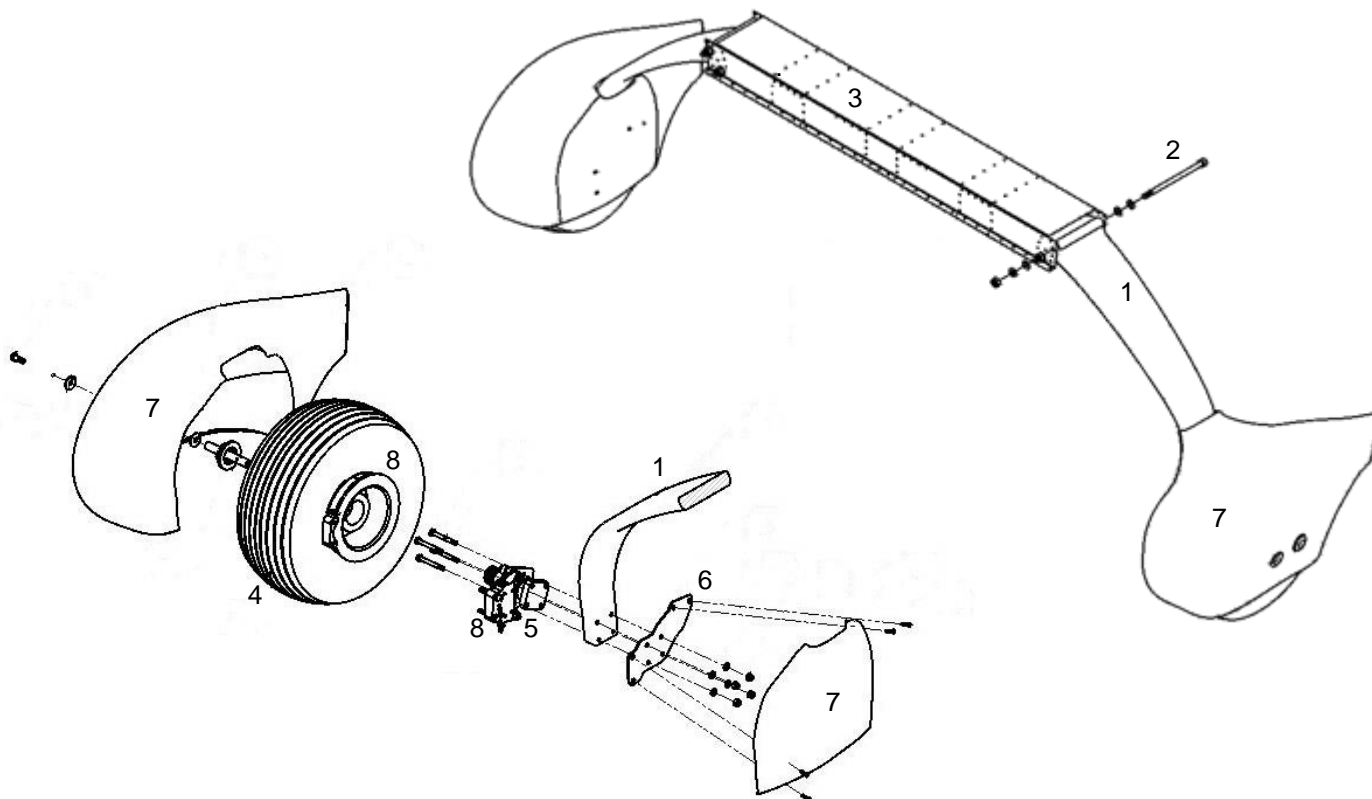


Figure 41: Main landing gear.

Refer to Figure 41. Refer to paragraph 1.7. The main landing gear consists of single section composite struts (1) attached (to the fuselage) using four bolts (2) threaded through bushings laid into the struts. Suspension is provided by the flexibility within the struts, which is attached transversely via a channel (3) (designed for purpose) in the lower centre fuselage. Wheels (4) are cantilevered on the main gear struts (1) via axles (5). Mounting plates (6) allow for the attachment of the inner halves of the wheel fairings (7). The system features hydraulically actuated disc brakes (8) controlled by a lever located on the cabin centre console (between the seats).

Wheel fairings / spats (7) round off the main landing gear.

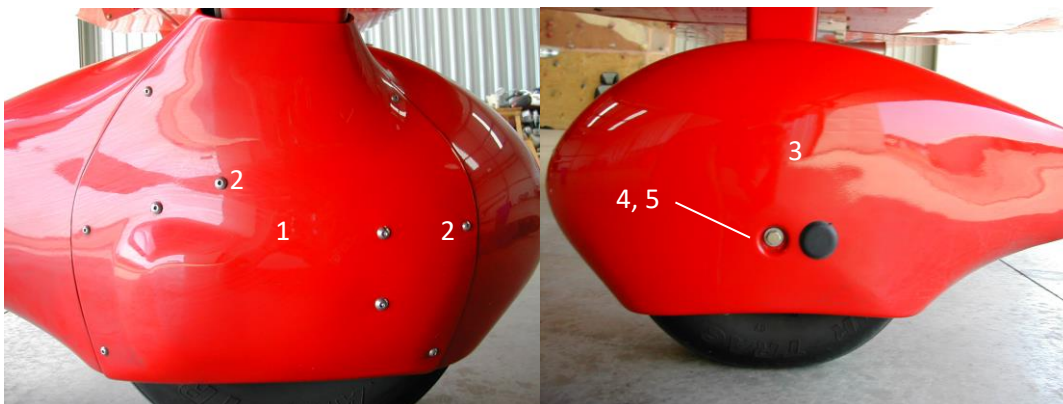
4.4.1.1. MAIN WHEEL FAIRING REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1	3 mm Allen key / hex drive.	1
2	2.5 mm Allen key / hex drive.	1
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1	Loctite 222.	As needed.
2	Loctite 243	As needed.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the inside half (1) of the fairing by unscrewing all button head screws (2) that hold the fairing to the support plate and hold the inner and outer fairing sections to one another.



2. Support the outside fairing half (3) and unfasten the retaining bolt (4). Remove the fairing half, bolt and washers (5).

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for installation, paying careful attention to the following:
 - Avoid damage to the fibreglass fairing(s) and rivnuts by not tightening the button head screws excessively.
 - Apply thread locking sealant to the fairing screws and the retaining bolt before fitting.

Note:

The airplane can be operated with any wheel fairings installed or removed in any combination.

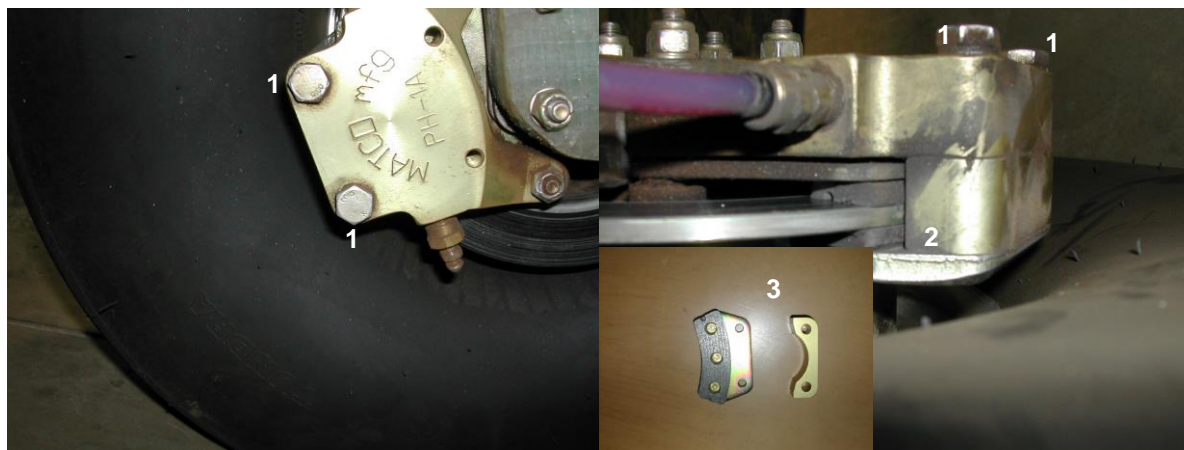
4.4.1.2. MAIN WHEEL REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	38 mm Hex socket.	1	
2	Socket wrench + drive (if necessary) to fit item 1.	1	
3	7/16" Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Split pin.	1	
2	Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

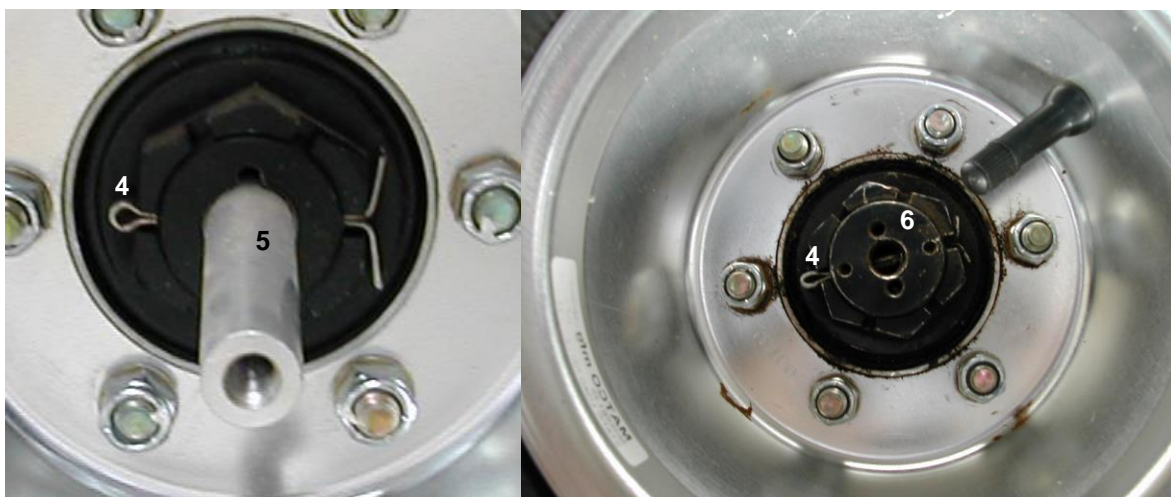
PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the main wheel fairing. Refer to paragraph 4.4.1.1.
2. Hoist the aircraft onto supports.
3. Unfasten the two bolts (1) holding the brake callipers together and remove the rear (towards the wheel) calliper assembly (2), which will come away in two parts (3).



4. Remove the split pin (4) and pull out the spacer (5).



5. Unfasten the wheel retaining nut (6). Carefully pull the wheel assembly free from the axle, taking care not to let the two-wheel bearings fall out and sustain damage.
6. Drop the two-wheel bearings out from the hub assembly. Keep the bearings clear / free of dust, dirt and moisture.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation, paying close attention to the following:

- Inspect all bolts and / or screws for damage. Replace if necessary.
- Inspect the rubber O-rings (1) on the spacer. Replace if necessary.



- Do not reuse lock-washers or split pins. Fit new.
 - Inspect the wheel bearings. Replace if necessary. Grease the bearings before installation (refer to paragraph 4.4.1.5).
 - Tighten the brake caliper retaining nuts sufficiently. Do not over-tighten.
2. To tighten the retaining nut (large black axle nut): place a little grease on the seal and then tighten the nut until it is properly finger (hand) tight (check this) and then tighten it further until the split pin (cotter pin) holes (in nut and axle) line up for insertion of the cotter pin.
3. Paint orange creep marks on the bolts / nuts.
4. Verify free rotation for the wheel before operational use.

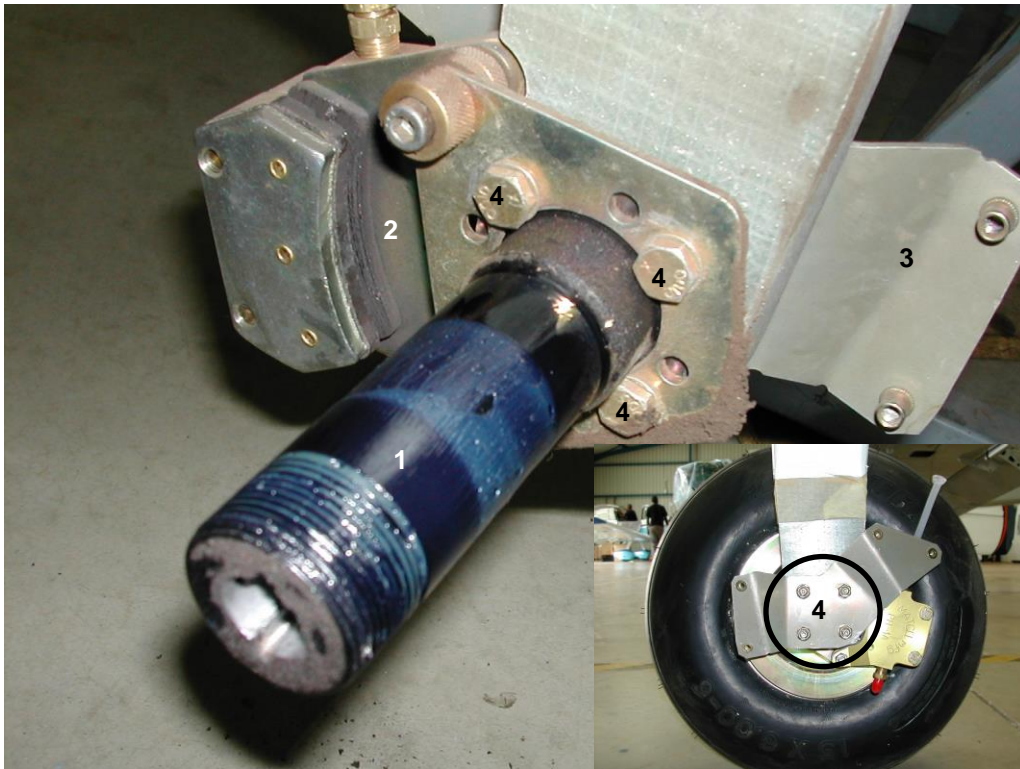
4.4.1.3. MAIN WHEEL AXLE AND BRAKE MECHANISM REMOVAL

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
2 Loctite 577	As needed.	Brake line fittings - if decoupled.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

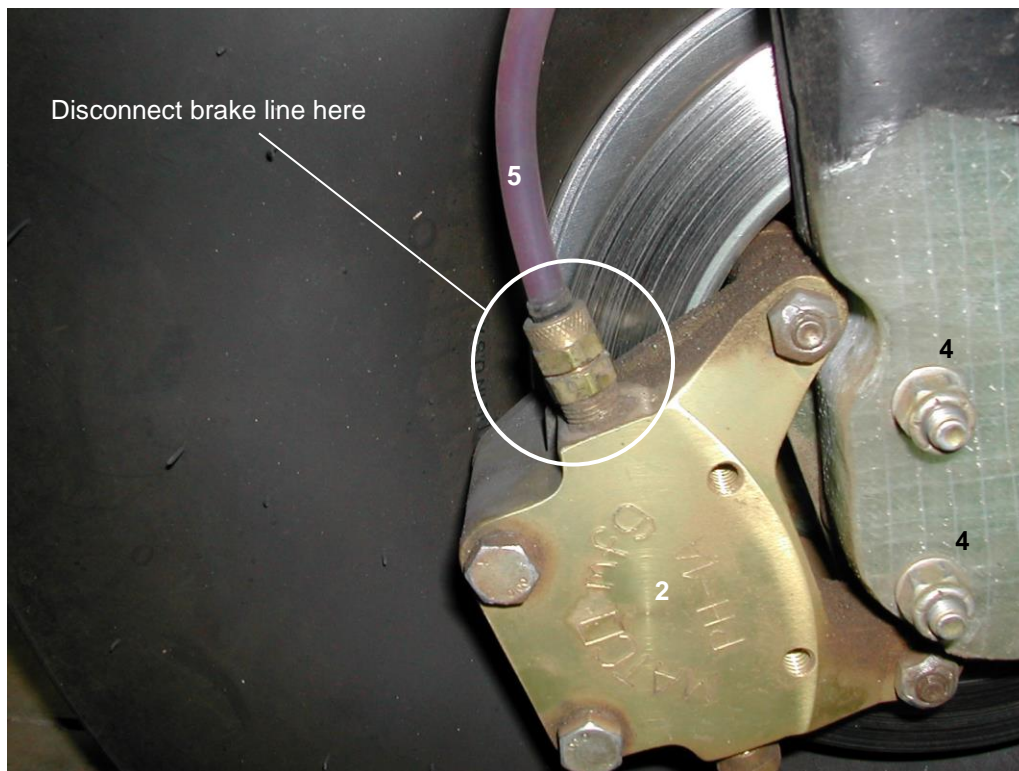
PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the wheel fairing (refer to paragraph 4.4).
2. Remove the wheel (refer to paragraph 4.4.1.2).
3. Ensure that the aircraft cannot roll / move (if only one wheel jacked up) and release the park brake.
4. Unfasten and remove the four axle (1), brake mechanism (2) and fairing mounting plate (3) retaining bolts and nuts (4).



5. If required, the brake mechanism (2) can be disconnected from the brake line (5). Refer to paragraph 7.2.1 for draining the brake fluid before disconnecting here. Blank off the brake fluid line to prevent drip and spillage.



6. Remove the axle, brake assembly and mounting plate. Slide the axle out from the brake mechanism plate.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for reinstallation, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts and / or lock-washers. Fit new.
 - Tighten the lock-nuts and bolts mounting the axle, brake assembly and fairing mounting plate to the undercarriage strut sufficiently. Observe the correct placement of washers (refer to Figure 42) and note that the bolts are installed with their heads facing the wheel.
2. Apply creep marks to the bolts / nuts with orange paint.

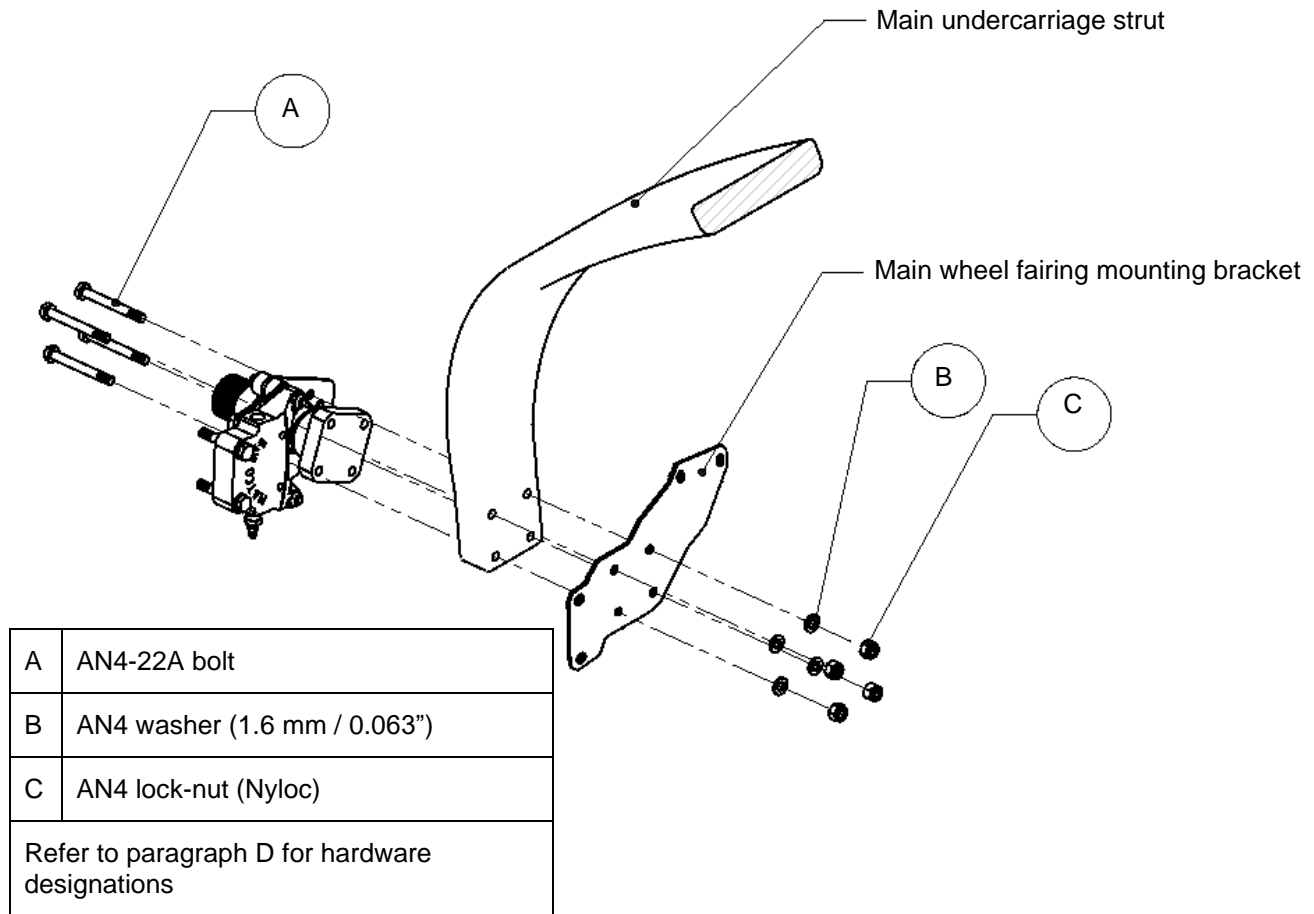


Figure 42: Main wheel axle installation.

4.4.1.4. MAIN WHEEL DISASSEMBLY / ASSEMBLY

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 ½ inch Spanner.	1	
2 6 mm Allen key / hex drive.	1	
3 4 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (DISASSEMBLY)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the wheel (refer to paragraph 4.4.1.2).
2. Mark the tyre position on the rim and mark the hub halves for correct realignment during assembly. If not done correctly the wheel could be out of balance after assembly.
3. Deflate the tyre completely.
4. Unfasten the bolts (1) retaining the brake disc (2) to the brake disc spacer (3), to separate the brake disc from the hub.



5. Unfasten and remove the bolts and nuts clamping the two-wheel hub halves and brake disc spacer together. To separate the inner tube, tyre and O-ring from the hubs, carefully pull the two hub halves apart, taking care not to damage the valve stem as it pulls out of the hole in the one half.

PROCEDURE (ASSEMBLY)

In the procedure below, align according to the marks made during disassembly.

1. Remove the valve cap. Inflate the inner tube slightly to give it shape and insert into the tyre.
2. Seat the tyre (with inner tube inside) on the wheel hub half with the cut-out for the valve tube, taking care that the valve tube fits properly through the cut-out.
3. Move the other wheel hub half into position. Secure the two-wheel hub halves and brake disc spacer together. Tighten the bolts sufficiently. Take care not to catch the inner tube between the two hub halves.
4. Inspect the O-ring for damage. Replace if necessary.
5. Push the wheel to one side of the assembled wheel hub, slip the O-ring over the other side of the assembled wheel hub and into place in the groove between the two hub halves.
6. Secure the brake disc to the assembled wheel hub / brake disc spacer. Tighten the button head screws sufficiently.
7. Inflate the tyre to 2.8 bar to make it seat properly and then deflate the tyre to normal pressure. Refer to paragraph 1.7 for tyre pressures.
8. Replace the valve cap.
9. Inspect for air leaks.
10. Paint orange creep marks on the bolts and nuts.
11. Index (i.e. apply creep marks) the tyre with the wheel rim to enable the detection of tyre slippage.

4.4.1.5. MAIN WHEEL BEARING REMOVAL / INSTALLATION AND LUBRICATION

CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Grease.	As needed.	Refer to paragraph 1.4.
2	Solvent to clean bearings.	As needed.	Refer to paragraph 1.4.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

1. Remove the main wheel(s) to obtain the bearing(s). Refer to paragraph 4.4.1.2.
2. Clean the bearing(s) with solvent.
3. Apply grease. Do not grease excessively.
4. Install the bearing(s) and wheel(s). Refer to paragraph 4.4.1.2.

4.4.1.6. MAIN GEAR REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	1 x 4 mm and 1 x 3.2 mm Drill bits with driver (electric or hand drill).	1 Set	Removal.
2	17 mm Spanner.	1	
3	8 mm Allen key.	1	
4	7/16" Spanner.	1	
5	2 mm Allen key / hex drive.	1	
6	Blind rivet tool.	1	Installation.
7	Calibrated torque wrench with at least 25 Nm range.	1	Installation.
8	17 mm Hex socket.	1	To fit item 7.
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	Inspection panel screws.
3	4 mm x 10 mm Aluminium blind rivets (multi-grip).	As needed.	Undercarriage channel cover plate.
4	3.2 mm x 8 mm Aluminium blind rivets (multi-grip).	As needed.	Undercarriage channel cover plate.
5	Glue (PRATLEY QUICKSET CLEAR)	As needed.	To glue brake line(s) into undercarriage leg groove. Mix glue according to manufacturer instructions.
5	Loctite 577.	As needed.	Brake line fittings.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

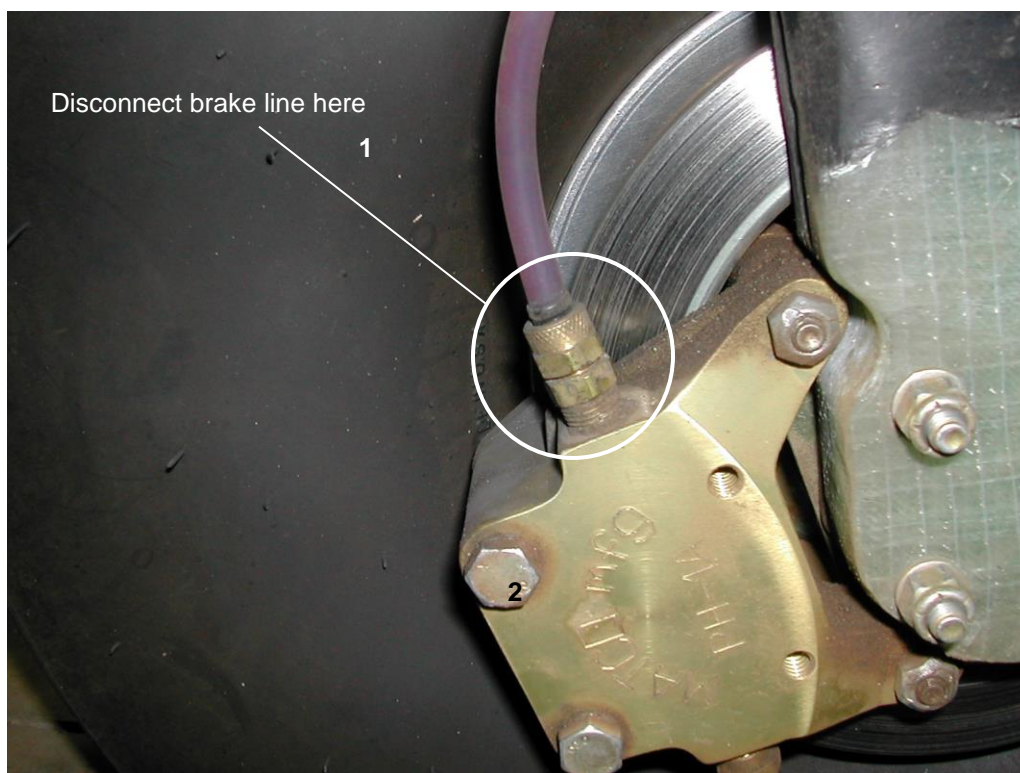
CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Note: The procedure below describes removing the main gear with the main wheels attached. That would necessitate disconnecting the brake pipes from the brake assembly and separating the lines from the strut. The main wheel assemblies (wheel, brake assembly and axle) can be removed (from the strut) before the strut is dropped out from the aircraft, which does not require the disconnection of the brake pipes at the brake assembly but do require the separation of the brake lines from the strut. Refer to paragraph 4.4.1.3.

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Hoist the aircraft onto supports. If necessary, balance the sideways movement of the aircraft by placing padded stands under the wings at the hard points (the main spars).
2. Remove the front seats (refer to paragraph 4.2.2.1).
3. Remove the floor inspection panels (by unscrewing the button-head screws that retain them) to gain access to the bolts / nuts retaining the main gear to the fuselage.
4. Release the brake pressure and drain the brake fluid (refer to paragraph 7.2.1).
5. Disconnect the brake lines (1) at the brake assembly (2).

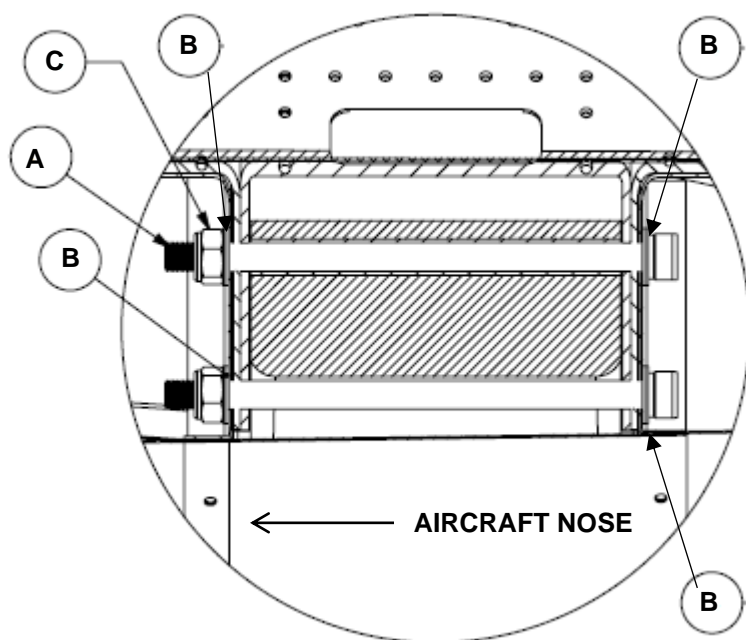


6. Carefully separate the brake lines from the glue securing the brake line to the grooves in the undercarriage legs.
7. Remove the cover plates on the underside of the fuselage (cover plates between the wings and the centre fuselage).

-
8. Drill out the rivets retaining the main gear cover plate on the bottom aircraft fuselage.
 9. Support the main gear assembly and undo and remove the four bolts and nuts retaining the gear to the aircraft.
 10. Drop down the gear underneath the aircraft.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse the lock-nuts. Fit new.
 - Torque the bolts / lock-nuts to the correct value (refer to paragraph 1.5.2), observe the correct placement of washers (refer to Figure 43) and note that the bolts are installed with the bolt heads facing towards the rear of the aircraft.
 - Apply thread locking sealant to the brake line fittings before connecting.
2. Paint creep marks on the bolts and nuts.
3. Apply thread locking sealant to the inspection panel screws before fitting.



A	M10 x 170 mm bolt, Class 12.9
B	M10 washer
C	M10 lock-nut

Figure 43: Main gear installation.

4.4.2 NOSE GEAR

Refer to Figure 44. Refer to paragraph 1.7.

The nose gear strut is attached to the engine mount (1) with two guide brackets (2). A circular spring (3) provides suspension. The steel strut attaches to a conventional U-shaped fork (4) supporting an axle bolt (5). The front wheel (6) is not fitted with a braking mechanism. Steering motion is transmitted from the rudder pedal control horns through two adjustable pushrods attached to the nose gear strut by means of two control horns. Ease of steering movement (both on the ground and in the air) is ensured using three needle roller bearings on the weight bearing surfaces of the strut.

A wheel fairing (7) rounds off the nose gear assembly.

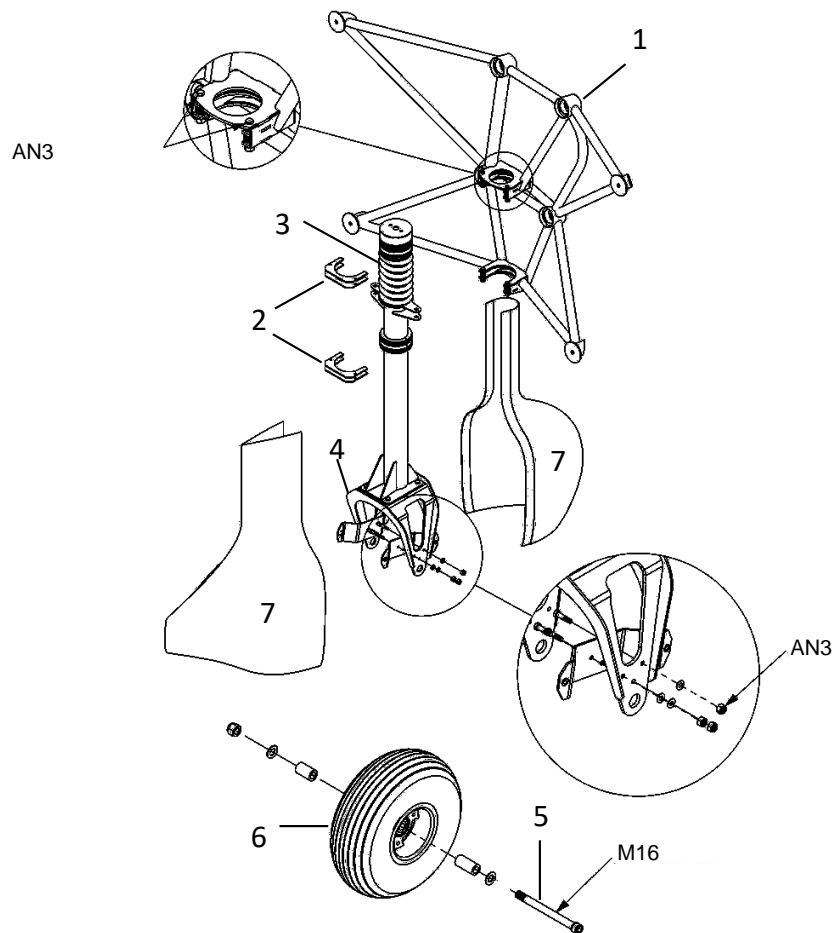


Figure 44: Nose gear.

4.4.2.1. NOSE WHEEL FAIRING REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	3 mm Allen key / hex drive.	1	
2	2.5 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Fairing screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Separate the front and rear halves of the nose wheel fairing by unscrewing the button head screws retaining the halves to each other and to the brackets on the nose gear.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:

- Inspect all bolts and / or screws for damage. Replace if necessary.
- Prevent damage to the fibreglass fairings and rivnuts by not tightening the button head screws excessively.

Note:

The airplane can be operated with any wheel fairings installed or removed in any combination.

4.4.2.2. NOSE WHEEL REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 14 mm Allen key / hex drive.	1	
2 24 mm Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

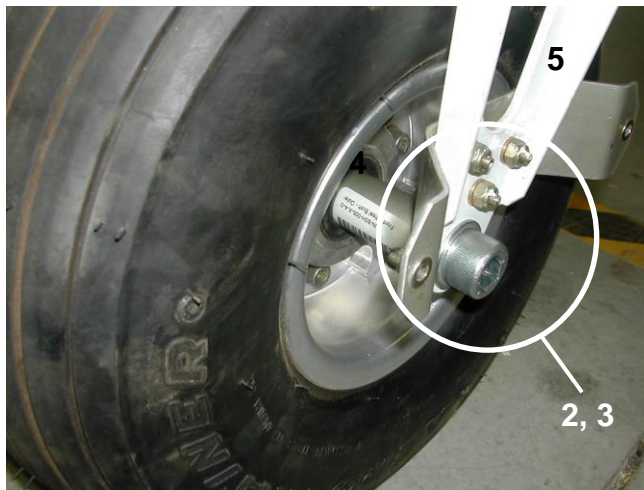
PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the nose wheel fairing. Refer to paragraph 4.4.1.
2. Lift and support the front of aircraft in such a manner as to lift the nose wheel off the ground.
3. Unfasten the lock-nut (1) retaining the nose wheel.



4. Support the wheel and remove the axle bolt (2), washers (3) and the two bushes / spacers (4).



5. Remove the wheel from the fork (5).

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:

- Inspect all bolts, nuts and screws for damage. Replace if necessary.
- Do not reuse the lock-nut. Fit new.
- Take care to place / align the spacers correctly so as not to bend them when tightening the lock-nut.
- Observe the correct placement of washers and bushes and the correct orientation of the nose wheel (refer to Figure 45). Note that the lock-nut faces the starboard side of the aircraft.

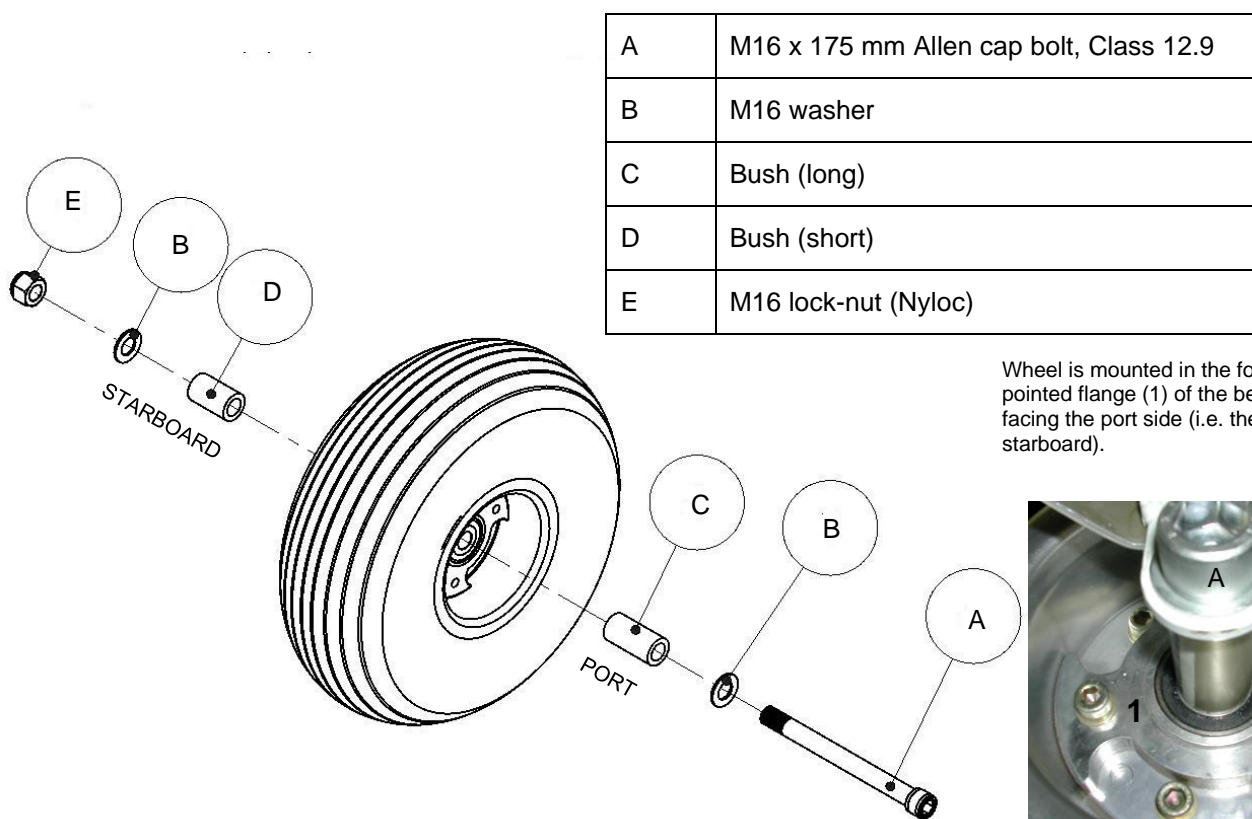


Figure 45: Nose wheel installation.

- Tighten the lock-nut sufficiently.
2. Paint orange creep marks on the bolt and nut.
 3. Verify free rotation for the wheel.

4.4.2.3. NOSE WHEEL DISASSEMBLY / ASSEMBLY

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 14 mm Allen key / hex drive.	1	
2 13 mm Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Orange paint.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (DISASSEMBLY)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the wheel (refer to paragraph 4.4.2.2).
2. Mark the tyre position on the rim and mark the hub halves for correct realignment during assembly. If not done correctly the wheel could be out of balance after assembly.
3. Deflate the tyre completely.
4. Unfasten and remove the bolts clamping the two-wheel hub halves and bearing mount assembly together.
5. Pull out the bearing mount assembly.
6. Remove the valve cap (1). To separate the inner tube, tyre and O-ring from the hubs, carefully pull the two hub halves apart, taking care not to damage the valve stem as it pulls out of the cut-out in the one hub half

PROCEDURE (ASSEMBLY)

In the procedure below, align according to the marks made during disassembly.

1. Remove the valve cap (1). Inflate the inner tube slightly to give it shape and insert into the tyre.
2. Seat the tyre (with inner tube inside) on the wheel hub half with the cut-out (2) for the valve stem (3), taking care that the valve stem fits properly through the cut-out.



3. Move the other wheel hub half into position and insert the bearing mount assembly through the centre of the two halves, from the side of the hub not supporting the valve stem.
4. Secure the two-wheel hub halves and bearing mount assembly together. Take care not to catch the inner tube between the two hub halves. Observe correct placement of washers. Note that the nuts are on the side of the valve. Tighten the bolts / nuts sufficiently.
5. Inspect the O-ring for damage. Replace if necessary.
6. Push the wheel to one side of the assembled wheel hub, slip the O-ring over the other side of the assembled wheel hub and into place in the groove between the two hub halves.
7. Inflate the tyre to approximately 2.5 Bar to make it seat properly and then deflate to normal pressure. Refer to paragraph 1.7 for tyre pressures.
8. Replace the valve cap.
9. Inspect for leaks.
10. Paint orange creep marks on the bolts and nuts.
11. Index (i.e. apply creep marks) the tyre with the wheel rim to enable the detection of tyre slippage.

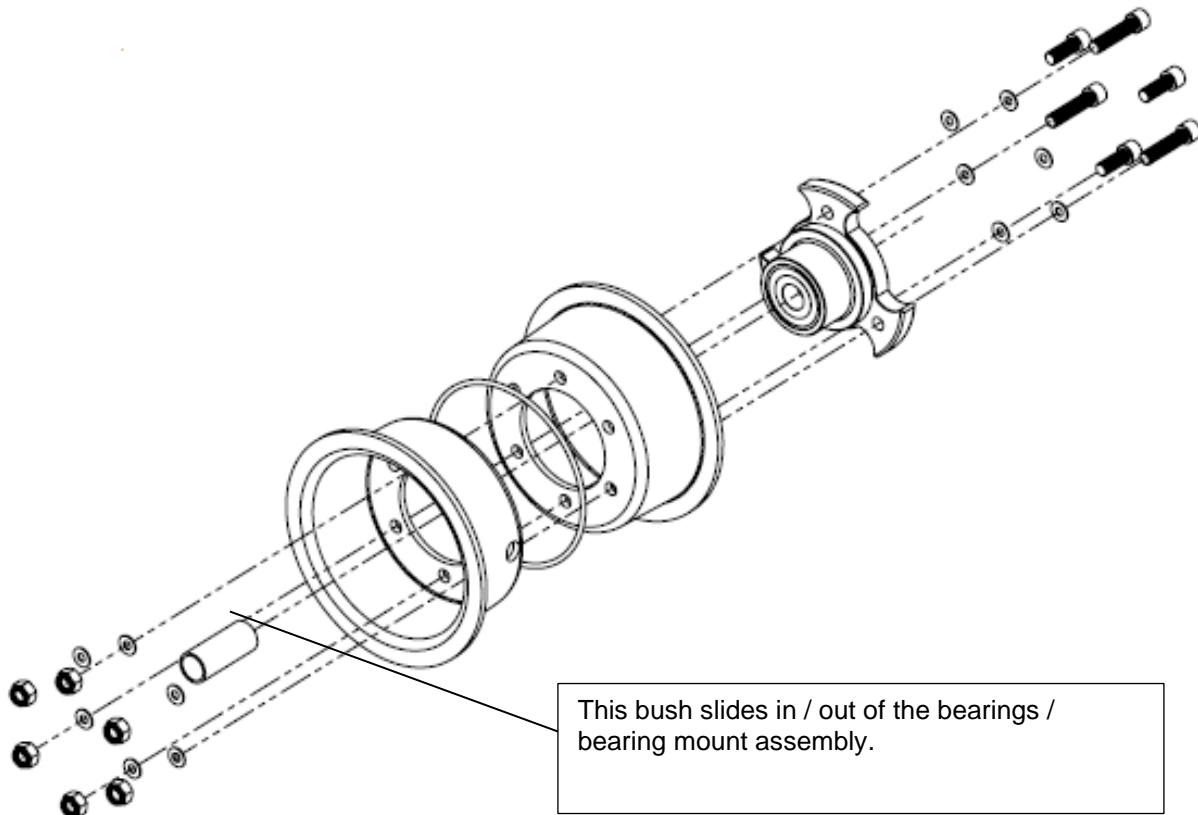


Figure 46: Front wheel hub assembly.

4.4.2.4. NOSE WHEEL BEARING REMOVAL / REPLACEMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Suitable press for bearings.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (REMOVAL)

1. Disassemble the wheel (refer to paragraph 4.4.2.3) to obtain the bearing mount assembly.
2. Push out the inner bush (refer to Figure 46).
3. Tap the bearings out of the bearing mount.

PROCEDURE (INSTALLATION)

1. Inspect the bush for damage. Replace if necessary.
2. Press the bearings into the bearing mount.
3. Insert the bush (refer to Figure 46).

4.4.2.5. NOSE GEAR REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	2	
2 7/16" Spanner.	1	
3 1/2 inch Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		

WARNING
MASTER / IGNITION SWITCHES OFF.

WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

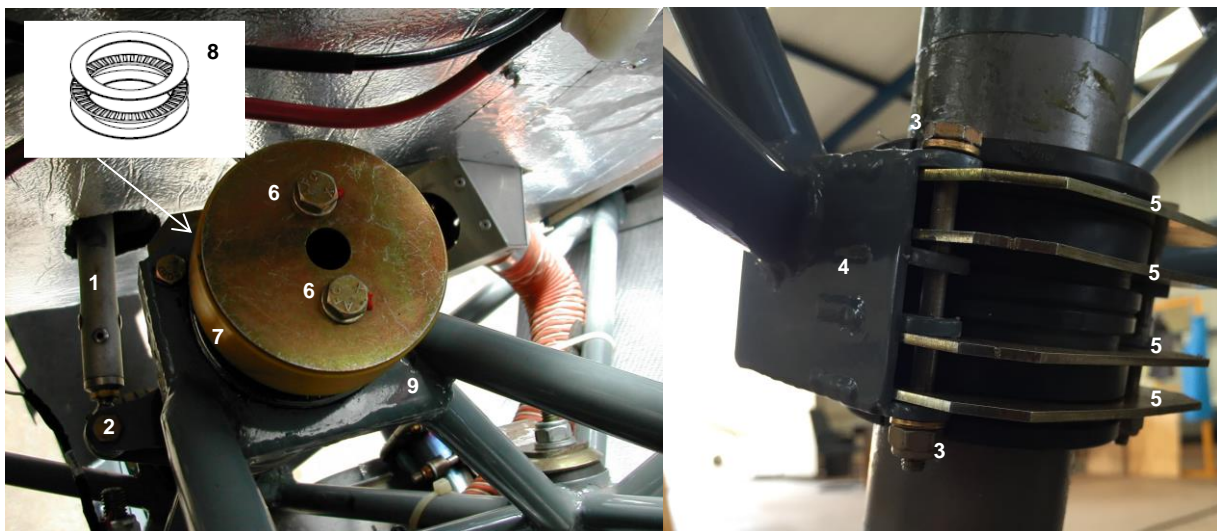
CAUTION

BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the cowling around the engine area (refer to paragraph 1).
2. Hoist the aircraft onto supports.
3. Disconnect the two rudder pushrods (1) by loosening the bolts (2) through the rod-end bearings.
4. Support the nose gear and undo and remove the bolts, nuts (3) and washers on the bottom nose gear-to-engine mount attachment (4). Remove the four brackets (5).

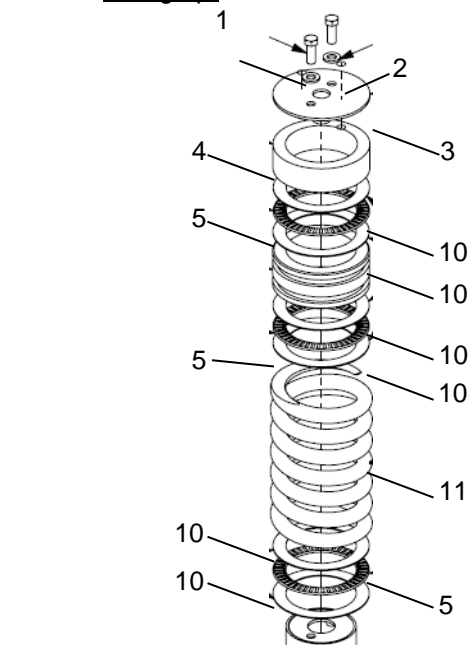


5. Support the nose gear, loosen the bolts (6) and remove the bolts and washers, the spacer (7) and the bearing (8) underneath. Take care not to let the nose gear fall down and strike the rudder control horns against the bottom engine mount connection.
6. Drop the nose gear out / clear from the top engine mount connection (9), pull it (backward) out from the bottom engine mount connection and drop it out underneath the aircraft. The spring and the two lower bearings will remain around the nose gear tube. The bottom bush will split into two pieces.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:

- Inspect all bolts, nuts and screws for damage. Replace if necessary.
- Do not reuse lock-nuts. Fit new.
- Tighten the lock-nuts sufficiently, observe the correct placement of washers and bearings (refer to Figure 47) and note that the bolts are installed with the bolt heads facing up.



1	AN4-5A bolt
2	AN4 washer
3	Punched cap
4	Nose gear yellow spacer bush
5	Thrust bearing (NTA3244)
6	AN3 washer (0.8 mm / 0.032")
7	AN3-23A bolt
8	AN3-14A bolt.
9	AN3 lock-nut (Nyloc)
10	Thrust bearing washer (TA 3244)
11	Nose gear spring
Refer to paragraph D for hardware	

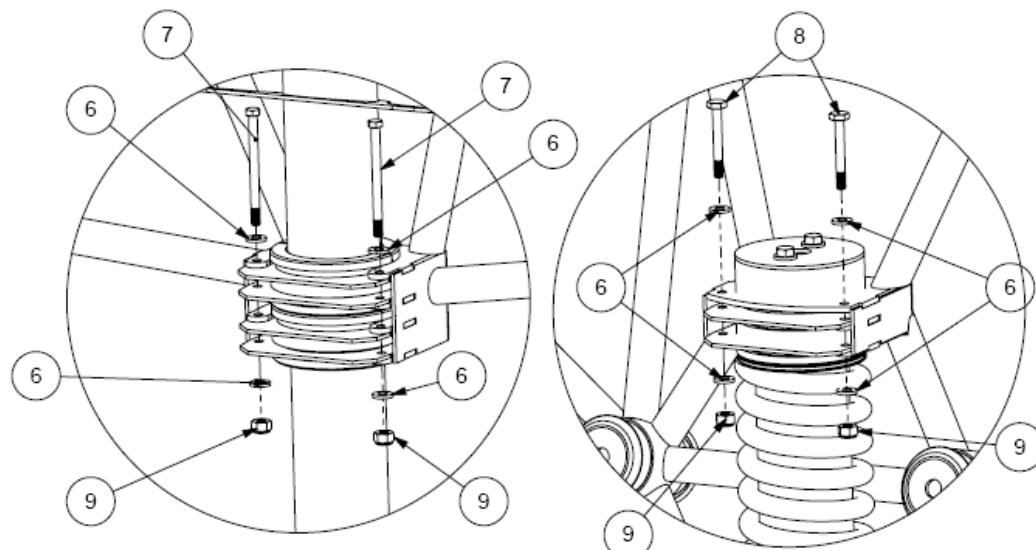


Figure 47: Nose gear installation.

SECTION 5 POWERPLANT

This section provides a general description of the power plant section, comprising of the engine, the propeller, radiators and the cowling surrounding it, and provides descriptions of service and maintenance procedures applicable to the power plant and its subsystems.

5. POWER PLANT

5.1 COWLING

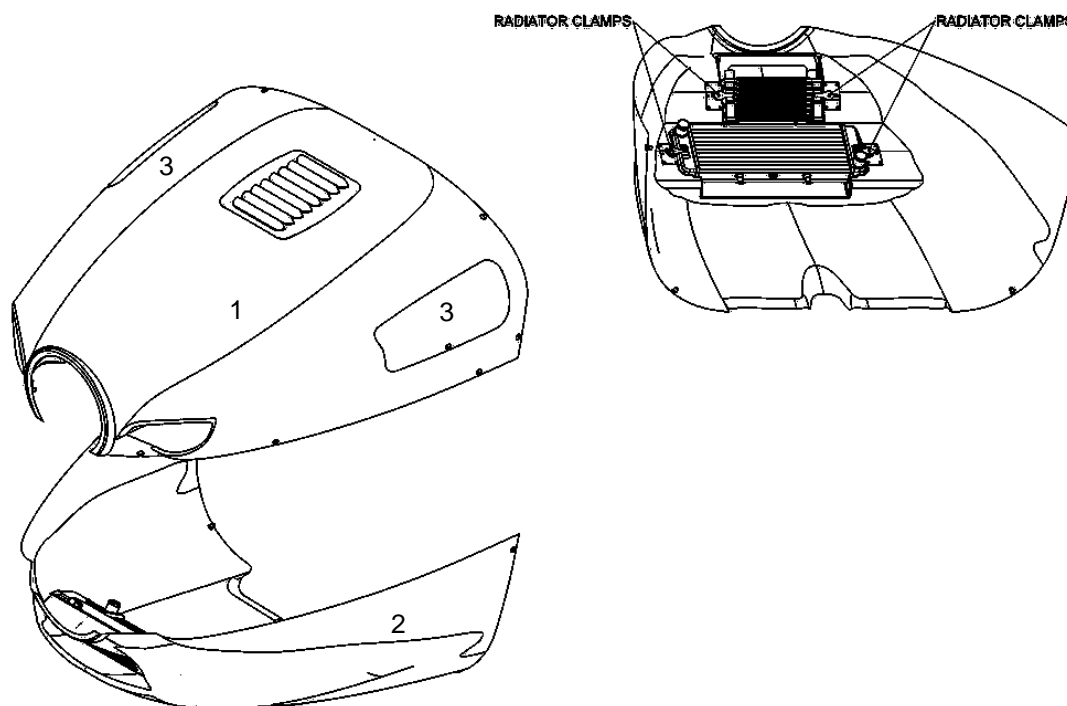


Figure 48: Engine cowling.

Refer to Figure 48. The engine cowling is made up of moulded fibreglass upper (1) and lower (2) parts. Inspection panels (3) are located on the top cowling and are secured down by two Dzus fasteners. The cowling houses the engine, air filter, coolant radiator, oil radiator and oil reservoir. Air to the air filter is provided through the right-side intake. Circulation over the engine is provided by the front nose intakes. Additional circulatory air is supplied through the coolant and oil radiators. The outflow area is on the underside of the cowling, by the firewall.

5.1.1 COWLING REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Flat screwdriver.	1	
2 Philip screwdriver	1	
3 5/16" Spanner.	1	
4 3 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
TURN OFF MASTER / IGNITION SWITCHES.

WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

CAUTION

BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

TOP COWL:

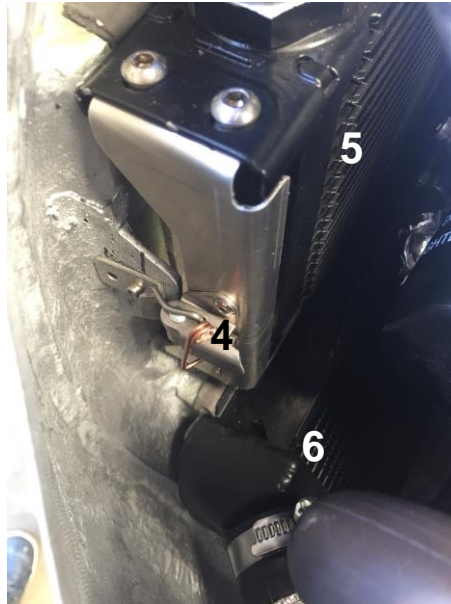
1. Release the cam lock fasteners located on the sides of the top cowling.
2. Release the cam lock fasteners located on the top of the top cowling, along the upper edge of the firewall.
3. Once all cam lock fasteners are loose, remove the front and then side fasteners from their seating holes prior to removing those over the firewall.

BOTTOM COWL:

1. Remove the top cowl (refer to above procedure).
2. Disconnect the air filter supply pipe (1) from the cowl inlet (2) by loosening the clamp (3) securing it to the inlet.
3. Alternatively, loosen the clamp securing the air pipe at the air filter box.



4. Release the four catches (4), one on each side of the coolant (5) and oil radiators (6). Also refer to Figure 48.



5. Support the cowl and remove the cam lock fasteners located around the firewall and the Dzus fasteners on the bracket behind the nose wheel strut.
6. Carefully move the cowl free from the aircraft.

PROCEDURE (INSTALLATION)

BOTTOM COWL:

1. Reverse the above procedure (removal) to install the bottom cowl, paying close attention to the following:
 - Ensure that the four catches (next to the radiators) are properly latched.
 - Tighten the clamp securing the air filter inlet pipe to the cowl air inlet sufficiently, but do not over tighten, as this may damage the cowl fibreglass inlet.

TOP COWL:

1. Fit the bottom cowl.
2. Reverse the above procedure (removal) to install the top cowl. Ensure that the radiators and filter air supply pipe are properly connected before closing up the engine compartment.

5.2 ENGINE

The aircraft is fitted with a Rotax 915 iS or 916 iS engine. Refer to paragraph 1.3.

Refer to the latest revision of the Rotax 915 iS or 916 iS operator's manual and maintenance manuals for an in-depth description of the engine and extensive specifications and technical data.

5.2.1 GENERAL MAINTENANCE AND SERVICING

Refer to and comply with the latest revision of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable, for procedures and instructions.

5.2.2 REPLACING ENGINE OIL

Refer to the latest revision of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable, for the procedures and instructions with regard to changing the engine oil.

5.2.3 REPLACING ENGINE COOLANT

Refer to the latest revision of the Rotax 915 iS or 916 iS engine operator's manual and / or maintenance manuals, as applicable, for the procedures and instructions with regard to changing the engine coolant.

5.2.4 SPARK PLUG REPLACEMENT

Refer to and comply with the latest revision of the Rotax 915 iS or 916 iS engine operator and / or maintenance manuals, as applicable.

5.2.5 VERIFYING ENGINE OIL LEVEL

CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Engine oil.	As needed.	If required. Refer to paragraph 1.4.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING MASTER / IGNITION SWITCHES OFF.

WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

PROCEDURE

- Before verifying the oil level, ensure that there is no residual oil in the crank case. Oil is pumped back to the oil reservoir by performing the following procedure:
 - Master switch / ignition switches OFF.
 - Remove the oil reservoir cap.
 - Rotate the propeller counter clockwise (viewing from front of aircraft) until a murmuring / gurgling sound is heard. This signifies that air is pumped and indicates that all the oil has been pumped back to the reservoir.
- Verify the oil level. The oil should be between the MIN and MAX marks on the dipstick. Replenish as needed.
- Replace the oil reservoir cap and ensure it fits securely.

5.2.6 AIR FILTER REMOVAL, CLEANING AND REPLACEMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 10mm Spanner	1	
2 Phillips screw driver	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Safety wire.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
MASTER / IGNITION SWITCHES OFF.

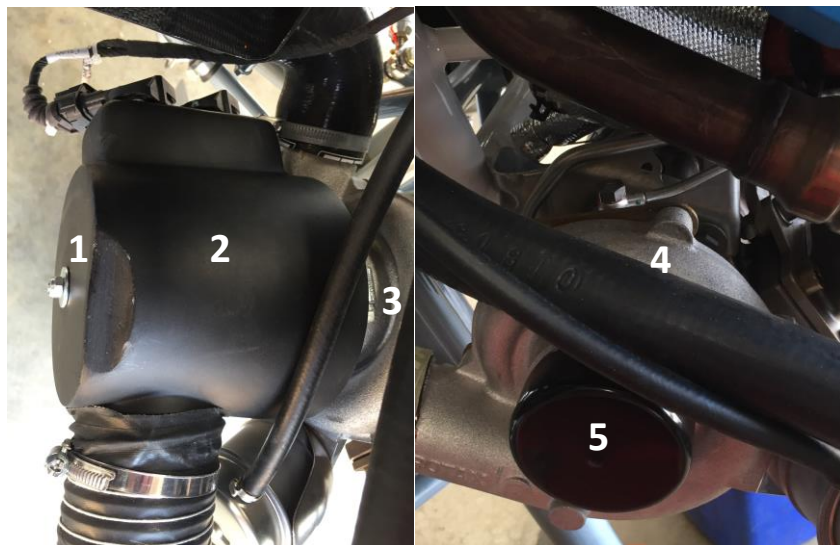
WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

PROCEDURE (REMOVAL)

Retain the clamps for reassembly.

1. Remove the upper and lower cowling (see 5.1.1)
2. Loosen the nut (1) securing the air filter cover (2) and remove the cover.
3. Loosen the clamp (3) securing the air filter to the turbocharger (4)
4. Remove the air filter.



5. If the air filter is to be removed from the engine for an extended period, blank off (5) the air intake manifold.

PROCEDURE (CLEANING)

1. Wash the filter in a solution of lukewarm water and soap.
2. Rinse in clean water until all soap solution is washed away.
3. Leave the filter to dry out thoroughly.
4. Lightly spray with filter oil (refer to paragraph 1.4). Do not overspray.

CAUTION
NEVER USE STEAM, CAUSTIC LIQUIDS, GASOLINE, STRONG DETERGENTS, PARTICLE REMOVING AGENTS OR COMPRESSED AIR TO CLEAN THE FILTER.

NEVER ATTEMPT TO DRY THE FILTER WITH A HEAT SOURCE (E.G. HEAT GUN) OR COMPRESSED AIR.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install the air filter, paying close attention to the following:
 - Inspect the clamps for damage, cracks, corrosion and cleanliness. Replace if necessary.
 - Ensure that the filter enclosure is clean and dry on the inside.
 - Ensure that the seating area (for the air filter enclosure) on the air intake manifold is dry and clean. Ensure that the air filter enclosure coupling (to the air intake manifold) is clean and dry.
 - Inspect the air filter enclosure for damage or cracks. Replace if necessary.
 - Use safety wire to secure the filter housing to the air intake manifold pipe clamp.

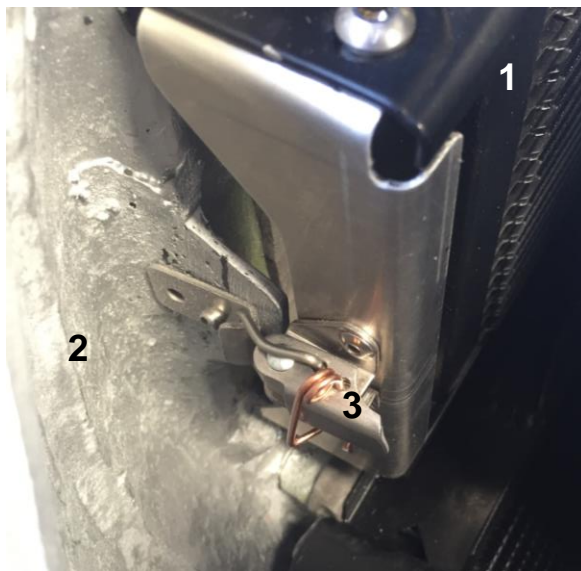
2. Before flight, start the engine and verify for correct operation, stop the engine and inspect the air filter housing / air filter for security of attachment.

5.2.7 REMOVAL / INSTALLATION OF OIL AND COOLANT RADIATORS

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 5/16" Spanner.	1	
2 3 mm Allen key.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. The radiators (1) are physically separated / attached from / to the bottom cowling (2) by undoing / fastening the clamps (3) securing them to the cowl. For radiator pipe disconnection / connection refer to paragraphs 5.2.8 and 5.2.9.



2. After installation inspect for security of attachment.

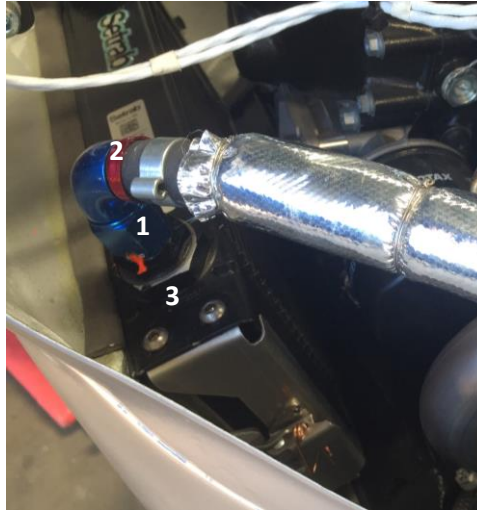
5.2.8 OIL COOLER / RADIATOR PIPE CONNECTION / DISCONNECTION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	10B Spanner.	1	
2	Shifting spanner.	1	
3	Front pincer pliers.	1	To crimp two-ear pipe clamps. Connection.
4	Hacksaw or Dremel tool.	1	Refer to paragraph C.1. Disconnection.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 577.	As needed.	Oil cooler fittings.
2	Two-ear clamps (20 mm).	2	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
SPILLED OIL CREATES A SAFETY HAZARD. CLEAN UP SPILLED OIL BEFORE CONTINUING WITH WORK.

PROCEDURE (CONNECTION)

1. Apply thread locking sealant to the threads of couplings (1) and (2) and fit into the radiator (3).



2. Slip a two-ear clamp (4) over each pipe (5), slip the pipes over the couplings (2) and move the two-ear clamps into position.



3. Crimp the two ear plugs.
4. Inspect for security of attachment and correct sense of connection (i.e. the correct pipe to the correct oil cooler port).

PROCEDURE (DISCONNECTION)

1. Drain fluids as required.
2. Remove the two-ear clamps (refer to paragraph C.1) and pull the pipes from the fittings.
3. Blank off oil pipes if to be unconnected for a substantial period, to prevent drip and entry of foreign material.
4. Unscrew the fittings from the radiator, if required.

5.2.9 COOLANT RADIATOR PIPE CONNECTION / DISCONNECTION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Flat screwdriver.	1	
2 Side cutter.	1	
3 Locking pliers.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Safety wire.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
SPILLED COOLANT CREATES A SAFETY HAZARD. CLEAN UP SPILLED COOLANT BEFORE CONTINUING WITH WORK.

PROCEDURE (CONNECTION)

1. Slip a hose clamp over each pipe before connection Push the pipe(s) over the radiator connection(s).
2. Move the hose clamp(s) into place and tighten. Do not over tighten, as this may damage the pipes.
3. Use safety wire and secure the insulation blanket(s) around the pipe(s).
4. Inspect for security of attachment.

PROCEDURE (DISCONNECTION)

1. Drain fluid as required.
2. Remove the safety wire securing the insulation blanket to the pipe, fold the blanket back to expose the hose clamp and loosen the clamp.
3. Pull the pipe of the radiator connection.
4. Blank off coolant pipes if to be unconnected for a substantial period, to prevent drip and entry of foreign material.

5.2.10 ENGINE REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	17 mm Spanner, 16 mm Spanner.	1 Each	
2	Support stand for aircraft tail.	1	
3	Calibrated torque wrench, with range of at least 35 to 45 Nm.	1	Installation only.
4	10 mm Spanner.	1	
5	9 mm Spanner.	1	
6	17 mm Socket.	1	To fit item 3.
7	Side cutter.	1	
8	Locking pliers.	1	Installation only.
9	22 mm Spanner and 14 mm spanner.	1 Each	If oil reservoir not removed with / attached to engine.
10	½ inch Socket (with drive) and spanner.	1 Each	If engine mount to be removed from firewall.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Safety wire, Loctite 577, tie wraps.	As / if needed.	Loctite 577 for oil pipe fitting threads.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
MASTER / IGNITION SWITCHES OFF.

WARNING
ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

PROCEDURE (REMOVAL)

The procedures described below are general. Reference must be made to the applicable equipment / system documentation with regard to the connection and disconnection of mechanical cables, electrical wires, signal wires and fluid piping. The following documents have relevance:

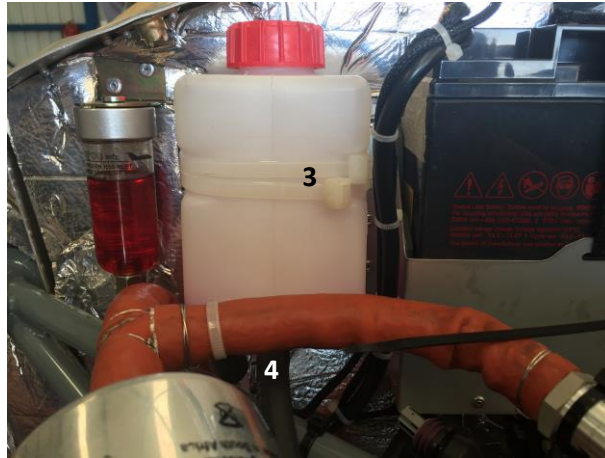
- Rotax 915 iS or 916 iS installation manual, maintenance manuals and operator's manual.
- AP3 series and AP4 series or MT constant speed propeller operator's manual.
- Garmin G3X documentation.

Retain any bolts, clamps, spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Support the tail of the aircraft adequately before removing the engine.
2. Remove the propeller (refer to paragraph 5.3.4) if the intention is to remove the engine without the propeller attached.
3. Remove the top and bottom cowls (refer to paragraph 1).
4. Undo the clamps (1) retaining the oil reservoir to the firewall bracket. Removing the oil reservoir with the engine (i.e. not disconnecting the piping) has the advantage that the oil system remains closed and negates the need for refilling. Alternatively, the piping (2) to the oil reservoir can be disconnected, leaving the oil reservoir behind on the firewall.



5. Cut the tie wraps (3) retaining the coolant overflow bottle to the firewall. Removing the overflow bottle with the engine has the advantage that the cooling system remains closed. Alternatively remove the pipe (4) from the bottle.



6. Disconnect the fuel supply pipe (between the fuel pump assembly and the engine) either at the fuel pump assembly side or at the engine side. Blank off to prevent drip and / or spillage.
7. Disconnect the fuel return line from the engine. Blank off to prevent drip and / or spillage.
8. Disconnect the throttle cable.
9. Disconnect the positive (red) cable between the starter solenoid and the starter, Disconnect the ground (black) cable between the battery and starter.
10. Disconnect all sensor / transducer wires between the engine and GEA 24 unit, either at the engine side or at the GEA 24 side. Disconnect the propeller controller signal wires.
11. Disconnect the electrical wiring between the engine control unit (ECU) and the engine on the ECU side.
12. Disconnect the cabin heat feed pipe (6) at the firewall by undoing the clamp.



13. Cut any / all tie wraps securing pipes (connected to the engine) and electrical cabling (connected to the engine) to the engine mount and which would prevent the engine and attached piping / cabling from pulling free of the engine mount.

14. Support the engine in such a manner that when the bolts attaching the engine suspension frame to the engine mount are undone they can be removed / pulled out freely. If the engine is supported by hoisting it with a crane or block and tackle, attachment must be such that the hoisted assembly (engine, engine with propeller attached, etc.) balances evenly (about its centre of gravity) under the hoist when freed and moved away from the engine mount.

15. With the engine securely and adequately supported, undo the four bolts (12) and nuts retaining the engine suspension frame (13) to the engine mount (14). Remove the bolts.

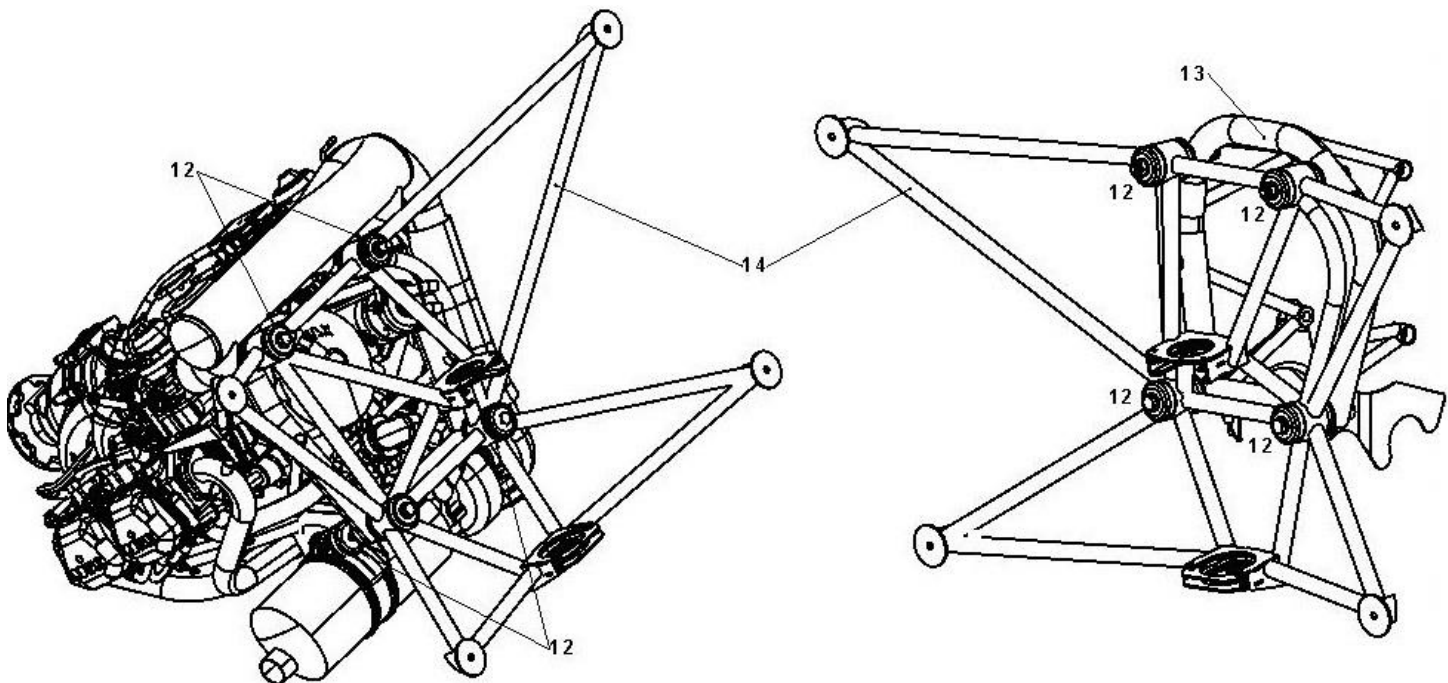


Figure 49: Engine removal.

16. Carefully move the engine free from the engine mount.
17. Alternatively (to separating the engine suspension frame from the engine mount) the engine can also be removed (as a unit with the nose gear) by undoing the four bolts retaining the engine mount to the firewall. In that case the pushrods from the rudder pedals to the nose gear must be disconnected first and the aircraft must be supported adequately in preparation of the absence of the nose gear. In this case the piping and cables secured to the engine mount need not be freed (step 13 above).

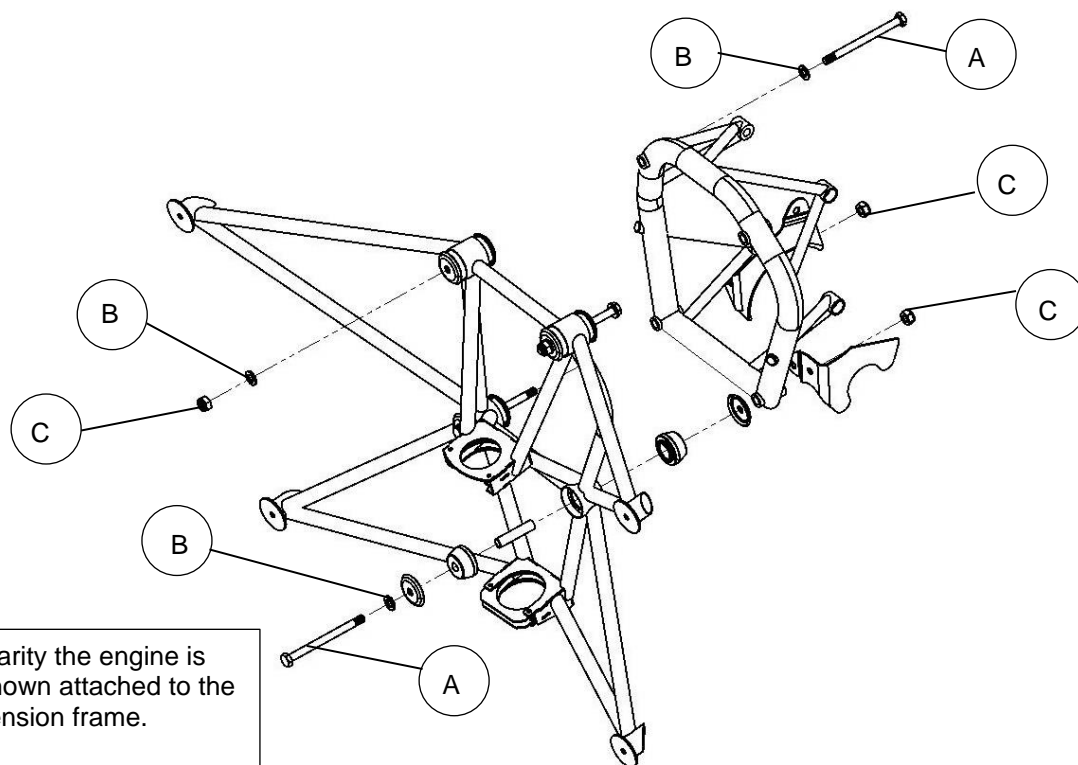
PROCEDURE (INSTALLATION)

The procedures below are general. Reference must be made to the applicable equipment / system documentation with regard to the connection and disconnection of electrical wires, signal wires and fluid piping. The following documents have relevance:

- Rotax 915 iS or 916 iS installation manual, maintenance manuals and operator's manual.
 - AP3 series and AP4 series or MT constant speed propeller operator's manual.
 - Garmin G3X documentation.
1. Reverse the above procedure (removal), paying close attention to the following:
- Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
 - Do not over tighten clamps.
 - Apply thread locking sealant to the oil reservoir pipe fittings (if removed).

Note that the two top mounting bolts are installed with the bolt heads facing forward. The bottom bolts are installed with the bolt heads facing backward. Observe correct placement of washers, spacers / bushes and vibration dampers (refer to Figure 50

-). Note that the two-bottom lock-nuts seat directly on the turbocharger and exhaust muffler brackets, without washers.



A	M10 x 130 bolt, Class 8.8 (shortened to 122 mm)
B	M10 washer (thick)
C	M10 lock-nut (Nyloc)

Figure 50: Engine installation.

2. Inspect the rubber vibration dampers for damage before fitment. Replace if necessary.
3. Place a drop of oil (engine oil) on the threads before fitment and torque the four bolts and nuts retaining the engine suspension frame to the engine mount to the recommended value (refer to paragraph 1.5.2). Torque in increments by alternately tightening opposite pairs of bolts / nuts.
4. Torque the four bolts and nuts retaining the engine mount to the firewall (if that option was followed) to the recommended value (refer to paragraph 1.5.2). Torque in increments by alternately tightening opposite pairs of bolts / nuts.
5. Inspect for correct connection of electrical wiring.
6. Inspect for adequate operating fluid levels in engine. Replenish if necessary.
7. Inspect all cables, electrical wiring and piping for security of attachment.

8. Before flight, an adequate ground run must be performed. Follow the preparations for trial run of the engine as set out in the latest revision of the Rotax 915 iS or 916 iS installation manual. During the run monitor all engine indications for correctness. Test / monitor all systems which were disconnected during the removal of the engine (e.g. the propeller, the GEA 24 / EFIS) as far as possible on the ground.
9. After the ground run inspect for leaks (fluid pipes) and security of attachment (bolts, connectors, cables, pipes etc.).

5.2.11 ENGINE CONTROL SYSTEM (THROTTLE)

The throttle control lever is attached to the throttle lever (in cabin) by a separate Bowden cable. Friction on the throttle lever (in cabin) is affected by two friction discs (refer to Figure 51).

For attachment of the Bowden cable to the butterfly valve throttle control lever and adjustment refer to the latest revision / edition of the Rotax 915 iS or 916 iS engine installation manual and maintenance manuals, as applicable.

5.2.11.1. THROTTLE LEVER FRICTION ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	3/8" Spanner	2	
2	2 mm Allen key, 2.5 mm Allen key	1 each	Inspection panel screws.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Split pin	1.	
2	Loctite 222	As needed	Centre console inspection panel.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 2 construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

1. Remove the centre console side inspection panel.
2. Remove split pin and discard (do not re-use).
3. Inspect all bolts and nuts for damage. Replace if necessary.
4. Adjust castle nut and thickness of washers to attain required friction (refer to Figure 51).
5. To inspect, ground run the engine and move throttle lever to arbitrary positions across its complete range of travel, and to the extreme rear position, and verify that adequate friction can be maintained.
6. Fit new split pin (do not use previously used split pin).
7. Apply thread locking sealant to the centre console inspection panel screws before fitting.

5.2.11.2. THROTTLE LEVER FRICTION DISC REPLACEMENT

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	3/8" Spanner	2	
2	2 mm Allen key, 2.5 mm Allen key	1 each	Inspection panel screws.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Split pin	1.	
2	Loctite 222	As needed	Centre console inspection panel.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 2 construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE (REMOVAL)

Retain any bolts, clamps, spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the centre console side inspection panel.
2. Remove the split pin and discard.
3. Undo the castle nut, support the throttle lever and pull out the bolt, and remove the friction washers.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Do not re-use split pin. Fit new.
 - Inspect castle nut and bolt for damage. Replace if necessary.
2. Adjust the throttle lever friction (refer to paragraph 0).

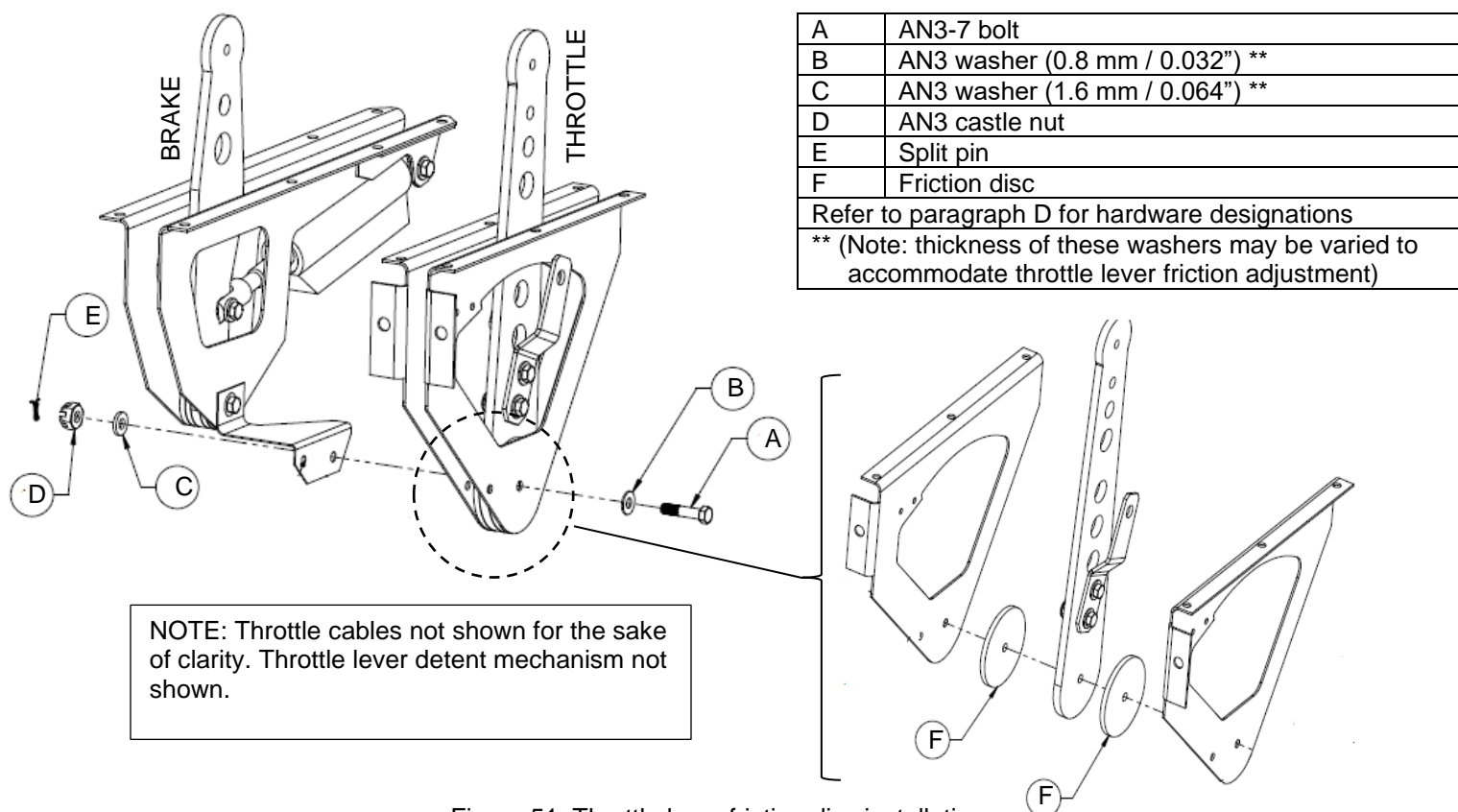


Figure 51: Throttle lever friction disc installation.

5.3 PROPELLER

The aircraft is fitted with a three blade Airmaster AP430CTT-WWR72B 72" or an MTV-6/190-69 variable pitch / constant speed propeller, controllable from the cabin. Refer to the latest revision of the propeller operator's manual for detailed information.

5.3.1 GENERAL MAINTENANCE AND SERVICE

Refer to and comply with the latest revision of the propeller operator's manual for service requirements and procedures.

5.3.2 PROPELLER HUB AND PROPELLER EXTENSION TORQUE PATTERN

Bolts / nuts should be torqued in the following sequence (as indicated in Figure 52) when securing the propeller extension to the engine hub or when securing a propeller to the propeller extension.

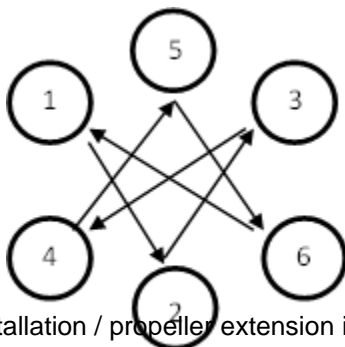


Figure 52: Propeller installation / propeller extension installation torque pattern.

5.3.3 SPINNER REMOVAL / REPLACEMENT

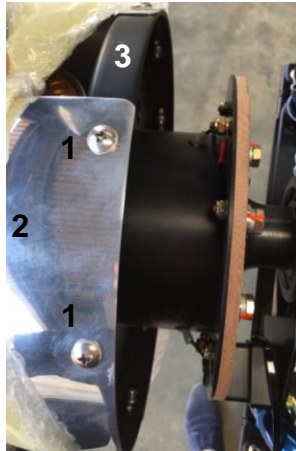
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Phillips screwdriver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
MASTER / IGNITION SWITCHES OFF.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Undo the screws (1) retaining the spinner (2) to the spinner bulkhead (3).



PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install the spinner, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage, cracks, corrosion, proper thread and cleanliness. Replace if necessary.
 - Inspect the spinner bulkhead and spinner dome for cracks, deformations or any signs of damage.

5.3.4 PROPELLER REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Calibrated torque wrench, minimum range of at least 25 Nm.	1	Installation.
2	½ inch Hex socket (to fit item 1).	1	Installation.
3	13 mm Hex socket (to fit item 1).	1	Installation.
4	½ inch Spanner.	1	Removal.
5	13 mm Spanner	1	Removal.
6	Socket wrench to fit items 2 and 3.	1	Alternative to items 4 and 5.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 243.	As needed.	Bolts connecting propeller extension and engine flange.
3	Loctite 222.	As needed.	Bolts connecting propeller extension and propeller assembly / hub.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 2 construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
MASTER / IGNITION SWITCHES OFF.

CAUTION
**BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND AWKWARDNESS OF THE OBJECT TO BE REMOVED.**

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

REMOVING WITHOUT PROPELLER EXTENSION

1. Support the propeller and undo the bolts (1) securing the propeller assembly to the engine propeller flange (2).
2. Carefully and slowly pull the propeller away from the engine propeller flange (2) until the signal wire connectors are exposed. Disconnect the wires.



3. If required to separate the slip-ring disc (3) from the propeller extension, undo the nuts (4) securing the signal wires (from the propeller extension) to the slip-ring disc. Before doing so, use coloured stickers or paint to mark the connection of the coloured signal wires to the disc terminals / connections, or place an alignment mark on the propeller extension and slip-ring disc.
4. After removal, do not lay the propeller down on its tip (against a wall for instance) but always lay the propeller flat and away from sources of humidity, heat or, in any case, away from areas subject to excessive temperature variations.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install the propeller onto the engine, paying close attention to the following:
 - Do not reuse lock-washers and lock-nuts. Fit new.
 - Inspect all bolts, nuts and screws for damage, cracks, corrosion, proper thread and cleanliness. Replace if necessary.
 - Apply thread locking sealant to the bolt threads before fitting.
 - Inspect the spinner bulkhead and spinner dome for cracks, deformations or any signs of damage.
 - Inspect the spinner dome for security of attachment. Inspect the balance weight bolt / nut for security of attachment.
 - Carefully clean and dry the engine flange, propeller extension and slip-ring disc. Ensure that no oil traces are present.
 - Inspect the electrical wire connections terminals for damage and security of attachment to the wires.
 - Ensure that the electrical signal wire connections are secure and correct (i.e. a specific coloured wire on the propeller / propeller extension side connects to the correct slip-ring / terminal on the slip-ring disc (as marked upon removal or refer to Figure 53).

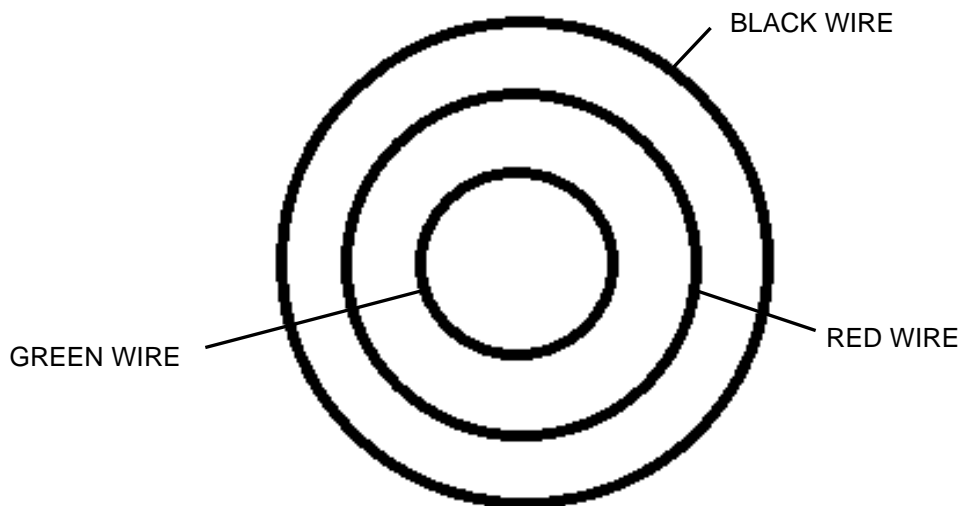


Figure 53: Airmaster propeller signal wire to slip-ring disc connection.

- Ensure that the propeller extension is correctly aligned with engine flange before tightening the bolts.
2. Paint orange creep marks on the bolts.
 3. After the correct installation of the propeller and before flight, inspect for security of attachment of the propeller, correct and secure attachment of the signal wires and for any damage which may have been incurred during the installation procedure. Apply electrical power and operate the propeller controls to verify correct operation.
 4. Before flight, start and let the engine run for a few minutes, operate the propeller controls to verify correct operation, stop the engine and carry out an inspection (tightness of bolts, spinner security of attachment, overall state, etc.).

5.3.5 PROPELLER ASSEMBLY / DISASSEMBLY

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Calibrated torque wrench, with a minimum range of at least 25 Nm.	1	
2	½ inch Hex socket (to fit item 1).	1	
3	½ inch Spanner.	1	
4	Socket wrench to fit item 2.	1	Alternative to item 3.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Orange paint.	As needed.	
2	Loctite 222.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT TO BE REMOVED / INSTALLED.

PROCEDURE (DISASSEMBLY)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the spinner dome (refer to paragraph 5.3.3).
2. Remove the propeller assembly from the aircraft (refer to paragraph 5.3.4).
3. For further disassembly of the propeller assembly refer to the latest revision of the propeller manufacturer operator's manual for the required procedures and instructions.

PROCEDURE (ASSEMBLY)

1. Reverse the above procedure (disassembly) to reassemble the propeller assembly, paying close attention to the following:
 - Do not reuse lock-washers. Fit new.
 - Inspect all bolts, nuts and screws for damage, cracks, corrosion, proper thread and cleanliness. Replace if necessary.
 - Apply Loctite 222 to the bolts before fitting to the spacer / propeller assembly.
 - Carefully clean and dry the propeller extension and spinner hub. Ensure that no oil traces are present.
 - Inspect the spinner dome, the spinner bulkhead and propeller extension for cracks, deformations or signs of any damage.
 - Ensure that the propeller extension is correctly aligned with propeller assembly before tightening the bolts.
 - Torque the bolts securing the propeller assembly to the propeller extension to the correct value (refer to paragraph 1.5.2). Torque in a star pattern / sequence as shown in Figure 52).

5.3.6 PROPELLER ADJUSTMENT / SET-UP

Refer to the latest revision of the propeller manufacturer operator manual for the relevant procedures and instructions.

5.3.7 PROPELLER BALANCING

Refer to the latest revision of the propeller manufacturer operator manual for the relevant procedures and instructions.

5.4 FUEL SYSTEM

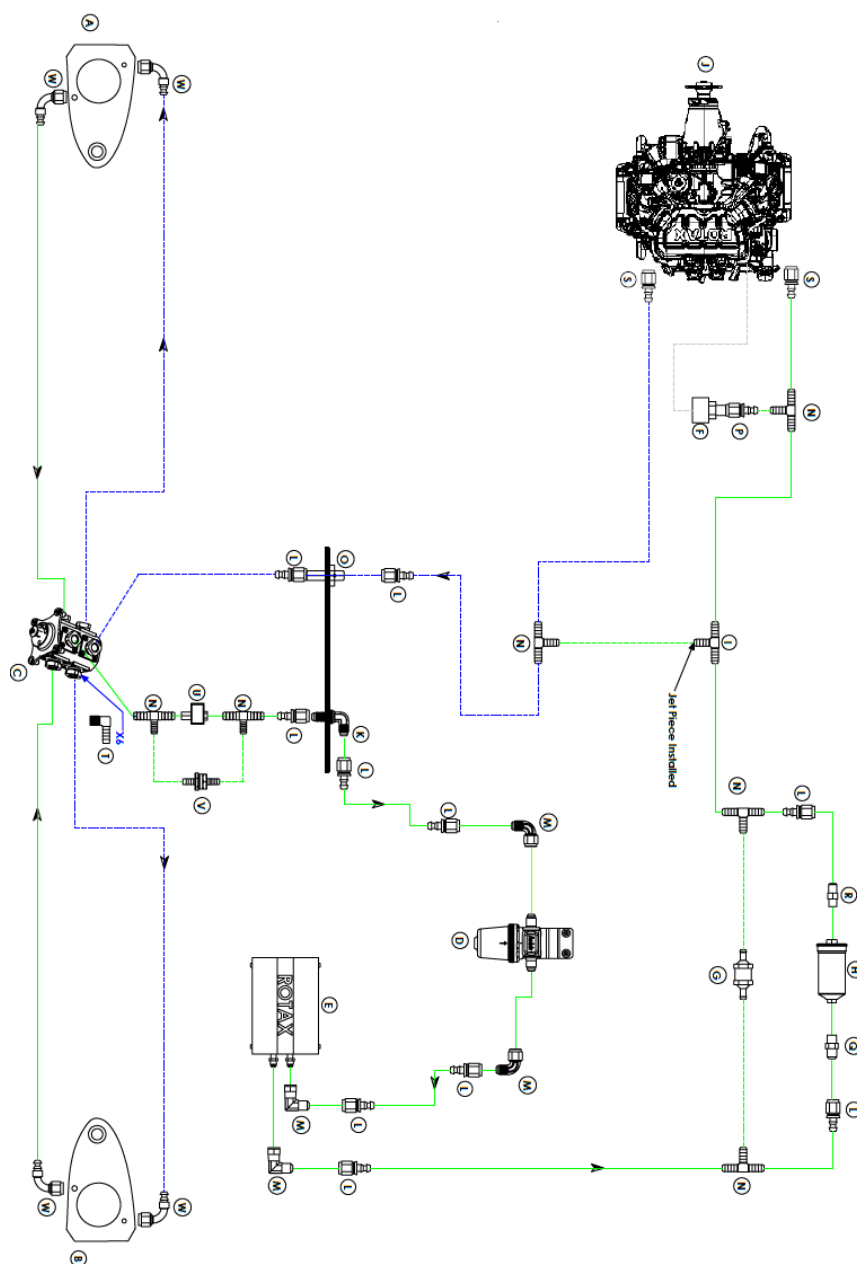


Figure 54: Fuel system.

Refer to

Figure 54 which illustrates the fuel system with a Rotax fuel pump assembly (E). Some aircraft are alternatively fitted with Andair duplex fuel pumps. The aircraft is equipped with two aluminium fuel tanks (A, B) within the wing leading edges, accessible for inspection through dedicated panels.

The fuel outlet for each tank is located at the lowest point of the inboard sidewall of the tank (A, B).

A	Left fuel tank
B	Right fuel tank
C	Fuel selector
D	ANDAIR gascalator
E	Rotax fuel pump
F	Fuel pressure sensor
G	Bypass pressure valve
H	Fuel filter
I	Jet T piece
J	Rotax 915 iS
K	AN6 90° bulkhead fitting, flare, nut & 2 washers
L	AN6 straight female push-on fitting
M	Male to female AN6 90° fitting
N	T-piece 3/8"-5/16"-3/8"
O	AN6 straight flare bulkhead fitting with nut and washer
P	1/8" NPT female adaptor
Q	M14x1.5 AN 6 male
R	M12x1.5 AN6 male
S	S/S AN6 female barb fitting
T	90° fitting, 1/4"NPT male to 3/8"barb, brass
U	Facet Posi-Flow Electrical Fuel Pump
V	ANDAIR Check Valve, 0.4–0.7 Psi
W	90° hose end swivel push on AN6-barb
---	5/16" fuel hose SAE J30R9
—	3/8" fuel hose SAE J30R9
- - -	3/8" fuel hose SAE J30R9

A fuel selector valve (C) is mounted in the lower centre instrument panel in the cockpit.

Fuel feed is through a Gascolator (D) and two electric pumps (E). Each pump has a parallel installed check valve (NRV).

The main fuel feed from the fuel pumps enters a T-piece (N) where the fuel is split in two directions. Fuel exits the T-piece to the fuel pressure sensor (F) and to another T-piece (N). At the second T-piece fuel is supplied to a fuel filter (H) and a bypass pressure valve (G).

The fuel that exits the fuel filter and bypass pressure valve is supplied to the Rotax 915iS engine via a T-piece (I) equipped with a jet.

Surplus fuel returns from the T-piece with jet (I) to the tank in use (as selected by the selector) via a fuel return line to the upper inboard section of each tank (A, B).

Fuel drain valves are located under the inner leading edge section of each wing, just forward of the main spar.

Each fuel tank (A, B) is equipped with an individual float sensor. Fuel level indicators for each tank appear on the EFIS display.

5.4.1 GENERAL SERVICE INFORMATION AND CONSIDERATIONS

FUEL HOSE / PIPE		TWO-EAR CLAMPS
INNER DIAMETER	OUTER DIAMETER	
8 mm	14.5 mm (approximately)	15 mm
9.5 mm	16.0 mm (approximately)	18 mm

When tie wrapping fuel pipes to the engine mount, other pipes or the aircraft structure to aid in routing / security of attachment, care should be taken that the inside cross-sectional area of the pipe is not distorted to such an extent that it impedes or hampers the flow of fuel in any way.

For fuel feed and return line hose sizes / diameters refer to Figure 56.

5.4.2 FUEL SELECTOR UNIT REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key (short nosed).	1	
2	2 mm Allen key.	1	
3	Front pincer pliers.	1	To crimp two-ear pipe clamps. Installation only.
4	Hacksaw or Dremel tool.	1	Refer to paragraph C.1. Removal only.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Inspection panel screws and four fuel selector unit retaining screws.
2	Two-ear pipe clamps (18 mm).	6	Installation.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
SPILLED FUEL CREATES A SAFETY HAZARD. CLEAN UP SPILLED FUEL BEFORE CONTINUING WITH WORK.

PROCEDURE (REMOVAL)

Retain any bolts, clamps, spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Access is gained to the unit from behind and below the instrument panel. Removing the centre console side inspection panel might ease access.
2. Pull / raise the safety button (1) to reveal the screw (2) retaining the selector lever (3) to the selector valve unit. Loosen the screw and remove / slide off the lever.



3. Loosen the four button head screws (4) retaining the plate (5) to the selector unit. Push the unit towards the nose of the aircraft to expose (fuel pipe flexibility should allow this) and remove the fuel pipes from the unit's fittings, by removing the two-ear clamps (refer to paragraph C.1) retaining the pipes to the selector unit. Alternatively gain access to the fittings via the centre console side inspection panels.
4. Blank off the fuel pipes if to be unconnected for an extended time.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts and / or screws for damage. Replace if necessary.
 - Apply thread locking sealant to the selector unit retaining screws before fitting. Do not over tighten the button head screws.
 - The fuel selector lever is keyed to the fuel selector unit shaft.
 - The faceplate only lines up one way with the holes in the selector unit, aiding the correct orientation of the unit on installation.
 - For fuel selector port allocation and fuel hose fitting orientation refer to Figure 56 and
 - Figure 57.
2. Before flight, perform an engine ground run and verify correct operation of the selector unit / correct feed from both fuel tanks.
3. After the engine ground run inspect for leaks. Inspect for security of attachment.
4. Apply thread locking sealant to the inspection panel screws before fitting. Close the inspection panels, if applicable.

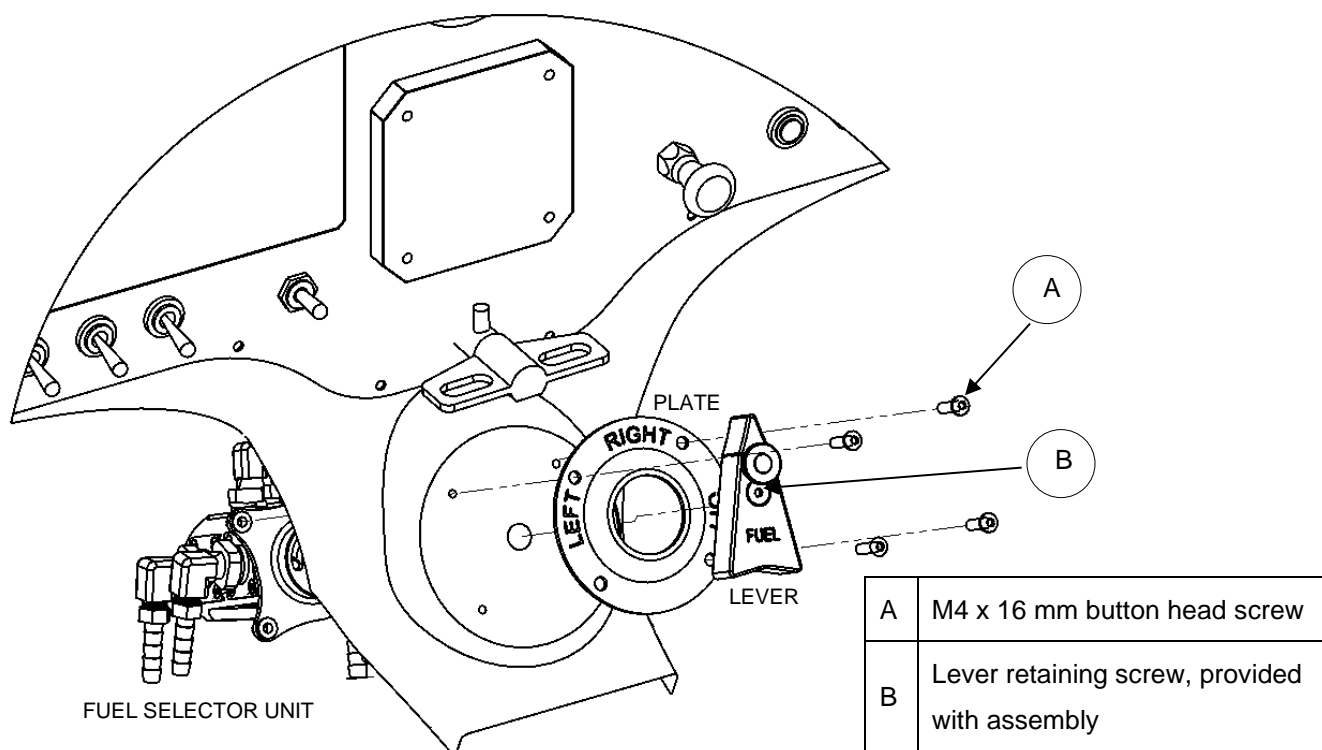


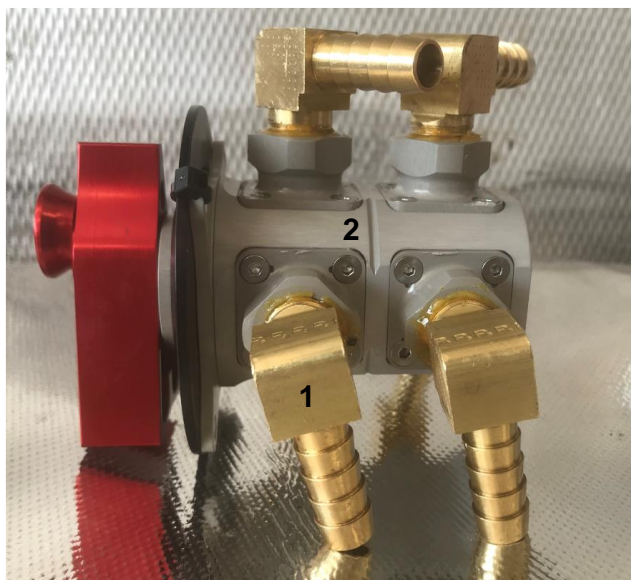
Figure 55: Fuel selector unit installation.

5.4.3 FUEL SELECTOR UNIT ASSEMBLY / DISASSEMBLY

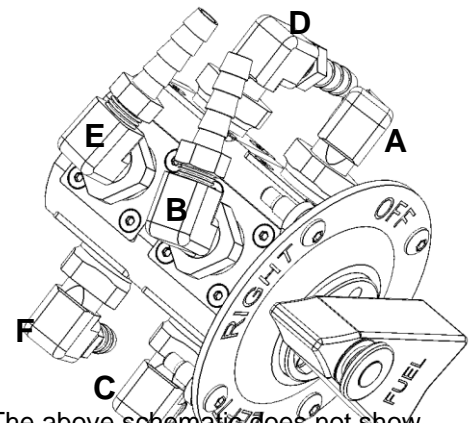
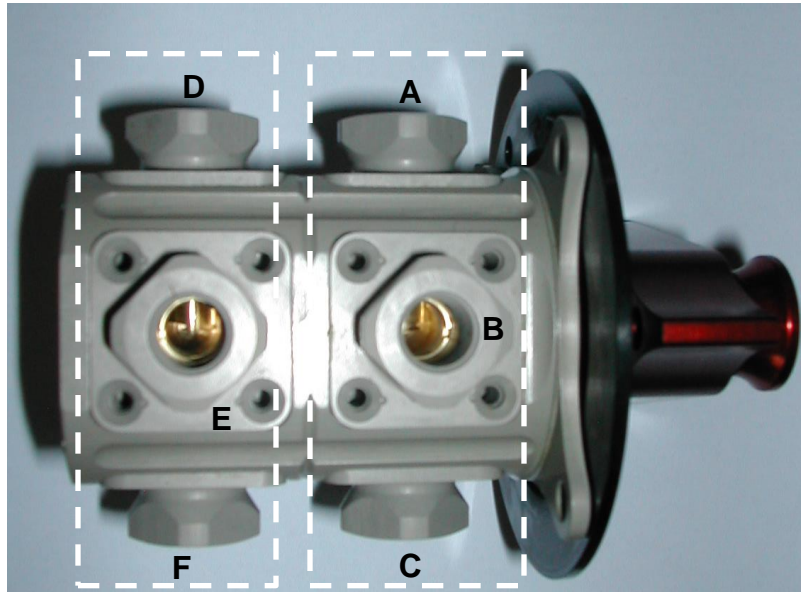
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	15 mm Spanner.	1	Fuel hose fittings.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 577.	As needed.	Fuel hose fitting threads.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

ASSEMBLY / DISASSEMBLY

1. Fitting (1) is screwed into the fuel selector unit body (2). 9.5 mm inner diameter fuel pipe is fitted to the barb end of fitting (1) (refer to Figure 56)). Apply thread locking sealant to fitting (1) threads before fitment to the fuel selector unit body.



2. Align the fuel hose fittings for easy fit and alignment with the fuel hoses (refer to
3. Figure 57).
4. Reverse the above to disassemble the fuel selector unit.



The above schematic does not show the correct alignment for the fuel fittings. It is intended for port identification only.

PORT	FUEL PIPE INSIDE DIAMETER	ALLOCATION
A	9.5 mm	From starboard tank (feed)
B	9.5 mm	To engine / pumps (feed)
C	9.5 mm	From port tank (feed)
D	9.5 mm	To starboard tank (return)
E	9.5 mm	From engine (return)
F	9.5 mm	To port tank (return)

Figure 56: Fuel selector port allocation and fitting orientation.

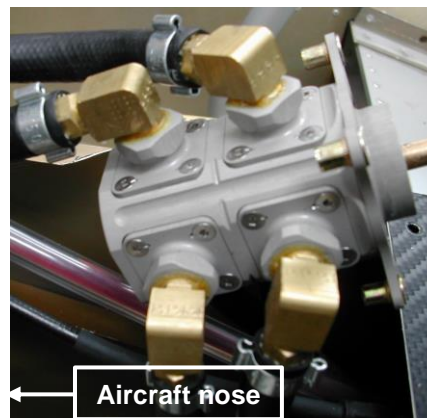
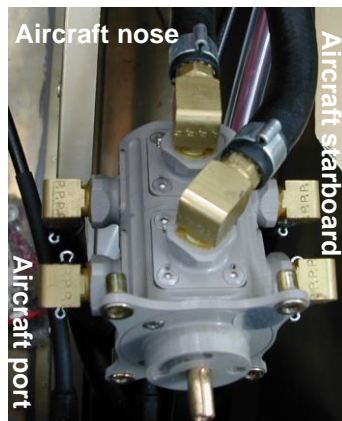


Figure 57: Fuel selector fuel fitting alignment.

5.4.4 FUEL PUMP ASSEMBLY REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Flat screwdriver and side cutter.	1 Each	
2	Locking pliers.	1	Installation.
3	4 mm Allen key / hex drive.	1	
4	11/16" (18 mm) spanner, 10 mm Spanner / hex drive, 8 mm spanner / hex drive.	1 Each	
5	Hacksaw or Dremel tool / front pincer pliers.	1 Each	Two-ear clamp removal / installation.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Safety wire and tie wraps, 8 mmx 12 mm x 5 mm seal draft rubber strip.	As needed.	
2	Two-ear clamps. (18 mm)	2	
3	Tie wraps, clear tubing.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
MASTER / IGNITION SWITCHES OFF.

WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS AND CAN IGNITE SPILLED FLUID / VAPOUR.

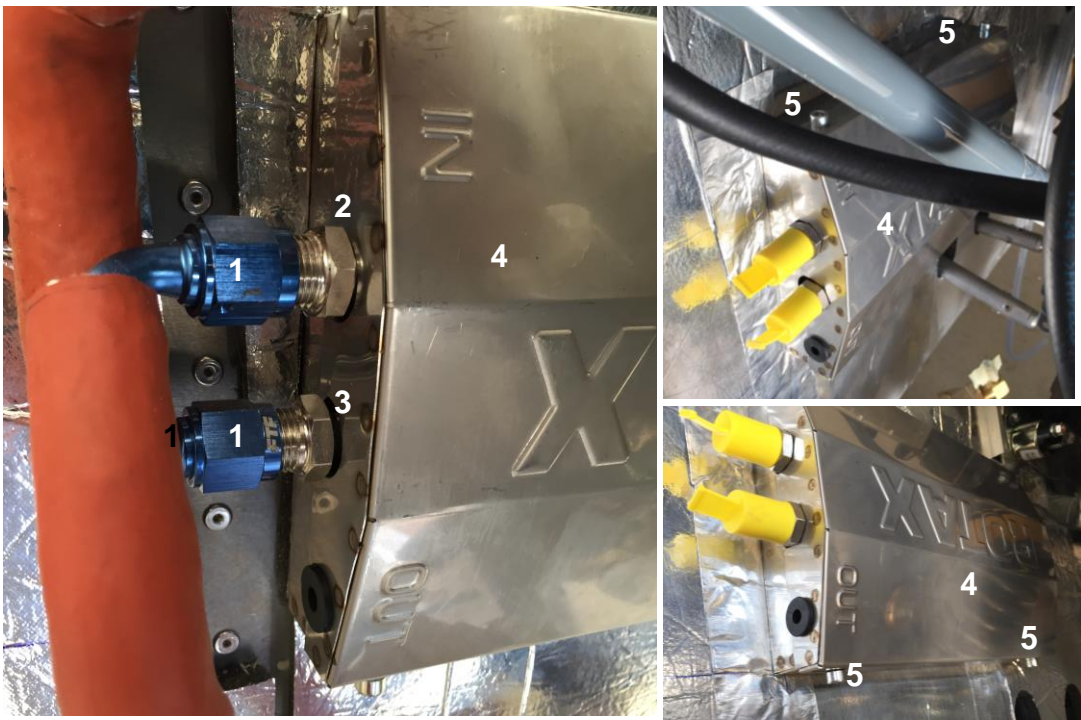
WARNING

SPILLED FUEL CREATES A SAFETY HAZARD. CLEAN UP SPILLED FUEL BEFORE CONTINUING WITH WORK.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

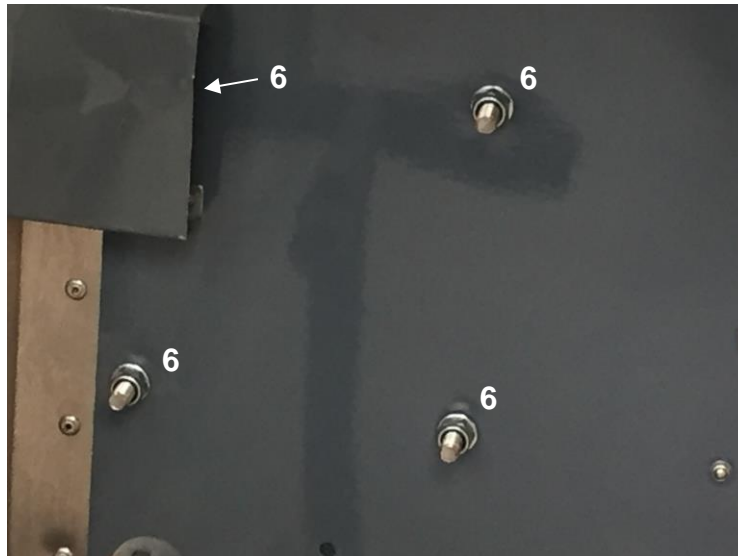
1. Fuel selector in OFF position.
2. Remove the cowlings (refer to paragraph 5.1.1).
3. Undo the fittings (1) connecting to the inlet (2) and outlet (3) tube of the fuel pump assembly housing (4). Drain excess fuel in the lines into a container
4. Remove the fuel pump assembly housing cover (4) by undoing the four Allen Cap screws (5).



5. Disconnect the electrical wiring from the electrical plug (6) on the two fuel pumps.

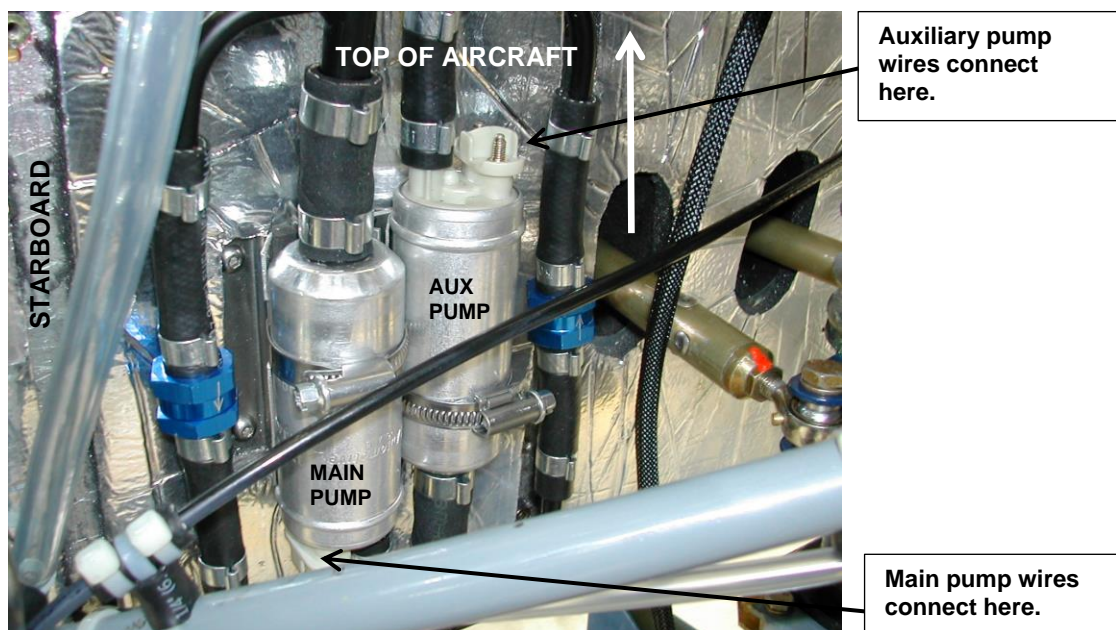


6. Remove the fuel pump assembly from the firewall forward by loosening the nuts (7) on the cabin side of the firewall (8).

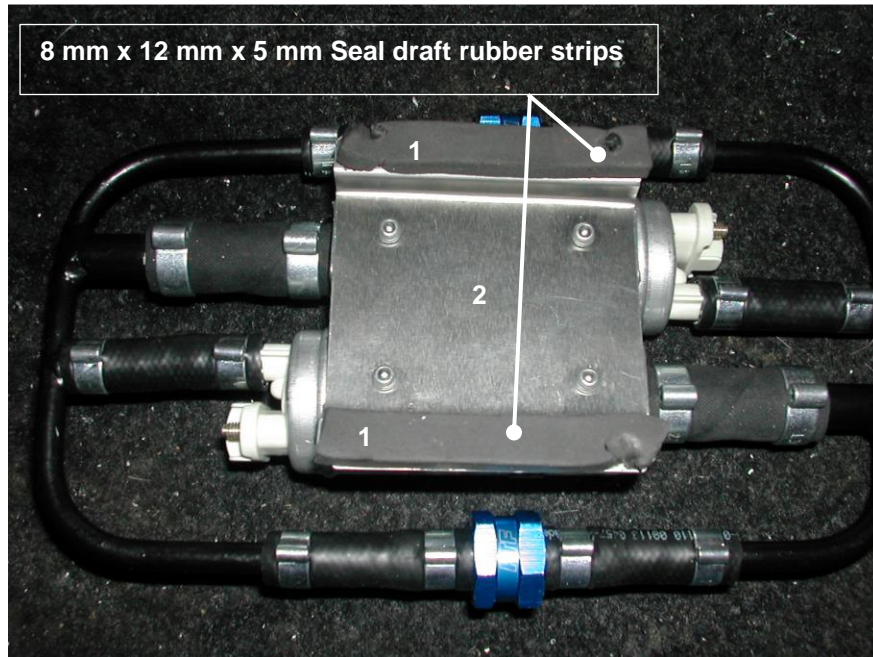


PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Do not reuse lock-nuts. Fit new.
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not tighten the cover button head screws excessively.
 - Ensure that the wires marked GND is connected to the terminals marked (-) on the fuel pump connector blocks and that the wires marked MAIN PUMP + and AUX PUMP + are connected to the terminal marked (+) on the respective fuel pump connector blocks. Note that the assembly is mounted on the firewall with the MAIN PUMP to starboard and the AUX PUMP to port.



2. Fit seal draft rubber strips (1) to the pump assembly bracket (2) before fitting the assembly to the firewall.



3. Before flight, perform an engine ground run and verify correct operation (of the fuel pumps) and correct fuel flow and pressure. After the engine run inspect for any sign of fuel leaking at the pump-to-hose connections.

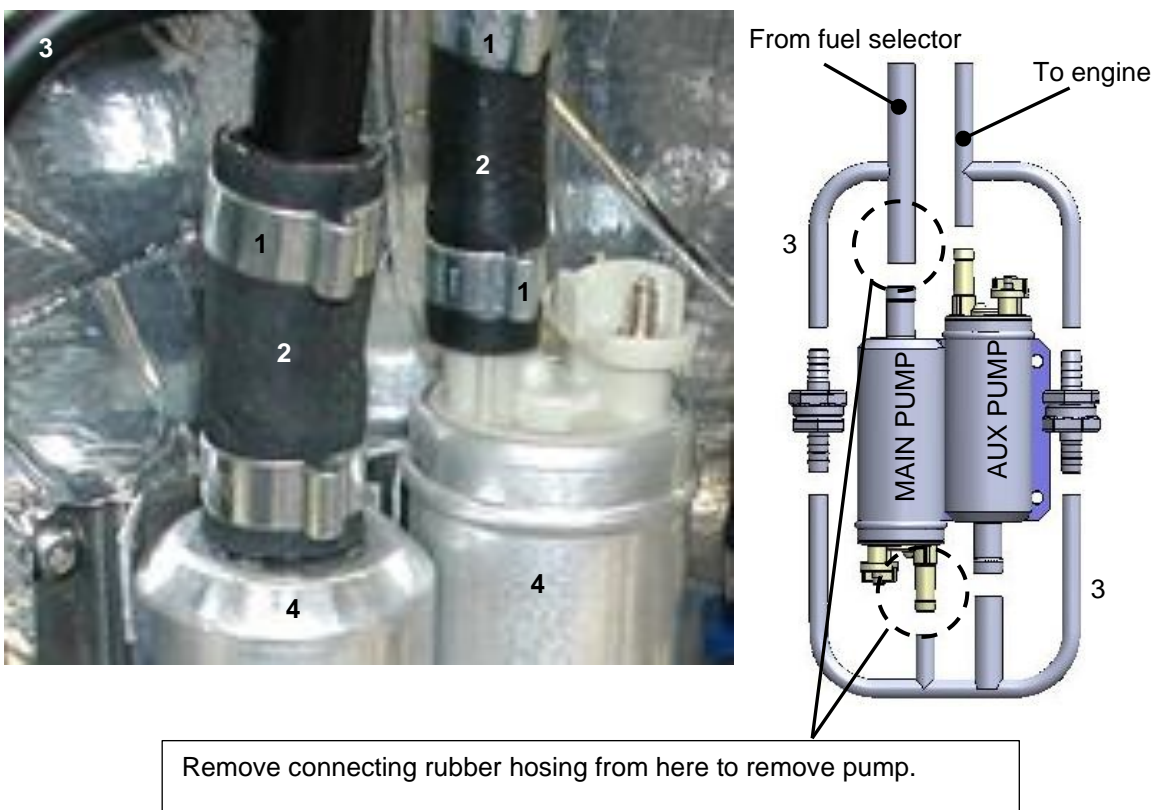
5.4.5 FUEL PUMP REMOVAL / INSTALLATION FROM / INTO FUEL PUMP ASSEMBLY

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Front pincer pliers.	1	To crimp two-ear pipe clamps. Installation.
2 Hacksaw or Dremel tool.	1	Refer to paragraph C.1. Removal.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Two-ear clamps (22 mm).	2 Per pump.	
2 Two-ear clamps (15 mm).	2 per pump.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
SPILLED FUEL CREATES A SAFETY HAZARD. CLEAN UP SPILLED FUEL BEFORE CONTINUING WITH WORK.

PROCEDURE (REMOVAL)

1. Remove the fuel pump assembly (refer to paragraph 5.4.4), if required, else disconnect the applicable pump's electrical wiring (refer to paragraph 5.4.4).
2. Remove (refer to paragraph C.1) the two-ear clamps (1) on the rubber hoses (2) connecting the fuel pump to the surrounding pipe framework (3) and remove the pump (4) from the pipe frame.



PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install a fuel pump into the pipe framework, paying close attention to the following:
 - Inspect the rubber hoses before fitment. Replace if necessary.
2. Inspect for security of attachment (rubber hoses).

5.4.6 FUEL TANK LEAK REPAIR

CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Sealant.	As needed.	Refer to paragraph 1.4.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. Repairs can only be made if cracks are small.
2. Empty the fuel tank.
3. Repeatedly rinse area with water.
4. Apply sealant according to manufacturer instructions.
5. Verify for no leaks using instructions stated in paragraph 5.4.8.

5.4.7 FUEL TANK DRAIN REMOVAL / INSTALLATION (DRAINING WING TANK)

A fuel drain is installed for each fuel tank. The drain is located under each wing, near the wing root. The tank can be drained completely by removing (unscrewing) the drain.

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 16 mm Spanner	1	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
HAVE THE CORRECT TYPE (FOR FUEL FIRES) FIRE EXTINGUISHER AT HAND.
CLEAN UP SPILLED FUEL IMMEDIATELY AS IT CREATES A SAFETY HAZARD.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

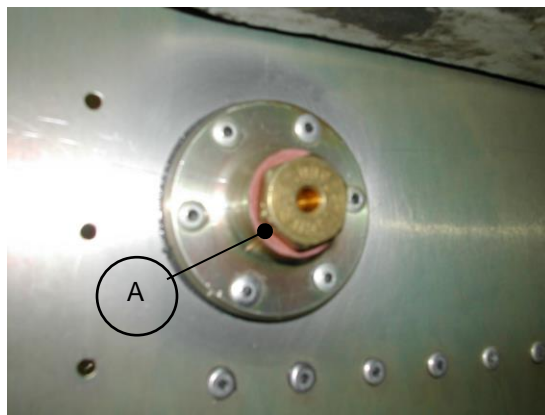
A fuel drain is installed for each fuel tank. The drain is located under each wing, near the wing root. The tank can be drained completely by removing (unscrewing) the drain.

PROCEDURE (REMOVAL)

1. Unscrew the fuel drain from the wing. Do not retain fibre washer.
2. Drain fuel into suitable container.

PROCEDURE (INSTALLATION)

1. Observe correct washer placement (refer to Figure 58). Do not reuse fibre washer. Fit new.
2. Fill tank with fuel and inspect for leakage.



A	M14 fibre washer
---	------------------

Figure 58: Wing tank fuel drain installation.

5.4.8 FUEL LEVEL SENDER ASSEMBLY REMOVAL / INSTALLATION (FROM / TO FUEL TANK)

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2 mm Allen key	1	Inspection panel(s).
2	7 mm Spanner	1	Tank cover plate / fuel level sender mounting plate.
3	17 mm Spanner.	1	Fuel line couplings.
4	9/16" Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222	As needed	Inspection panel
2	Loctite 577	As needed	Fuel tank outlet / return line couplings.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

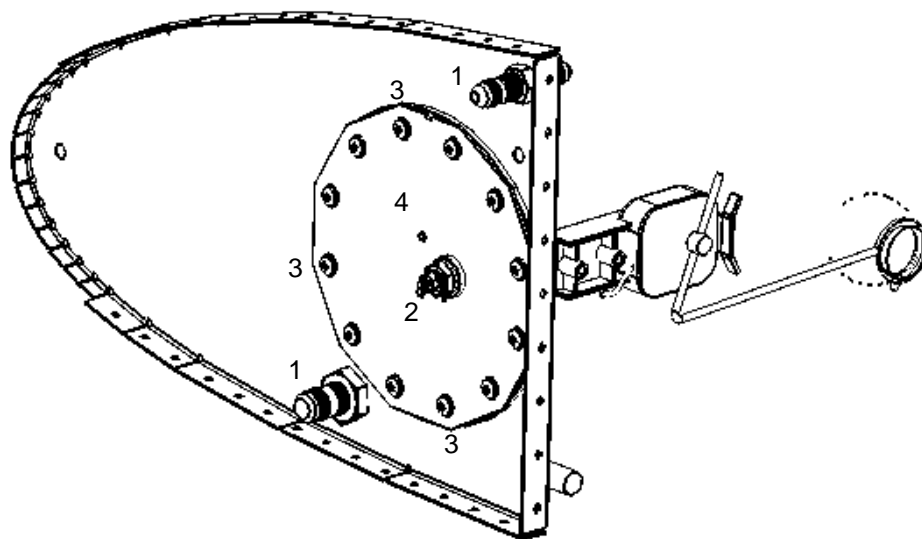
WARNING
HAVE THE CORRECT TYPE (FOR FUEL FIRES) FIRE EXTINGUISHER AT HAND.
CLEAN UP SPILLED FUEL IMMEDIATELY AS IT CREATES A SAFETY HAZARD.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

The procedure is the same for the left and right tank fuel level sender assembly removal and installation.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the inspection hatch(es) under the leading edge(s) of the wing(s) to access the fuel tank end rib(s).
2. Drain the fuel tank completely by removing the fuel drain (refer to paragraph 5.4.7).
3. Loosen the fuel line couplings (1). Move the fuel pipes out of the way.
4. Loosen the nut (2) retaining the signal wire to the fuel level sender terminal stud and remove the signal wire.
5. Undo the button screws (3) retaining the tank cover plate / fuel level sender mounting plate (4).



6. Carefully pull the plate / fuel sender assembly away from the wing rib, taking care not to hook the float arm assembly on the hole (in rib) edges.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation, paying close attention to the following:
 - Ensure no loose material or tools are left in fuel tank cavity before fitting the fuel level sender / sender mounting plate.
 - Do not re-use the cork gasket or fibre washers. Fit new.
 - The metal washers are fitted between the bolt heads and the fibre washers.
 - Do not re-use Nyloc lock-nut on signal wire-to-terminal connection. Fit new.
 - Be careful not to damage the cork gasket during assembly.
 - Observe correct plate orientation and placement of washers (refer to Figure 59). The plate is fitted with the edge with the single notch facing the top of the wing and the edge with two notches facing the rear of the wing.
 - Apply thread locking sealant to the fuel line couplings before fitting and tightening.
2. Inspect for leaks by pressurizing the tank: Ensure that the fuel filler cap is in place and correctly closed. Ensure that the fuel drain is replaced and correctly fitted. Place a hose onto the tank overflow pipe and blow using a hard breath of air. Do not use air pressure from a compressor, as this may cause the tank to burst from over pressurization. Brush soapy water over the gasket area, bolts and fuel line fittings to observe for leaks. Dry / swipe away after inspection.
3. Fill the tank completely and verify for leaks or sweating.
4. Close the inspection hatches under the wing.
5. Run the engine at 4000 rpm for 5 minutes before flying the aircraft.

A	M4 x 16 mm hex head stainless steel bolt
B	M4 thin washer (stainless steel / plated)
C	M4 Fibre washer
D	Sender / sender bracket mounting plate
E	Cork mounting gasket
F	M4 lock-nut (Nyloc) (secures signal wire to terminal stud)

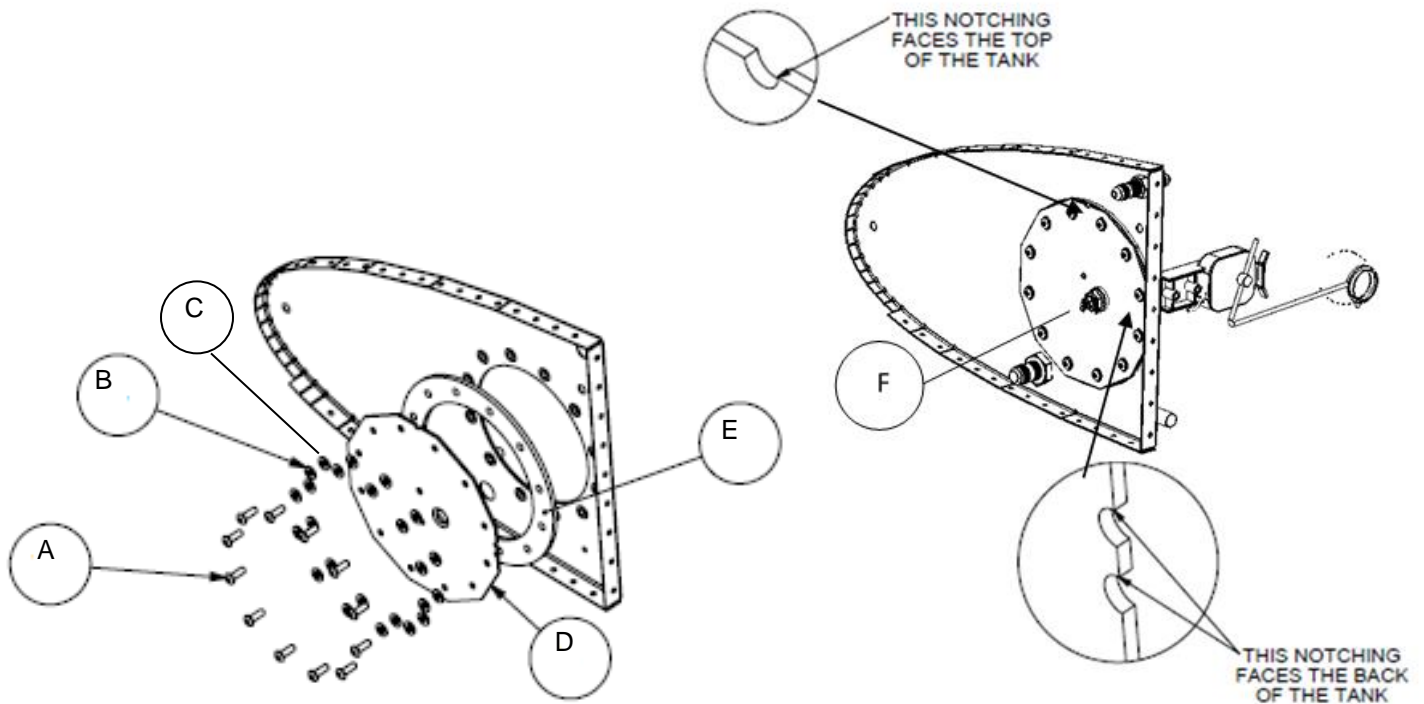


Figure 59: Fuel sender installation into fuel tank.

5.4.9 REPLACING FUEL LEVEL SENDER ASSEMBLY SENSOR

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	7 mm Spanner	1	
2	Side cutter	1	
3	Fibre tipped marking pen (fine point)	1	To mark float arm position
4	Pliers	1	To bend float arm stops on sensor
5	Multimeter	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Fuel / fuel tank sealant	As needed	Refer to paragraph 1.4.
2	100 x 2.5 mm tie wrap	1	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

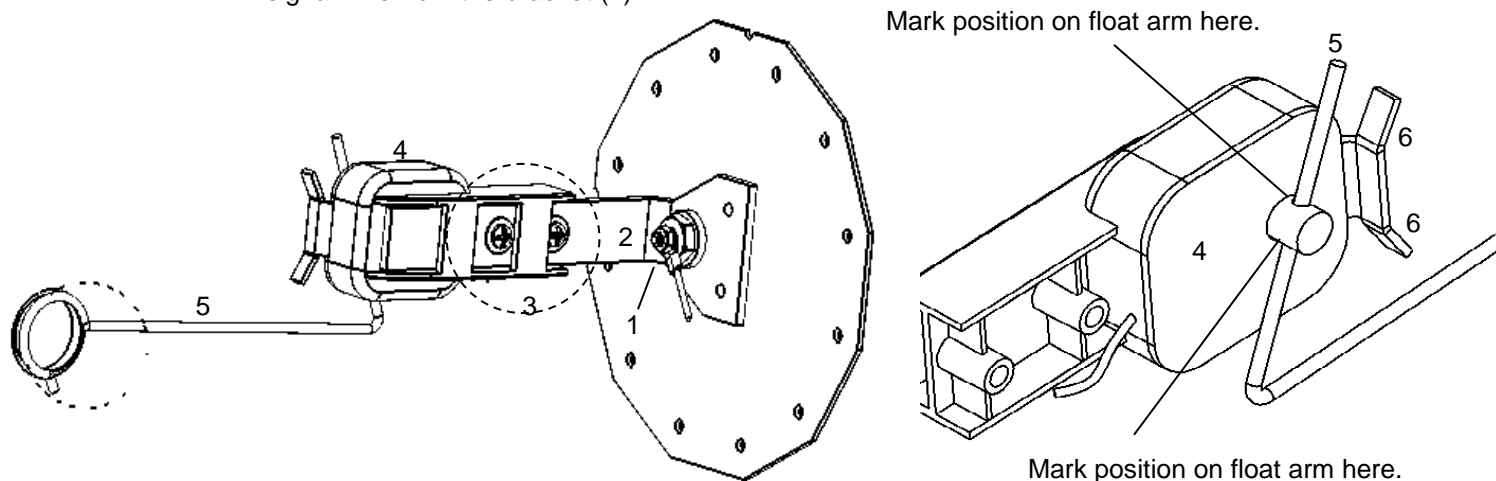
WARNING
HAVE THE CORRECT TYPE (FOR FUEL FIRES) FIRE EXTINGUISHER AT HAND.
CLEAN UP SPILLED FUEL IMMEDIATELY AS IT CREATES A SAFETY HAZARD.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

The procedure is the same for the left and right tank fuel level sender assembly sensor removal and installation.

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the fuel level sender from the wing / wing end rib (refer to paragraph 5.4.8).
2. Undo the nut (1) retaining the signal wire to the terminal stud, cut the tie-wrap and unwind the signal wire from the bracket (2).



3. Undo the screws (3) retaining the sensor (4) to the bracket (2) and remove the sensor.
4. Mark the position of the float arm (5) where it is secured to the sensor (by screw).
5. Remove the sealant and undo the screw retaining the float arm (5) to the sensor. Retain the float arm for reassembly onto the replacement sensor.
6. The float arm stops (6) on the replacement sensor must be bent to be identical in position to that on the removed sensor (refer to Figure 54). Retain the removed sensor for reference.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation, paying close attention to the following:
 - Observe correct washer placement (refer to Figure 60).
 - The sensor is fitted to the bracket with the spindle pointing away (in opposite direction) from the 90-degree bend / plate / part of the bracket attached to the hexagonal tank cover / sender assembly plate, i.e. spindle will face to rear when level sender assembly is installed in fuel tank. See Figure 60.
 - The float arm is installed onto the sensor spindle so that the (bent) corner will point to the bottom of the fuel tank.
 - (a) The float arm must be fitted to the new sensor with the same point (centre of bent part of arm) on the arm (as was over the centre of the spindle of the removed sensor) over the centre of the sensor spindle (refer to Figure 60). Use the marks made (during disassembly) on the float arm to assist in positioning the float arm before securing it to the sensor spindle.
 - (b) Bend the float arm stops (refer to Figure 60) on the replacement sensor to be identical to that on the sensor which was removed.

Steps (a) and (b) above are to ensure that the float ball does not touch the tank edges / skin and should be carefully and accurately applied.

- Wind the signal wire (1) tightly and securely around the bracket (2) and sensor (3) as shown below, without damaging or distorting / stretching it unnecessarily. Route the signal wire as shown and tie wrap (4) the bundle as shown. Cut the excess tie wrap strap off.



- Do not re-use the lock (split) washer on the signal wire terminal stud. Fit lock washer supplied with sensor.
- Seal / lock (to the sensor spindle) the screw used to secure the float arm to the sensor spindle with fuel / fuel tank sealant. The fuel sealant must be allowed to dry for 48 hours before coming into contact with fuel.

2. Use a multimeter set to measure resistance (set to the 200 Ω range setting, if available or higher) to measure the range of the sensor, with the float arm first flush against one stop and then rotated to lie flush against the other stop. The range measured should be between $> 0 \Omega$ and $< 200 \Omega$ (approximately 8 Ω to 192 Ω). Measuring an open circuit with the float arm flush against any one of the stops indicates that the sensor wiper has moved off the sensor board pick-up and indicates that the stops are not correctly bent. Bend the stops to exactly match those of the sensor previously removed!
3. Replace the fuel level sender assembly (refer to paragraph 5.4.8).
4. Follow the calibration procedure as outlined in the latest revision of the Garmin G3X installation manual to calibrate the newly fitted sensor.

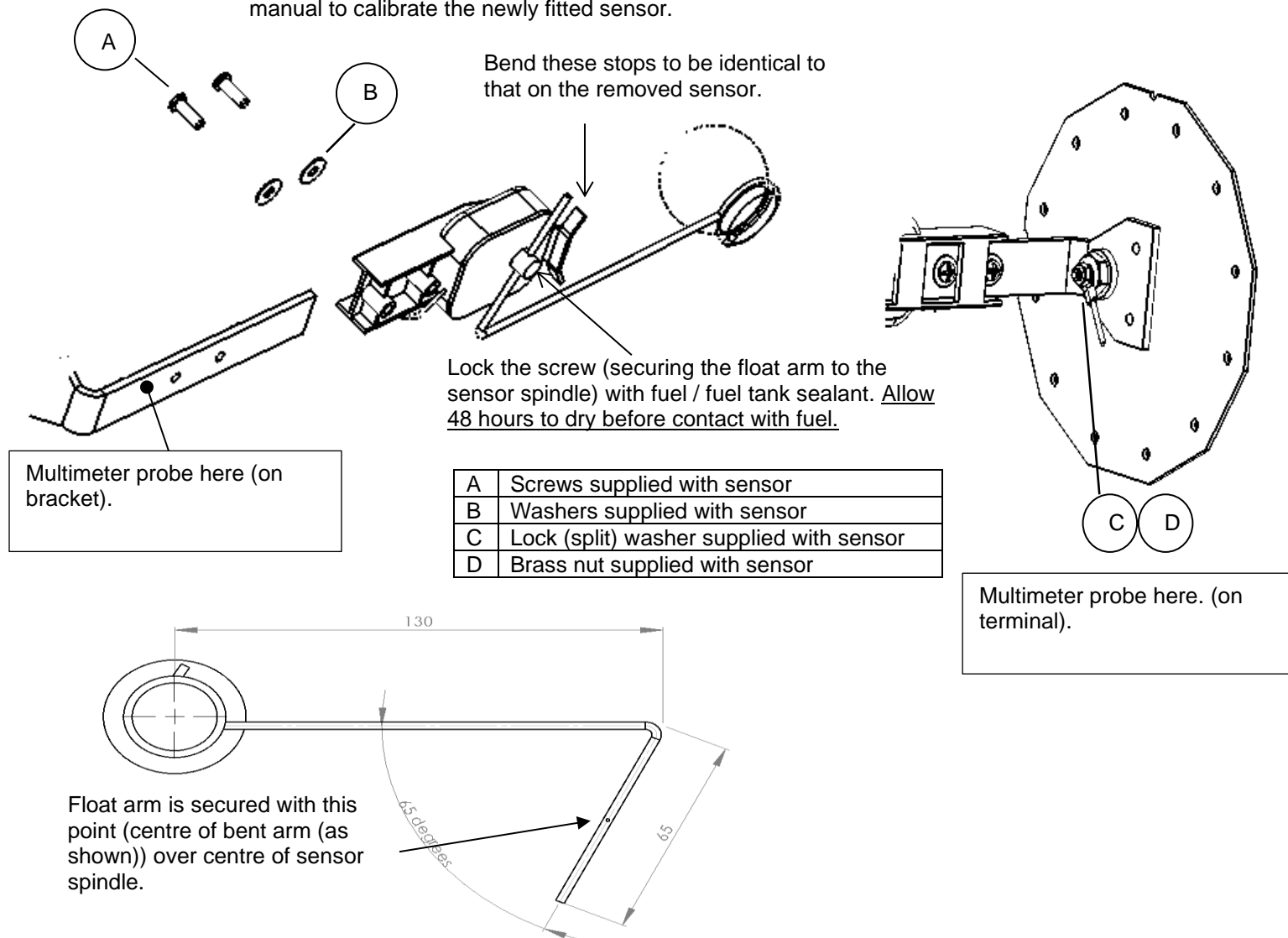


Figure 60: Fuel level sender assembly sensor replacement.

5.4.10 FINGER STRAINER (ON FUEL PICK-UP) INSPECTION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Small angled mirror inspection tool	1	
2	Small pencil flashlight	1	
3	Source of compressed air (low pressure)	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING

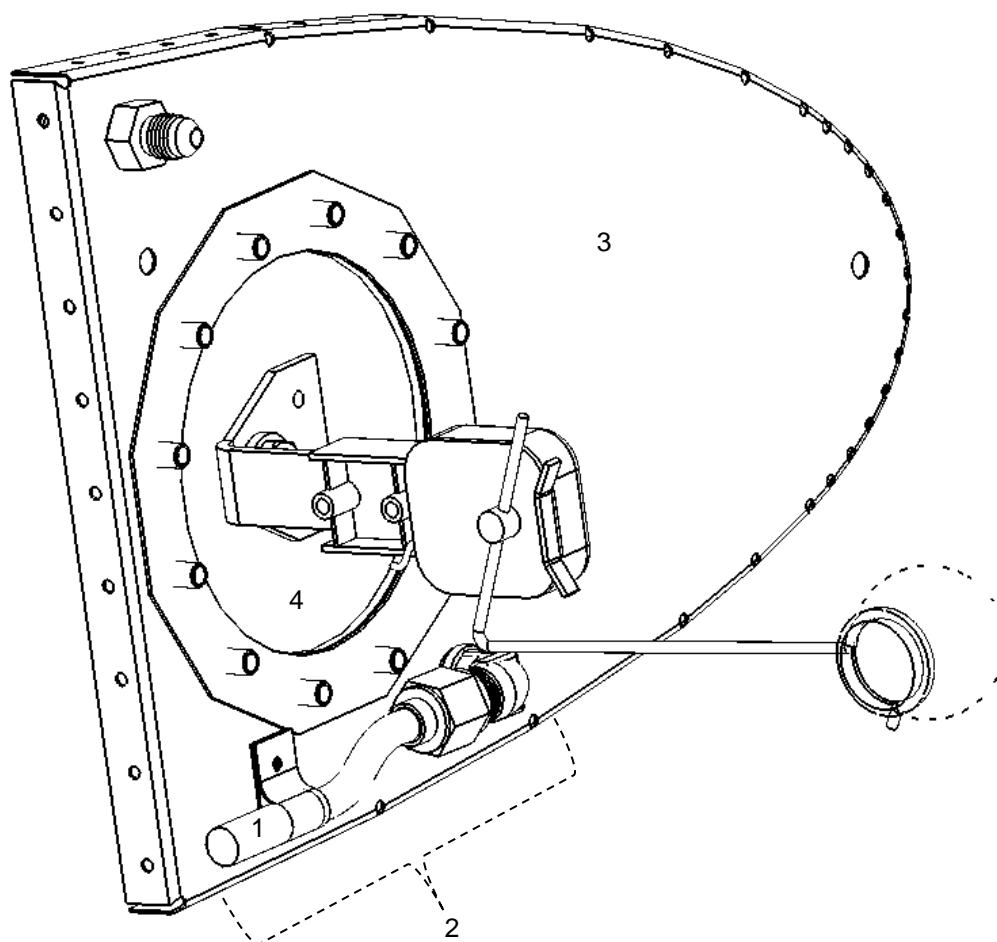
HAVE THE CORRECT TYPE (FOR FUEL FIRES) FIRE EXTINGUISHER AT HAND.

CLEAN UP SPILLED FUEL IMMEDIATELY AS IT CREATES A SAFETY HAZARD.

IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

WORK IN A WELL-VENTILATED AREA.

A finger strainer (1) forms part of each fuel tank pick-up (2), located just inboard (in the tank) from the wing root end rib (3), immediately below the fuel level sender mounting plate (4).



PROCEDURE (INSPECTION AND CLEANING)

1. Remove the fuel level sender assembly / assembly mounting plate (refer to paragraph 5.4.8).
2. Use a small angled mirror tool and small pencil flashlight / light source to inspect the finger strainer on the fuel pick-up. Under no circumstances use a match flame or cigarette lighter flame or an open bulb to provide light!!!!!!
3. Any observed clogging can be washed away and / or blown clear (with low pressure air). Blow towards end rib to prevent material being CARRIED deeper into tank. Remove the cleared material from the tank cavity.
4. Ensure that no tools or foreign material remains behind in the tank cavity and refit the fuel level sender assembly (refer to paragraph 5.4.8) when finished.

SECTION 6 AVIONICS AND INSTRUMENTS

This section provides a general layout of instrumentation, avionics and supporting systems and provides descriptions of service and maintenance procedures applicable to the avionics and instruments.

6. AVIONICS AND INSTRUMENTS

The diagram below represents an instrument panel containing the required minimum instrumentation, together with typical back-up and additional instrumentation supplied with the aircraft. The instrument panel in any particular aircraft may differ from that illustrated in the diagram.



The aluminium instrument panel contains the bulk of the electrical, flight and engine instruments (refer to Figure 61). They are described as follows:

1	Power ON light	18	GMC 307 control unit
2	Master switch	19	Cabin heat fan speed knob
3	Ignition switch	20	Ballistic rescue parachute activation handle
4	Lane A and Lane B warning lights	21	Cabin heat temperature control knob
5	Lane A and Lane B switches	22	Flap position control knob (rotary)
6	12 V Power port / socket.	23	Propeller control switch
7	Garmin GDU 460 (EFIS)	24	Switches: EFIS, EFIS back-up battery, propeller, avionics, taxi lights, landing lights, strobe lights, navigation lights, external alternator (if fitted), autopilot, etc.
8	EFIS warning light		
9	Propeller controller	25	Fuel pump switches
10	Garmin G5		
11	Radio (GTR 200)		
12	RAM mount (Ball type)		
13	Cubby hole		
14	ACK ELT display unit		
15	Circuit breakers		
16	Air vent		
17	Cabin air flow control knob		

6.1 GENERAL MAINTENANCE AND SERVICE OF INSTRUMENTS

Refer to the applicable instrument manufacturer's documentation for information regarding maintenance, service, wiring diagrams and programming / set-up instructions (as applicable).

6.2 REMOVAL / INSTALLATION OF INSTRUMENT PANEL AND INSTRUMENTS

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key / hex drive.	1	
2	As required for each instrument.	As required.	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Instrument panel retaining screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER SWITCH IS OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

PANEL:

The instrument panel may be removed by unscrewing the button head screws on the outside edge of the panel. Tilt the panel forward (into the cabin) to reveal the connections to the instruments and panel mounted equipment.

INSTRUMENTS:

1. Before removing any electrical instrument, ensure that the master switch is OFF.
2. Before removing an individual instrument, carefully disconnect wires, hoses and / or other cables, as the case may be.
3. Remove the instrument.

PROCEDURE (INSTALLATION)

PANEL:

Reverse the procedure for installation. Apply thread locking sealant to the instrument panel mounting screws before fitment.

INSTRUMENTS:

1. Before installing any electrical instrument, ensure that the master switch is OFF.
2. When installing instruments, follow the recommendations below:
 - Do not over-tighten bolts / screws as instrument casings may break or crack.
 - Ensure hoses are free of any foreign matter and that no tight radius turns are present, as this may choke the hose or cause malfunction.
 - Ensure proper connection and tightening of all instrument electrical connectors.
 - Ensure proper connection of pneumatic tubes.
3. Perform a pitot system leak test if any instrument connecting to the pitot system was removed / installed. Refer to paragraph 6.3.1.
4. Perform a static system leak test if any instrument connecting to the static system was removed / installed. Refer to paragraph 6.3.2.
5. Verify the operation of any electrical instrument which were replaced / installed.

6.3 PITOT AND STATIC SYSTEMS

Refer to Figure 62. The system consists of a pitot tube mounted below the left wing and a static port behind the instrument panel. The pitot tube includes a second port set on an angled bevel below the main port for the purpose of determining aircraft angle of attack (displayed on the EFIS). Flexible plumbing connects the pitot tube and static ports to the pressure instruments (being an analogue airspeed indicator, altimeter, vertical speed indicator and the EFIS).

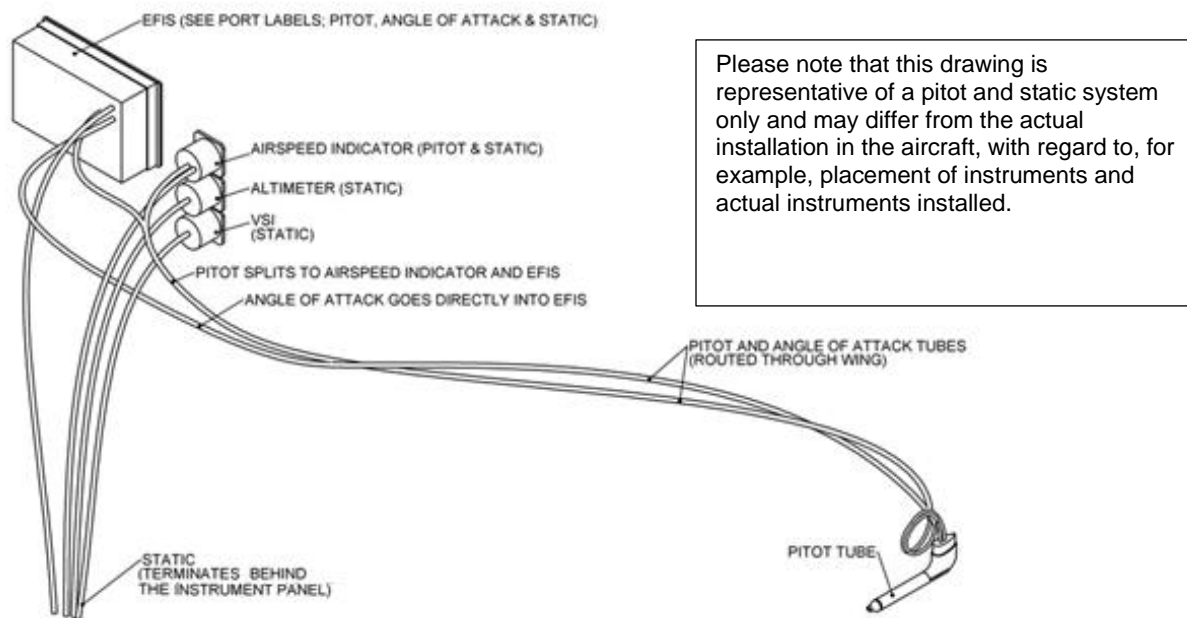


Figure 62: Representative pitot and static system.

6.3.1 PITOT SYSTEM LEAK TEST

For safety reasons and to ensure correct airspeed readings, it is important to test the system for leaks.

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 Rubber hose with inside diameter equal to pitot outside diameter, at least 30 cm length.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE

1. Ensure that all instruments (that utilise the pitot system) are connected.
2. Connect a piece of rubber hose approximately 30 centimetres long to the pitot tube, ensure that there is no leakage at the pitot tube to hose interface.
3. Close off the opposite end of the hose and slowly roll it up until the airspeed indicator shows cruise speed. Stop rolling up the tube at the cruise speed indication.
4. Observe the airspeed indication for an adequate period.
5. A constant reading is an indication of no leak in the pitot lines.
6. Unroll the tube slowly until fully extended. Remove the tube from the pitot.
7. Fit pitot cover, if required.

CAUTION

AVOID BLOWING AIR THROUGH THE PITOT TOWARDS CONNECTED INSTRUMENTS, AS THIS MAY CAUSES IMMEDIATE DAMAGE. DO NOT APPLY SUCTION TO CONNECTED PITOT LINES / INSTRUMENTS.

6.3.2 STATIC SYSTEM LEAK TEST

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	Vacuum pump.	1	
2	Piping to connect vacuum pump to static system T-piece.	As needed.	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

1. Ensure that all instruments (that utilise the static system / port) are connected.
2. One of the T-pieces connected into the static system piping (behind the instrument panel) has a free end, which acts as a static port. Connect the vacuum pump to this free end.
3. Set the altimeter / EFIS to indicate 0 ft (i.e. set QFE on the subscale) or to indicate elevation above sea level (i.e. set QNH on subscale).
4. Apply a vacuum equivalent to 308.4 m (1000 ft) (differential pressure of approximately 36.2302 mb (1.07"Hg) with ambient) and hold.
5. Monitor the indication on the altimeter or EFIS. Any leak should not exceed 30.48 m (100 ft) per minute (decrease in differential pressure of approximately 0.3555 mb (0.0105" Hg) per minute).

6.3.3 PITOT AND / OR STATIC SYSTEM CLEANING AND SERVICING

AUTHORISED PERSONNEL

Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.

PROCEDURE

1. Open the instrument panel (refer to paragraph 6.2).
2. Disconnect the pneumatic tubes / lines from the applicable instrument(s).
3. Blow (low pressure) air into the tubes / lines, in the direction of the port (and never towards the instrument) to clear any possible obstructions.
4. Reconnect the pneumatic line(s) to the instrument(s).
5. Close the instrument panel (refer to paragraph 6.2).
6. Perform (if applicable) a pitot system leak test before flight. Refer to paragraph 6.3.1.
7. Perform (if applicable) a static system leak test before flight. Refer to paragraph 6.3.2.

CAUTION

AVOID BLOWING AIR THROUGH THE PITOT OR STATIC PORTS TOWARDS CONNECTED INSTRUMENTS, AS THIS MAY CAUSES IMMEDIATE DAMAGE. DO NOT APPLY SUCTION TO PITOT LINES / INSTRUMENTS.

6.4 MAGNETOMETER

The aircraft is equipped with a magnetometer (GMU 11) which provide attitude and heading information to the EFIS. The sensors are each mounted on a plate which is in turn attached to the cabin floor with adhesive foam blocks.

6.4.1 MAGNETOMETER REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 2.5mm Allen key.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

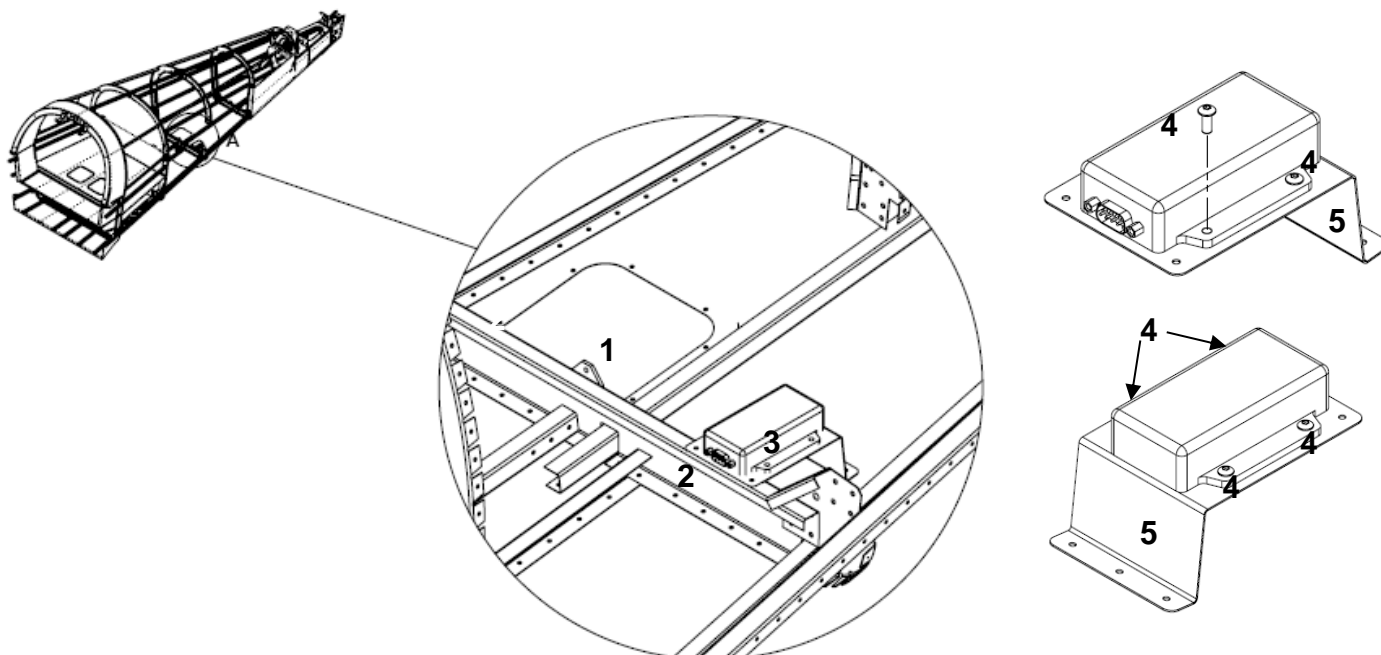
WARNING
ENSURE MASTER AND ALL AVIONIC / INSTRUMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the rear fuselage inspection hatch (1)
2. Undo the screws retaining the connector (2) to the GMU 11 (3) and disconnect the connector.



3. Undo the four screws (4) retaining the sensor to the plate (5) and remove the unit.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect the mounting screws for damage before fitting. Replace if necessary.
2. Inspect for alignment, security of attachment and proper connector attachment before replacing the rear seat.

6.5 HEADPHONE SOCKETS

The aircraft is equipped with standard aviation specification headphone sockets, located in the rear of the centre console (for front occupants) and in fuselage former just aft of the rear seat (for rear occupants).

6.5.1 HEADPHONE SOCKET REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key.	1	If removing front occupant socket(s).
2	½ inch Spanner.	1	
3	Solder iron.	1	
4	Heat gun.	1	Installation only.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As / if needed.	Inspection panel screws.
2	Heat shrink.	As needed.	
3	Solder.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE (REMOVAL)

1. Remove the centre console rear inspection panel (for pilot and co-pilot sockets).
2. Undo the nut retaining the socket to the mounting plate and pull the socket from the plate.
3. Remove the heat shrink on the wire connections and de-solder the wire connections.

PROCEDURE (INSTALLATION)

Refer to paragraph A.9 for the wiring connections / information for each socket / headphone position.

1. Reverse the above procedure (removal) for installation, paying close attention to the following:
 - Observe the correct washer / insulator placement (refer to Figure 63).
 - Shrink the heat shrink with a suitable heat source (e.g. a heat gun). Do not burn / melt the heat shrink.

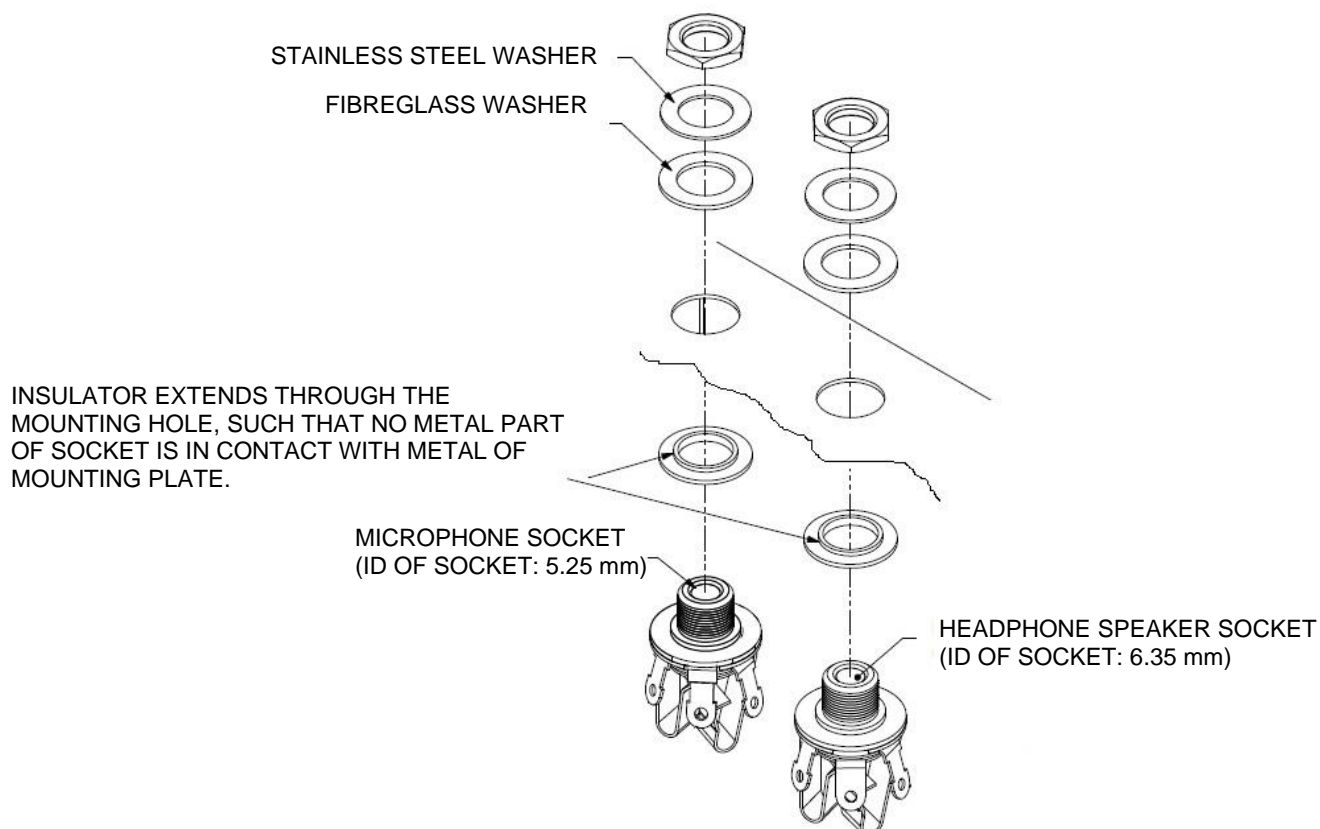


Figure 63: Headphone socket installation.

6.6 ANTENNAE

6.6.1 VHF COMMUNICATION ANTENNA

The VHF antenna is attached to the rear dorsal fuselage.

6.6.1.1 VHF ANTENNA REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Antenna mounting screws.
2	Clear silicone.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING

**ENSURE MASTER AND ALL AVIONIC / INSTRUMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.**

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Unscrew the four bolts retaining the antenna to the fuselage.
2. Separate the antenna from the fuselage so that the BNC connector is exposed.
3. Undo the BNC connector and separate the cable and antenna.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect the mounting screws for damage before fitting. Replace if necessary.
 - Ensure that the base of the antenna makes proper contact with the fuselage. Clean the area if necessary.
 - Inspect the rubber seal for damage before fitment. Replace if necessary.
 - Apply thread locking sealant to the antenna mounting screws before fitting.
2. Apply clear silicone (refer to Figure 64) around the interface between the fuselage and antenna base. Allow to dry.

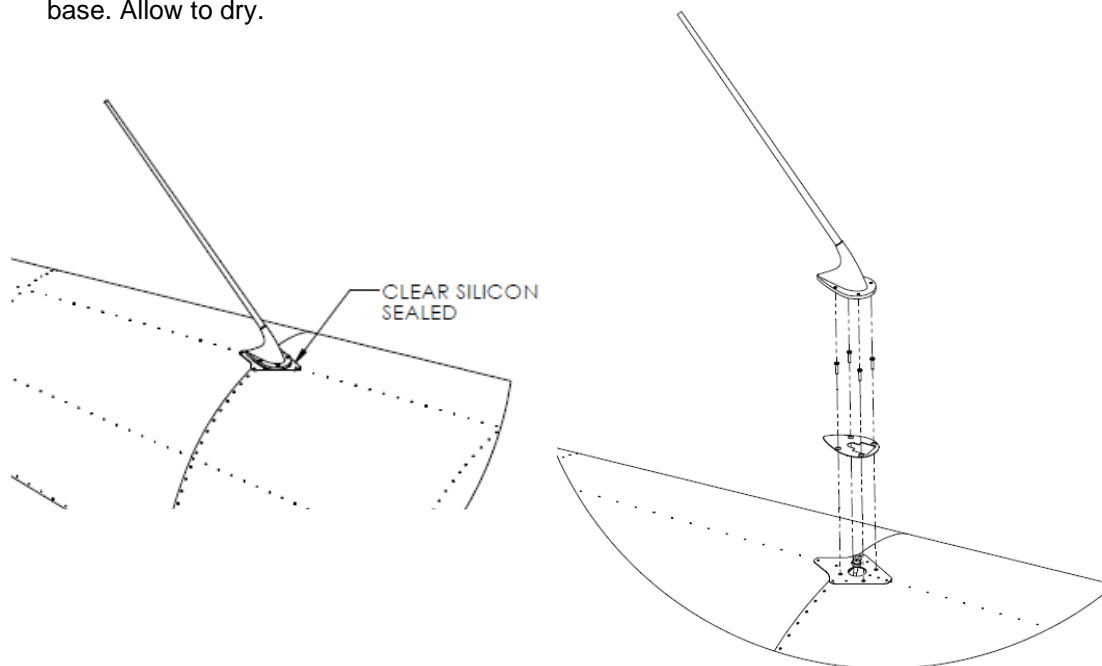


Figure 64: VHF antenna installation.

3. Apply power to the radio and perform a communication test.

6.6.2. GPS ANTENNA

The GPS antenna is mounted in the engine compartment on a bracket attached to the firewall. Refer to paragraph B.

6.6.2.1 GPS ANTENNA REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	7mm Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1			
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER AND ALL AVIONIC / INSTRUMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

1. Unplug the antenna cable (4) from the GA-35 (1) and the GA-56 below the mounting bracket.
2. Loosen the bolts (3) securing the GA-35 and GA-56 to the bracket.



PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation.
2. Inspect for security of attachment.
3. Apply power and verify GPS operation on the EFIS.

SECTION 7

UTILITY SYSTEMS

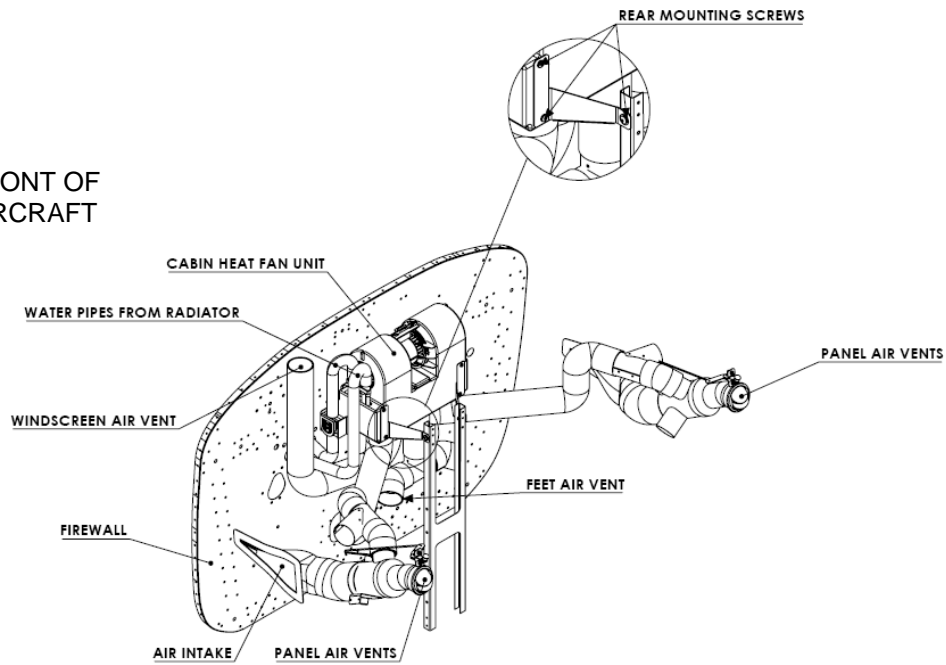
This section provides a general description of the utility systems comprising of the cabin heat system, brake, electrical, lighting and emergency systems and provides descriptions of service and maintenance procedures applicable to each.

7. UTILITY SYSTEMS

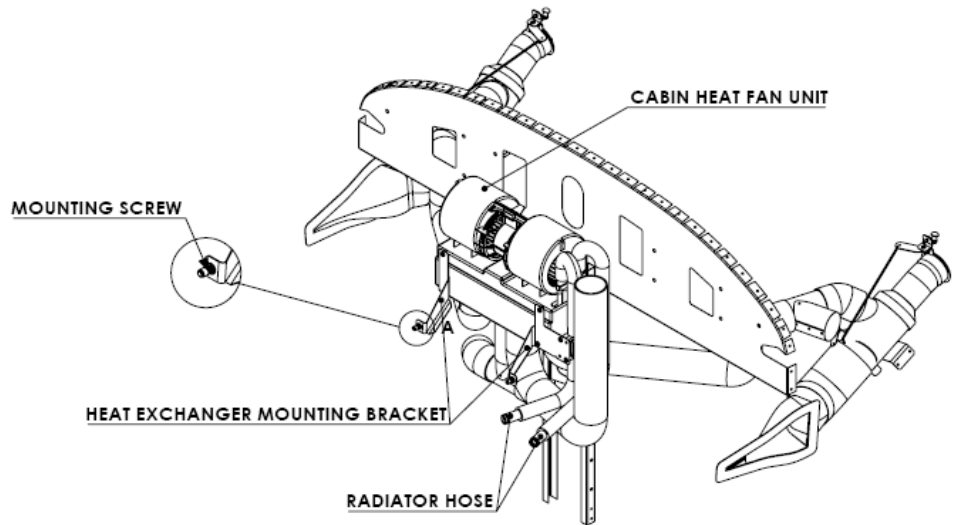
7.1 CABIN HEATING AND COOLING

The Sling 4 TSi is equipped with a fully functional cabin heat system. The airflow into the cabin is controlled by a fan-heater unit mounted behind the firewall. The fan-heater unit has five exhaust vents that distributes air throughout the cabin. Two the exhaust vents are positioned on the left and right sides of the instrument panel, each with a shut-off valve that restricts the airflow. One exhaust vent is connected to a Y-piece which distributes air to the left and right foot area of the front occupants. The last exhaust vent is positioned at the bottom of the windshield. This vent is for de-misting. The temperature of the air flow into the cabin is controlled by a rotary knob on the instrument panel. The fan speed of the cabin heat unit is controlled by a rotary switch on the instrument panel.

FRONT OF
AIRCRAFT



FRONT OF
AIRCRAFT



7.1.1 HEAT EXCHANGER ASSEMBLY REMOVAL AND INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5mm Allen key	1	
2	3mm Allen key	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Mounting screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER AND ALL AVIONIC / INSTRUMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

1. Remove the engine cowling (refer to paragraph 5.1.1)
2. Disconnect the fan heat exchanger fan unit electrical plug.
3. Disconnect water radiator hoses at the radiator side and drain all fluid.
4. Disconnect all air exhaust pipes from the fan unit.
5. Loosen the screws securing the mounting bracket to the firewall and the rear channel.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation.
2. Inspect for security of attachment.
3. Apply power and verify the cabin heat system is operational.

7.2 BRAKE SYSTEM

Refer to Figure 65. The brake system consists of a brake fluid reservoir, a master cylinder and two-disc brake assemblies. An intercept valve activates the parking brake. Braking action is through a lever located on the cabin tunnel between seats. The hydraulic circuit intercept valve is also located between seats and, when closed with lever pulled, keeps circuit under pressure and aircraft's parking brake on.

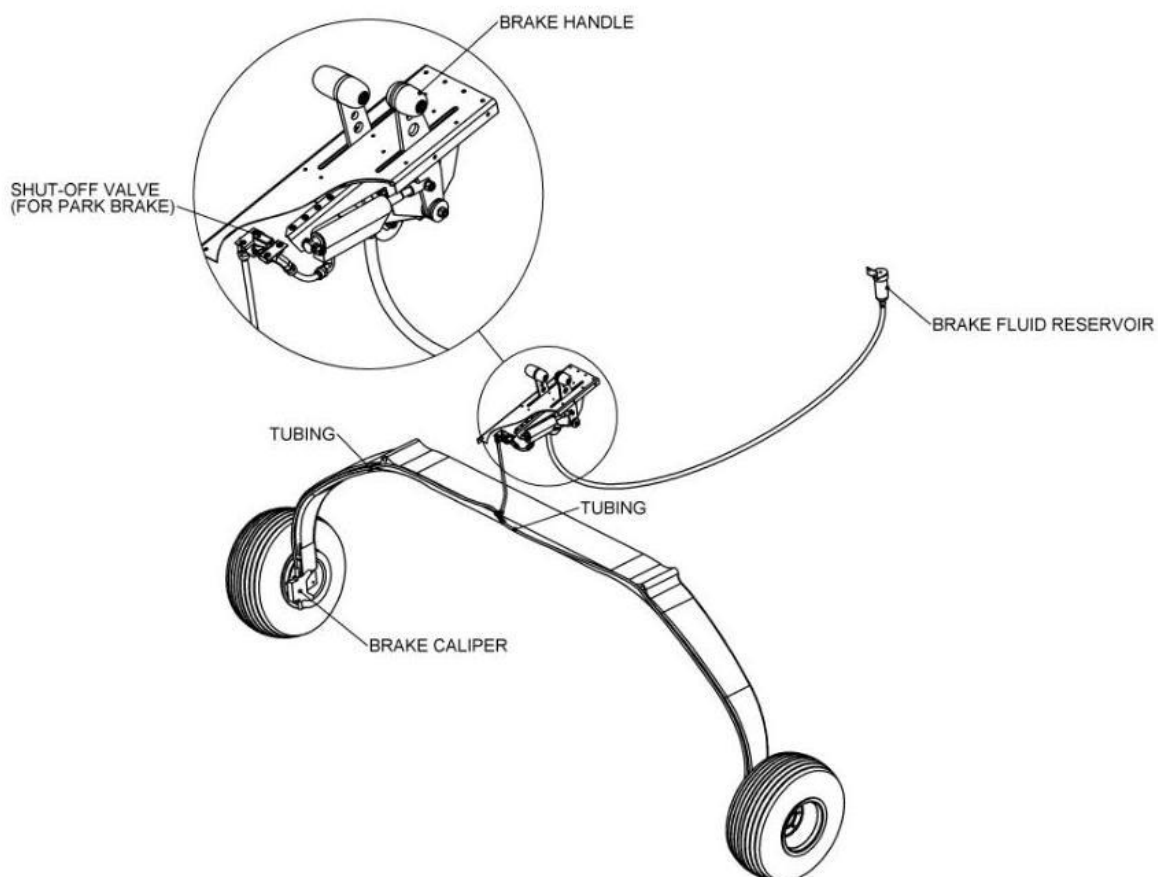


Figure 65: Brake system.

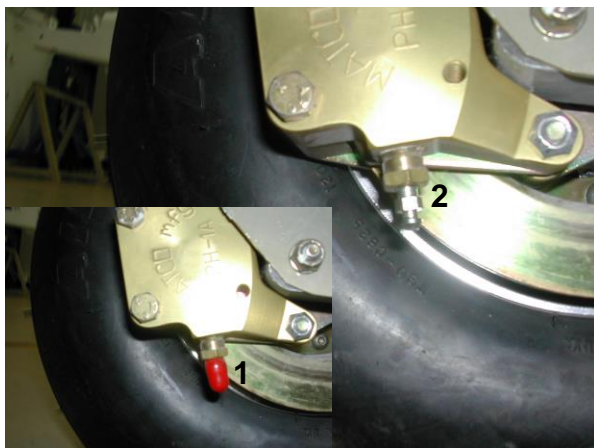
7.2.1 BRAKE FLUID DRAINING, REPLACEMENT AND BRAKE SYSTEM BLEEDING

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 ¼ inch Spanner.	1	
2 Manual pump to pump brake fluid.	1	Pump method of replacement only.
3 Container for drained fluid.	As needed.	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Brake fluid.	As needed.	Refer to paragraph 1.4.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
SPILLED BRAKE FLUID CREATES A SAFETY HAZARD. CLEAN UP SPILLED BRAKE FLUID BEFORE CONTINUING WITH WORK.

PROCEDURE (DRAIN)

1. Open the park brake shut-off valve.
2. Remove the plastic cap (1) and loosen and remove the brake calliper nipple (2). Let the brake fluid drain out in a container.



PROCEDURE (FILL)

METHOD 1 (PUMP)

1. Remove the brake fluid reservoir cap.
2. Ensure park brake shut-off valve is open.
3. Loosen the nipple (2) on the brake calliper enough to allow the passage of fluid. Attach a pipe over the nipple and to a manually operated pump feeding from a reservoir filled with the correct brake fluid.
4. Use the pump to pump brake fluid until it reaches the bottom of the brake fluid reservoir. Tighten the nipple and remove the pipe.
5. Top up the brake fluid reservoir and replace the cap.
6. Apply the brakes and verify for correct operation and the absence of sponginess.

METHOD 2 (GRAVITY)

1. Ensure park brake shut-off valve is open.
2. Loosen the brake calliper nipple (2) slightly to allow the passage of air and the seepage of brake fluid.
3. Remove the brake fluid reservoir cap.
4. Add brake fluid to the reservoir and let it run down the fluid lines to the main wheel brake assemblies, until the fluid exits without air bubbles.
5. Apply the brakes and verify for correct operation and the absence of sponginess.

PROCEDURE (BLEED)

Both main wheels are bled independently.

1. Pull the brake lever to pressurise the system.
2. Loosen the brake calliper nipple to allow the fluid to spurt out.
3. Tighten the nipple and release the brake lever.
4. Repeat steps 1 to 3 until the fluid comes out smoothly with the absence of air bubbles (no longer spurts).
5. Top up the brake fluid reservoir.

7.2.2 BRAKE MECHANISM REMOVAL / INSTALLATION

Refer to paragraph 4.4.1.3.

7.2.3 BRAKE DISC REPLACEMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 4 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the main wheel (refer to paragraph 4.4.1.2).
2. Unfasten the button head screws retaining the brake disc to the wheel assembly and remove the brake disc.

PROCEDURE (INSTALLATION)

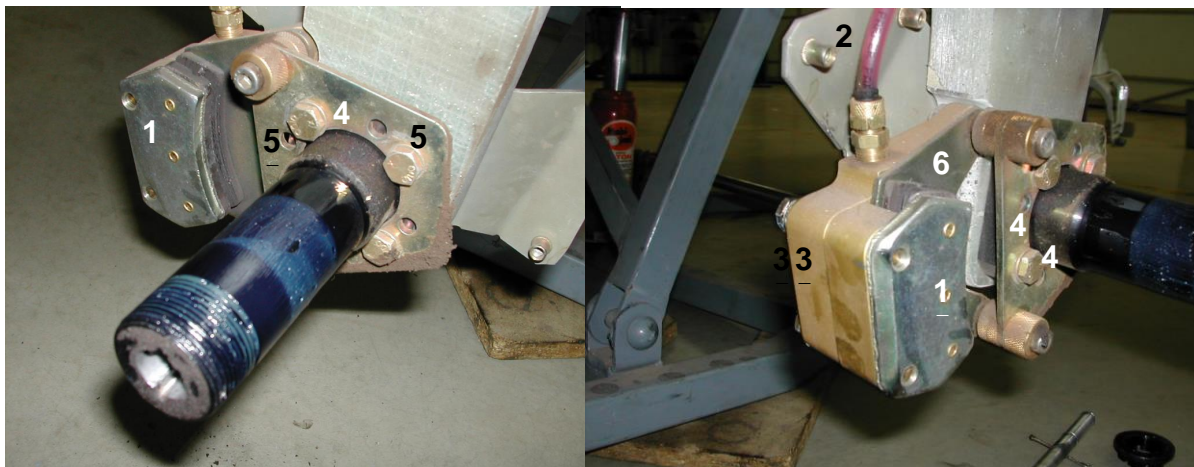
1. Reverse the above procedure (removal) for installation, paying close attention to the following:
 - Inspect all bolts and / or screws for damage. Replace if necessary.
 - Inspect the brake disc for damage and / or cracks before fitment.
2. Before flight, verify correct operation of the brake mechanism and function.

7.2.4 BRAKE LINING REPLACEMENT

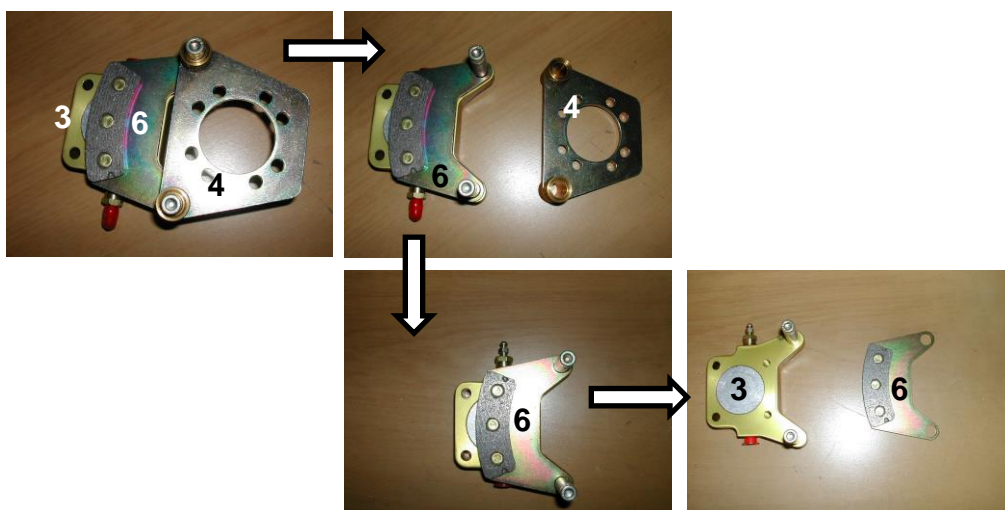
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	4 mm Drill bit and drive (electric or hand drill).	1 Set.	
2	7/16" Spanner	2	Axle / spat mounting plate retaining nut and bolts.
3	Hammer, punch and anvil / bucking bar (suitable for rivets supplied with the brake linings).	1 Set.	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE (REMOVAL)

1. Remove the main wheel (refer to paragraph 4.4.1.2) and obtain the first brake lining mounting plate / calliper (1).
2. The spat mounting plate (2) prevents the rear calliper (3) from sliding out of plate (4) attached to the strut by the axle mounting bolts (5) to release the spat mounting plate (2), Remove the spat mounting plate (2), Remove the spat mounting plate (2).



3. To obtain the second brake lining mounting plate (6), slide the calliper (3) out of plate (4), then slide the brake lining mounting plate (6) off the calliper (3). Note that in the photos below the calliper (3) is shown disconnected from the brake fluid supply line. This is not required.



PROCEDURE (REPLACEMENT)

1. Drill out the rivets (1) to remove the linings from the mounting plates (2).
2. Set the new linings in place, insert the brass rivets (supplied with the linings) and set the rivets.



PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install, paying close attention to the following:
 - Inspect the new brake linings for damage before use. Inspect for damage and the formation of cracks which may have resulted from the riveting process.
2. Inspect for security of attachment.
3. Before flight, verify correct operation of the brake mechanism and function.

7.3 ELECTRICAL SYSTEM

This aircraft electrical system consists of a 12 V DC circuit. A 17 Ah lead acid battery provides the energy to drive the starter and acts as an emergency standby supply of electrical power in case of an alternator malfunction.

The EFIS is provided with a 5 Ah back-up battery which charges via the back-up battery charging circuit (refer to Figure 78). Refer to the Garmin G3X installation manual.

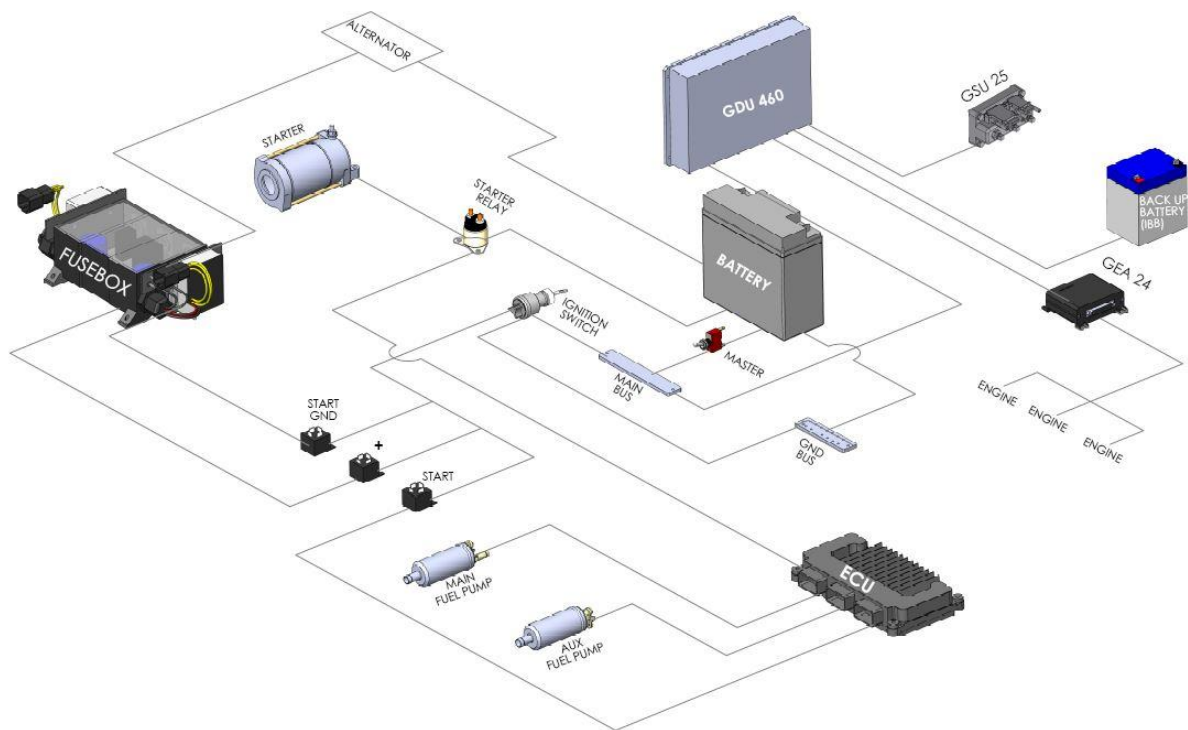


Figure 66: Electrical system (overview).

A single-phase internal alternator is connected directly to the main battery, in order to charge the battery. Power is supplied to the starter motor via the starter relay. The main bus receives power from the main battery through the master switch. The main bus is used to power all avionic units and lights. The ignition switch is connected to the main bus and is connected to the fusebox and ECU via 3 relays.

Refer to paragraph A for electrical wiring diagrams.

The following table lists typical electrical equipment:

	Description	
1	Main and backup batteries	
2	Wiring harness	
3	Circuit breakers	
4	Radio, intercom, transponder, ELT units	
5	Main bus, circuit breakers, fuses	
6	Engine electrical system	Fusebox
7		Internal generators
8	Regulator / rectifier	
9	Engine management sensors	Cylinder head temperature sensors and exhaust gas temperature sensors
10		Manifold temperature and pressure sensors
11		Oil temperature and pressure sensor
12		Ambient air temperature and pressure sensors
13	Electrical actuators	Elevator and Aileron autopilot servos, turbocharger waste gate servo
14		Flap actuator motor
15		Trim tab actuator motor
16	Ignition system	
17	Lighting system	Landing / taxi lights
18		Navigation / strobe lights
19		Internal cabin lights
20	Electric fuel pumps	
21	Switches	Master switch
22		Ignition switch
23		Lanes, EFIS, EFIS backup, propeller, avionics, lights, autopilot,

7.3.1 BATTERY REMOVAL / INSTALLATION

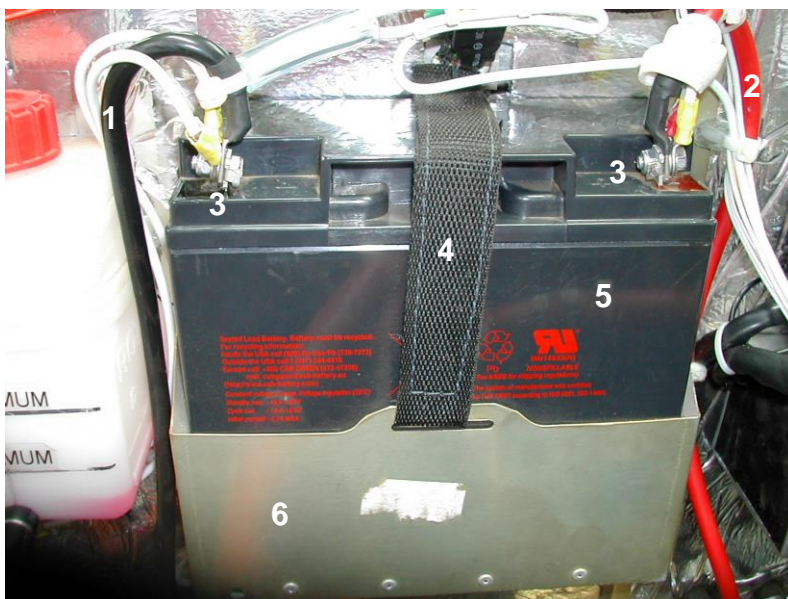
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 8 mm Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
MASTER / IGNITION SWITCHES OFF.

WARNING

ALLOW THE ENGINE AND APPLICABLE COMPONENTS TO COOL COMPLETELY BEFORE PERFORMING ANY WORK OR INSPECTION IN THE ENGINE COMPARTMENT. HOT ENGINE COMPONENTS CAN CAUSE SERIOUS BURNS OR CAN IGNITE SPILLED FLUID / VAPOUR.

PROCEDURE (REMOVAL)



1. Engine stopped.
2. Master switch OFF.
3. Remove the top engine cowling (refer to paragraph 5.1.1).
4. First disconnect the ground (negative) cable (1, black) and then the positive cable (2, red) from the battery terminals (3).
5. Loosen the tie-in strap (4) and remove the battery (5) from the bracket (6).

PROCEDURE (INSTALLATION)

1. Master switch OFF. All other switches OFF.
2. Thoroughly clean (and dry) the inside and outside of the battery bracket.
3. Insert the battery into the bracket. Ensure that the battery is inserted the right way around, with the negative (-) terminal towards the starboard wing and the positive terminal (+) towards the port wing.
4. First connect the positive cable (red) and then the negative cable (black) to the corresponding battery terminals.
5. Secure the battery with the tie in strap.
6. Inspect for correct connection and security of attachment.
7. Replace the top cowl (refer to paragraph 5.1.1)).

7.3.2 EFIS BACK-UP BATTERY REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 2.5 mm Allen key.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Loctite 222.	As needed.	Instrument panel retaining screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
MASTER / IGNITION SWITCHES OFF.

CAUTION
EFIS, EFIS BACK-UP AND ALL OTHER AVIONIC / INSTRUMENT SWITCHES OFF.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Undo the screws retaining the instrument panel and tilt it forward to gain access to the battery.
2. Disconnect the electrical plug (1) from the underside of the battery (2).
3. Loosen the four screws (3) attaching the battery to the airframe (4).

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal), paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Mount the battery so that the electrical plug connection faces towards the aircraft floor.



2. Inspect for security of attachment and for correct polarity of the connections before closing the instrument panel.
3. Apply thread locking sealant to the instrument panel mount screws before fitment.
4. Verify correct operation of the EFIS from the back-up battery alone before flight.

7.3.3 REPLACEMENT OF CIRCUIT BREAKERS AND / OR SWITCHES

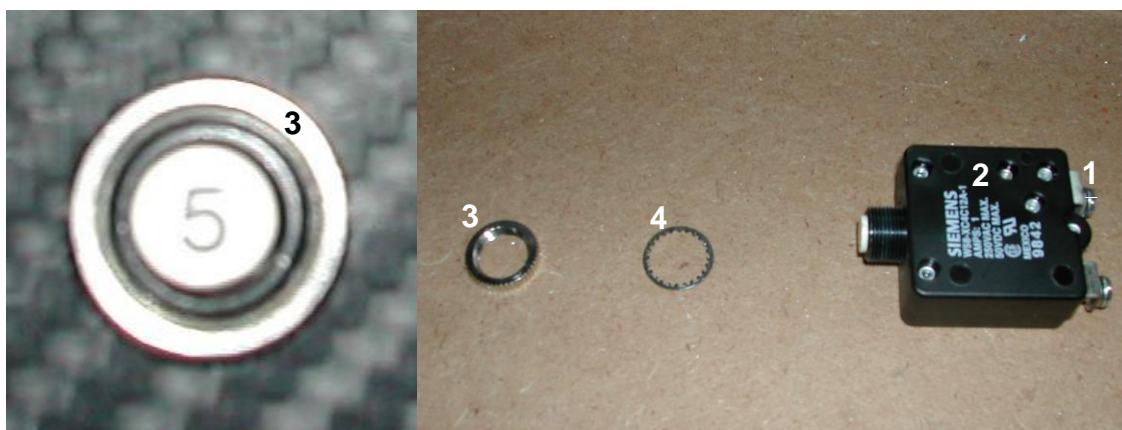
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	9/16" Spanner.	1	Switches.
2	Phillips screwdriver or flat screwdriver.	1	Circuit breakers.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Instrument panel retaining screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER AND ELECTRICAL EQUIPMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

CAUTION
CIRCUIT BREAKERS AND / OR SWITCHES MUST BE REPLACED BY CIRCUIT BREAKERS AND / OR SWITCHES WITH IDENTICAL RATING AND SPECIFICATION.

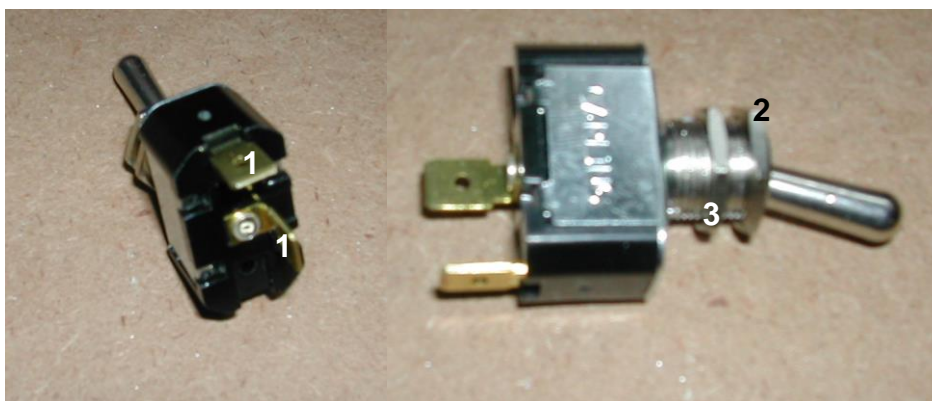
PROCEDURE (CIRCUIT BREAKER)

1. Open the instrument panel (refer to paragraph 6.2).
2. Unscrew the wire / lug connecting terminals (1) on the circuit breaker (2) and remove the wires. Note (or mark) the placement / connection of the wires. Wires must be reconnected to the replacement circuit breaker in the same sense / order.
3. Undo the circuit breaker retaining nut / ring (3) and remove the circuit breaker and lock washer (4) from the instrument panel.
4. Slip the new washer (4) supplied with the circuit breaker over the circuit breaker threaded stub and insert the circuit breaker through the instrument panel. Ensure that the circuit breaker is inserted right side up. Align the circuit breaker body vertically and secure with the nut / ring (3). Do not over tighten.
5. Reattach the wires to the circuit breaker connecting terminals, in the same order / sense that they were fitted to the removed circuit breaker.
6. Inspect for security of attachment and correct connection.
7. Apply thread locking sealant to the instrument panel mount screws and close the instrument panel.



PROCEDURE (SWITCH)

1. Open the instrument panel (refer to paragraph 6.2).
2. The electrical wiring connections from the switch connections (1) are shown. Note (or mark) the placement / connection of the wires. Wires must be reconnected to the replacement switch in the same sense / order.
3. Undo the front nut (2) securing the switch to the instrument panel and remove the switch.
4. Adjust the rear nut (3) on the replacement switch so that the switch body will be the correct distance behind the instrument panel when fitted.
5. Ensure that the switch is inserted correct side up. Align the switch body vertically and secure with the front nut (2). Do not over tighten. PLEASE NOTE THAT IN CASES WHERE THE IGNITION (LANE) SWITCHES ARE SEPARATE FROM THE KEY SWITCH, THE SWITCHES ARE MOUNTED UPSIDE DOWN, SO THAT THE IGNITION CIRCUITS ARE GROUNDED WHEN THE SWITCH LEVER IS DOWN.
6. Reattach the wires to the switch connecting terminals, in the same order that they were fitted to the removed switch.
8. Inspect for security of attachment and correct connection.
9. Apply power and test for correct operation.
10. Apply thread locking sealant to the instrument panel mount screws and close the instrument panel.



7.3.4 REGULATOR / RECTIFIER REMOVAL AND REPLACEMENT

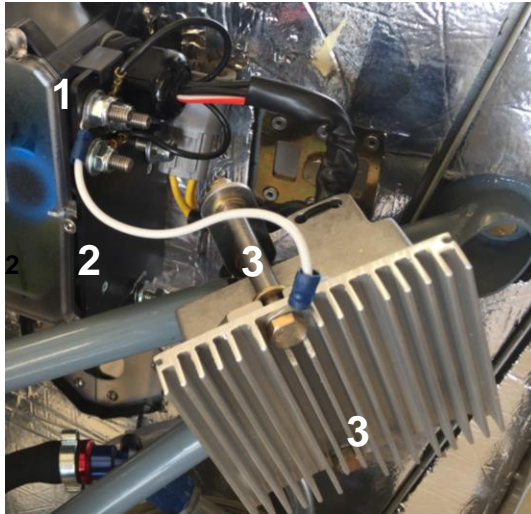
TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 14 mm Socket.	1	
2 Socket wrench + extension (if needed) for item 1.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
ENSURE MASTER AND ELECTRICAL EQUIPMENT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Master switch OFF.
2. Disconnect the connection terminal (1) from the fuse box (2).



3. Undo the bolts (3) retaining the rectifier to the engine mount frame. Remove the rectifier.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) to install the regulator / rectifier, paying close attention to the following:
 - Tighten the mounting bolts sufficiently. Do not over tighten.

7.4 EXTERIOR LIGHTING

Exterior lighting consists of:

- Navigation lights.
- Landing and taxi lights.
- Strobe light.

7.4.1 NAVIGATION LIGHTS

Combined navigation and strobe lights are installed on the wing tips. All navigation lights are controlled by a single switch located on the instrument panel. Green, white and strobe lights are located on starboard wing tip. Red, white and strobe lights are located on the port wing tip.

7.4.2 NAVIGATION LIGHT REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Loctite 222.	As needed.	Navigation light retaining screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER AND NAVIGATION LIGHT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Master switch in OFF position. Navigation lights switch in OFF position.
2. Undo the button head screws retaining the navigation light to the wing.
3. Carefully move the light away from the wingtip until the wire connection plugs are revealed. Disconnect. Retain the rubber backing for reassembly.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for reinstallation, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Inspect the rubber backing for damage before fitting. Replace if necessary.
 - Apply thread locking sealant to the navigation light retaining screws before fitment. Do not over tighten.
2. Apply electrical power and verify correct operation of the lights.

7.4.3 LANDING AND TAXI LIGHTS

A landing light is located in each wing leading edge. The landing lights are activated by a switch located on the instrument panel. A taxi light is located in each wing leading edge. The taxi lights are activated by a switch located on the instrument panel.

7.4.4 LANDING AND / OR TAXI LIGHT REMOVAL / INSTALLATION

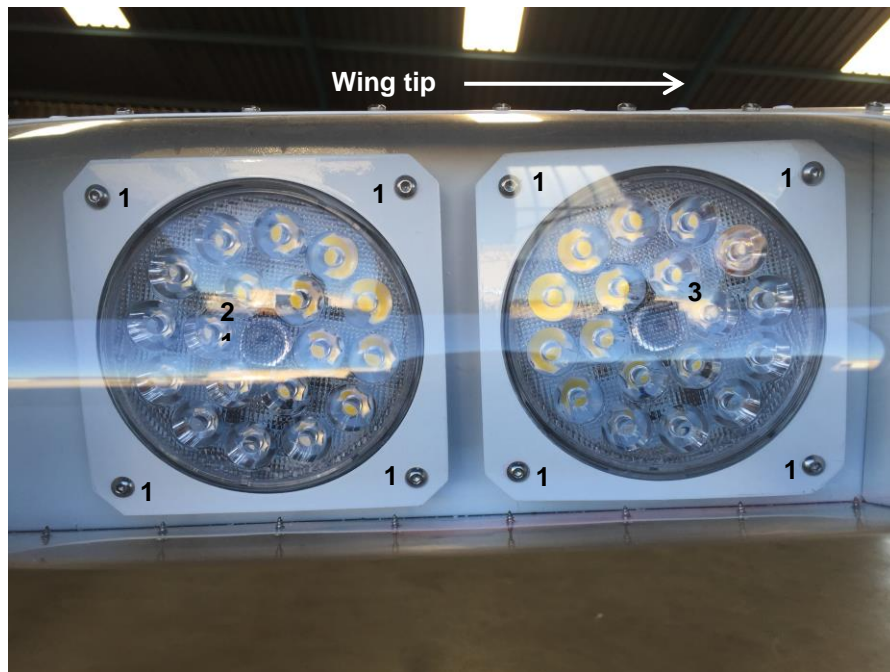
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key / hex driver.	1	
2	Phillips screwdriver.	1	
3	Heat gun.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	9.5 mm Heat shrink.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

WARNING
ENSURE MASTER AND LANDING / TAXI LIGHT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Master switch in OFF position. Landing light and taxi light switches in OFF positions.
2. Undo the screws retaining the clear lens to the wing and remove the lens.
3. Undo the button head screws (1) which secure the taxi (2) or landing (3) light and remove. Slowly move the light away from the mounting bracket, until the electric wire connectors are exposed.



4. Remove the heat shrink from the connectors and disconnect.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure (removal) for installation, paying close attention to the following:
 - Inspect all bolts and / or screws for damage. Replace if necessary.
 - The light assembly is installed on the wing with the red wire (wired into the circular extension on the light itself) facing towards the top of the wing.

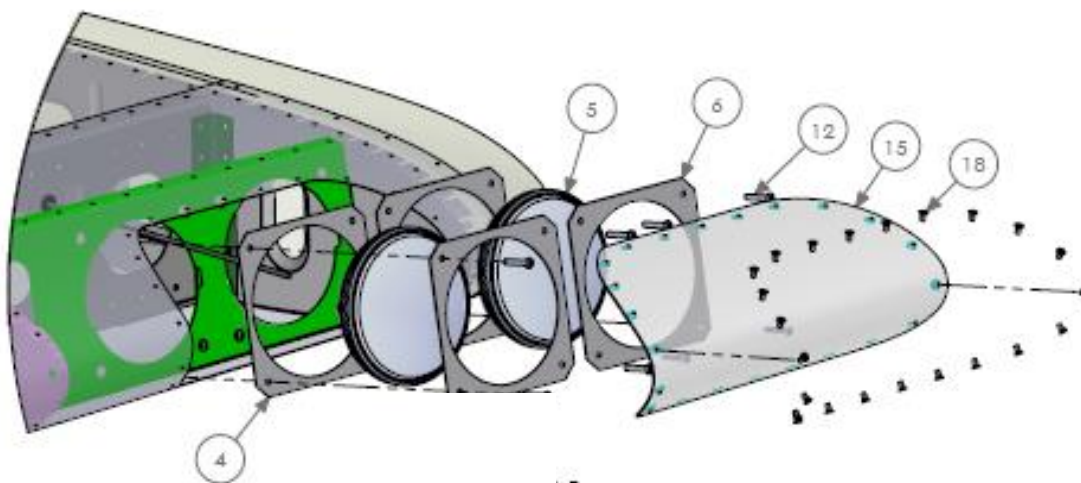


Figure 67 : Landing and taxi light installation.

- All connector connections must be covered by heat shrink (see below). Slide heat shrink over the wires before connecting the connectors together. Slide back over the connected connectors and shrink with a suitable heat source (e.g. a heat gun). Do not melt / burn the heat shrink.



2. Adjust the light (refer to paragraph 7.4.6).
3. Apply electrical power and verify for correct operation of the light and correct adjustment.
4. Inspect for security of attachment before replacing the clear lens.

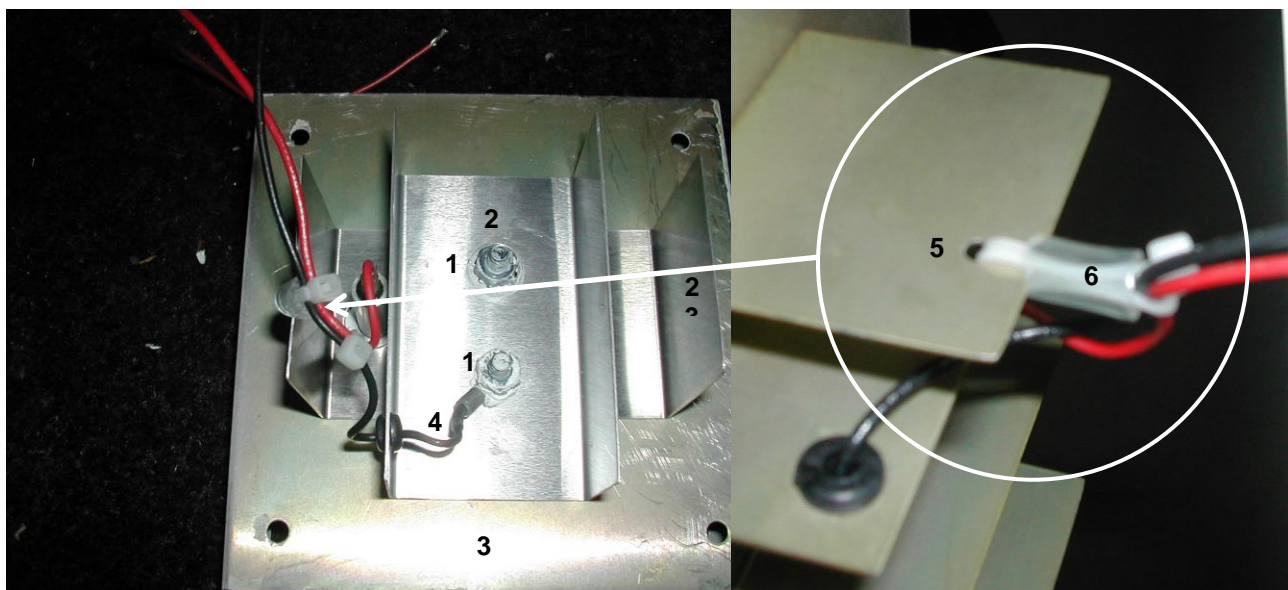
7.4.5 LANDING AND / OR TAXI LIGHT REPLACEMENT

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 3/8" Spanner.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torqueing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Tie wraps.	As needed.	
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

PROCEDURE (DISASSEMBLY)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the light assembly from the aircraft (refer to paragraph 7.4.4).
2. Undo the nuts (1) retaining the light to the angled plates (2), front plate (3) and ground wire (4). Cut tie wraps. Remove the light.



PROCEDURE (ASSEMBLY)

1. Reverse the above procedure (disassembly), paying careful attention to the following:
 - Observe correct orientation of the angled plates. Also refer to Figure 67.
 - Tie wrap the wires together and to the angled plates (through hole (5)) with a plastic tubular standoff / spacer (6) to distance the wires from the angled plate's edge.
 - Inspect the light for any sign of damage before assembling.

7.4.6 LANDING AND / OR TAXI LIGHT ADJUSTMENT

TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	2.5 mm Allen key / hex drive.	1	
2	Phillips screwdriver.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

PROCEDURE

1. Undo the screws retaining the clear lens to the wing and remove the lens.
2. Adjust the light angle in azimuth and elevation by independently adjusting each button head screw until the desired result is attained.
3. Replace the lens.

7.4.7 STROBE LIGHT

A strobe light is installed on the rudder horn. The strobe light is activated by a switch located on the instrument panel.

7.4.8 STROBE LIGHT REMOVAL / INSTALLATION

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 2.5 mm Allen key / hex drive.	1	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
CONSUMABLE MATERIAL REQUIRED		
ITEM	QUANTITY	NOTES
1 Loctite 222.	As needed	Strobe light retaining screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

WARNING
ENSURE MASTER AND STROBE LIGHT SWITCHES ARE OFF.
IT MAY BE EXPEDIENT TO DISCONNECT THE BATTERY GROUND TERMINAL WHILE WORKING ON ELECTRICAL EQUIPMENT.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Master switch in OFF position. Strobe light switch in OFF position.
2. Undo the button head screws retaining the strobe light to the wing.
3. Carefully move the light away from the rudder until the wire connection plugs are revealed. Disconnect.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for reinstallation, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Apply thread locking sealant to the strobe light retaining screws before fitment. Do not over tighten.
2. Apply electrical power and verify correct operation of the strobe light. Testing of the strobe light may have to be done with the engine running, since the battery may or may not have enough voltage to energize the light.

7.5 EMERGENCY AND SAFETY SYSTEMS

7.5.1 BALLISTIC PARACHUTE

The Sling 4 TSi is designed specifically for convenient fitment of a Magnum 901 or SLI4SI (BRS) ballistic parachute recovery system. The system is designed to enable the pilot or passenger to deploy the parachute in case of emergency, in such a manner that the aircraft structure is carried under the parachute to the ground, on the basis that the occupants will not be injured, and the aircraft structure suffers minimal damage.

7.5.2 GENERAL SERVICE AND MAINTENANCE.

The ballistic parachute should be serviced by qualified personnel only.

Refer to paragraph 3.4.2.

7.5.3 SAFETY HARNESES

The aircraft is fitted with conventional spool type, inertial three-point safety belt-for each front seat occupant and a lap strap with shoulder harnesses for each rear seat occupant.

7.5.4 REMOVAL / INSTALLATION OF FRONT OCCUPANT SAFETY HARNESS(ES)

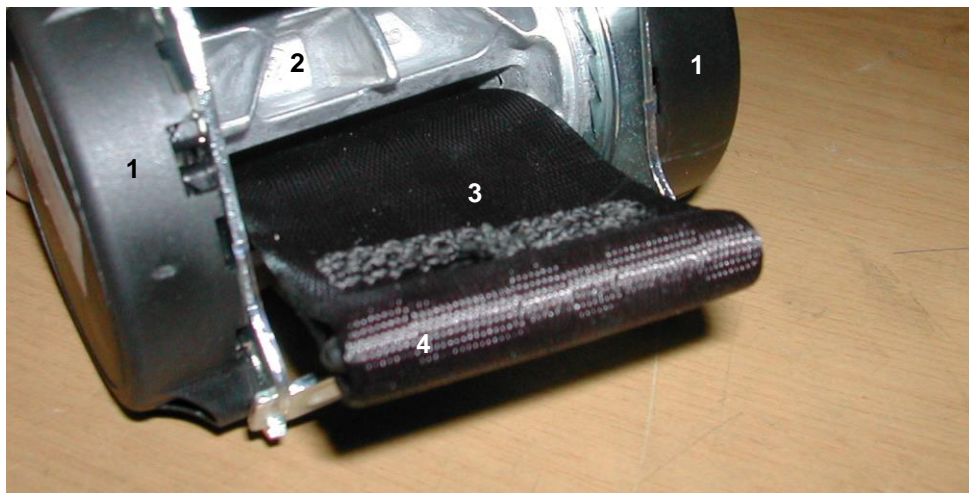
TOOLS / EQUIPMENT REQUIRED			
ITEM		QUANTITY	NOTES
1	3.2 mm Metal drill bit+ drive.	1 Set	Removal.
2	17 mm Spanner.	2	
3	7/16" Spanner.	2	
4	2.5 mm Allen key / hex drive.	1	
5	2 mm Allen key / hex drive.	1	
6	Blind rivet tool.	1	Installation.
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.			
CONSUMABLE MATERIAL REQUIRED			
ITEM		QUANTITY	NOTES
1	Aluminium blind rivets (3.2 mm) (multigrip)	As needed.	Installation only.
2	Loctite 222.	As needed.	Inspection panel / fairing screws.
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.			
AUTHORISED PERSONNEL			
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.			

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT
AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Retain any bolts, spacers, nuts (except lock-nuts) screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the rear spar attachment inspection panel (on the bottom of the wing, at the wing to fuselage interface) to gain access to the inertial reel retaining bolt.
2. Remove the front seat (refer to paragraph 4.2.2.1) on the side of the safety belt to be removed.
3. Remove the rear seat (refer to paragraph 4.2.2.2) to gain access to the inertial reel.
4. Remove the centre console rear panel by undoing the button head screws retaining it, undo the bolt retaining the lap strap to the fuselage and remove the belt / strap.
5. Drill out the rivets retaining the side cover plate to the fuselage and remove the cover plate to gain access to the inertial / diagonal strap front mounting bracket. Undo the bolt retaining the diagonal belt front bracket to the fuselage.
6. Undo the bolt retaining the diagonal safety belt bracket on the canopy frame.
7. Undo the bolt retaining the inertial reel to the fuselage and remove the reel.
8. Hold the reel (1) with the mounting bracket perfectly vertical and slowly unwind the safety belt completely from the inertial reel.
9. Lock / hold the inertial reel drum (2) in position to prevent it from rewinding and push / pull the belt (3) partly through the drum until the belt retaining pin (4) is comfortably clear of its seat / recess in the drum.



10. Pull / push the pin (4) out of the loop in the belt (3).



11. Pull the belt back through the drum to separate it from the inertial reel unit.
12. Pull the belt through the fuselage guidance slots. Reattach the belt to the inertial reel drum if required.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for reinstallation, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
2. Inspect the entire length of the safety belt canvas for damage before fitment.
3. Inspect for security of attachment before riveting the side panel into place, replacing the rear seat and replacing the inspection panel.
4. Apply thread locking sealant to the inspection panel screws before fitment.

7.5.5 REMOVAL / INSTALLATION OF REAR OCCUPANT SAFETY HARNESS(ES)

TOOLS / EQUIPMENT REQUIRED		
ITEM	QUANTITY	NOTES
1 7/16" Spanner.	2	
The above list is not necessarily a complete list of all required tools and equipment needed. A calibrated torque wrench (with adequate range) and the correct size (as implied by the above tool list) accessories (sockets etc.) are implied for torquing bolts / nuts, if applicable. Refer to paragraph 1.5 for torque values.		
The above list is not necessarily a complete list of all material needed. Refer to the Sling 4 TSi construction manual.		
AUTHORISED PERSONNEL		
Any person performing maintenance of any kind on the aircraft or any component thereof must do so in accordance with national legislation. This is the responsibility of the aircraft owner and any person who is to perform any maintenance on the aircraft.		

CAUTION
BE PREPARED WITH A HELPER OR SUPPORT STAND TO HANDLE THE WEIGHT AND / OR AWKWARDNESS OF THE OBJECT (SEAT) TO BE REMOVED / INSTALLED.

PROCEDURE (REMOVAL)

Retain any bolts, nuts (except lock-nuts) spacers, screws and washers (with the exception of lock-washers) for reassembly.

1. Remove the rear seat (refer to paragraph 4.2.2.2) to gain access to the lap strap attachment brackets.
2. Undo the nuts and bolts retaining the bracket(s) / strap(s) to the fuselage.

PROCEDURE (INSTALLATION)

1. Reverse the above procedure for reinstallation, paying close attention to the following:
 - Inspect all bolts, nuts and screws for damage. Replace if necessary.
 - Do not reuse lock-nuts. Fit new.
2. Inspect for security of attachment before replacing the rear seat.

A.2 SWITCHES AND CIRCUIT BREAKERS WIRING DIAGRAM

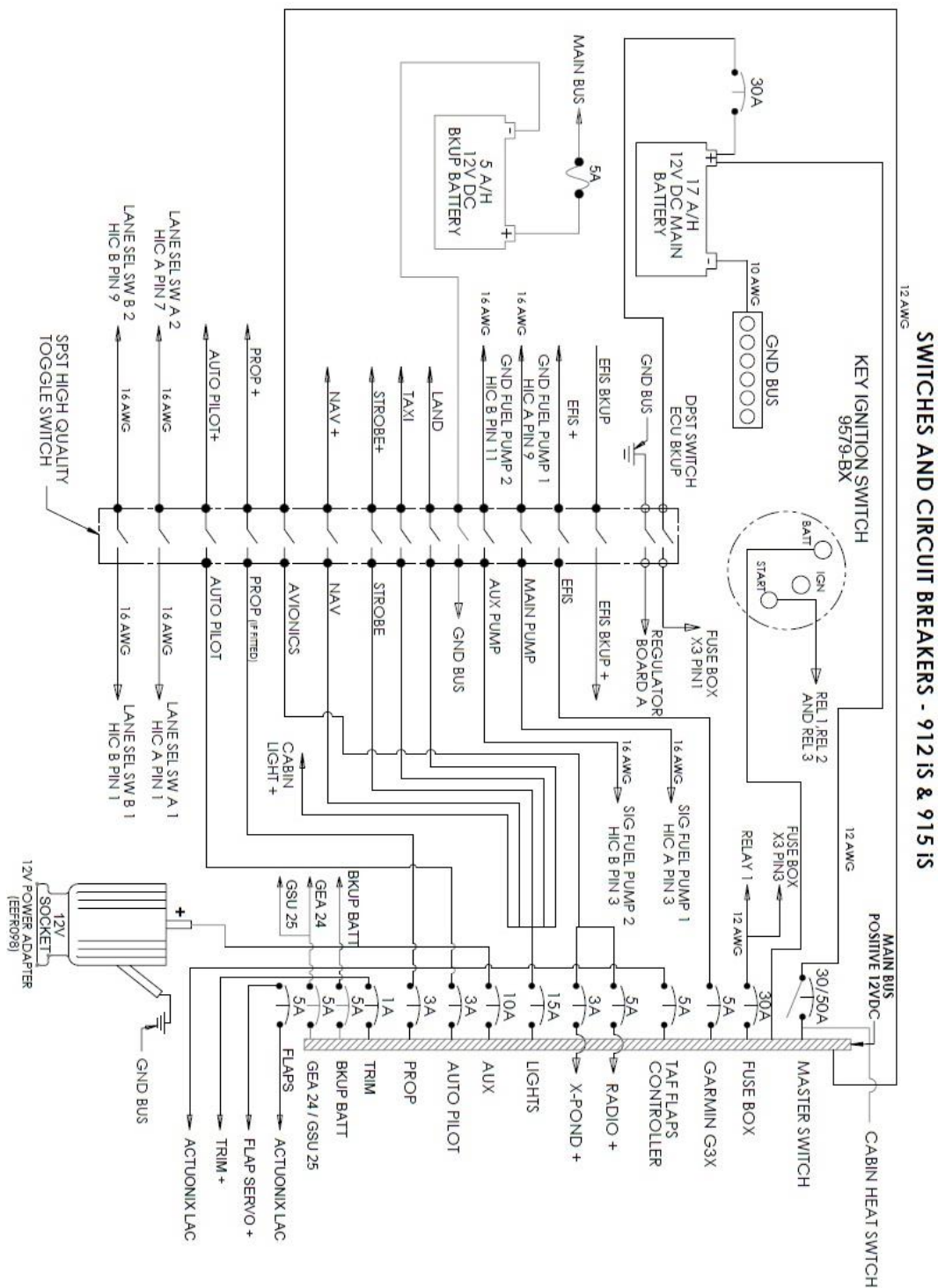


Figure 69: Switches and circuit breakers wiring diagram.

A.3 FLAP SYSTEM WIRING DIAGRAM

A.3.1 FLAP ACTUATOR HARNESS WIRING DIAGRAM

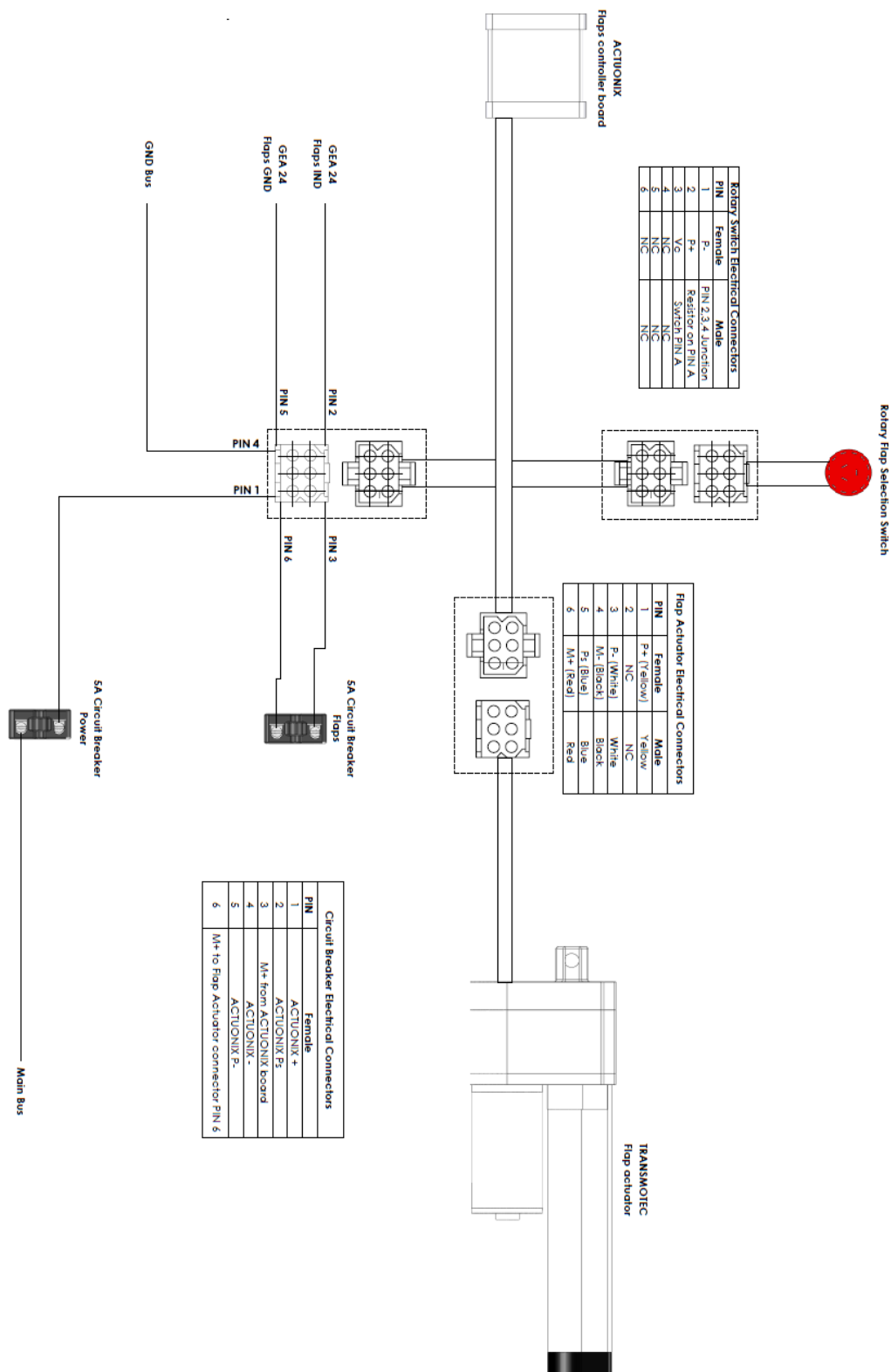


Figure 70: Flap actuator wiring harness diagram

A.3.2 ACTUONIX FLAP CONTROLLER WITH 4 POSITION ROTARY SWITCH

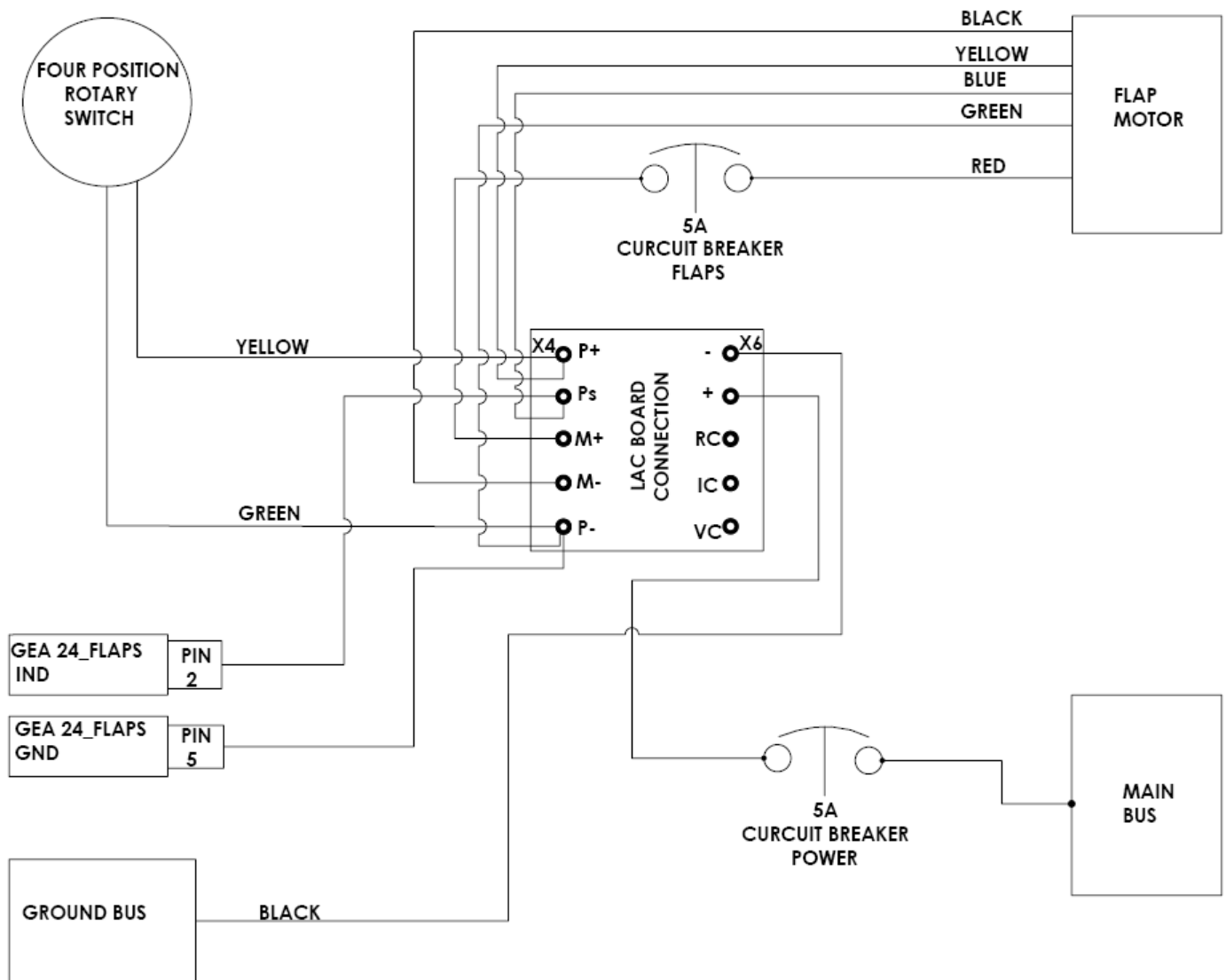


Figure 71: Actunox flap controller wiring diagram.

A.3.3 FLAP ACTUATOR WIRING

SLING 4 & SLING TS1 FLAP ACTUATOR WIRING

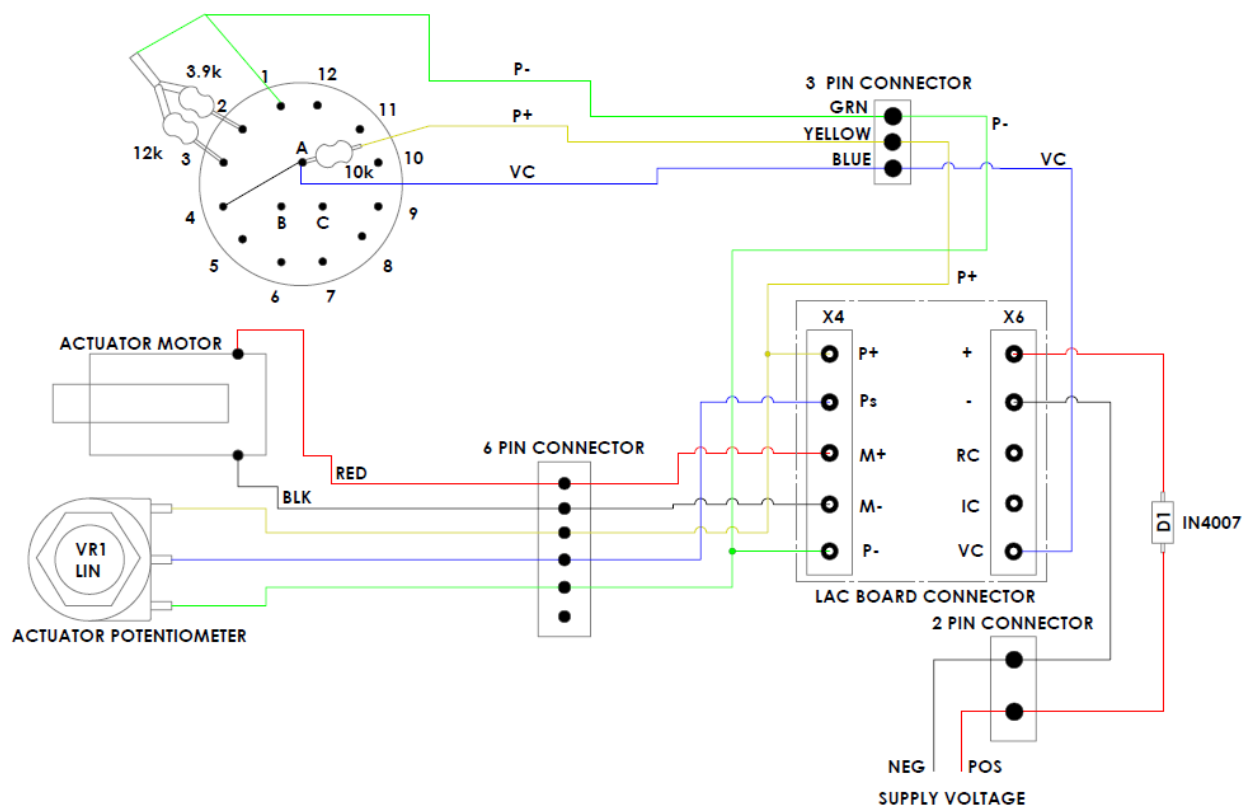


Figure 72: Flap actuator wiring

A.4 ELEVATOR TRIM MOTOR WIRING DIAGRAM

A.4.1 DUAL STICK TRIM

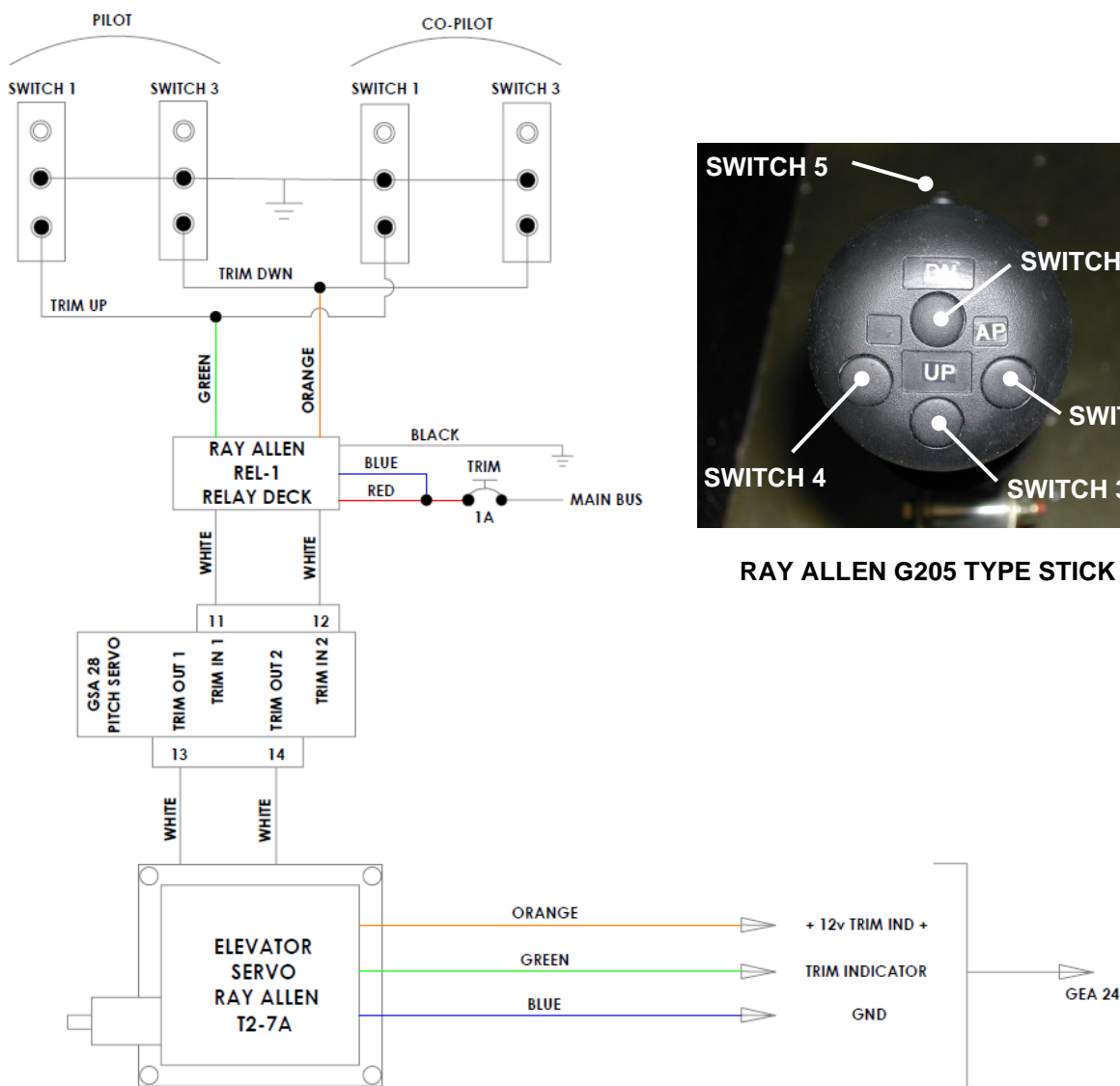


Figure 73: Elevator trim motor wiring diagram – dual control sticks.

A.4.2 SINGLE STICK TRIM

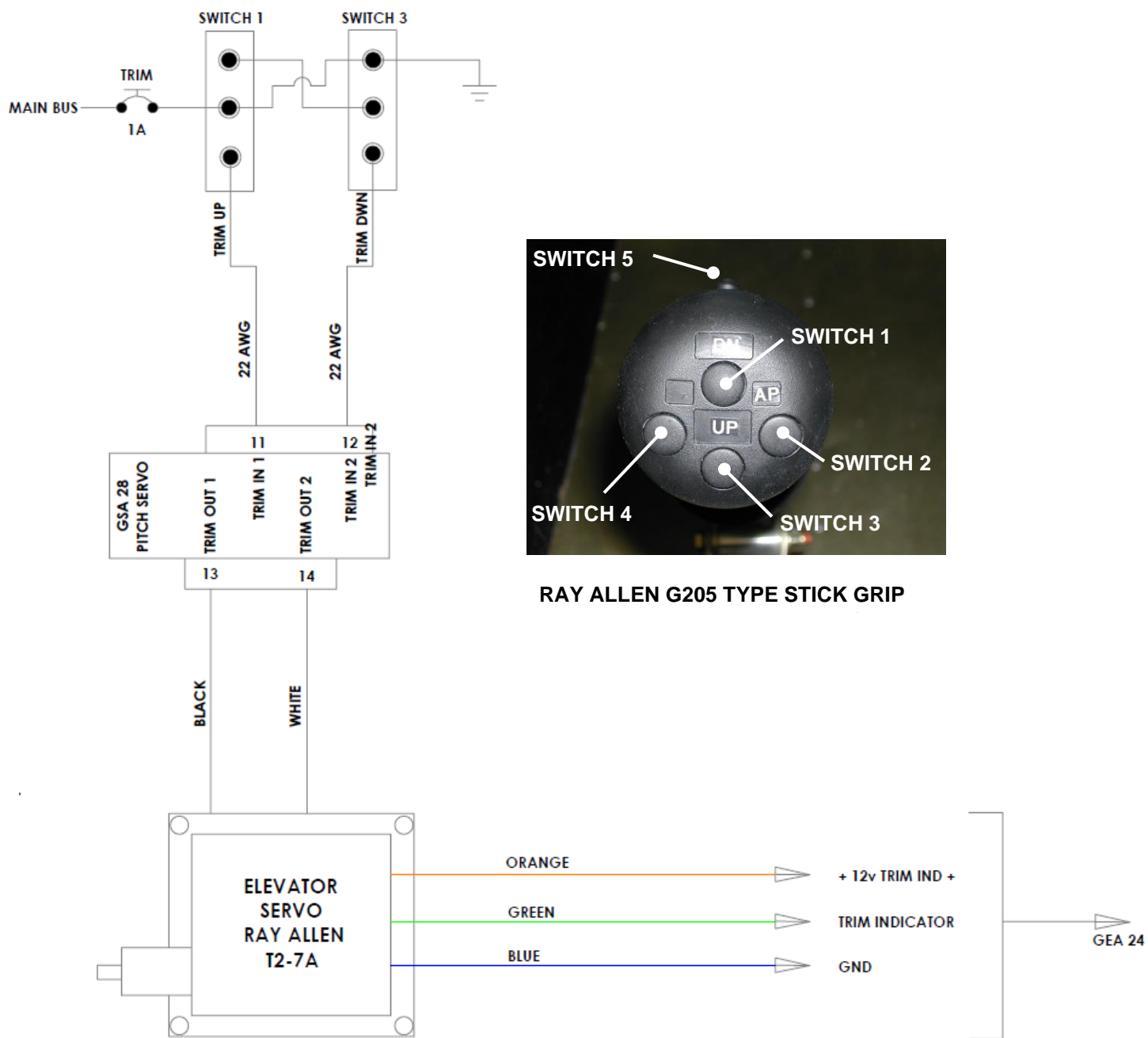


Figure 74: Elevator trim motor wiring diagram – single control stick.

A.5 EFIS SYSTEM / COMMUNICATIONS BUS LAYOUT

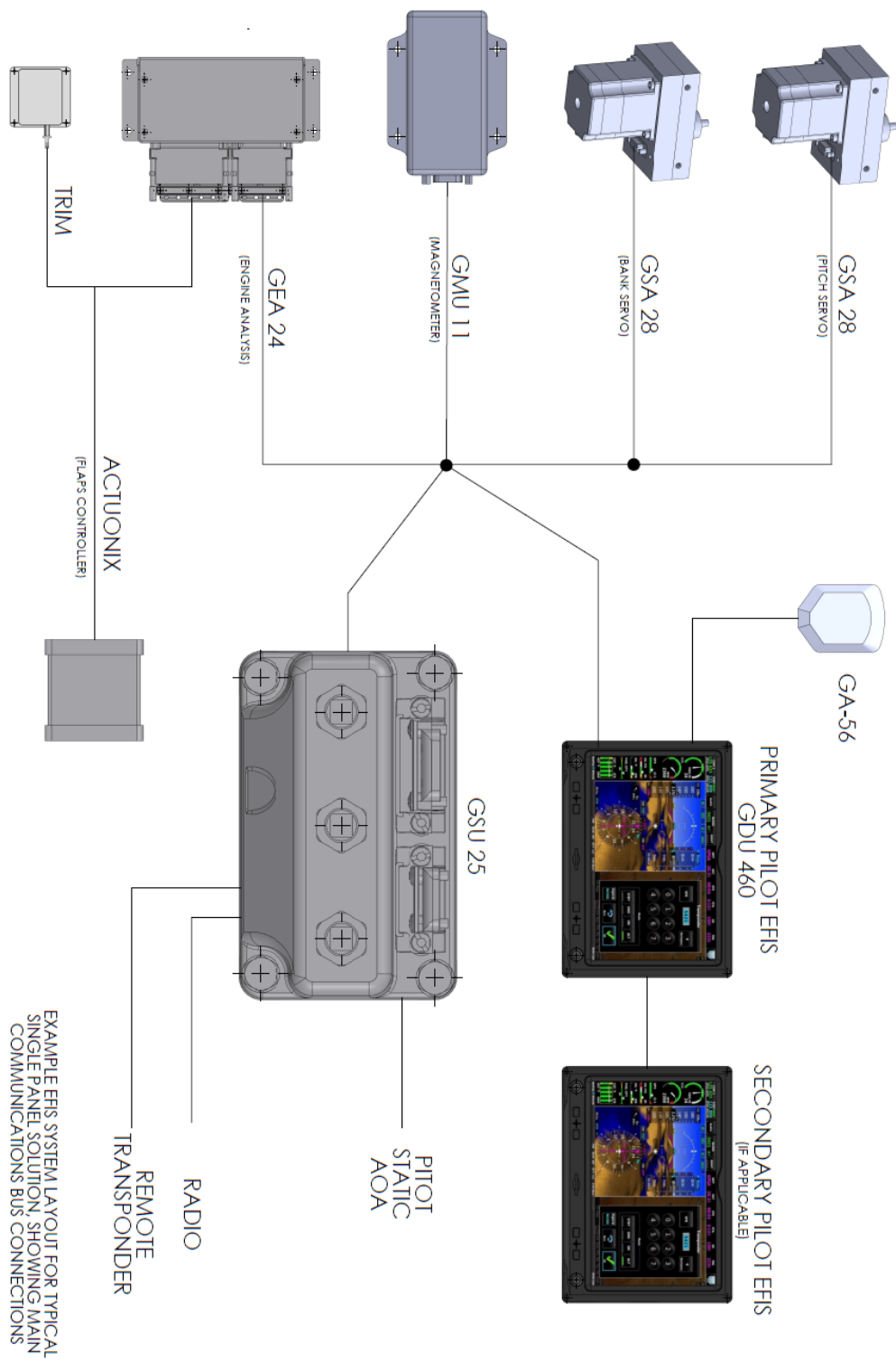


Figure 75: EFIS system / communications bus layout.

A.6 MAGNETOMETER WIRING DIAGRAM

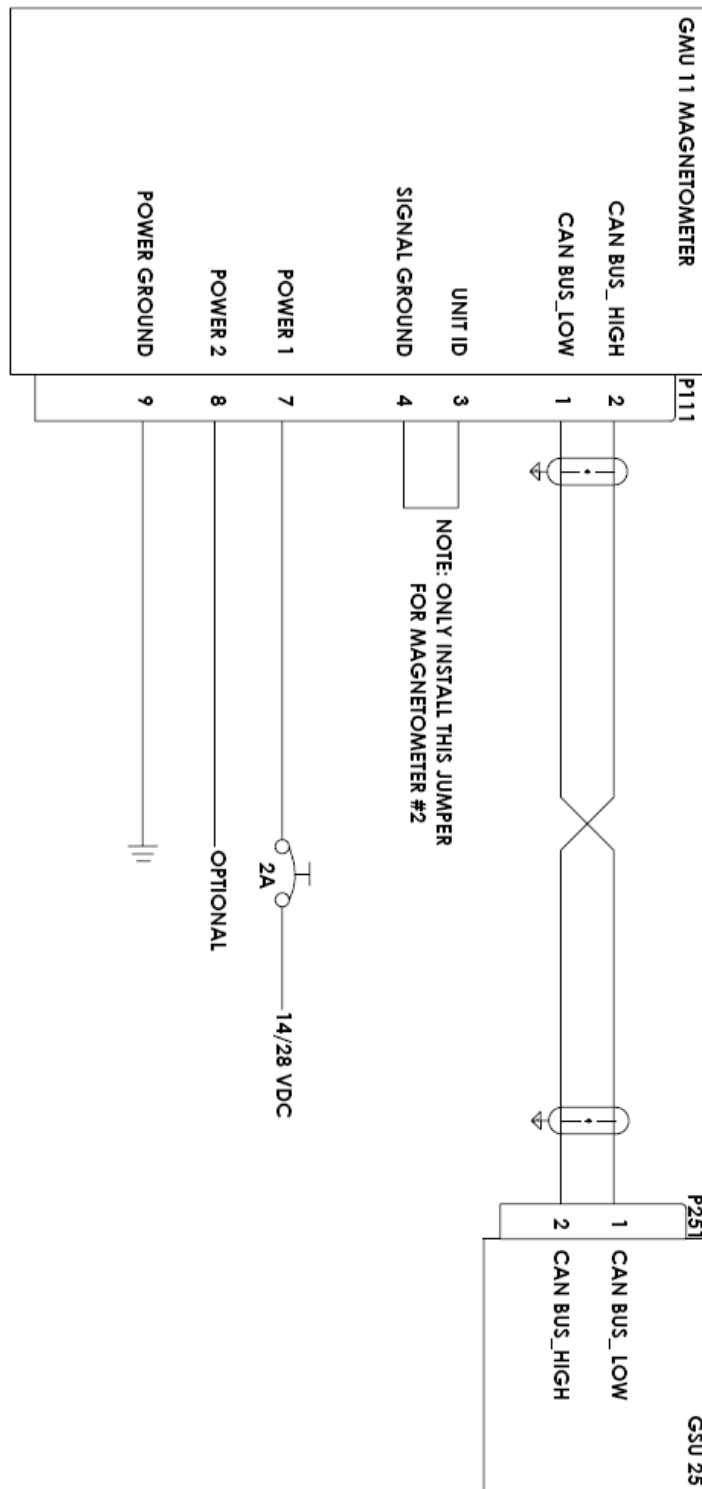


Figure 76: Magnetometer (GMU 11) wiring diagram.

A.7 AUTOPILOT ROLL SERVO AND PITCH SERVO WIRING DIAGRAM

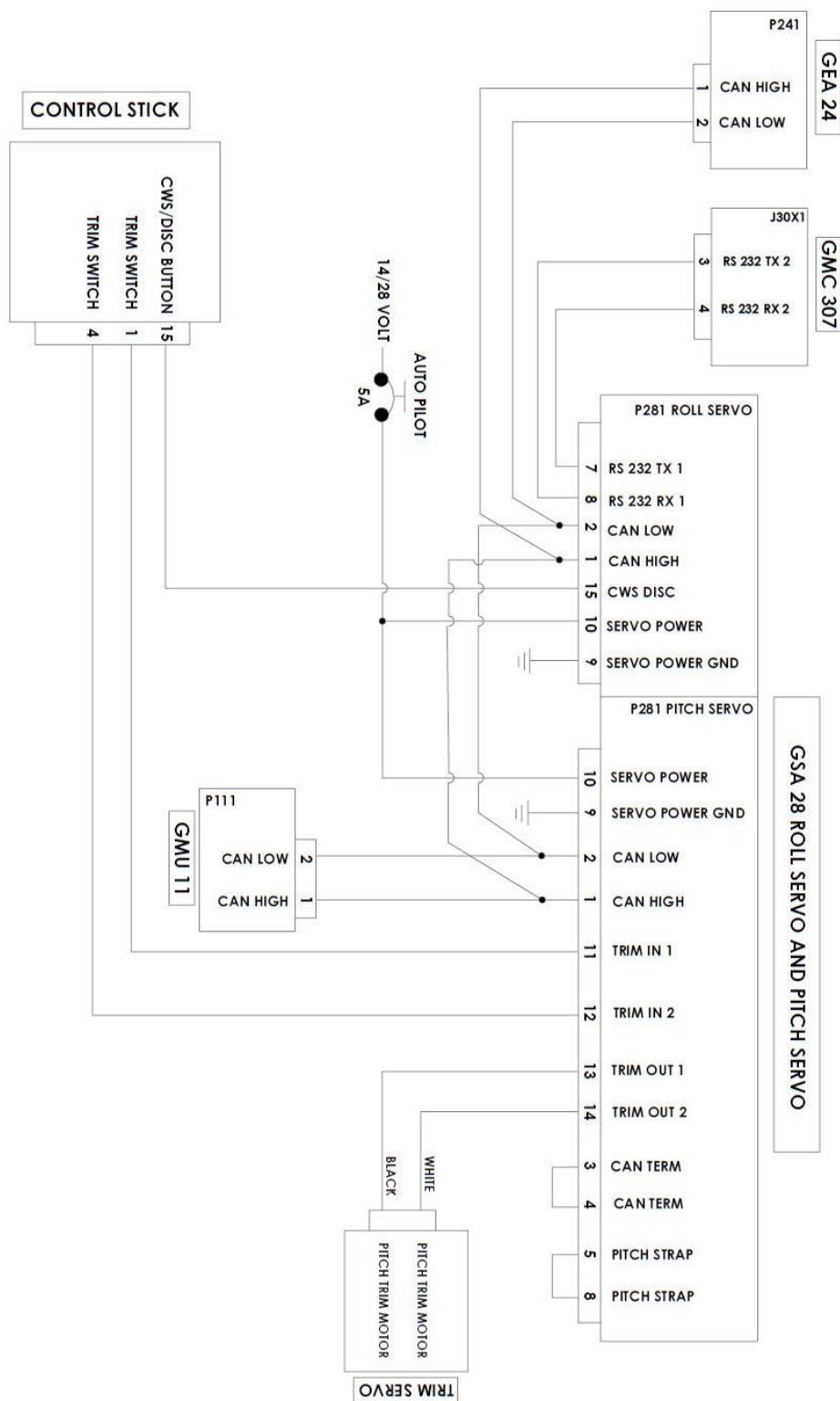


Figure 77: Autopilot roll servo and pitch servo wiring diagram.

A.8 EFIS BACK-UP BATTERY CHARGE CIRCUIT

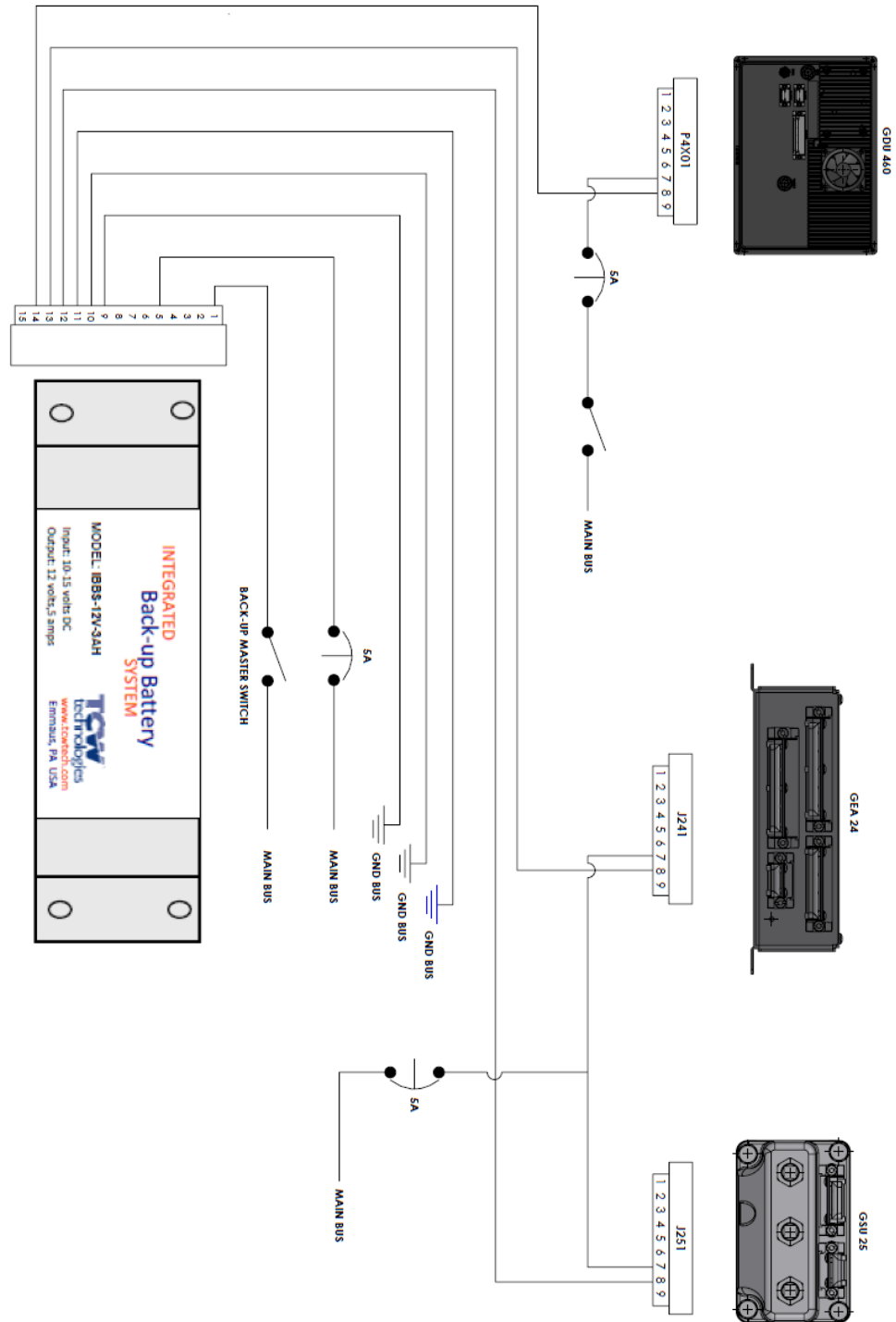
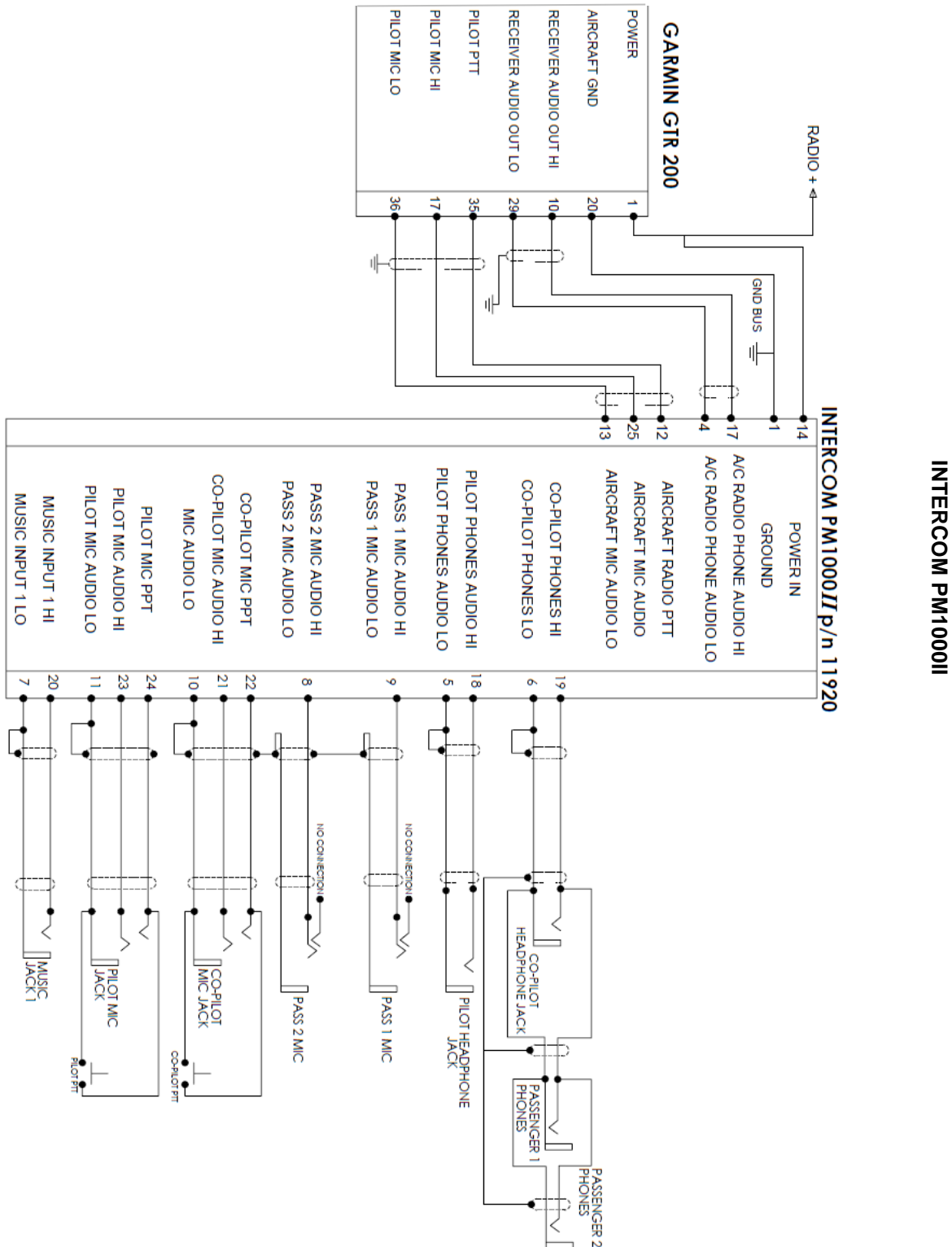


Figure 78: EFIS back-up battery charge circuit.

A.9 HEADPHONE / RADIO / INTERCOM WIRING DIAGRAM

A.9.1 GARMIN GTR 200 RADIO



NOTE: ALL WIRING 22 AWG UNLESS OTHERWISE STATED.

Figure 79: Headphone / radio (GARMIN GTR 200) / intercom wiring diagram.

A.9.2 GARMIN GTR 225 RADIO

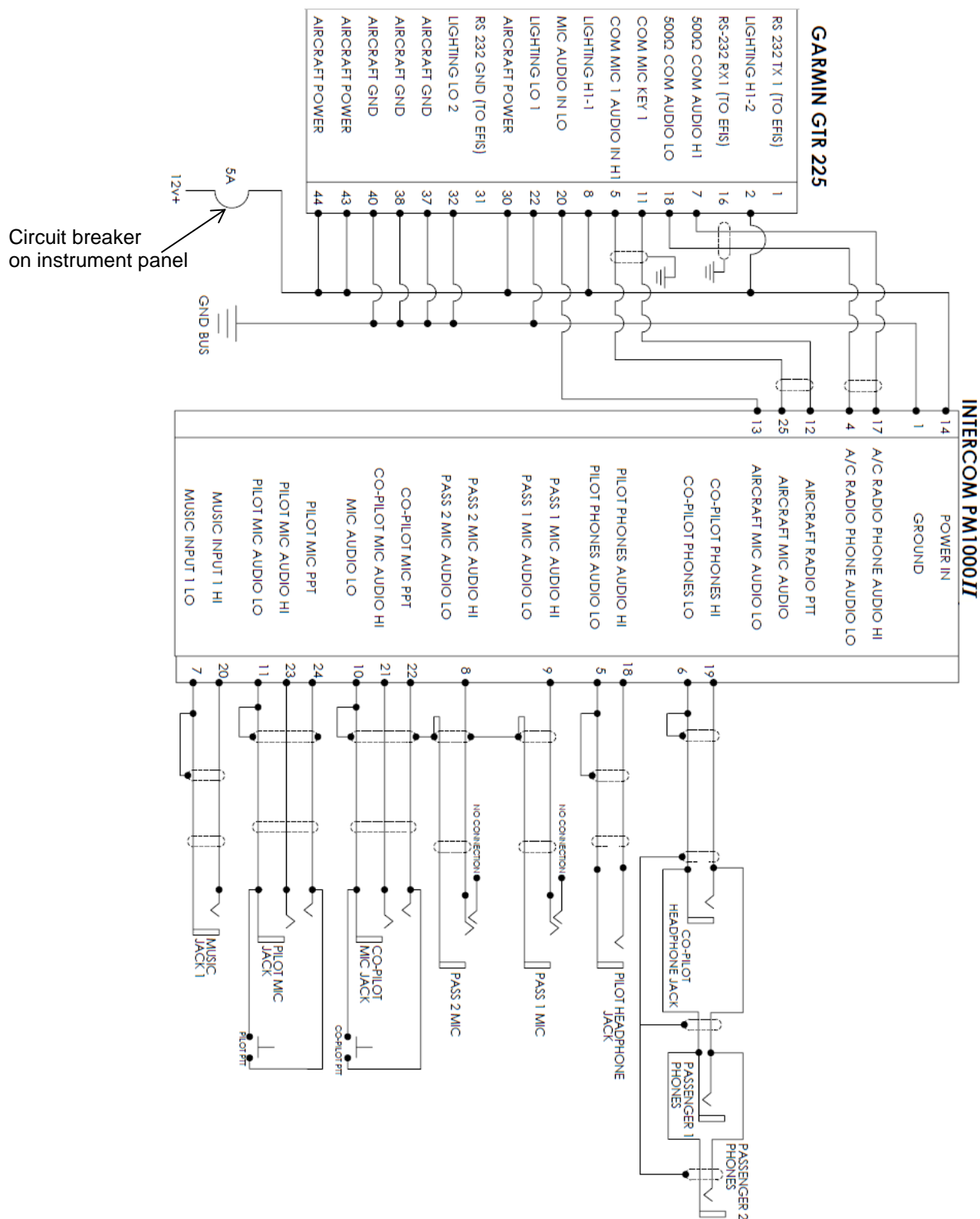


Figure 80: Headphone / radio (GARMIN GTR 225) / intercom wiring diagram.

A.10 POSITION / NAVIGATION LIGHTS WIRING DIAGRAM

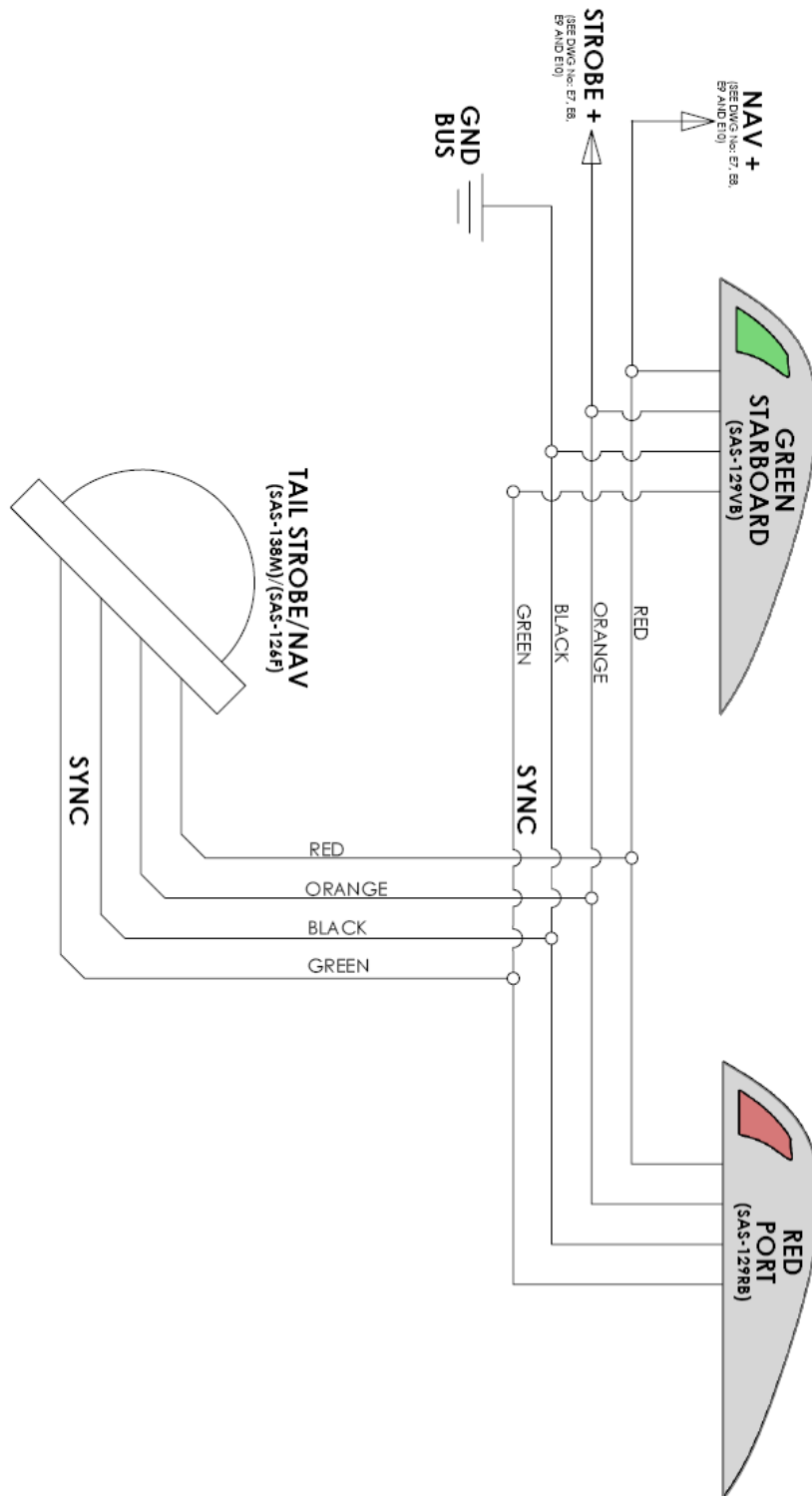


Figure 81: Position / navigation lights wiring diagram.

A.11 GEA 24 TO ROTAX 915 iS ENGINE WIRING DIAGRAM

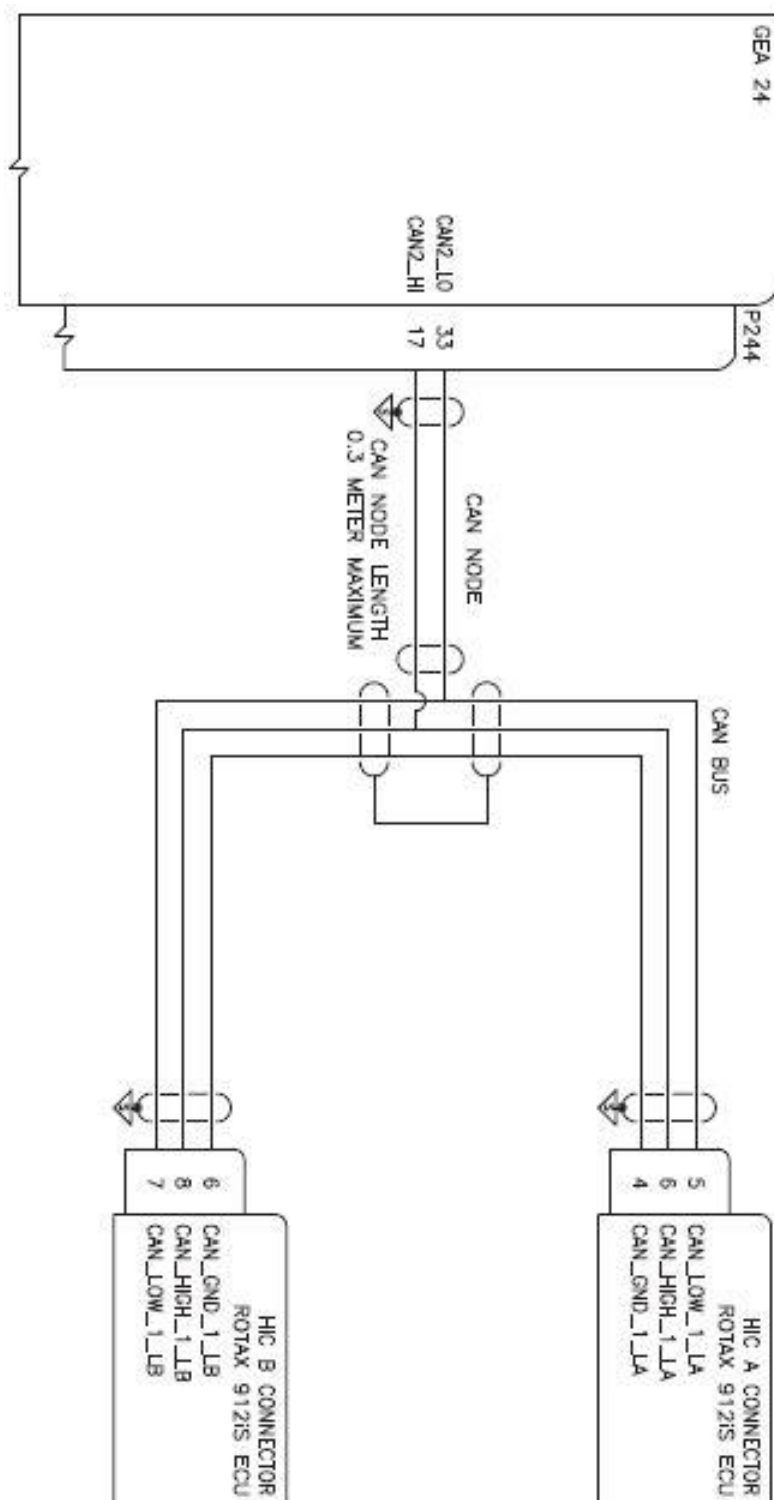


Figure 82: GEA 24 to Rotax 915 iS engine wiring diagram and settings.

A.12 DUAL EFIS INSTALLATION WIRING DIAGRAM

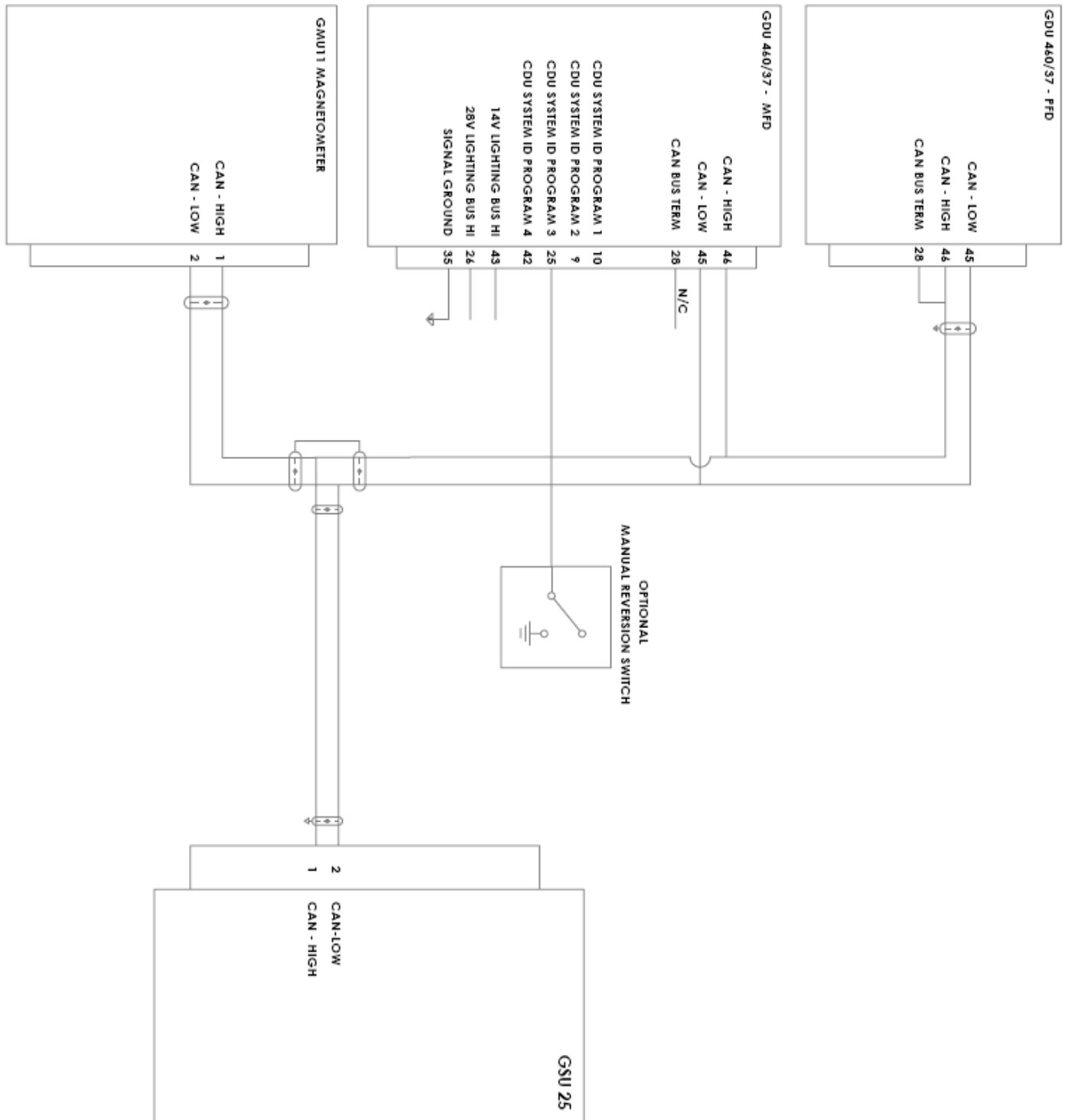


Figure 83: Dual EFIS installation.

A.13 TRANSPONDER WIRING DIAGRAM

A.13.1 GTX 35R TRANSPONDER WIRING DIAGRAM

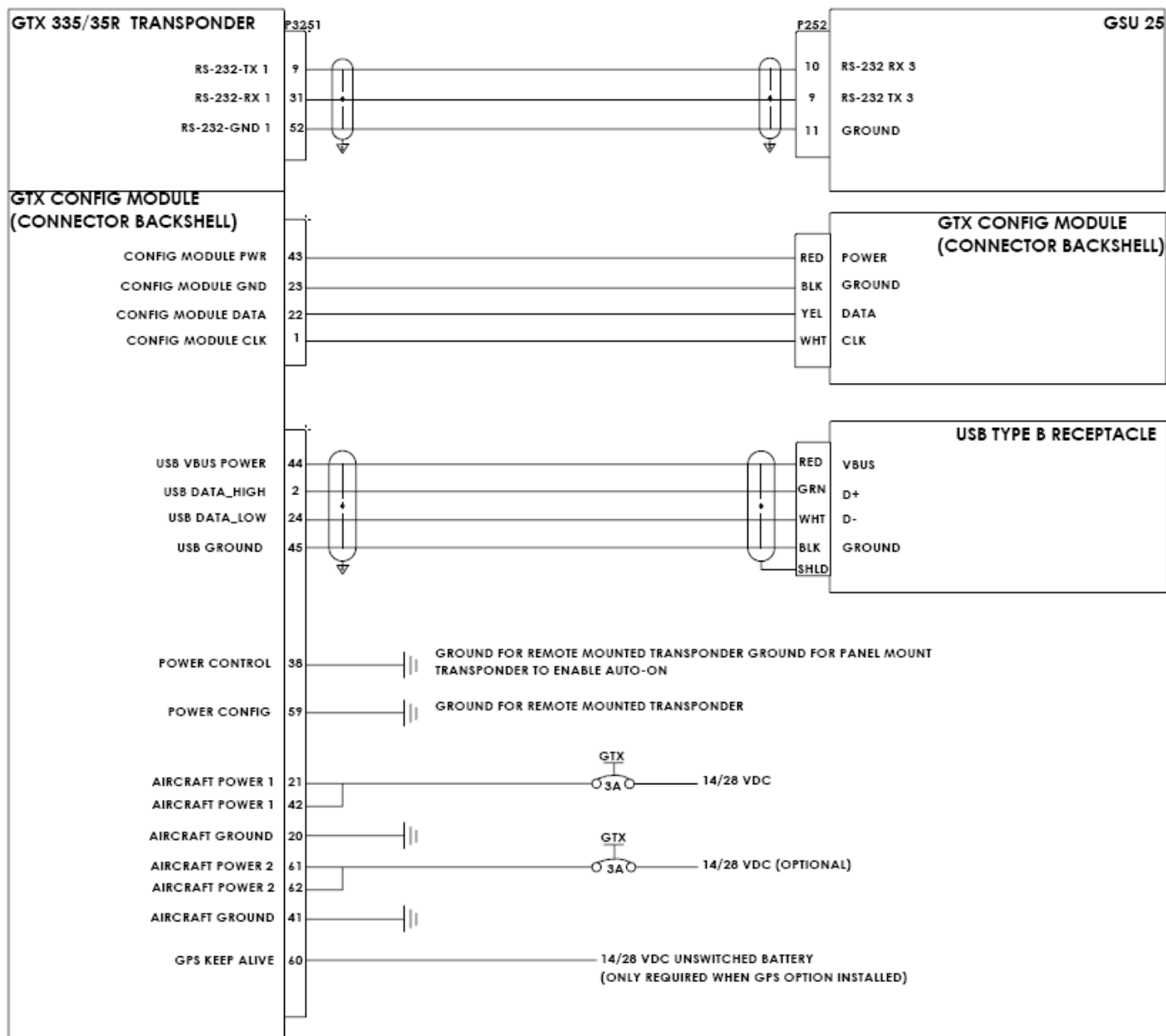


Figure 84: GTX 35R transponder wiring diagram.

A.14 ENGINE MONITORING TRANSDUCERS (SENSORS) / GEA 24 ELECTRICAL WIRING

Refer to the latest revision of the GEA 24 installation documentation from Garmin (manufacturer).

Also refer to paragraph A.11.

A.15 EFIS ELECTRICAL WIRING

Refer to the Garmin G3X installation manual.

A.16 PROPELLER AND PROPELLER CONTROLLER ELECTRICAL WIRING INFORMATION

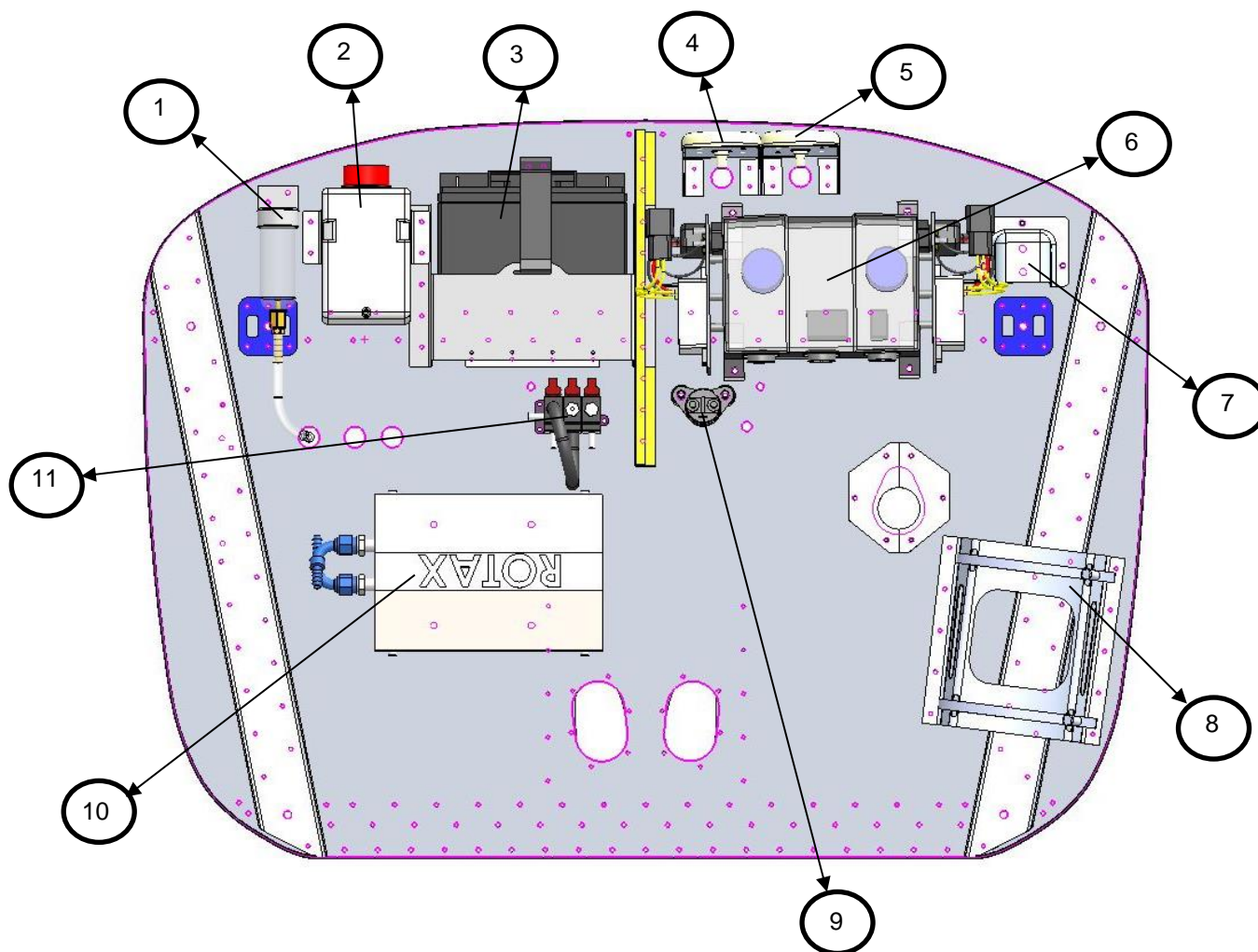
Refer to the latest revision of the Airmaster AP3 Series and AP4 Series Constant Speed Propeller Operator's Manual.

A.17 ROTAX 915 iS ENGINE ELECTRICAL WIRING INFORMATION

Refer to the latest revisions of the following Rotax documents, as applicable:

1. Maintenance Manual (Line Maintenance) for Rotax Engine Type 915i Series (Reference no. MML-915i A)
2. Operators Manual for Rotax Engine Type 915i Series (Reference no. OM-915i A).
3. Installation Manual for Rotax Engine Type 915i Series (Reference no, IM-915i A).

B. APPENDIX B (FIREWALL MOUNTED EQUIPMENT)



1	Brake fluid reservoir	7	Shunt with cover
2	Coolant overflow bottle	8	Oil reservoir mounting bracket
3	Main battery	9	Starter solenoid
4	GA-35	10	Rotax 915 iS fuel pumps with cover
5	GA-56	11	Rotax 915 iS pressure control valve
6	Rotax 915 iS fuse box		

Figure 85: Components mounted on Firewall Forward

C. APPENDIX C (GENERAL PROCEDURES AND TECHNIQUES NOT DESCRIBED ELSEWHERE)

C.1 REMOVAL OF TWO-EAR CLAMPS



Use a hacksaw or Dremel tool to cut through the one ear as shown by the dotted line. Once cut through, pry the clamp open and remove.

Figure 86: Two-ear clamp removal.

C.2 PUSHROD ADJUSTMENT

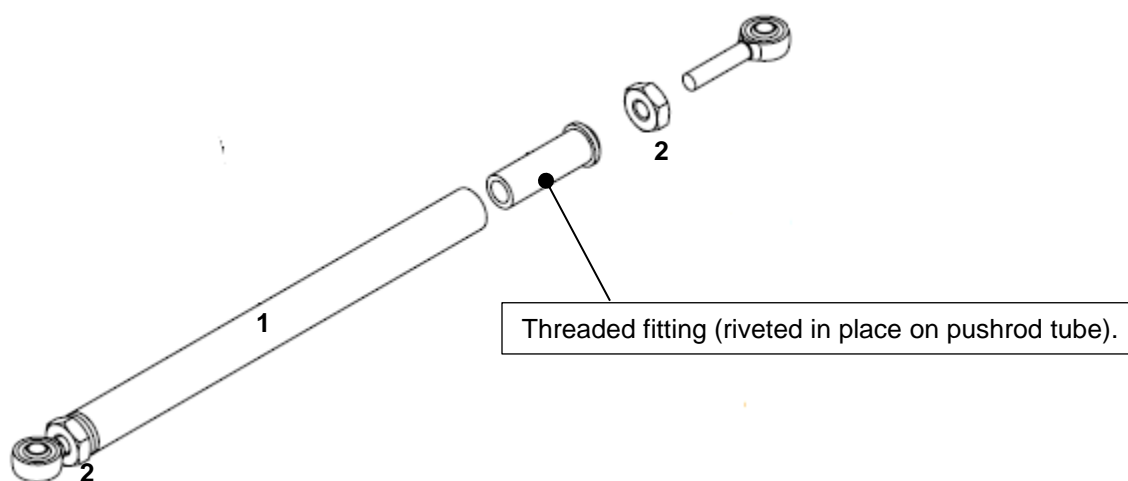
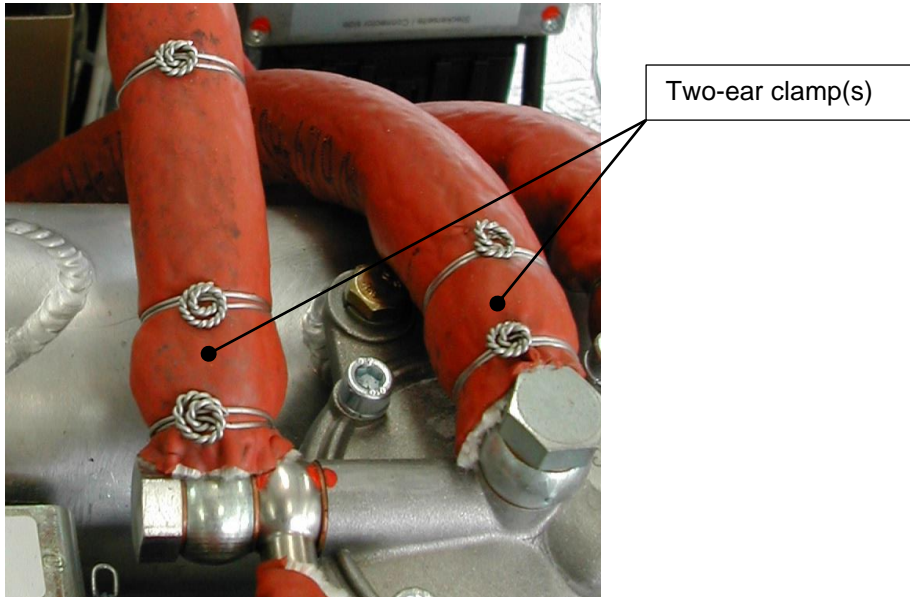


Figure 87: Pushrod adjustment.

Pushrods are assembled using one left handed thread fitting and one right handed thread fitting, allowing the coupling length to be adjusted in situ by turning the rod (1) just as one would a turnbuckle. Loosen the two lock-nuts (2) and adjust the pushrod. Once the desired length has been set, the pushrod is locked by tightening the two nuts (2) against the pushrod ends. Do not over tighten the nuts. It is normal procedure to index (i.e. paint creep marks across) the lock-nut and pushrod interfaces.

C.3 FITTING OF FIRE RESISTANT SLEEVING

Fire resistant sleeving fitted over fuel / oil hoses which are secured (to fittings / couplings) with two-ear clamps must be secured with safety wire adjacent to the two-ear clamp, on both sides of the clamp.



D. APPENDIX D (AN WASHER AND NUT HARDWARE DESIGNATIONS)

Reference (this manual)	Hardware Designation
WASHERS	
AN3 washer (1.6 mm / 0.063")	AN960-10
AN3 washer (0.8 mm / 0.032")	AN960-10L
AN4 washer (1.6 mm / 0.063")	AN960-416
AN4 washer (0.8 mm / 0.032")	AN960-416L
AN5 washer (1.6 mm / 0.063")	AN960-516
AN5 washer (0.8 mm / 0.032")	AN960-516L
AN6 washer (1.6 mm / 0.063")	AN960-616
AN6 washer (0.8 mm / 0.032")	AN960-616L
AN7 washer (1.6 mm / 0.063")	AN960-716
NUTS / LOCKNUTS	
AN3 lock-nut (Nyloc)	AN365-1032A
AN4 lock-nut (Nyloc)	AN365-428A
AN4 lock-nut (low profile) (Nyloc)	AN364-428A
AN5 lock-nut (Nyloc)	AN365-524A
AN5 castle nut	AN310-5
AN6 lock-nut (Nyloc)	AN365-624A
AN7 lock-nut (Nyloc)	AN365-720A